

66738634

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



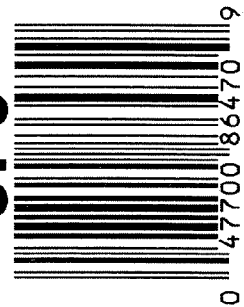
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6738634**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6738634

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                                                                                                                                                                  | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                                                                                                                                                                           | 6-17-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                                                                                                                                                                           | 6-17-08 | SP      |
| 440  | PROOF                                                                                                                                  |                                                                                                                                                                                                                                           | 6-17-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                                                                                                                                                                           | 6-17-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>MAGNA - FLUX</b><br/> <div style="border: 1px solid black; padding: 2px; display: inline-block;">JUN 20 2008</div><br/>           OPERATOR <u>unns</u> </div> | 6-17-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                                                                                                                                                                           | 6-17-08 | SP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                                                                                                                                                                           | 6-18-08 | TRW     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |                                                                                                                                                                                                                                           | 6/20/08 | unns    |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                                                                                                                                                                           |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                                                                                                                                                                           | 6/18/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                                                                                                                                                                           | 6/20    | RT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                                                                                                                                                                           | 6-27    | un      |
| 545  | (BOLT)                                                                                                                                 |                                                                                                                                                                                                                                           |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                                                                                                                                                                           |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                                                                                                                                                                           | 7/7     | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                                                                                                                                                                           | 7/7     | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                                                                                                                                                                           | 7/7     | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                                                                                                                                                                           | 7/8/08  | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                                                                                                                                                                           |         |         |

F004 REV 5/2006

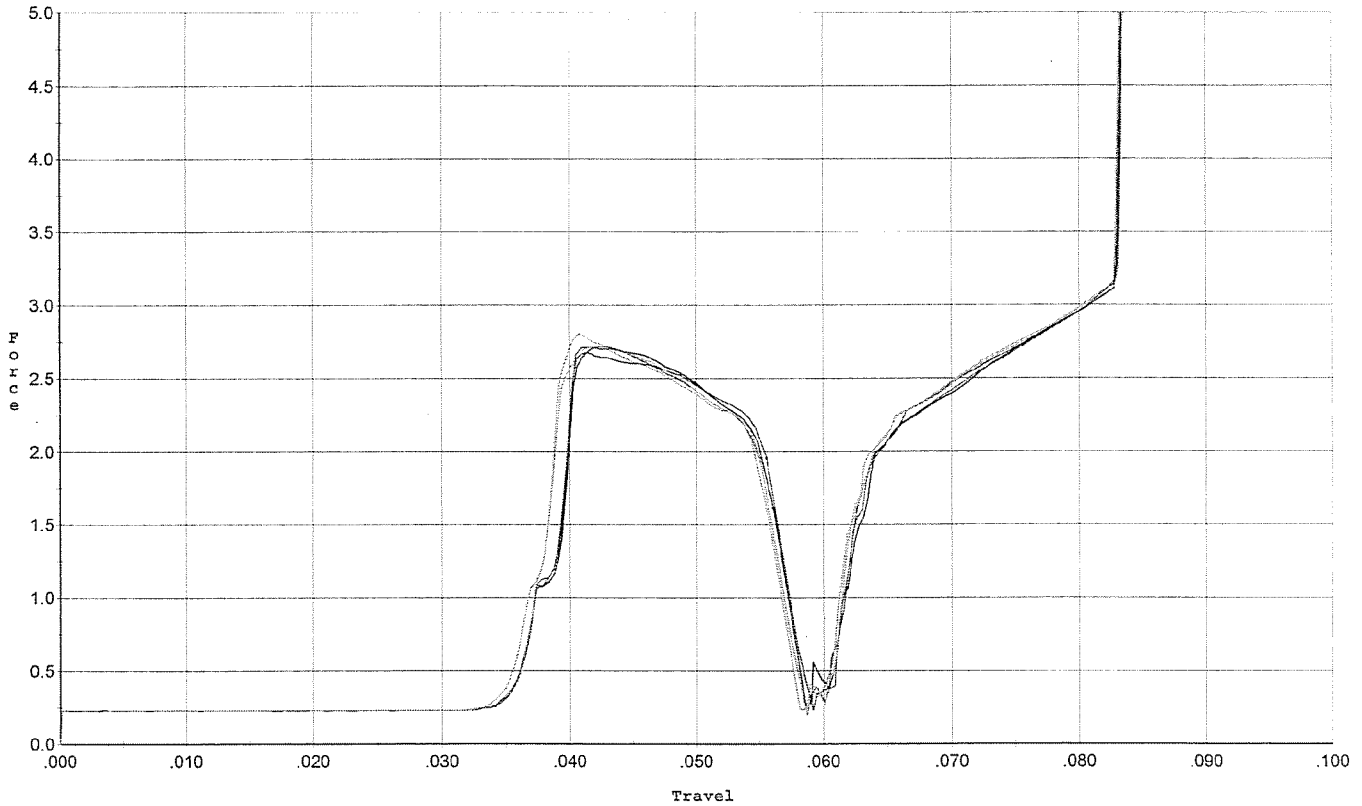
| OP #         | OPERATION NAME                                                           | READINGS                                                | DATE   | INITIAL |
|--------------|--------------------------------------------------------------------------|---------------------------------------------------------|--------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>6</u> <u>5.5</u>                            | 8-20   | TC      |
| CONT.        |                                                                          |                                                         |        |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.5</u> <u>4.5</u> <u>4.5</u>                        | 8-20   | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                         |        |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.024</u> <u>.023</u>                     | 8-20   | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                         | 7/8/08 | S.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                         | 9-3-08 | RSN     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                         |        |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                         |        |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                         |        |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                    | 7-9-08 | TRW     |
|              | MALFUNCTION OH BAC                                                       | CORRECTION                                              | 8-8-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                              |        |         |
|              | MALFUNCTION                                                              | CORRECTION                                              |        |         |
|              | MALFUNCTION                                                              | CORRECTION                                              |        |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                         | 7/9/08 | MBD     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                         | 9-3-08 | RSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>241</u> <u>224</u> <u>2.09</u> <u>239</u> <u>220</u> | 8-4-08 | RSN     |
|              | C) FUNCTION                                                              |                                                         | 9-3-08 | RSN     |
| 690          | PACK                                                                     |                                                         | 9-3-08 | TC      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



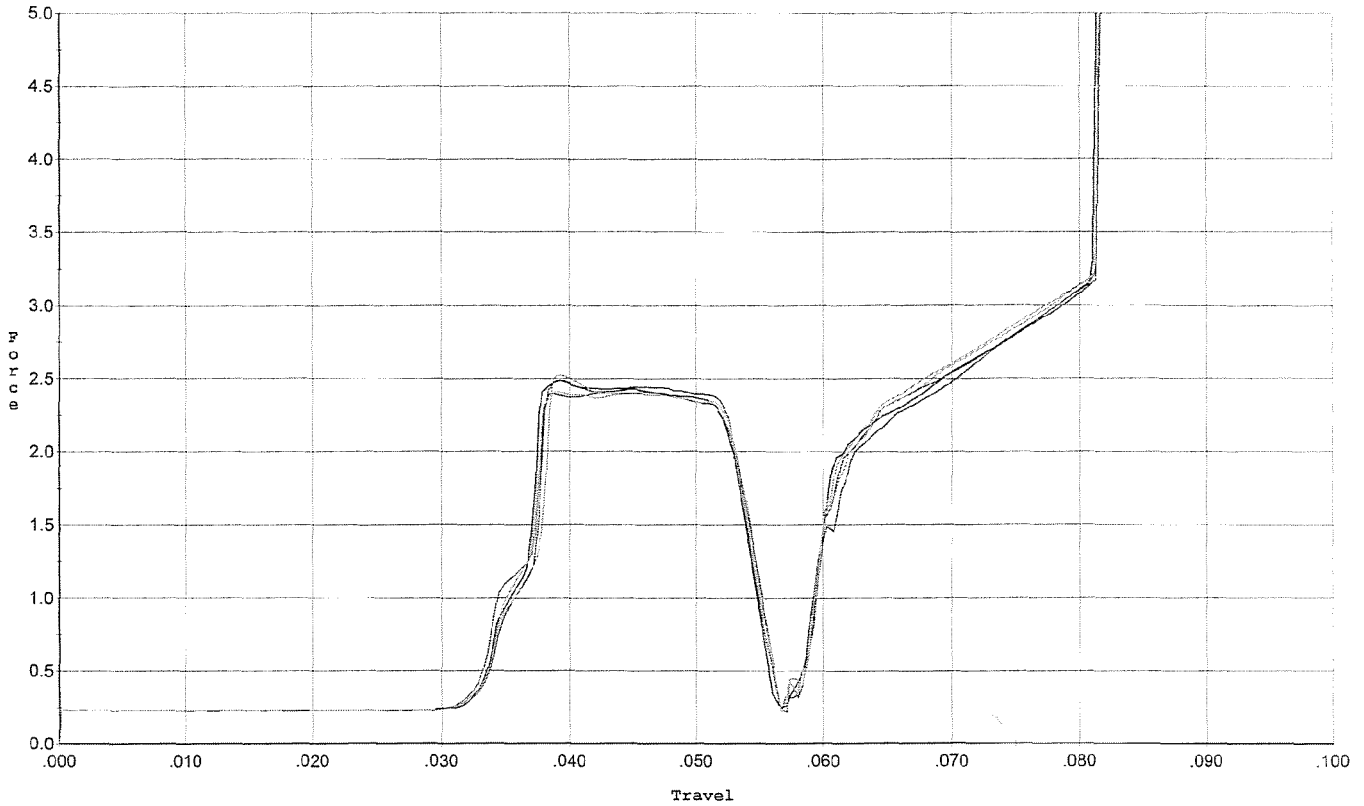
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.676      | 0.056             | 0.036           | 0.034      | 0.052             |           | Set Trigger |
| 2 | 2.718      | 0.056             | 0.036           | 0.034      | 0.053             |           | Set Trigger |
| 3 | 2.715      | 0.055             | 0.036           | 0.035      | 0.051             |           | Set Trigger |
| 4 | 2.807      | 0.055             | 0.035           | 0.034      | 0.053             |           | Set Trigger |
| 5 | 2.712      | 0.056             | 0.036           | 0.035      | 0.052             |           | Set Trigger |

Avg 2.72

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/7/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



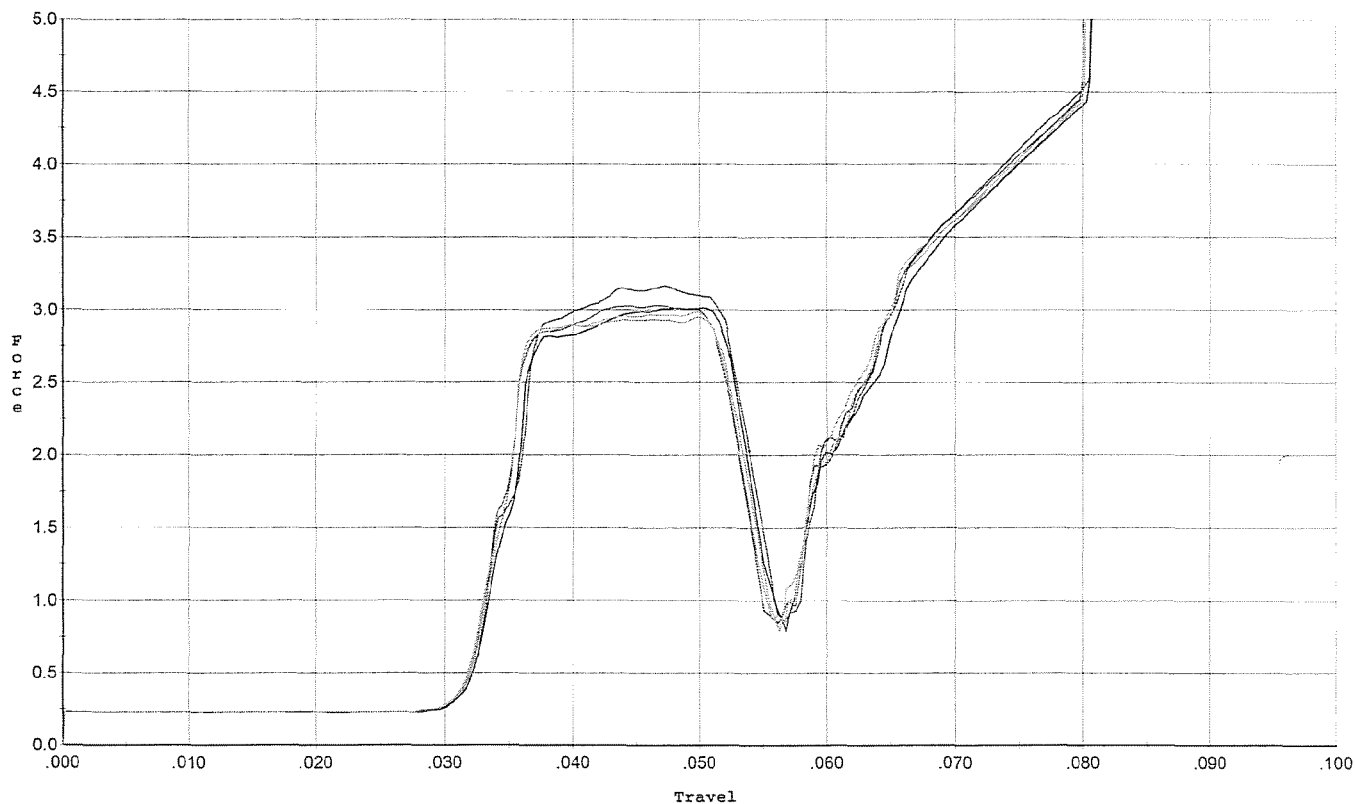
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.491      | 0.054             | 0.033           | 0.034      | 0.051             |           | Set Trigger |
| 2 | 2.484      | 0.053             | 0.033           | 0.034      | 0.050             |           | Set Trigger |
| 3 | 2.428      | 0.053             | 0.033           | 0.034      | 0.050             |           | Set Trigger |
| 4 | 2.406      | 0.053             | 0.033           | 0.034      | 0.049             |           | Set Trigger |
| 5 | 2.525      | 0.054             | 0.033           | 0.034      | 0.050             |           | Set Trigger |

Avg 2.46

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 7/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



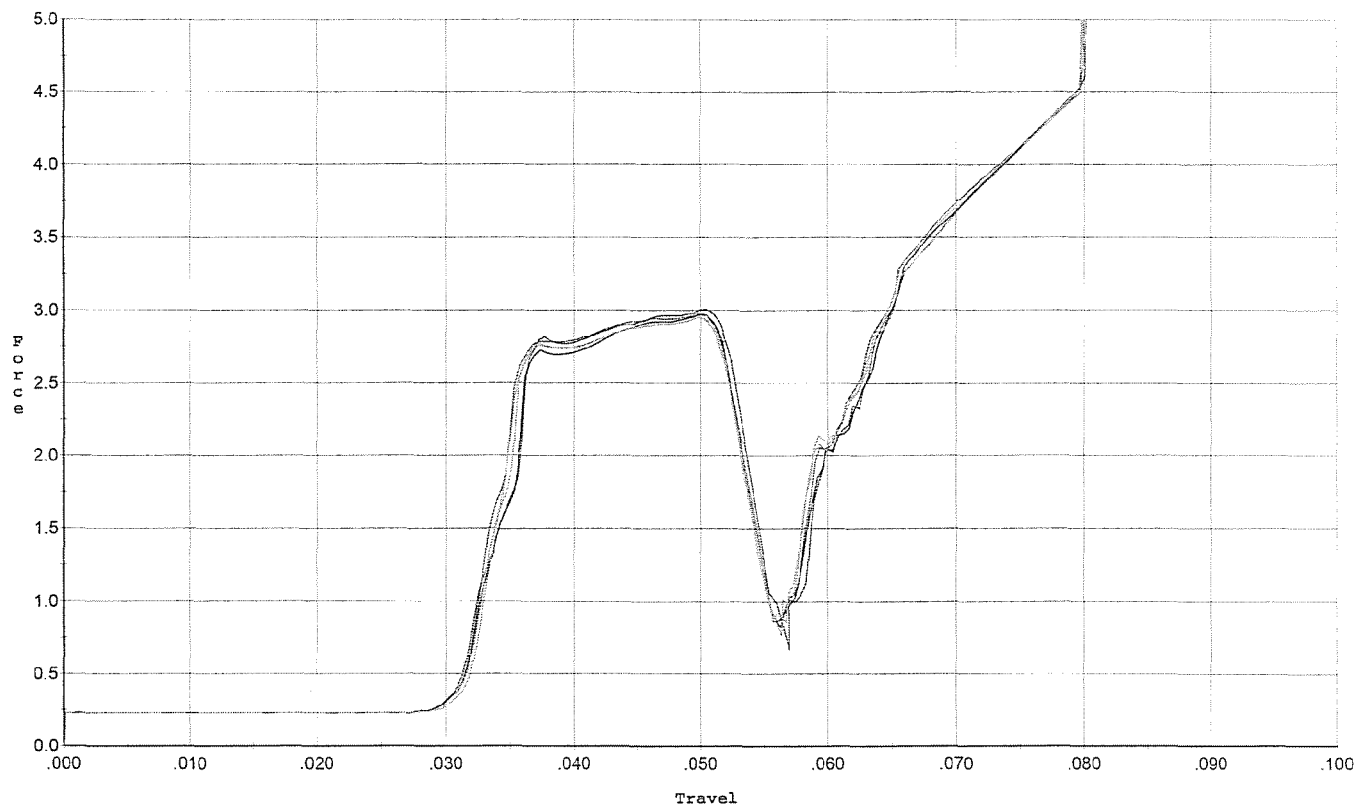
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.166      | 0.054             | 0.032           | 0.033      | 0.066             |           | Set Trigger |
| 2 | 3.016      | 0.052             | 0.032           | 0.033      | 0.061             |           | Set Trigger |
| 3 | 3.029      | 0.052             | 0.032           | 0.032      | 0.062             |           | Set Trigger |
| 4 | 2.985      | 0.052             | 0.031           | 0.032      | 0.061             |           | Set Trigger |
| 5 | 2.951      | 0.053             | 0.032           | 0.032      | 0.063             |           | Set Trigger |

Avg 3.02

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/7/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.008      | 0.052             | 0.031           | 0.032      | 0.062             |           | Set Trigger |
| 2 | 2.973      | 0.052             | 0.031           | 0.032      | 0.060             |           | Set Trigger |
| 3 | 2.984      | 0.052             | 0.031           | 0.032      | 0.062             |           | Set Trigger |
| 4 | 2.954      | 0.052             | 0.032           | 0.032      | 0.060             |           | Set Trigger |
| 5 | 2.958      | 0.052             | 0.031           | 0.032      | 0.061             |           | Set Trigger |

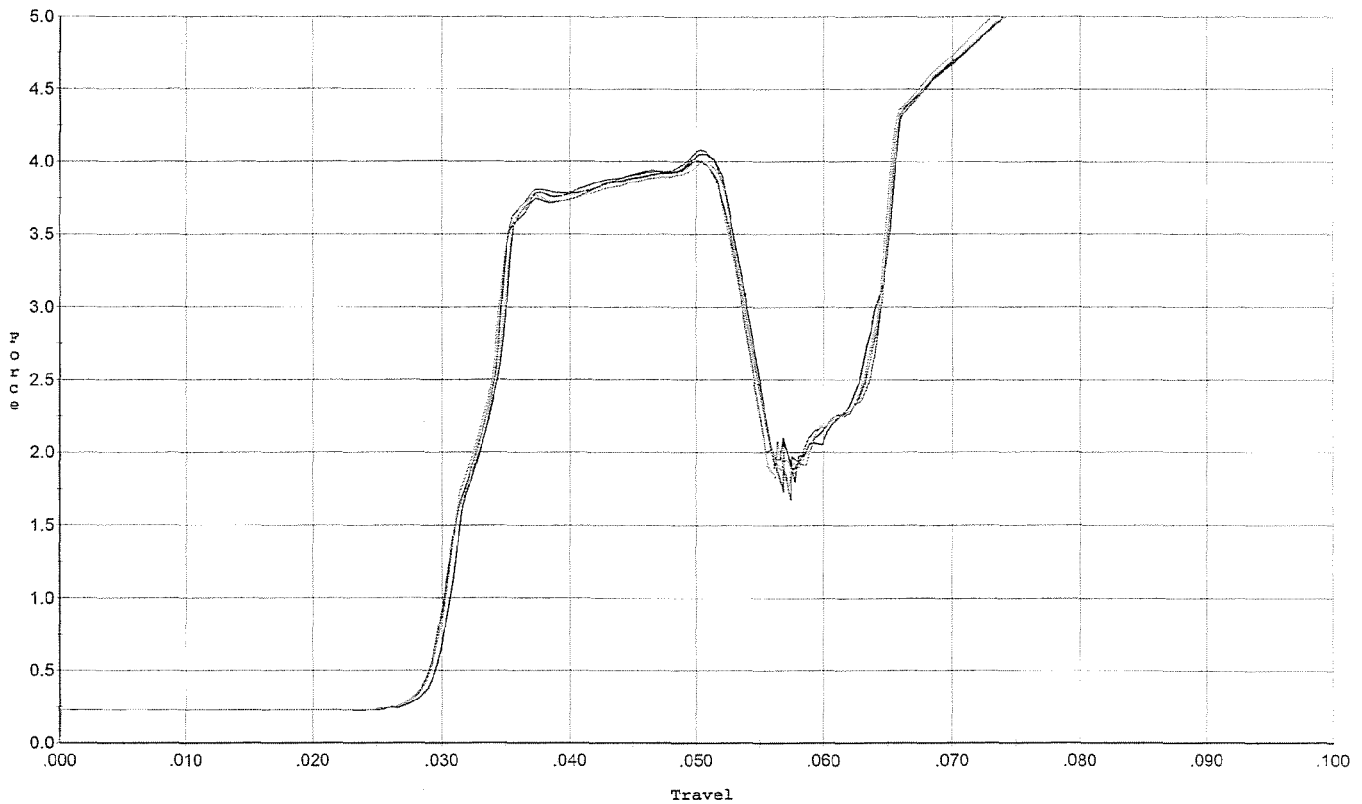
Avg 2.97



# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



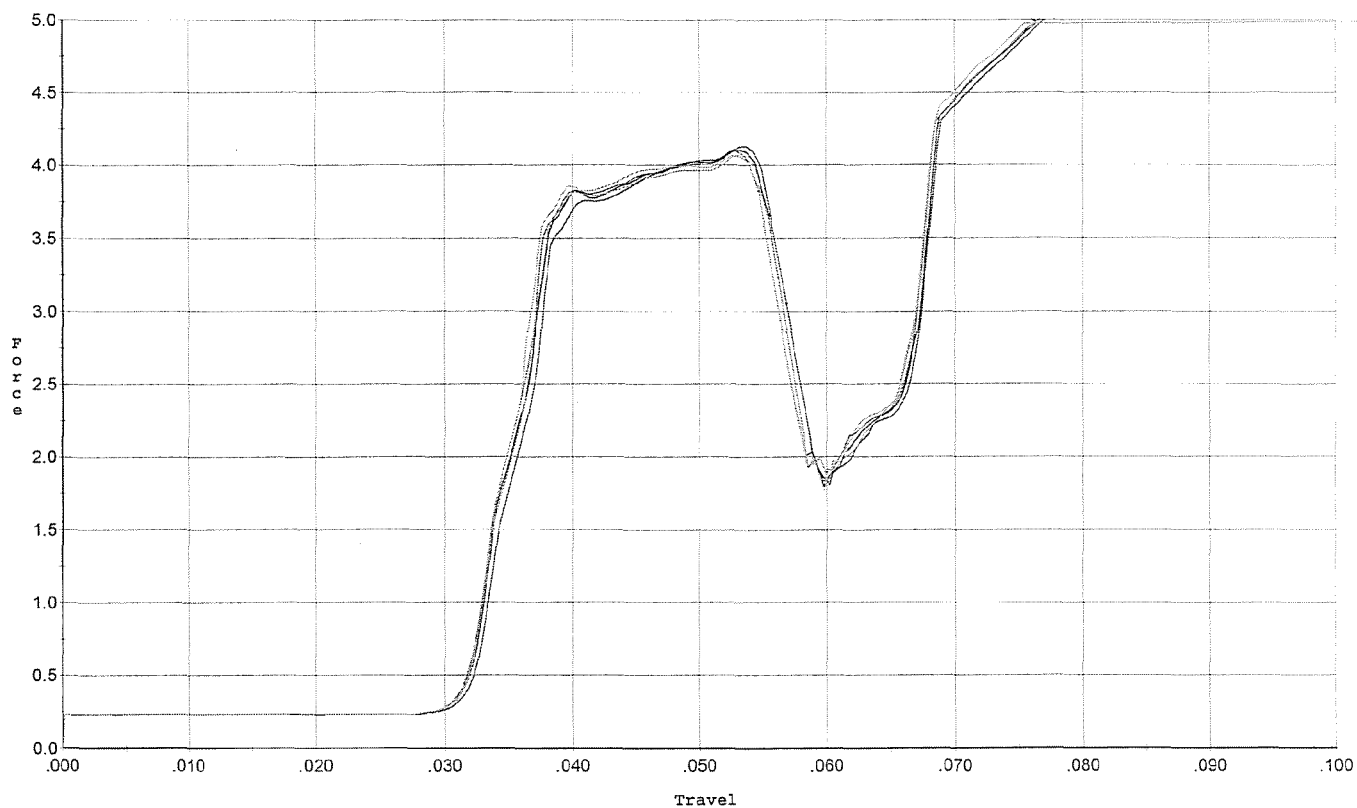
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.005      | 0.053             | 0.029           | 0.030      | 0.086             |           | Set Trigger |
| 2 | 4.053      | 0.054             | 0.029           | 0.030      | 0.088             |           | Set Trigger |
| 3 | 4.081      | 0.052             | 0.029           | 0.030      | 0.087             |           | Set Trigger |
| 4 | 3.993      | 0.052             | 0.029           | 0.030      | 0.086             |           | Set Trigger |
| 5 | 4.013      | 0.053             | 0.029           | 0.030      | 0.087             |           | Set Trigger |

Avg 4.02

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/7/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



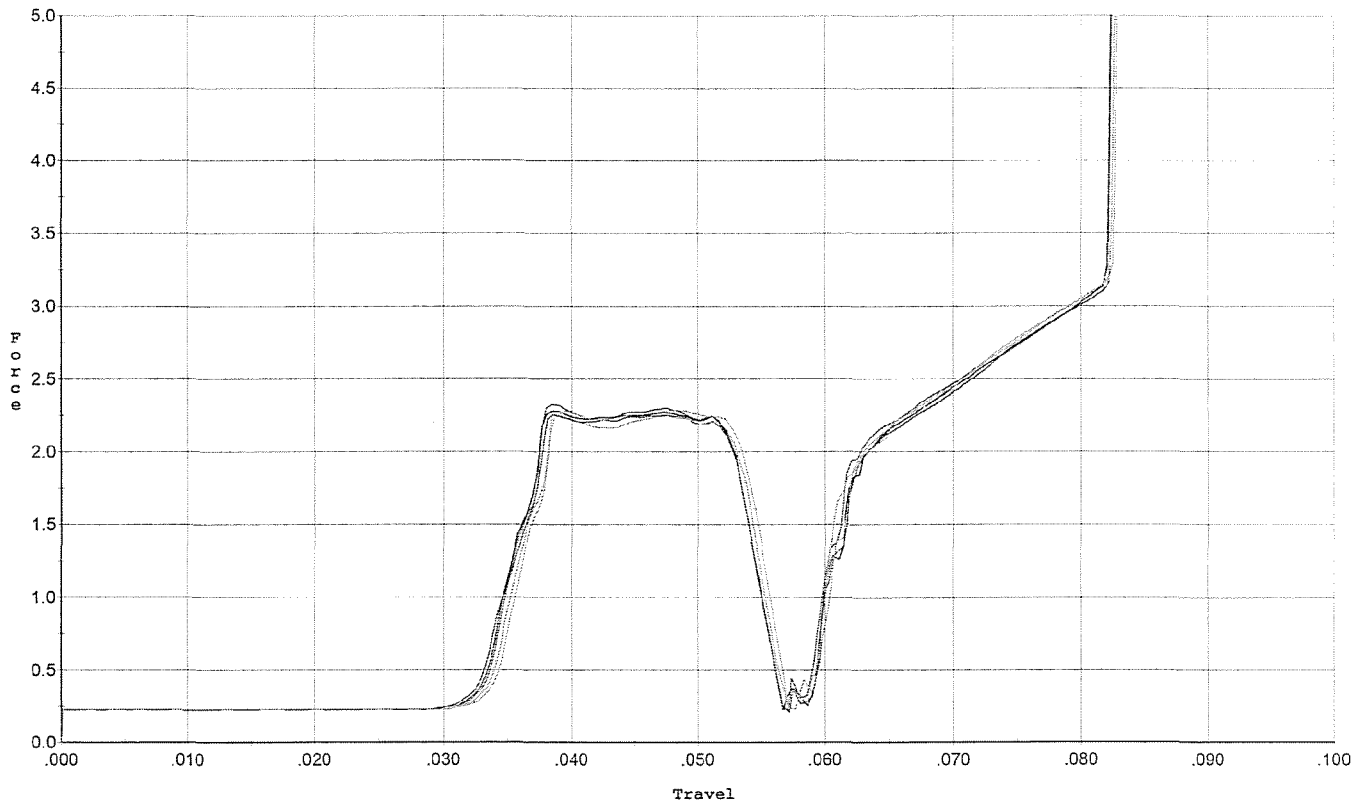
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.128      | 0.057             | 0.032           | 0.031      | 0.091             |           | Set Trigger |
| 2 | 4.105      | 0.055             | 0.032           | 0.031      | 0.090             |           | Set Trigger |
| 3 | 4.102      | 0.055             | 0.031           | 0.031      | 0.088             |           | Set Trigger |
| 4 | 4.068      | 0.055             | 0.032           | 0.031      | 0.088             |           | Set Trigger |
| 5 | 4.073      | 0.056             | 0.031           | 0.031      | 0.089             |           | Set Trigger |

Avg 4.09

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



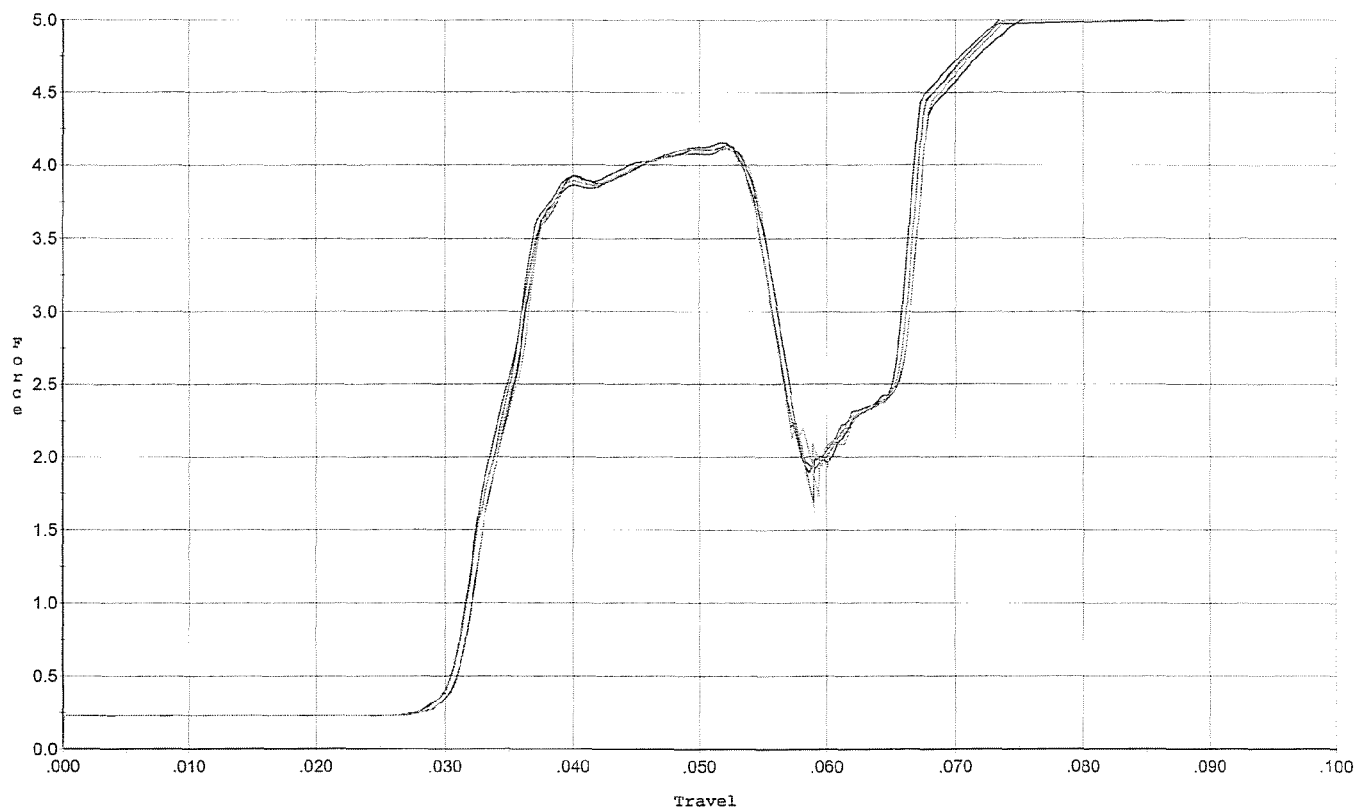
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.299      | 0.055             | 0.033           | 0.035      | 0.050             |           | Set Trigger |
| 2 | 2.282      | 0.053             | 0.033           | 0.035      | 0.048             |           | Set Trigger |
| 3 | 2.326      | 0.055             | 0.033           | 0.034      | 0.050             |           | Set Trigger |
| 4 | 2.284      | 0.054             | 0.034           | 0.034      | 0.048             |           | Set Trigger |
| 5 | 2.286      | 0.055             | 0.034           | 0.035      | 0.049             |           | Set Trigger |

Avg 2.29

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 7/7/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.155      | 0.054             | 0.030           | 0.031      | 0.092             |           | Set Trigger |
| 2 | 4.139      | 0.055             | 0.031           | 0.030      | 0.092             |           | Set Trigger |
| 3 | 4.119      | 0.054             | 0.030           | 0.031      | 0.090             |           | Set Trigger |
| 4 | 4.121      | 0.055             | 0.031           | 0.031      | 0.091             |           | Set Trigger |
| 5 | 4.139      | 0.054             | 0.030           | 0.031      | 0.090             |           | Set Trigger |

Arg 4.13