

C6522357

MODEL 700™ M24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	030
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

MOD. _____ GA. CAL. _____ GUN # _____

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	Scope hits replace scope ring	
	2nd	Replaced scope Scope Ring adjusted Scope	KS 8/6/90
	3rd		
	4th		
		FUNCTION	RD 6654 Rev 1

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149814

Serial: C6522357 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status: Closed 8/25/2008 9:52:06 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition:
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

8/25/2008

10:26 AM

CAPS

NUM

INS

SCRL



11:26 AM

Serial:
Number:

C6522357

Model: M24 SWS



RE00149814

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 149814
SERIAL NUMBER C6522357
LOG-IN DATE 8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	Clean EVALUATE	9-16-08	RTZ
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
510	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	PASS FAIL	9-20-08	TRW
650	TARGET	PASS FAIL	9-20-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		9-20-08	TRW
	A) HEADSPACE	PASS FAIL	9-23-08	TRW
		4-1.5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.40 2.32 2.36 2.39 2.39	9-23-08 TRW
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2 2 2	9-23-08 TRW
	G) SAFETY OFF FORCE	2 LBS MIN	2.5 2.5 2.5	9-23-08 TRW
	I) FIRING PIN INDENT	.020	.024 .023 .024	9-23-08 TRW
690	PACK		9-25-08	FRW

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522357.__1
FILE DATE AND TIME: 09/22/2008 06:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

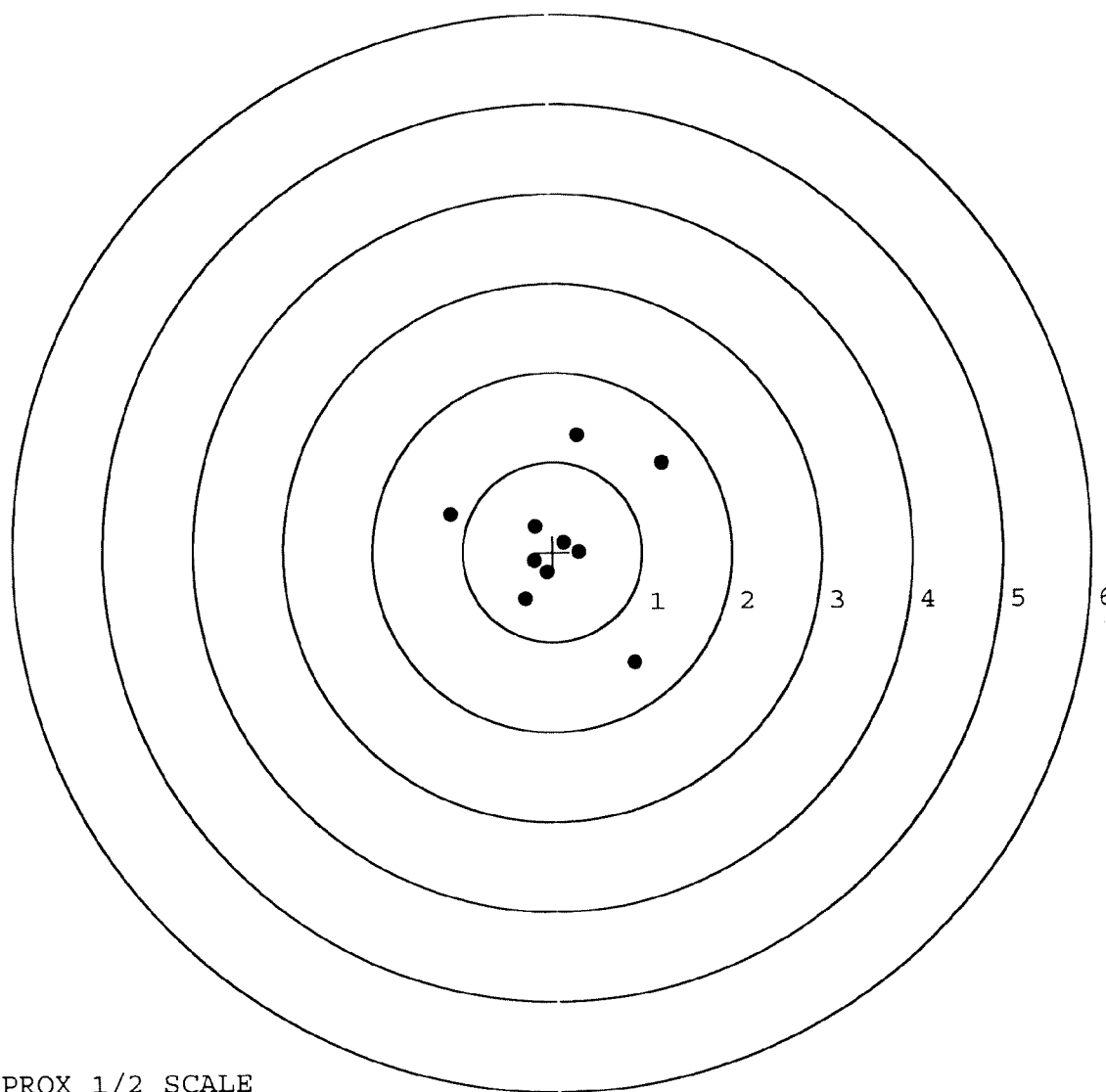
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .710

SERIAL NUMBER: C6522357. __1
TARGET NUMBER: 1
FILE DATE: 09/22/2008
FILE TIME: 06:17

POINT#	X	Y
1:	0.293	-0.002
2:	0.126	0.109
3:	-0.073	-0.222
4:	-0.209	-0.097
5:	-0.198	0.290
6:	-0.308	-0.516
7:	-1.133	0.432
8:	0.903	-1.237
9:	1.231	0.983
10:	0.283	1.298

X CENTROID: 0.092
Y CENTROID: 0.104
POA TO CENTROID: 0.138
HORZ SPREAD: 2.364
VERT SPREAD: 2.535
GROUP SPREAD: 2.633
MIN RADIUS: 0.035
MAX RADIUS: 1.567
MEAN RADIUS: 0.755
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

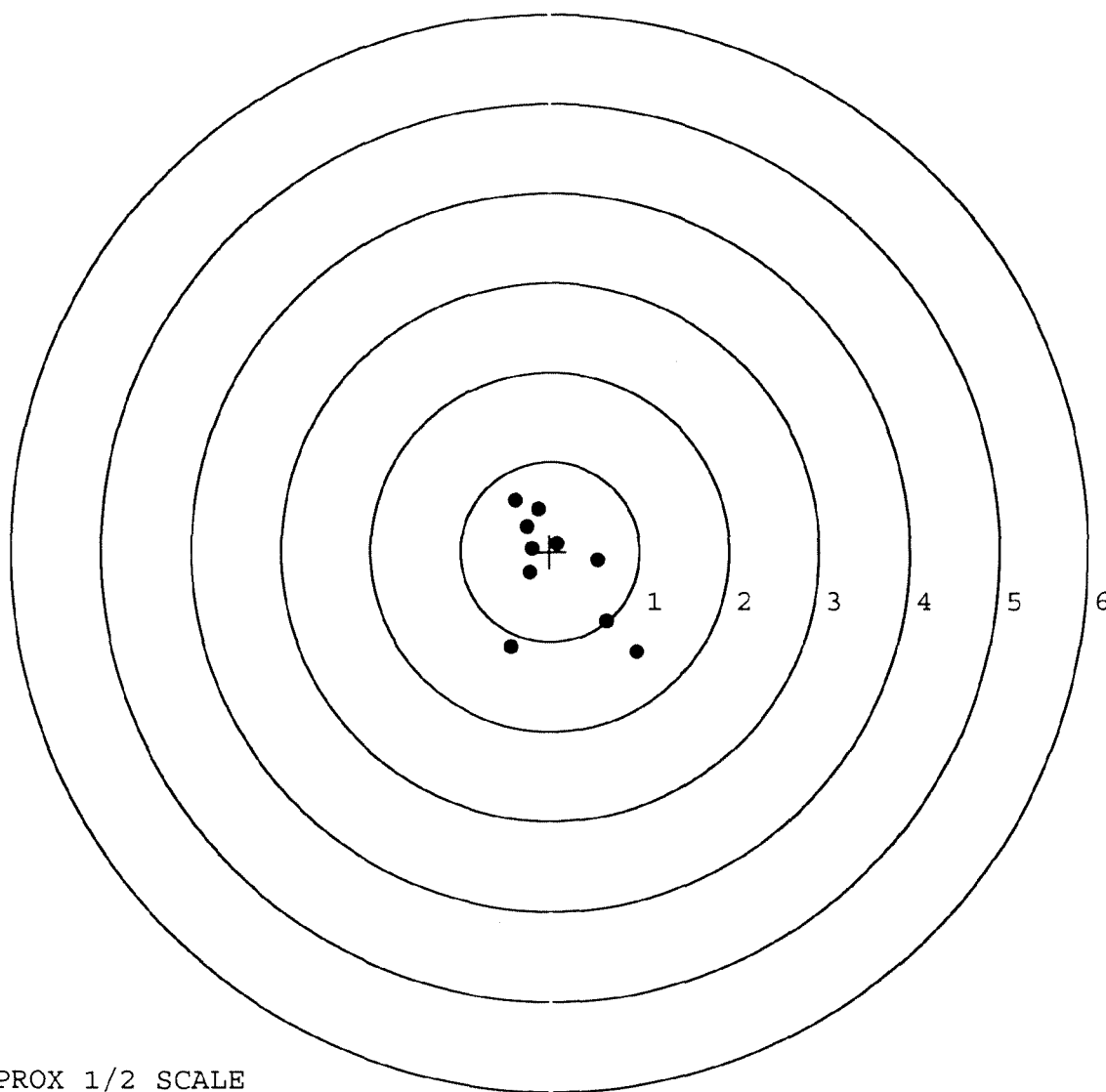


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522357. __1
TARGET NUMBER: 2
FILE DATE: 09/22/2008
FILE TIME: 06:17

POINT#	X	Y
1:	0.972	-1.116
2:	0.629	-0.779
3:	0.537	-0.095
4:	-0.438	-1.062
5:	0.084	0.092
6:	-0.202	0.036
7:	-0.231	-0.234
8:	-0.262	0.277
9:	-0.136	0.469
10:	-0.387	0.569

X CENTROID: 0.057
Y CENTROID: -0.184
POA TO CENTROID: 0.193
HORZ SPREAD: 1.410
VERT SPREAD: 1.685
GROUP SPREAD: 2.165
MIN RADIUS: 0.278
MAX RADIUS: 1.306
MEAN RADIUS: 0.665
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Repair Inquiry

Repair Number: RE00125596

Serial: C6522357 Model M24 SWS Center Fire
Caliber: 308

Repairman:

Verify Repair

Status:

Closed 2/21/2007 12:04:20 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: A / 5 / 19TH SFG (A)

A / 5 / 19TH SFG (A)

Address 1: 4203 SARATOGA AVE

4203 SARATOGA AVE

Address 2: STE# 115

PO Box:

STE# 115

PO Box:

City: JFTB LOS ALAMITOS

JFTB LOS ALAMITOS

State: CA

Zip Code: 90720

Country: US

State: CA

Zip Code: 90720

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qt
A007	With Stud	3
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
B000	FRONT AND REAR E	1
R001	DEPLOYMENT KIT	1

Repair Search

Refresh

Close

nagletj

2/21/2007

1:31 PM

CAPS

NUM

INS

SCL



Serial Number: C6522357

Model: M24 SWS



RE00125596

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522357.__0
FILE DATE AND TIME: 03/12/2007 22:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.027
The Average Y Centroid of the Five Target Set:	0.032
The Average Point of Impact of the Five Target Set:	0.042
The Average Mean Radius of the Five Target Set:	0.599
The Distance from POA to Centroid Target #1:	0.023
The Distance from Centroid Target #2 to Centroid Target #1:	0.121
The Distance from Centroid Target #3 to Centroid Target #1:	0.169
The Distance from Centroid Target #4 to Centroid Target #1:	0.082
The Distance from Centroid Target #5 to Centroid Target #1:	0.079

SERIAL NUMBER: C6522357. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2007

FILE TIME: 22:30

POINT#	X	Y
1:	-1.058	0.589
2:	-0.178	-0.315
3:	0.045	-0.568
4:	0.861	0.386
5:	0.540	-0.078
6:	0.388	0.069
7:	0.251	0.419
8:	-0.310	0.320
9:	-0.170	-0.237
10:	-0.176	-0.456

X CENTROID: 0.019

Y CENTROID: 0.013

POA TO CENTROID: 0.023

HORZ SPREAD: 1.919

VERT SPREAD: 1.157

GROUP SPREAD: 1.930

MIN RADIUS: 0.314

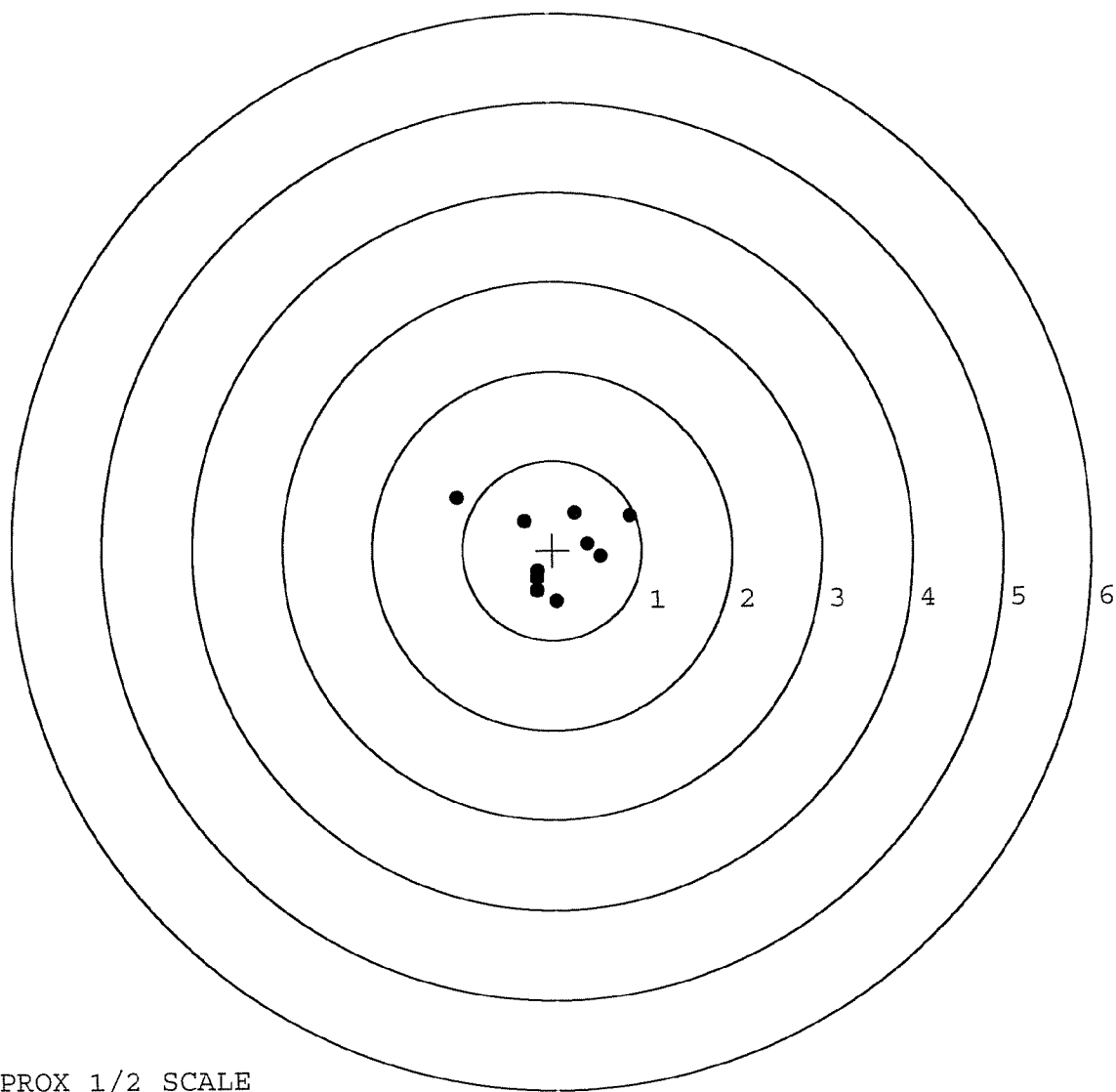
MAX RADIUS: 1.222

MEAN RADIUS: 0.575

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

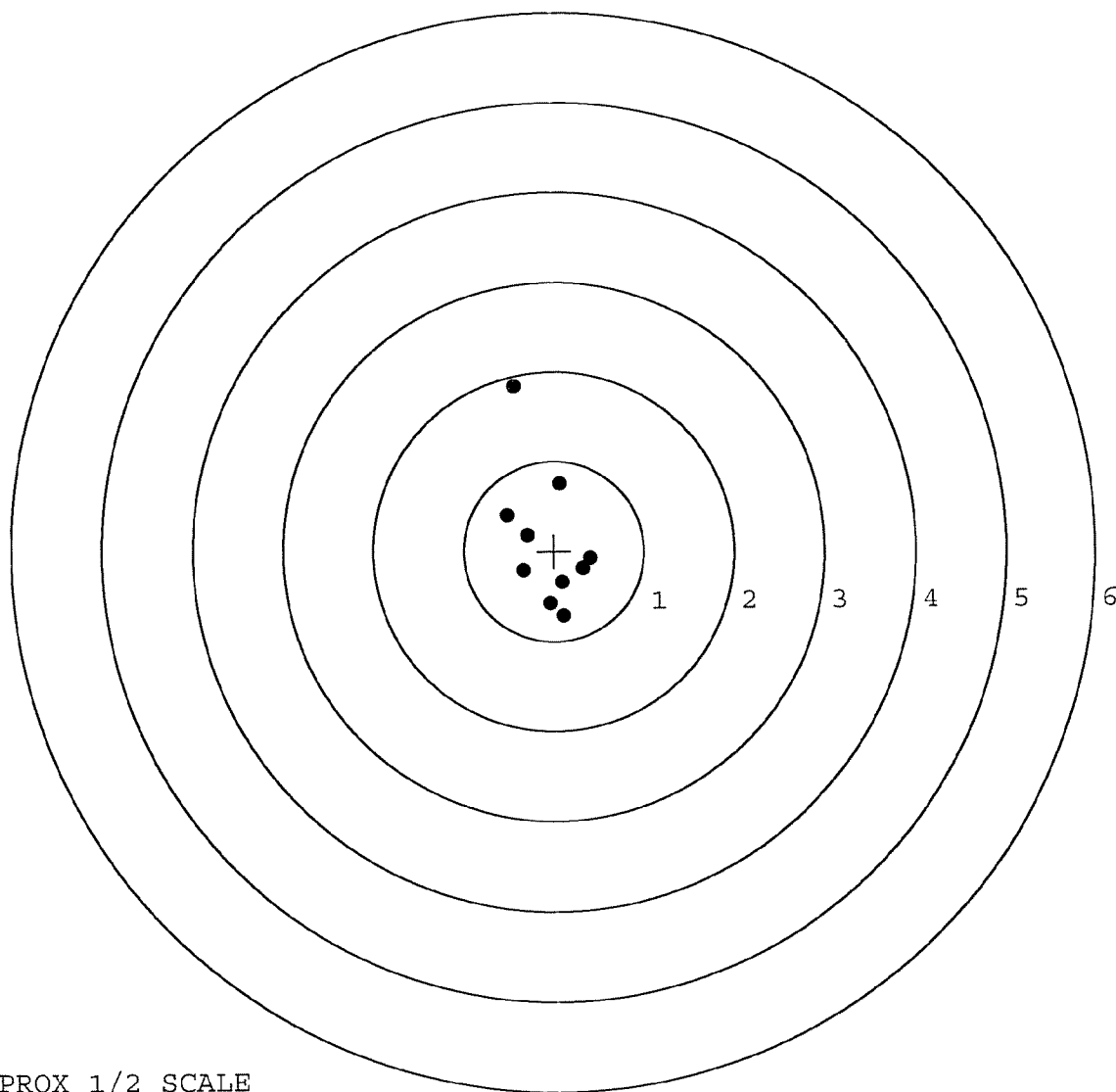


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522357. __0
TARGET NUMBER: 2
FILE DATE: 03/12/2007
FILE TIME: 22:30

POINT#	X	Y
1:	-0.439	1.836
2:	0.071	0.752
3:	-0.516	0.394
4:	-0.297	0.174
5:	-0.340	-0.220
6:	-0.047	-0.586
7:	0.106	-0.725
8:	0.087	-0.348
9:	0.321	-0.197
10:	0.403	-0.085

X CENTROID: -0.065
Y CENTROID: 0.100
POA TO CENTROID: 0.119
HORZ SPREAD: 0.919
VERT SPREAD: 2.561
GROUP SPREAD: 2.618
MIN RADIUS: 0.244
MAX RADIUS: 1.776
MEAN RADIUS: 0.664
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

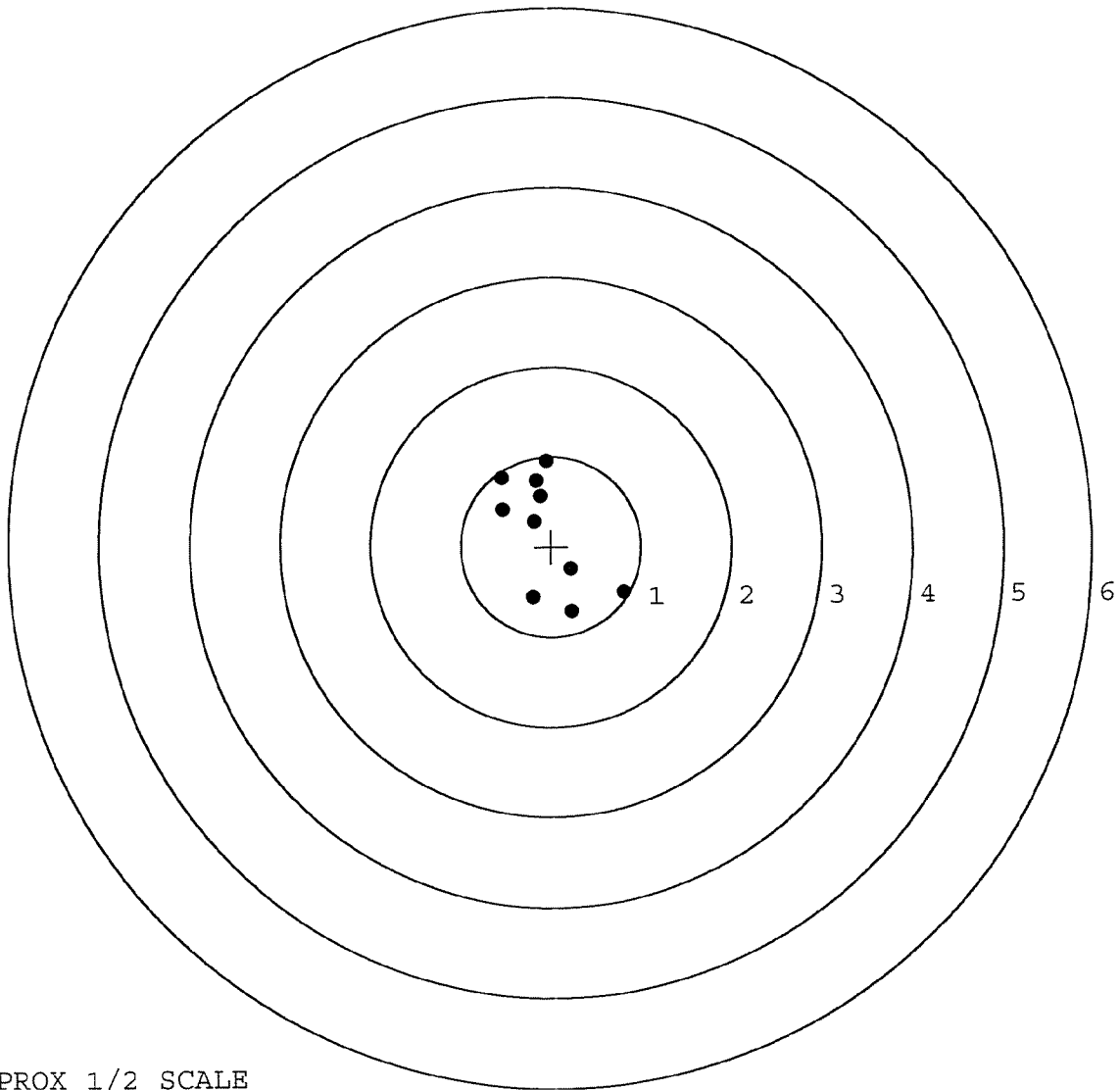


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522357.___0
TARGET NUMBER: 3
FILE DATE: 03/12/2007
FILE TIME: 22:30

POINT#	X	Y
1:	-0.211	-0.566
2:	0.220	-0.726
3:	0.219	-0.250
4:	0.802	-0.512
5:	-0.192	0.278
6:	-0.114	0.558
7:	-0.165	0.730
8:	-0.047	0.951
9:	-0.544	0.764
10:	-0.536	0.407

X CENTROID: -0.057
Y CENTROID: 0.163
POA TO CENTROID: 0.173
HORZ SPREAD: 1.346
VERT SPREAD: 1.677
GROUP SPREAD: 1.855
MIN RADIUS: 0.177
MAX RADIUS: 1.093
MEAN RADIUS: 0.652
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522357. __0

TARGET NUMBER: 4

FILE DATE: 03/12/2007

FILE TIME: 22:30

POINT#	X	Y
1:	-0.386	0.426
2:	0.091	0.646
3:	-0.701	-0.346
4:	-0.177	-0.339
5:	0.017	-0.717
6:	0.177	-0.597
7:	0.423	-0.063
8:	0.314	0.088
9:	0.048	0.178
10:	-0.131	0.217

X CENTROID: -0.032

Y CENTROID: -0.051

POA TO CENTROID: 0.060

HORZ SPREAD: 1.124

VERT SPREAD: 1.363

GROUP SPREAD: 1.269

MIN RADIUS: 0.242

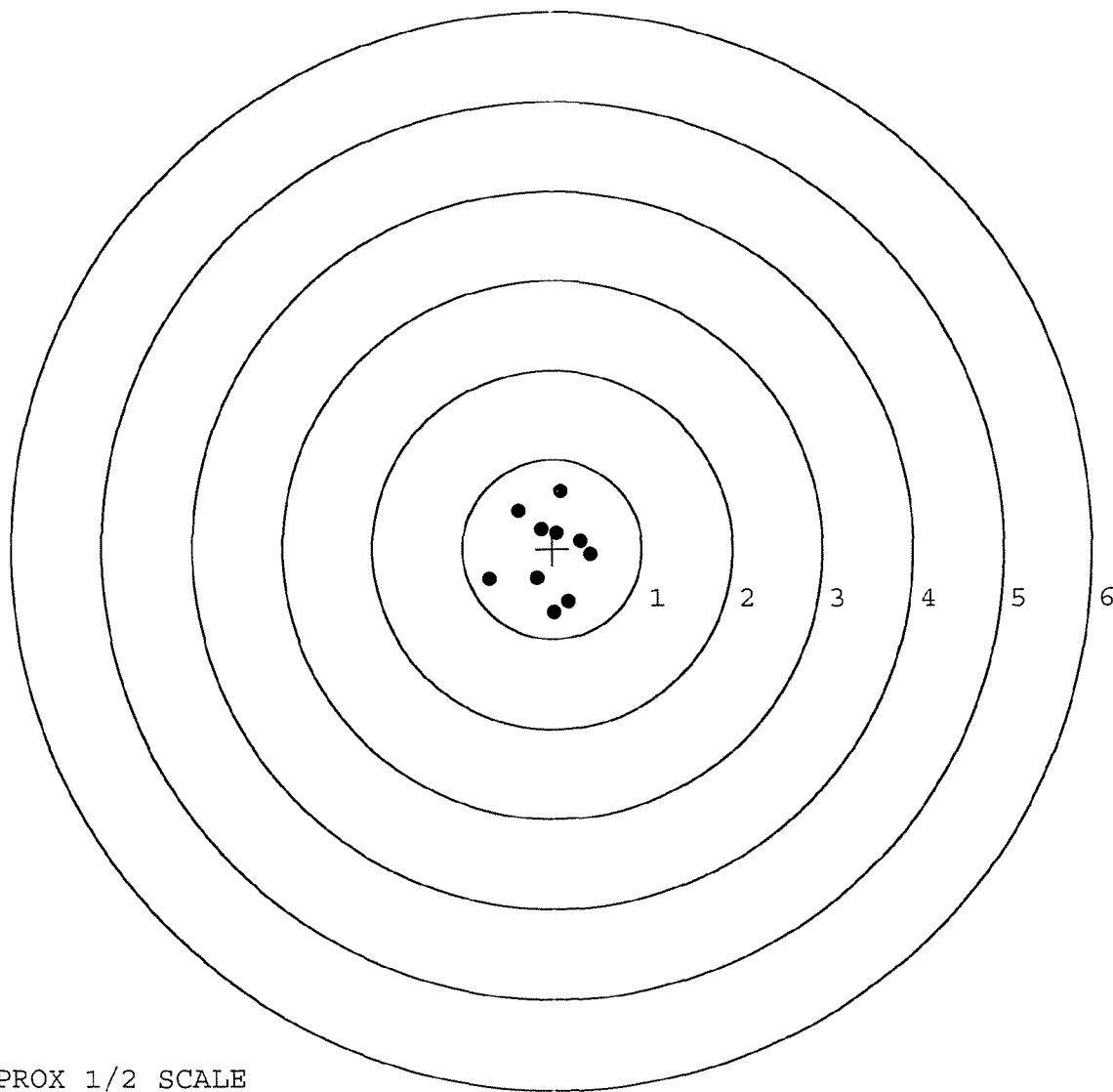
MAX RADIUS: 0.731

MEAN RADIUS: 0.496

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522357. __0

TARGET NUMBER: 5

FILE DATE: 03/12/2007

FILE TIME: 22:30

POINT#	X	Y
1:	-0.925	0.049
2:	0.325	1.190
3:	0.055	-1.285
4:	0.444	-0.555
5:	0.439	-0.056
6:	-0.150	-0.298
7:	-0.064	-0.082
8:	-0.310	-0.062
9:	-0.152	0.431
10:	0.327	0.037

X CENTROID: -0.001

Y CENTROID: -0.063

POA TO CENTROID: 0.063

HORZ SPREAD: 1.369

VERT SPREAD: 2.475

GROUP SPREAD: 2.490

MIN RADIUS: 0.066

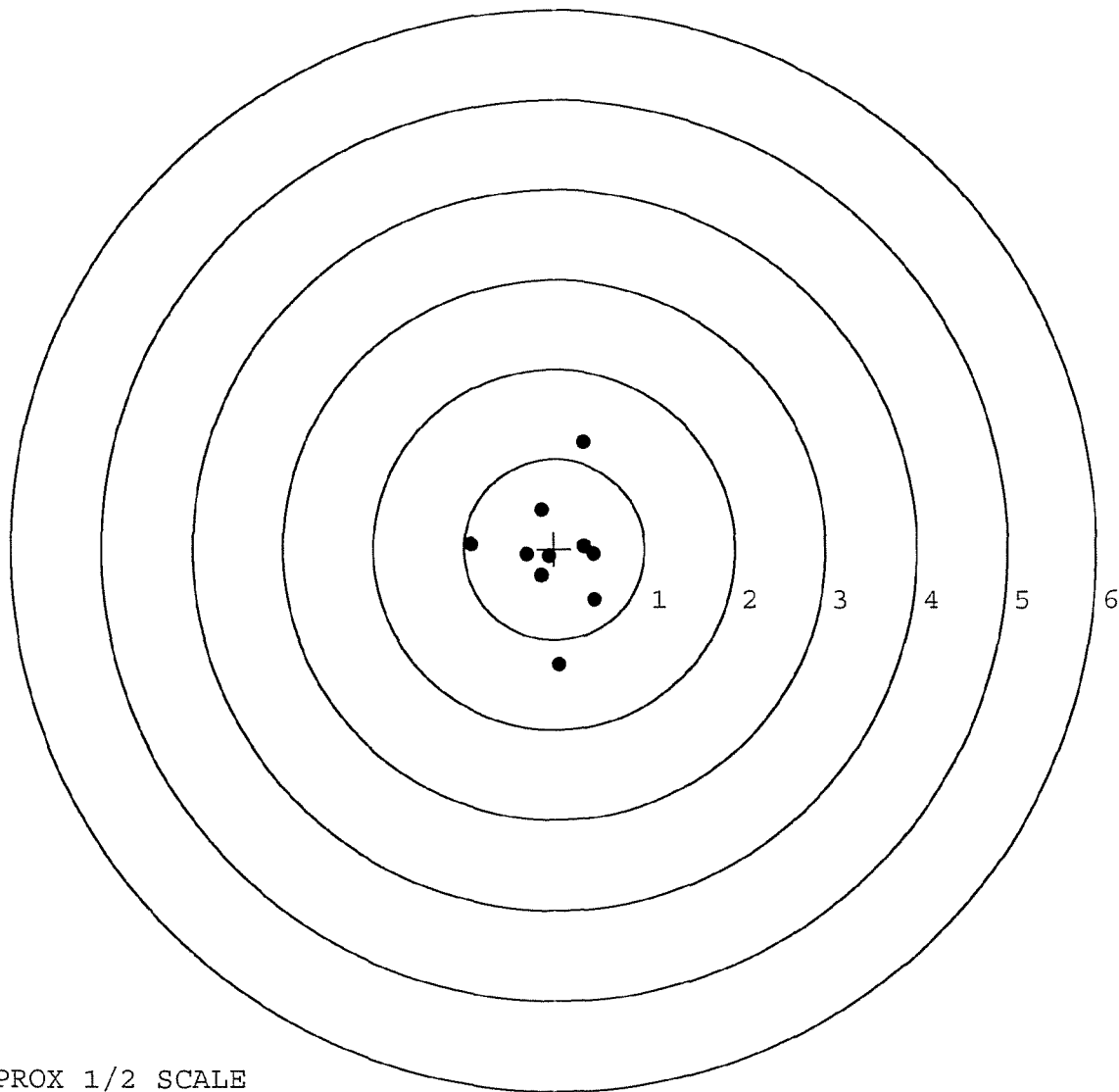
MAX RADIUS: 1.295

MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	125596		
SERIAL NUMBER	C6522357		
LOG-IN DATE	2-21-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	2-22-07	RTL
505	RE-BARREL	2-23-07	RTL
560	ASSEMBLE	2-23-07	RTL
600	PROOF	2-27-07	TRW
605	CHECK HEADSPACE	INSPECTED 2-27-07	TRW
610	DIS-ASSEMBLE GUN	MANIPULATED 2-28-07	RTL
612	MAGNAFLUX	OPER MAR 02 2007 APD	APD
510	DRILL AND TAP	OPERATOR 3-1-07	TRW
615	ROLLMARK CALIBER	3-1-07	CW
618	ROTO-BLAST	3-5-07	LB
620	APPLY COATINGS	3-8-07	WJ
625	FINAL ASSEMBLY	3-12-07	RTL
640	FUNCTION TEST AND	(PASS) FAIL	3-12-07 non
650	TARGET	(PASS) FAIL	3-12-07 non
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		3-13-07 non
	A) HEADSPACE	(PASS) FAIL	3-13-07 non
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	260 261 260 258 261 3-13-07 RA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	3.5 3.5 3.5 3-13-07 RA
	G) SAFETY OFF FORCE	2 LBS MIN	2.5 2.5 2.5 3-13-07 RA
	I) FIRING PIN INDENT	.020	.024 .0245 .0245 3-13-07 RA
690	PACK		3-15-07 RA

Remington		 REG. U.S. PAT. & TM. OFF.	VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 TM H24			SERIAL NO. C6522357
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.			ORDER NO. 5716



5716 C6522357

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # D6522357
2 Aug 1990

CENTROIDAL DISTANCES

0 TO 1	.434162
1 TO 2	.45819
1 TO 3	.0898053
1 TO 4	.357001
1 TO 5	.0604401

+ $\frac{3}{4}$ <-----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .438
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0194
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .438429
THE AMR FOR THIS RIFLE IS: .817

2 Aug 1998

FILE: PATTERNING/CENTERFIRE_PATT/C8522357

CENTERFIRE PATTERNS * 1

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in = 4

2 in = 9

3 in = 10

HS= 1.293

VS= 2.324

GS= 2.373

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.589	.634	.631
MINIMUM X	-.704	-.659	-.662
MAXIMUM Y	1.421	.669	.576
MINIMUM Y	-.903	-.745	-.733
CENTROID X	.404	.359	.362
CENTROID Y	-.159	-.317	-.224
POA TO CENTROID in.	.434	.479	.426
MIN RADIUS	.137	.033	.062
MEAN RADIUS	.683	.573	.546
MAX RADIUS	1.478	.836	.813
HORIZONTAL SPREAD	1.293	1.293	1.293
VERTICAL SPREAD	2.324	1.414	1.309
EXTREME SPREAD	2.373	1.560	1.560
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	9		
NUMBER IN THREE INCH CIRCLE =	10		

2 Aug 1998

FILE: PATTERNING/CENTERFIRE_PATT/C08022357

CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 10

HS= 2.784

VS= 1.736

GS= 2.791

PATTERN #

SHOTS (BEST OF)

MAXIMUM X

MINIMUM X

MAXIMUM Y

MINIMUM Y

CENTROID X

CENTROID Y

POA TO CENTROID in.

MIN RADIUS

MEAN RADIUS

MAX RADIUS

HORIZONTAL SPREAD

VERTICAL SPREAD

EXTREME SPREAD

NUMBER IN ONE INCH CIRCLE =

NUMBER IN TWO INCH CIRCLE =

NUMBER IN THREE INCH CIRCLE =

10

9

8

1.407

.964

.811

-1.377

-1.220

-.755

.873

.826

.794

-.863

-.910

-.945

.521

.364

.517

.284

.331

.366

.593

.492

.633

.279

.208

.326

.821

.728

.657

1.470

1.251

1.209

2.784

2.184

1.566

1.736

1.736

1.736

2.791

2.186

1.911

3

7

10

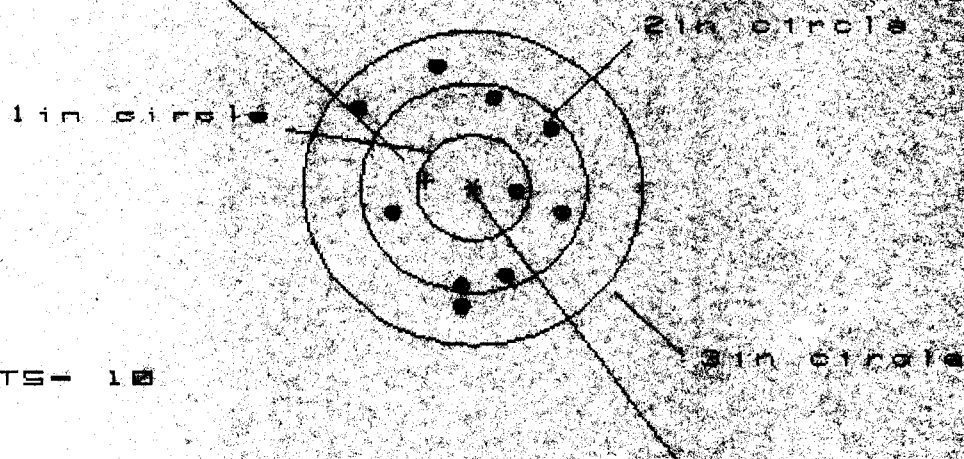
2 Aug 1998

FILE: PATTERNS/CENTERFIRE.PAT/0522037

CENTERFIRE PATTERNS

3

POA



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 7

3 in = 10

HS = 1.754

VS = 2.291

GS = 2.304

CENTROID *

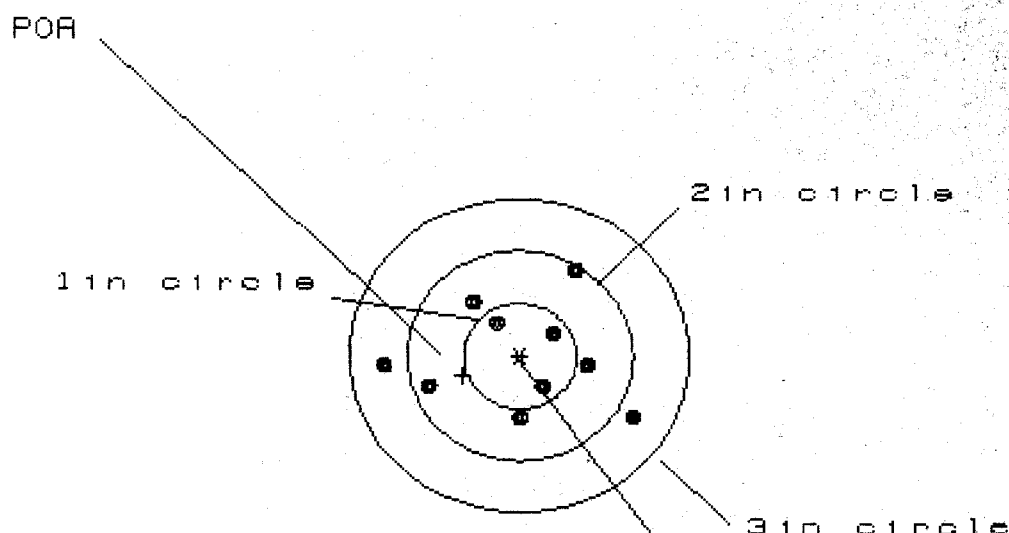
PATTERN #	:			
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.746	.634	.527
MINIMUM X	:	-1.008	-.779	-.836
MAXIMUM Y	:	1.174	1.254	1.055
MINIMUM Y	:	-1.117	-1.037	-.888
CENTROID X	:	.416	.528	.585
CENTROID Y	:	-.070	-.150	-.307
POA TO CENTROID in.	:	.422	.549	.661
MIN RADIUS	:	.362	.256	.289
MEAN RADIUS	:	.897	.834	.748
MAX RADIUS	:	1.243	1.334	1.085
HORIZONTAL SPREAD	:	1.754	1.413	1.413
VERTICAL SPREAD	:	2.291	2.291	1.965
EXTREME SPREAD	:	2.304	2.304	1.982
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

2 Aug 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522357

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in - 3

2in - 8

3in - 10

HS- 2.182

VS- 1.429

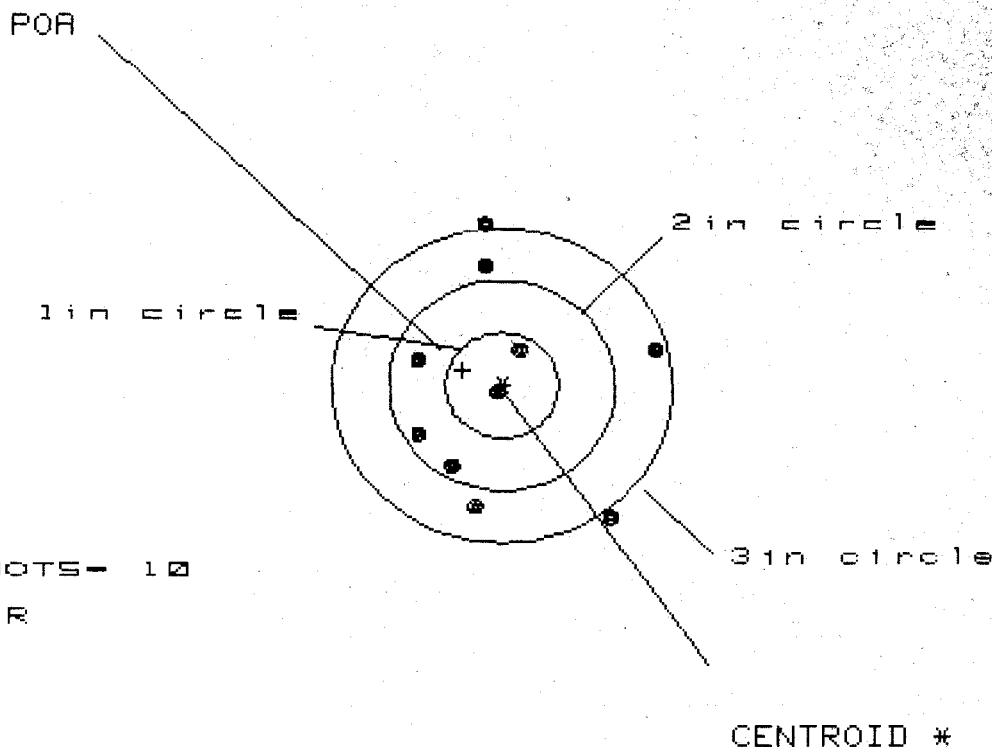
GS- 2.222

PATTERN #	:	4	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.009	.879	.564
MINIMUM X	:	-1.173	-.949	-.839
MAXIMUM Y	:	.854	.839	.769
MINIMUM Y	:	-.575	-.590	-.660
CENTROID X	:	.503	.633	.523
CENTROID Y	:	.184	.199	.269
POA TO CENTROID in.	:	.536	.664	.589
MIN RADIUS	:	.358	.265	.329
MEAN RADIUS	:	.711	.643	.592
MAX RADIUS	:	1.180	1.044	.903
HORIZONTAL SPREAD	:	2.182	1.828	1.403
VERTICAL SPREAD	:	1.429	1.429	1.429
EXTREME SPREAD	:	2.222	1.853	1.700
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	8		
NUMBER IN THREE INCH CIRCLE	=	10		

2 Aug 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522357

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1 in - 2

2 in - 5

3 in - 8

HS - 2.139

VS - 2.777

GS - 2.990

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.382	1.365	1.481
MINIMUM X	:	-.757	-.774	-.658
MAXIMUM Y	:	1.556	1.279	1.148
MINIMUM Y	:	-1.221	-1.048	-1.089
CENTROID X	:	.346	.363	.247
CENTROID Y	:	-.142	-.315	-.184
POR TO CENTROID in.	:	.374	.481	.308
MIN RADIUS	:	.015	.160	.100
MEAN RADIUS	:	.973	.918	.825
MAX RADIUS	:	1.564	1.456	1.528
HORIZONTAL SPREAD	:	2.139	2.139	2.139
VERTICAL SPREAD	:	2.777	2.327	2.237
EXTREME SPREAD	:	2.990	2.579	2.273
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6522357

DATE 8/23/90

TESTER JK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.38	2.32	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.42	2.31	2.34	
PULL #3	2.39	2.38	2.30	2.30	
PULL #4	2.37	2.36	2.32	2.30	
PULL #5	2.32	2.44	2.34	2.33	
TOTAL	11.87	11.98	11.59	11.55	
AVG.	2.374	2.396	2.318	2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.19		
PULL #2	3.20	3.20		
PULL #3	3.18	3.22		
PULL #4	3.21	3.22		
PULL #5	3.22	3.16		
TOTAL	16.05	15.99		
AVG.	3.21	3.198		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.42		4.05
PULL #2	4.20	4.39		4.26
PULL #3	4.26	4.43		4.46
PULL #4	4.33	4.40		4.12
PULL #5	4.36	4.32		4.32
TOTAL	21.57	21.96		21.21
AVG.	4.314	4.392		4.242

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6522357

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6/26/90	KA
600	Proof		6/26/90	KA
607	Check Headspace		6/26/90	KA
610	Dis-assemble Gun		6/26/90	KA
612	Magnaflux Barrel Action		7/10/90	BB
	Magnaflux Bolt		7/10/90	BB
615	Rollmark Caliber		7/10/90	GL
617	Drill and Tap Sight Holes		7/11/90	FB
618	Polish Barrel RB		7/13/90	WB
620	Apply Coatings (Barrel Action)		7/23/90	JA
	Apply Coating (Bolt)			
625	Final Assembly		7/30/90	KA
	A) Clean inside of Bolt Assembly		7/30/90	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/30/90	KA
	C) Inspect Ejector Hole for Chamfer		7/30/90	KA
	D) Oil Firing Pin Ass'y		7/30/90	KA
	E) Adjust Trigger Pull to Min Setting and Stake		8/23/90	JA

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			7/27/90	JK
	G) Safety Off Force	3	3	3			7/27/90	JK
	H) Trigger Pull Test & Retainability						8/23/90	JK
	I) Firing Pin Indent	.0225	.0225	.0225			7/27/90	JK
	J) Assemble Stock						7-30-90	JK
	K) Assemble Swivel Studs						7-30-90	JK
	L) Attach Front and Rear Sight Assemblies						7-30-90	JK
	M) Iron Sight Alignment						7-30-90	JK
	N) Detach Front & Rear Sights & place in numbered container						7-30-90	JK
	O) Attach Scope to Rifle						7-30-90	JK
	P) Detach & Attach Scope 20 Times						7-30-90	JK
640	Gallery Target & Test						8-2-90	AC
	A) Time						8-2-90	AC
	B) Malfunctions						8-2-90	AC
	C) Pierced Primers						8-2-90	AC
	D) Optical Clarity of Scope						8-2-90	AC
645	Inspect for Live Ammo						8-2-90	AC
655	Final Inspection						8/24/90	JK
	A) Headspace						8/24/90	JK
	B) Trigger Pull	2.28	2.34	2.30	2.30	2.33	8/23/90	JK
	C) Function						8/24/90	JK
660	Pack						7-7-90	JK

RECEIVED

RECEIVED

CATOT

02A