

C6225178

MODEL 700™ M24

Model **SWS**™

Action

Barrel Length

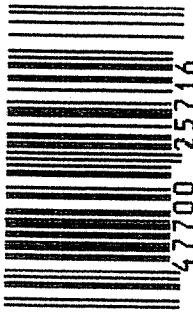
Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington*

Smead®

|                                                                                                       |  |                                                                                                                     |  |
|-------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------|--|
| <b>Remington®</b>                                                                                     |  | <b>VERY IMPORTANT:</b><br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm.                    |  |
| <b>MODEL 700™ H24</b>                                                                                 |  | <b>UPONT</b><br>REG. U.S. PAT. & TM. OFF.                                                                           |  |
| <b>MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. &amp; Tm. Off. Marca Registrada Marque Deposee.</b>      |  | <b>SERIAL NO.</b><br>C6225178                                                                                       |  |
| <br>5716 C6225178 |  | <b>ORDER NO.</b><br>5716                                                                                            |  |
|                                                                                                       |  | <b>UPC</b><br><br>0 47700 25716 7 |  |

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225178

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INIT |
|--------------|----------------------------------------------------------------|----------|---------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   | 1 25     | 89      | RW   |
| 600          | Proof                                                          | 1 25     | 89      | RW   |
| 607          | Check Headspace                                                | 1 25     | 89      | RW   |
| 610          | Dis-assemble Gun                                               | 1 25     | 89      | RW   |
| 612          | Magnaflux Barrel<br>Action                                     |          | 1-27-89 | PPR. |
|              | Magnaflux Bolt                                                 |          | 1-27-89 | KCR  |
| 615          | Rollmark Caliber                                               |          | 1/30    | GS   |
| 617          | Drill and Tap Sight Holes                                      | 2 1      | 89      | FB   |
| 618          | Polish Barrel                                                  | 2 1      | 89      | BT   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 2-10-89 | TSA  |
|              | Apply Coating (Bolt)                                           |          |         |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 2/21/89 | RW   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 2/21/89 | RW   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 2/21/89 | RW   |
|              | D) Oil Firing Pin Ass'y                                        |          | 2/21/89 | RW   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 2/23/89 | 108  |

| op. #        | OP. NAME                                                    | READINGS |       |      |      |      | DATE      | INIT |
|--------------|-------------------------------------------------------------|----------|-------|------|------|------|-----------|------|
| 625<br>cont. | F) Safety On Force                                          | 5        | 5     | 5    |      |      | 24 Feb 89 | JS   |
|              | G) Safety Off Force                                         | 4        | 4     | 4    |      |      | 24 Feb 89 | JS   |
|              | H) Trigger Pull Test & Retainability                        |          |       |      |      |      | 23 Feb 89 | JS   |
|              | I) Firing Pin Indent                                        | .0205    | .020  | .020 |      |      | 24 Feb 89 | JS   |
|              | J) Assemble Stock                                           |          |       |      |      |      | 2/27/89   | RW   |
|              | K) Assemble Swivel Studs                                    |          |       |      |      |      | 6 Mar 89  | JS   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |       |      |      |      | 2/27/89   | RW   |
|              | M) Iron Sight Alignment                                     |          |       |      |      |      | 2/27/89   | RW   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |       |      |      |      | 2/27/89   | RW   |
|              | O) Attach Scope to Rifle                                    |          |       |      |      |      | 2/28/89   | WBS  |
|              | P) Detach & Attach Scope 20 Times                           |          |       |      |      |      | 2/28/89   | WBS  |
| 640          | Gallery Target & Test                                       | 48 R     | 106 L |      |      |      | 3-1-89    | AC   |
|              | A) Time                                                     |          |       |      |      |      | "         | K    |
|              | B) Malfunctions                                             |          |       |      | NONE |      | "         | K    |
|              | C) Pierced Primers                                          |          |       |      | NONE |      | "         | AC   |
|              | D) Optical Clarity of Scope                                 |          |       |      | OK   |      | "         | AC   |
| 645          | Inspect for Live Ammo                                       |          |       |      | NONE |      | 3-1-89    | AC   |
| 655          | Final Inspection                                            |          |       |      |      |      |           |      |
|              | A) Headspace                                                |          |       |      |      |      | 6 Mar 89  | JS   |
|              | B) Trigger Pull                                             | 2.15     | 2.25  | 2.24 | 2.25 | 2.27 | 6 Mar 89  | JS   |
|              | C) Function                                                 |          |       |      |      |      | 6 Mar 89  | JS   |
| 660          | Pack                                                        |          |       |      |      |      | 3/72      | WBS  |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. 5178

DATE \_\_\_\_\_

TESTER \_\_\_\_\_

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |  | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|--|------------------------------------------------------------------------|
| PULL #1 | 2.26             | 2.26                     | 2.29                           |  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.10             | 1.96                     | 2.26                           |  |                                                                        |
| PULL #3 | 2.11             | 2.13                     | 2.30                           |  |                                                                        |
| PULL #4 | 2.10             | 2.17                     | 2.32                           |  |                                                                        |
| PULL #5 | 2.08             | 2.13                     | 2.34                           |  |                                                                        |
| TOTAL   | 10.65            | 10.65                    | 11.51                          |  |                                                                        |
| AVG.    | 2.13             | 2.13                     | 2.30                           |  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.35             | 3.50                     |  |          |
| PULL #2 | 3.41             | 3.49                     |  |          |
| PULL #3 | 3.40             | 3.48                     |  |          |
| PULL #4 | 3.44             | 3.48                     |  |          |
| PULL #5 | 3.45             | 3.50                     |  |          |
| TOTAL   | 17.05            | 17.45                    |  |          |
| AVG.    | 3.41             | 3.49                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.05             | 4.21                     |                                |                                      |
| PULL #2 | 4.03             | 4.20                     |                                |                                      |
| PULL #3 | 4.08             | 4.20                     |                                |                                      |
| PULL #4 | 4.09             | 4.30                     |                                |                                      |
| PULL #5 | 4.14             | 4.21                     |                                |                                      |
| TOTAL   | 20.39            | 21.12                    |                                |                                      |
| AVG.    | 4.07             | 4.22                     |                                |                                      |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 06225178  
6 Mar 1989

CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .362861 |
| 1 TO 2 | .565279 |
| 1 TO 3 | .145134 |
| 1 TO 4 | .358268 |
| 1 TO 5 | .579396 |

$\bar{x}$   
 $\bar{y}$  <----POA

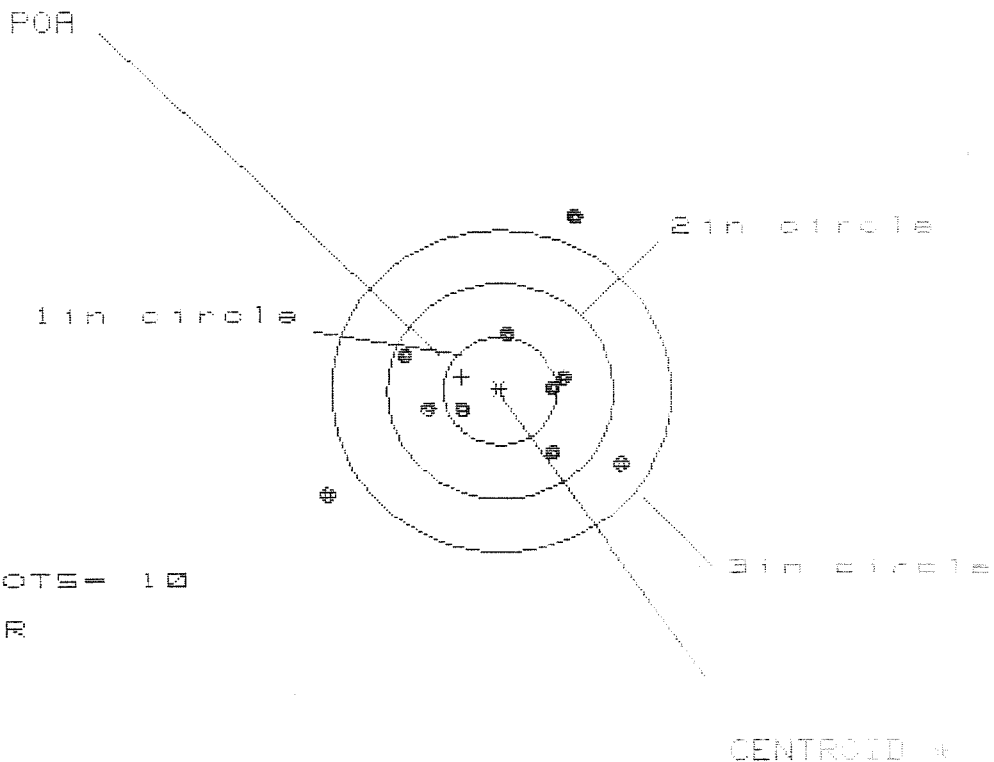
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1336  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0416  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .139927

THE AMR FOR THIS RIFLE IS: .8122

2 Mar 1985

FILE:/PATTERNING/CENTERFIRE\_PATT/06225178

# CENTERFIRE PATTERNS # 1



# OF SHOTS= 10

# IN CIR

1in = 2

2in = 7

3in = 8

HS= 2.587

VS= 2.661

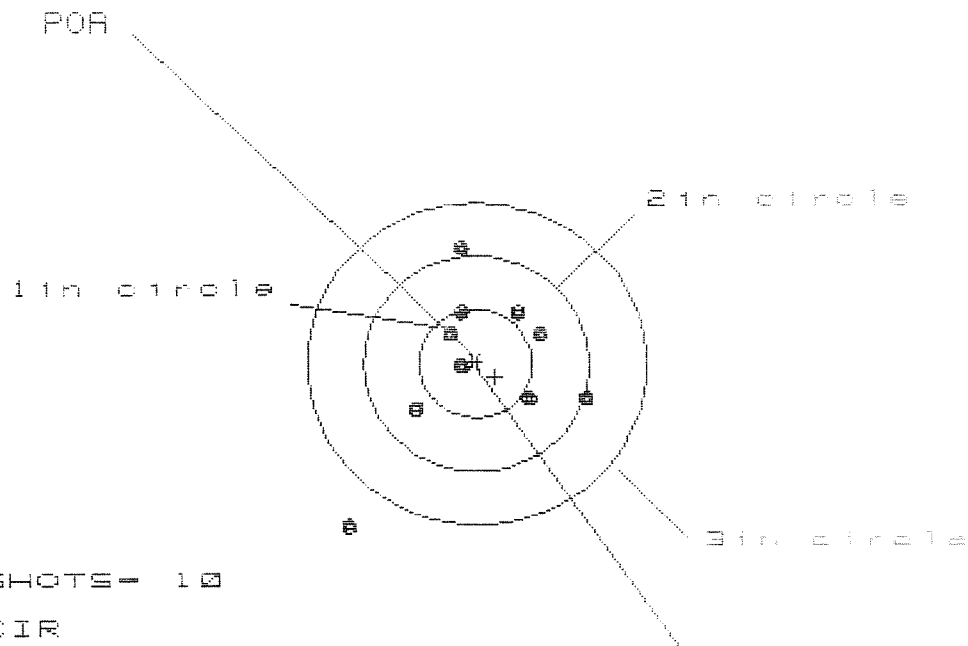
GS= 3.397

|                             |   |        |       |       |
|-----------------------------|---|--------|-------|-------|
| PATTERN #                   | : | 1      |       |       |
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | 1.099  | .933  | .990  |
| MINIMUM X                   | : | -1.488 | -.979 | -.922 |
| MAXIMUM Y                   | : | 1.647  | 1.534 | .633  |
| MINIMUM Y                   | : | -1.014 | -.780 | -.588 |
| CENTROID X                  | : | .338   | .504  | .447  |
| CENTROID Y                  | : | -.132  | -.019 | -.211 |
| POA TO CENTROID in.         | : | .363   | .504  | .494  |
| MIN RADIUS                  | : | .363   | .350  | .398  |
| MEAN RADIUS                 | : | .908   | .795  | .681  |
| MAX RADIUS                  | : | 1.801  | 1.601 | 1.152 |
| HORIZONTAL SPREAD           | : | 2.587  | 1.912 | 1.912 |
| VERTICAL SPREAD             | : | 2.661  | 2.314 | 1.221 |
| EXTREME SPREAD              | : | 3.397  | 2.362 | 2.141 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 7     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 8     |       |

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/08E25178

# CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 8

3in = 9

HS= 2.049

VS= 2.589

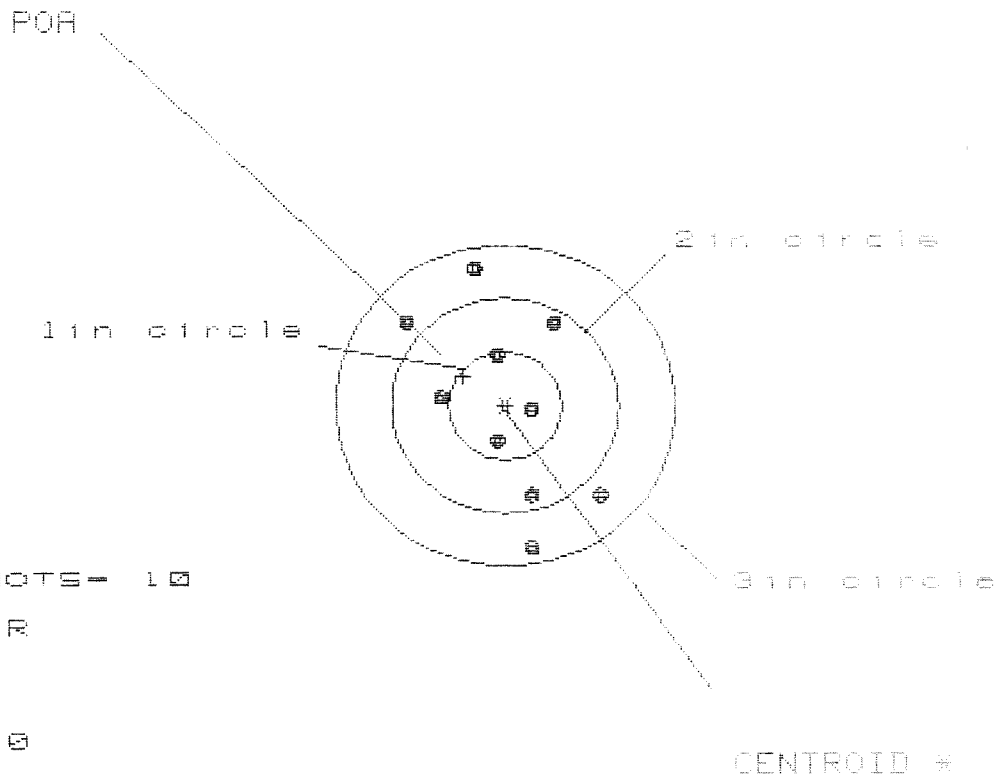
GS= 2.767

| PATTERN #                     | : | 2      |       |       |
|-------------------------------|---|--------|-------|-------|
| SHOTS (BEST OF)               | : | 10     | 9     | 8     |
| MAXIMUM X                     | : | .948   | .826  | .795  |
| MINIMUM X                     | : | -1.101 | -.652 | -.683 |
| MAXIMUM Y                     | : | 1.075  | .907  | .456  |
| MINIMUM Y                     | : | -1.514 | -.603 | -.490 |
| CENTROID X                    | : | -.168  | -.046 | -.015 |
| CENTROID Y                    | : | .120   | .288  | .175  |
| POA TO CENTROID in.           | : | .207   | .292  | .176  |
| MIN RADIUS                    | : | .155   | .320  | .312  |
| MEAN RADIUS                   | : | .750   | .603  | .564  |
| MAX RADIUS                    | : | 1.872  | .949  | .870  |
| HORIZONTAL SPREAD             | : | 2.049  | 1.478 | 1.478 |
| VERTICAL SPREAD               | : | 2.589  | 1.510 | .946  |
| EXTREME SPREAD                | : | 2.767  | 1.744 | 1.484 |
| NUMBER IN ONE INCH CIRCLE =   |   |        | 3     |       |
| NUMBER IN TWO INCH CIRCLE =   |   |        | 8     |       |
| NUMBER IN THREE INCH CIRCLE = |   |        | 9     |       |

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/08225178

# CENTERFIRE PATTERNS # 3



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 5

3in = 10

HS= 1.704

VS= 2.559

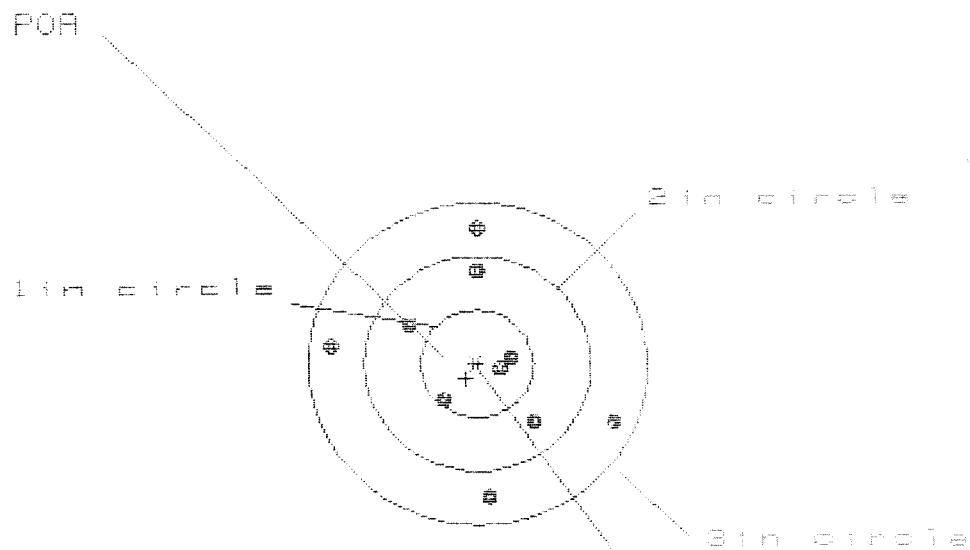
GS= 2.600

| PATTERN #                     | 3      | 9      | 8     |
|-------------------------------|--------|--------|-------|
| SHOTS (BEST OF)               | 10     | 9      | 8     |
| MAXIMUM X                     | .833   | .853   | .822  |
| MINIMUM X                     | -.871  | -.851  | -.882 |
| MAXIMUM Y                     | 1.264  | 1.120  | .891  |
| MINIMUM Y                     | -1.295 | -1.019 | -.879 |
| CENTROID X                    | .368   | .348   | .379  |
| CENTROID Y                    | -.274  | -.130  | -.270 |
| POA TO CENTROID in.           | .459   | .371   | .465  |
| MIN RADIUS                    | .228   | .296   | .217  |
| MEAN RADIUS                   | .836   | .777   | .719  |
| MAX RADIUS                    | 1.308  | 1.311  | 1.186 |
| HORIZONTAL SPREAD             | 1.704  | 1.704  | 1.704 |
| VERTICAL SPREAD               | 2.559  | 2.139  | 1.680 |
| EXTREME SPREAD                | 2.600  | 2.386  | 2.336 |
| NUMBER IN ONE INCH CIRCLE =   | 3      |        |       |
| NUMBER IN TWO INCH CIRCLE =   | 5      |        |       |
| NUMBER IN THREE INCH CIRCLE = | 10     |        |       |

2 Mar 1989

FILE:/PATTERNING/CENTERFIRE\_PATT/08225178

# CENTERFIRE PATTERNS # 4



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 6

3in = 10

HS= 2.554

VS= 2.463

GS= 2.669

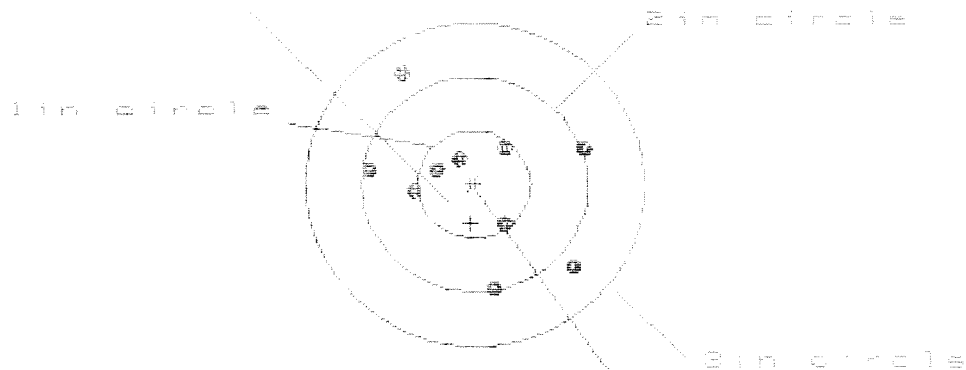
| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.218  | 1.070  | .457   |
| MINIMUM X                     | -1.336 | -.719  | -.585  |
| MAXIMUM Y                     | 1.235  | 1.257  | 1.188  |
| MINIMUM Y                     | -1.228 | -1.206 | -1.275 |
| CENTROID X                    | .098   | .247   | .113   |
| CENTROID Y                    | .134   | .112   | .181   |
| POA TO CENTROID in.           | .167   | .271   | .213   |
| MIN RADIUS                    | .191   | .052   | .198   |
| MEAN RADIUS                   | .838   | .755   | .710   |
| MAX RADIUS                    | 1.351  | 1.262  | 1.275  |
| HORIZONTAL SPREAD             | 2.554  | 1.789  | 1.042  |
| VERTICAL SPREAD               | 2.463  | 2.463  | 2.463  |
| EXTREME SPREAD                | 2.669  | 2.463  | 2.463  |
| NUMBER IN ONE INCH CIRCLE =   | 3      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 6      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 10     |        |        |

2 Mar 1985

FILE:/PATTERNING/CENTERFIRE\_PATT/06225173

# CENTERFIRE PATTERNS # 3

FOR



# OF SHOTS = 10

# IN CIR

1 in = 5

2 in = 7

3 in = 10

HS = 1.885

VS = 2.042

QS = 2.366

CENTROID #

| PATTERN #                     | 5     | 9     | 8     |
|-------------------------------|-------|-------|-------|
| SHOTS (BEST OF)               | 10    | 9     | 8     |
| MAXIMUM X                     | .964  | .889  | .987  |
| MINIMUM X                     | -.901 | -.976 | -.878 |
| MAXIMUM Y                     | 1.055 | .431  | .352  |
| MINIMUM Y                     | -.987 | -.869 | -.948 |
| CENTROID X                    | .032  | .106  | .008  |
| CENTROID Y                    | .360  | .242  | .321  |
| FOR TO CENTROID in.           | .361  | .265  | .321  |
| MIN RADIUS                    | .260  | .287  | .289  |
| MEAN RADIUS                   | .729  | .676  | .613  |
| MAX RADIUS                    | 1.253 | 1.005 | 1.048 |
| HORIZONTAL SPREAD             | 1.865 | 1.865 | 1.865 |
| VERTICAL SPREAD               | 2.042 | 1.300 | 1.300 |
| EXTREME SPREAD                | 2.366 | 1.956 | 1.877 |
| NUMBER IN ONE INCH CIRCLE =   | 5     |       |       |
| NUMBER IN TWO INCH CIRCLE =   | 7     |       |       |
| NUMBER IN THREE INCH CIRCLE = | 10    |       |       |

[illegible]

**M2400010074**

## PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

## RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

## FIREARMS DELIVERED TO PLANT

FILE Nº 012708DATE 12/4/97

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL:

GAUGE:

SERIAL #

REMINGTON EMPLOYEE:

YES ☐ NO ☐

EMPLOYEE #

DEPT. #

CHECK FOR AMMUNITION ☒

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES ☒ NO ☐

(BRAND NAME/POWER)

SLING: YES ☐ NO ☒GUN CASE: YES ☐ NO ☒

(HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

SIGNATURE:

(Security Officer)

DATE:

SIGNATURE:

(Firearm picked up by)

DATE:

Arm Service Copy

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225178  
9 Jan 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.135$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.153$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.204044$

THE AMR FOR THIS RIFLE IS:  $1.22$

# CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| Ø TO | 1 | .226215 |
| 1 TO | 2 | .181463 |
| 1 TO | 3 | .177234 |
| 1 TO | 4 | .256912 |
| 1 TO | 5 | .203666 |

4 3  
1 2  
5 <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .227

MIN RADIUS : .651

MEAN RADIUS : 1.339

MAX RADIUS : 2.085

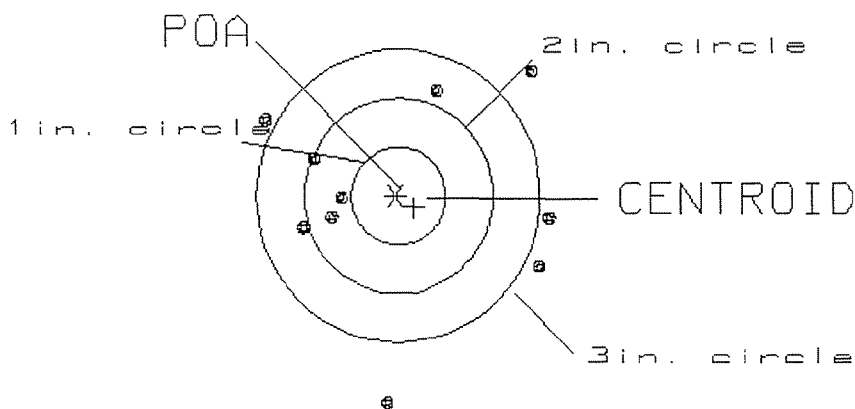
CENTROID X : -.193

CENTROID Y : .118

9 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225178.1

## CENTERFIRE PATTERN # 1



# OF SHOTS= 10

# IN CIRCLE

HS= 2.97

0

VS= 3.34

2

GS= 3.66

5

REMINGTON CENTERFIRE ACCURACY TEST

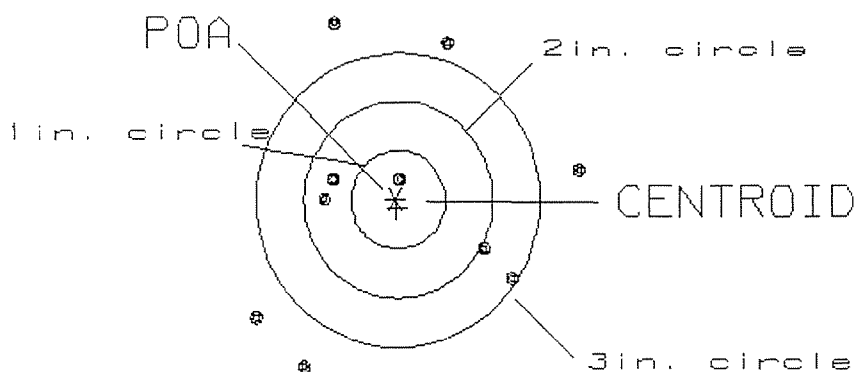
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐  
 POA TO CENTROID: .096  
 MIN RADIUS : .191  
 MEAN RADIUS : 1.357  
 MAX RADIUS : 1.971  
 CENTROID X : -.013  
 CENTROID Y : .095

9 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225178.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 10

# IN CIRCLE

HS= 3.48

1

VS= 3.48

3

GS= 3.80

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

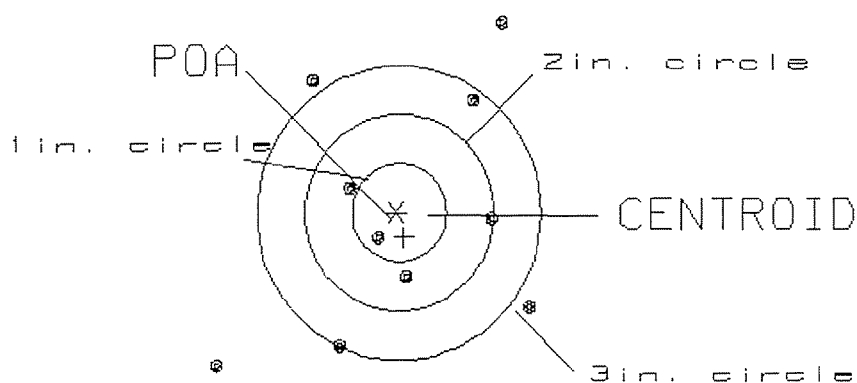
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .264  
 MIN RADIUS : .328  
 MEAN RADIUS : 1.328  
 MAX RADIUS : 2.429  
 CENTROID X : -.077  
 CENTROID Y : .252

9 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225178.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 10

# IN CIRCLE

HS= 3.26

1

VS= 3.44

4

GS= 4.57

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .473

MIN RADIUS : .143

MEAN RADIUS : 1.072

MAX RADIUS : 3.156

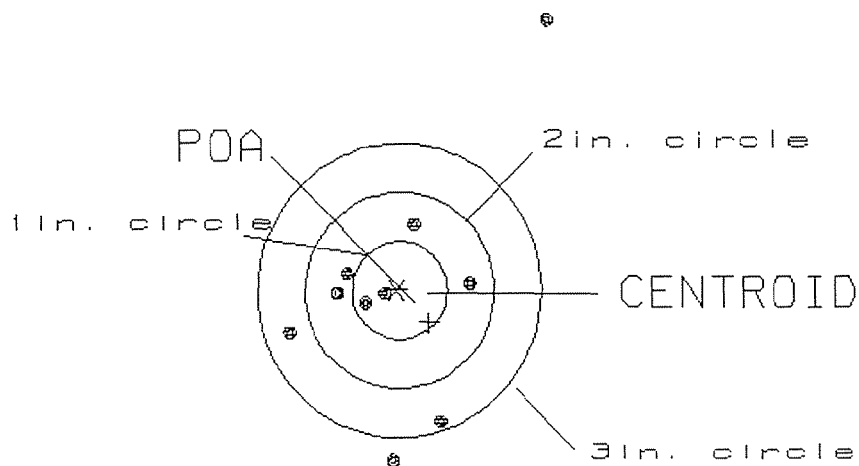
CENTROID X : -.341

CENTROID Y : .328

9 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225178.1.1

CENTERFIRE PATTERN # 4



# OF SHOTS= 10

# IN CIRCLE

HS= 2.69

2

VS= 4.52

6

GS= 4.79

8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

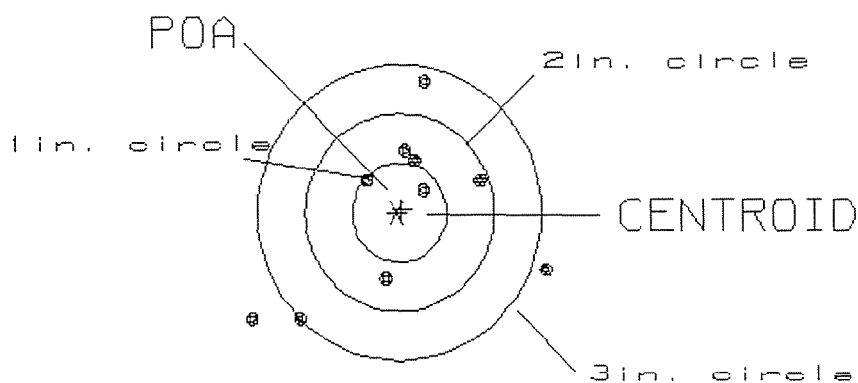
PATTERN #: 5

POA TO CENTROID: .058  
 MIN RADIUS : .344  
 MEAN RADIUS : 1.006  
 MAX RADIUS : 1.869  
 CENTROID X : -.051  
 CENTROID Y : -.028

9 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6225178.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10

# IN CIRCLE

HS= 3.07

2

VS= 2.47

6

GS= 3.10

7

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225178  
7 Jan 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.1256$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $-.1426$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.190027$

THE AMR FOR THIS RIFLE IS:  $1.735$

#### CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .24418  |
| 1 | TO | 2 | .624568 |
| 1 | TO | 3 | .242062 |
| 1 | TO | 4 | .554437 |
| 1 | TO | 5 | .559103 |

4 3 1 <----POA  
2  
5

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .085

MIN RADIUS : .633

MEAN RADIUS : 1.745

MAX RADIUS : 2.966

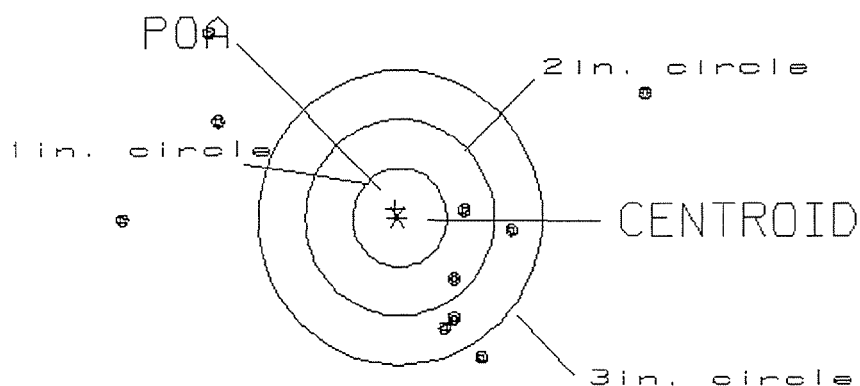
CENTROID X : .023

CENTROID Y : -.082

7 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6225178

# CENTERFIRE PATTERN # 1



# OF SHOTS= 10

# IN CIRCLE

HS= 5.51

0

VS= 3.34

2

GS= 5.68

5

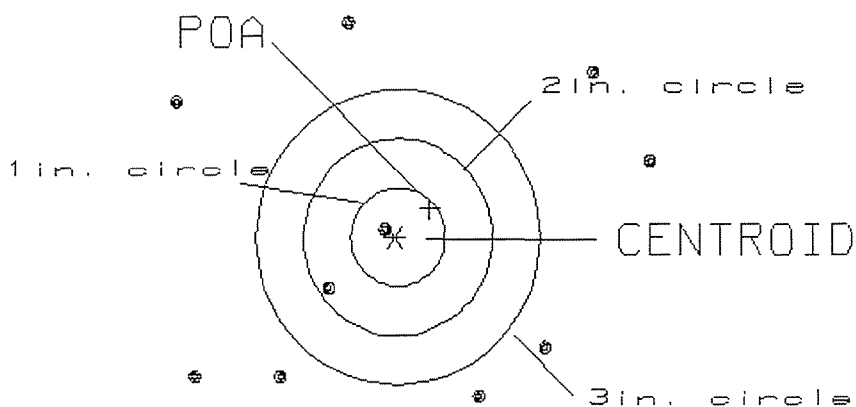
PATTERN #: 2

POA TO CENTROID: .460  
 MIN RADIUS : .219  
 MEAN RADIUS : 1.982  
 MAX RADIUS : 2.769  
 CENTROID X : -.361  
 CENTROID Y : -.284

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# CENTERFIRE PATTERN # 2



# OF SHOTS= 10

# IN CIRCLE

HS= 5.02

1

VS= 3.83

2

GS= 5.26

2

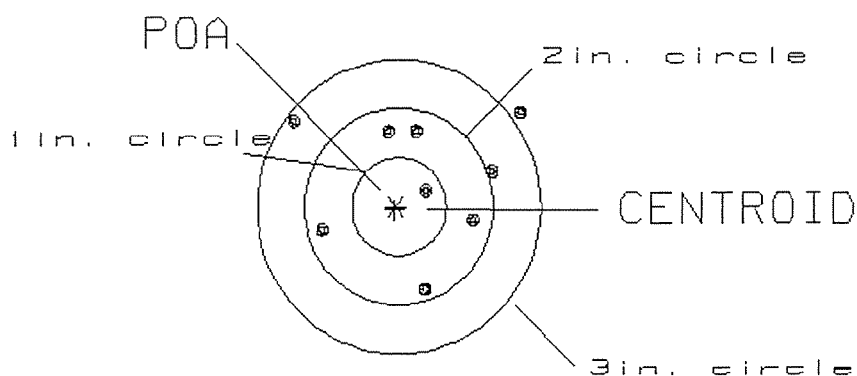
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .037  
 MIN RADIUS : .298  
 MEAN RADIUS : 1.168  
 MAX RADIUS : 3.239  
 CENTROID X : .017  
 CENTROID Y : .033

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6225178

# CENTERFIRE PATTERN # 3



# OF SHOTS= 10

# IN CIRCLE

HS= 3.06

1

VS= 3.74

6

GS= 4.83

8

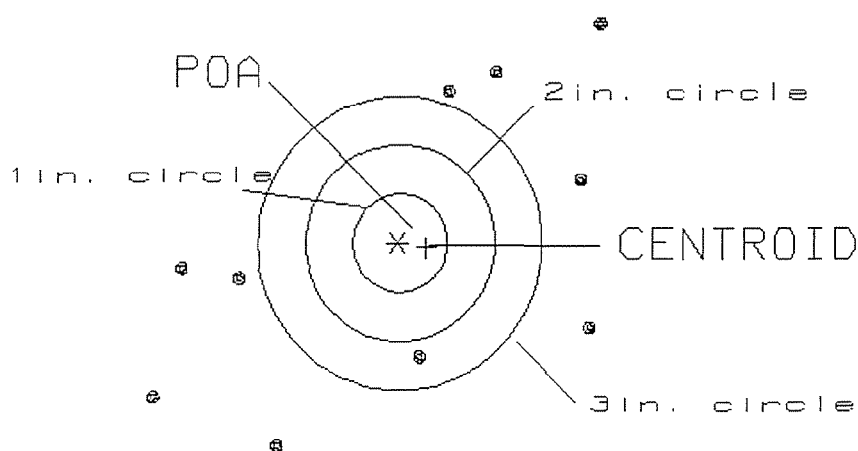
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .313  
 MIN RADIUS : 1.194  
 MEAN RADIUS : 2.170  
 MAX RADIUS : 3.135  
 CENTROID X : -.308  
 CENTROID Y : .052

7 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6225178

# CENTERFIRE PATTERN # 4



# OF SHOTS= 10

# IN CIRCLE

HS= 4.71

0

VS= 4.38

0

GS= 6.05

1

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .479

MIN RADIUS : .529

MEAN RADIUS : 1.609

MAX RADIUS : 4.152

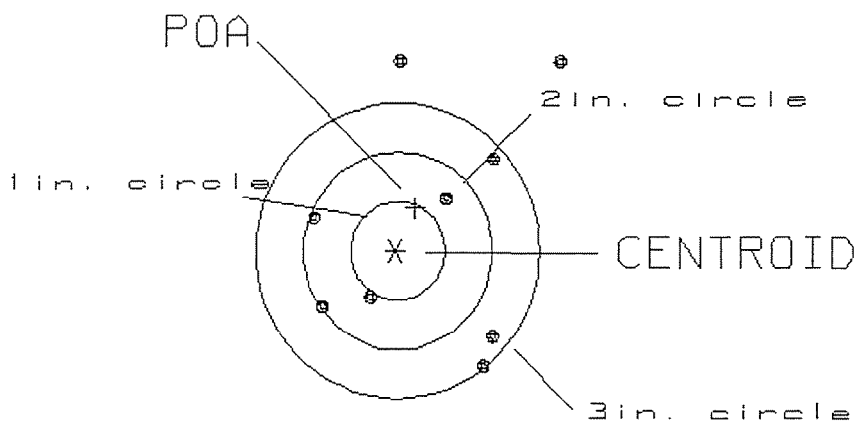
CENTROID X : -.206

CENTROID Y : -.432

7 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6225178

# CENTERFIRE PATTERN # 5



# OF SHOTS= 10

# IN CIRCLE

HS= 4.95

0

VS= 4.59

3

GS= 6.75

7

## Final Inspection

Sni: C6225178

DATE REC'D: 12/4/97

DATE RET'D:

AUDITOR: *AM*

## Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

## Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ IRON SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

# 21 DAY TURN - AROUND

M-24  
CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

| LOG IN DATE: <i>12/4/97</i> |                          | DATE            | INT.      |
|-----------------------------|--------------------------|-----------------|-----------|
| INSPECT & VERIFY:           |                          |                 |           |
| OP. #                       | OP. NAME                 |                 |           |
| 550                         | DIS-ASSEMBLE GUN         |                 |           |
| 560 A                       | RE-BARREL AT CUSTOM SHOP |                 |           |
| B                           | DRILL & TAP              |                 |           |
| C                           | POLISH                   |                 |           |
| 575                         | ASSEMBLE                 |                 |           |
| 600                         | PROOF                    | <i>12/12/97</i> | <i>Ru</i> |
| 605                         | CHECK HEADSPACE          |                 |           |
| 610                         | DIS-ASSEMBLE             |                 |           |
| 612                         | MAGNAFLUX                |                 |           |
| 615                         | ROLLMARK CALIBER         |                 |           |
| 618                         | ROTO-BLAST               |                 |           |
| 620                         | APPLY COATINGS           |                 |           |
| 625 A                       | FINAL ASSEMBLY           |                 |           |
| B                           | TRIGGER PULL TEST        |                 |           |
| C                           | SAFETY ON FORCE          |                 |           |
| D                           | SAFETY OFF FORCE         |                 |           |
| E                           | FIRING PIN INDENT        |                 |           |
| 640                         | TARGET                   | <i>1/8/98</i>   | <i>A</i>  |
| 655                         | FINAL INSPECT            |                 |           |
| 660                         | PACK                     |                 |           |
| QAR INSPECTION              |                          | SHIP DATE       |           |