

C6225231

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®

5081

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6425231

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY	2/1	FB
600	PROOF	2/2/88	RW
615	MAGNAFLUX BARREL	2/18/88	PJC
	MAGNAFLUX BOLT	2/25/88	PJC
620	COATING	3/21/88	TJA
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225231

SCOPE #
1128

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/13/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/13/88	RW
	C) Inspect Ejector Hole for Chamfer		9/13/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/13/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		13 Sept 88	JSB
	F) Safety on Force	5.75 5.75 5.75	13 Sept 88	JG
	G) Safety off Force	3# 3# 3#	13 Sept 88	JG
	H) Trigger Pull Test & Retainability		13 Sept 88	JSB
	I) Firing Pin Indent	.022 .022 .022	13 Sept 88	JG
	J) Assemble Stock		9/14/88	RW
	K) Assemble Swivel Studs		10-13-88	JSB
	L) Attach Front & Rear Sight Assemblies		9/14/88	RW
	M) Iron Sight Alignment		9/14/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/14/88	RW
	O) Attach Scope to Rifle		10/5/88	RW
	P) Detach & Attach Scope 20 times	66 R 89L	10-5-88	JSB
640	Gallery Target & Test	RES HAT 10/10/88	10-10-88	AC
	A) Optical Clarity of Scope	OK	10-10-88	AC
645	Inspect for Live Ammo	NONE	10-10-88	AC
655	Final Inspection A) Headspace		10-13-88	JSB
	B) Trigger Pull		10-14-88	JSB
	C) Function		10-13-88	JSB
660	Pack		10-21-88	Y.S.

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6225231

DATE 13 SEP 88

TESTER J.V.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.40	2.58 / 2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.41	2.59 / 2.52	
PULL #3	2.58	2.42	2.62 / 2.55	
PULL #4	2.52	2.40	2.63 / 2.50	
PULL #5	2.54	2.44	2.63 / 2.60	
TOTAL	12.86	12.07	13.05 / 12.72	
AVG.	2.572	2.414	2.61 / 2.544	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.24		
PULL #2	3.24	3.24		
PULL #3	3.30	3.24		
PULL #4	3.27	3.26		
PULL #5	3.28	3.19		
TOTAL	16.34	16.17		
AVG.	3.268	3.234		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.29		4.20
PULL #2	4.37	4.32		4.28
PULL #3	4.33	4.33		4.31
PULL #4	4.37	4.37		4.25
PULL #5	4.39	4.34		4.27
TOTAL	21.86	21.65		21.31
AVG.	4.372	4.33		4.262

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225231

Test

CENTROIDAL DISTANCES

0 TO	1	1.19746
1 TO	2	.971249
1 TO	3	1.05873
1 TO	4	.326435
1 TO	5	1.09139

<----POA
4
1

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0914
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.6398
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .646296

THE AMR FOR THIS RIFLE IS: 1.046

Re-test

12 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231.D

CENTERFIRE PATTERNS # 1

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 0

2 in = 5

3 in = 8

HS = 3.191

VS = 3.086

GS = 3.234

CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.045	2.046	1.210
MINIMUM X	:	-1.146	-1.145	-.889
MAXIMUM Y	:	2.153	1.152	1.148
MINIMUM Y	:	-.933	-.694	-.698
CENTROID X	:	-.215	-.216	-.472
CENTROID Y	:	-1.178	-1.417	-1.413
POA TO CENTROID in.	:	1.197	1.433	1.490
MIN RADIUS	:	.623	.458	.315
MEAN RADIUS	:	1.183	1.053	.878
MAX RADIUS	:	2.153	2.047	1.299
HORIZONTAL SPREAD	:	3.191	3.191	2.099
VERTICAL SPREAD	:	3.086	1.846	1.846
EXTREME SPREAD	:	3.234	3.203	2.111
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

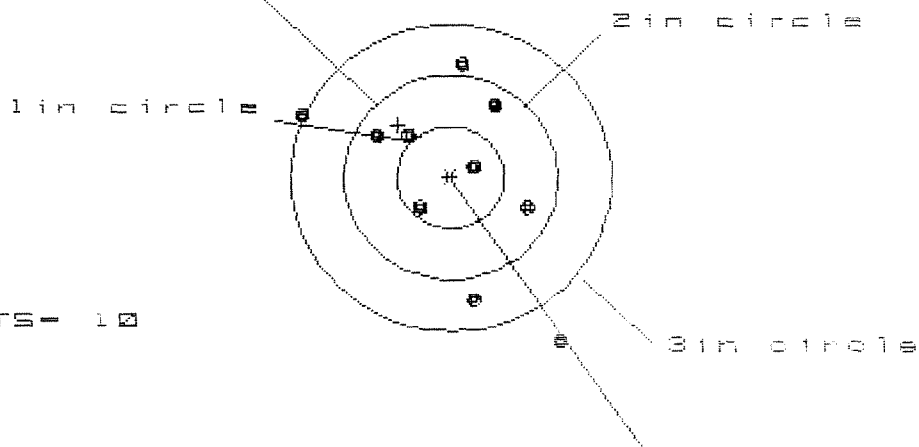
Notes

12 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231.1

CENTERFIRE PATTERNS # 2

POA



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 9

HS= 2.349

VS= 2.626

GS= 3.207

CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.005	.816	.662
MINIMUM X	:	-1.344	-1.232	-.720
MAXIMUM Y	:	1.063	.890	.946
MINIMUM Y	:	-1.563	-1.348	-1.292
CENTROID X	:	.491	.379	.533
CENTROID Y	:	-.511	-.338	-.394
POA TO CENTROID in.	:	.709	.508	.663
MIN RADIUS	:	.234	.330	.183
MEAN RADIUS	:	.913	.785	.710
MAX RADIUS	:	1.858	1.387	1.304
HORIZONTAL SPREAD	:	2.349	2.048	1.382
VERTICAL SPREAD	:	2.626	2.238	2.238
EXTREME SPREAD	:	3.207	2.377	2.240
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

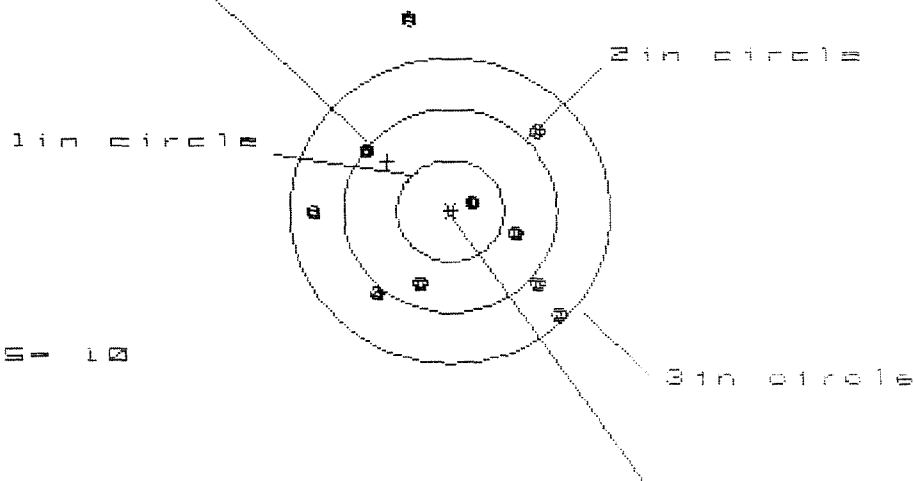
Reles

12 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225231.1

CENTERFIRE PATTERNS # 3

POA



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 4

3 in = 9

HS= 2.344

VS= 2.843

GS= 3.195

CENTROID #

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.020	.971	.915
MINIMUM X	:	-1.324	-1.373	-1.251
MAXIMUM Y	:	1.842	1.014	.914
MINIMUM Y	:	-1.001	-.796	-.681
CENTROID X	:	.588	.637	.515
CENTROID Y	:	-.488	-.693	-.593
POA TO CENTROID in.	:	.764	.941	.786
MIN RADIUS	:	.263	.339	.369
MEAN RADIUS	:	1.057	.937	.902
MAX RADIUS	:	1.893	1.392	1.293
HORIZONTAL SPREAD	:	2.344	2.344	2.166
VERTICAL SPREAD	:	2.843	1.810	1.595
EXTREME SPREAD	:	3.195	2.558	2.304
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			4	
NUMBER IN THREE INCH CIRCLE =			9	

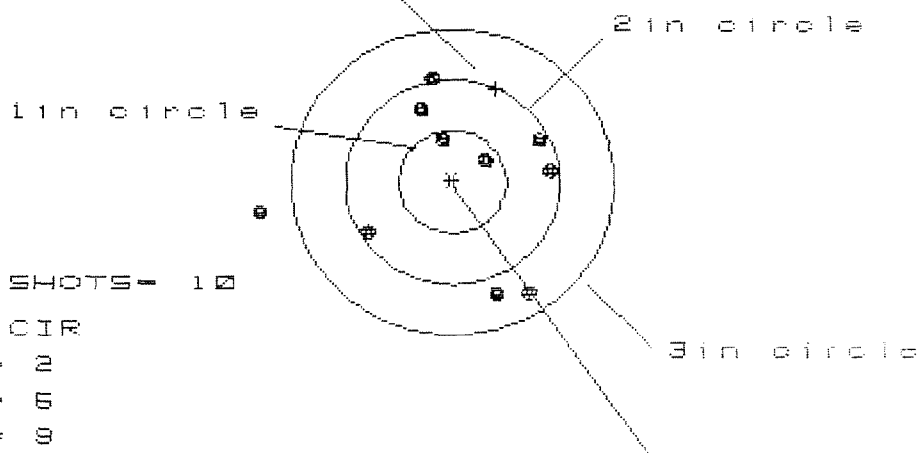
Retest

12 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231.1.1

CENTERFIRE PATTERNS # 4

POA



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 9

HS= 2.692

VS= 2.173

GS= 2.716

CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.880	.679	.742
MINIMUM X	:	-1.812	-.959	-.897
MAXIMUM Y	:	1.048	1.020	.876
MINIMUM Y	:	-1.125	-1.153	-1.228
CENTROID X	:	-.407	-.206	-.269
CENTROID Y	:	-.914	-.886	-.742
POA TO CENTROID in.	:	1.000	.910	.789
MIN RADIUS	:	.331	.188	.125
MEAN RADIUS	:	.965	.834	.744
MAX RADIUS	:	1.829	1.258	1.265
HORIZONTAL SPREAD	:	2.692	1.638	1.538
VERTICAL SPREAD	:	2.173	2.173	2.104
EXTREME SPREAD	:	2.716	2.335	2.185
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

Relest

12 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231.24

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 3.453

VS= 2.931

GS= 4.203

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.279	.782	.722
MINIMUM X	:	-1.174	-.921	-.981
MAXIMUM Y	:	1.429	1.262	1.334
MINIMUM Y	:	-1.502	-1.081	-.923
CENTROID X	:	-.108	-.361	-.301
CENTROID Y	:	-.980	-.813	-.971
POA TO CENTROID in.	:	.986	.890	1.017
MIN RADIUS	:	.397	.595	.547
MEAN RADIUS	:	1.111	.938	.851
MAX RADIUS	:	2.729	1.412	1.517
HORIZONTAL SPREAD	:	3.453	1.703	1.703
VERTICAL SPREAD	:	2.931	2.343	2.257
EXTREME SPREAD	:	4.203	2.754	2.754
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 6225231

CENTROIDAL DISTANCES

0 TO	1	.44776
1 TO	2	1.49988
1 TO	3	2.36767
1 TO	4	2.05354
1 TO	5	.746676

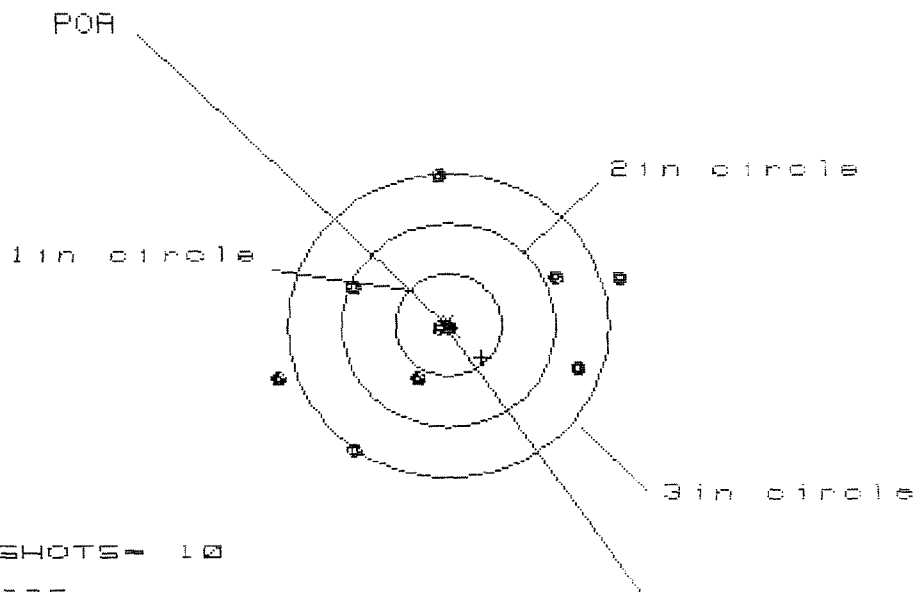
1
+s <----POA
2
4
3

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2334
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.8746
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .905208
THE AMR FOR THIS RIFLE IS: 1.04

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225231

CENTERFIRE PATTERNS # 1



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 3.161

VS = 2.655

GS = 3.322

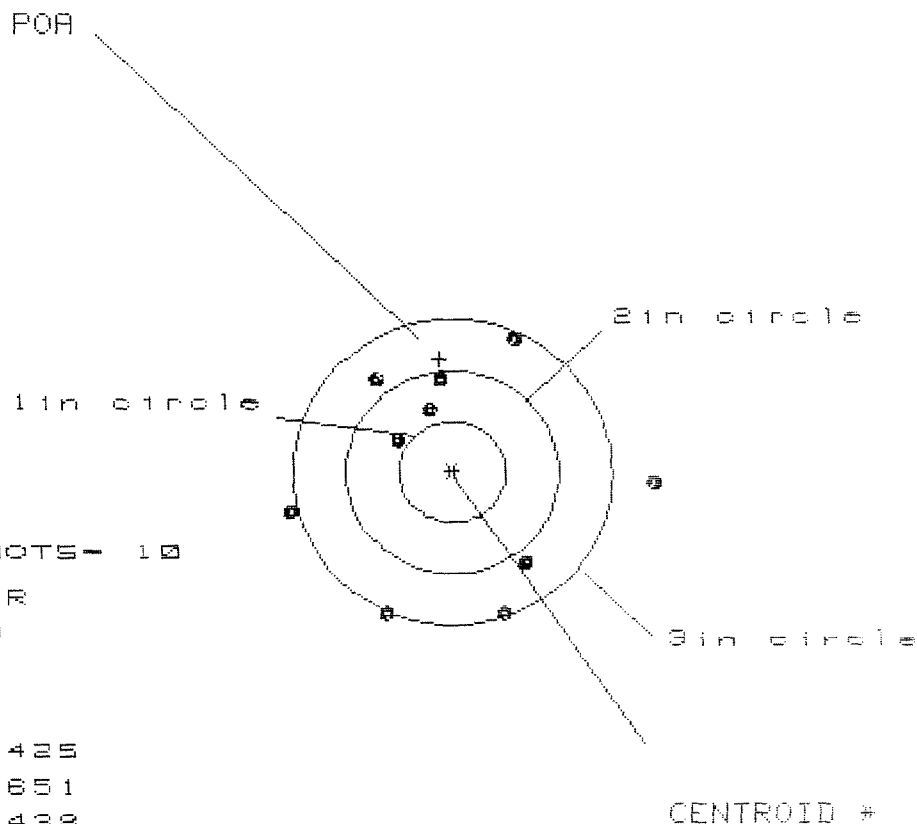
CENTROID *

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.601	1.418	1.246
MINIMUM X	:	-1.560	-1.383	-.894
MAXIMUM Y	:	1.444	1.496	1.434
MINIMUM Y	:	-1.211	-1.159	-1.221
CENTROID X	:	-.308	-.485	-.313
CENTROID Y	:	.325	.273	.335
POA TO CENTROID in.	:	.447	.557	.458
MIN RADIUS	:	.016	.153	.016
MEAN RADIUS	:	1.036	.973	.878
MAX RADIUS	:	1.668	1.499	1.502
HORIZONTAL SPREAD	:	3.161	2.801	2.140
VERTICAL SPREAD	:	2.655	2.655	2.655
EXTREME SPREAD	:	3.322	2.803	2.769
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225231

CENTERFIRE PATTERNS # 2



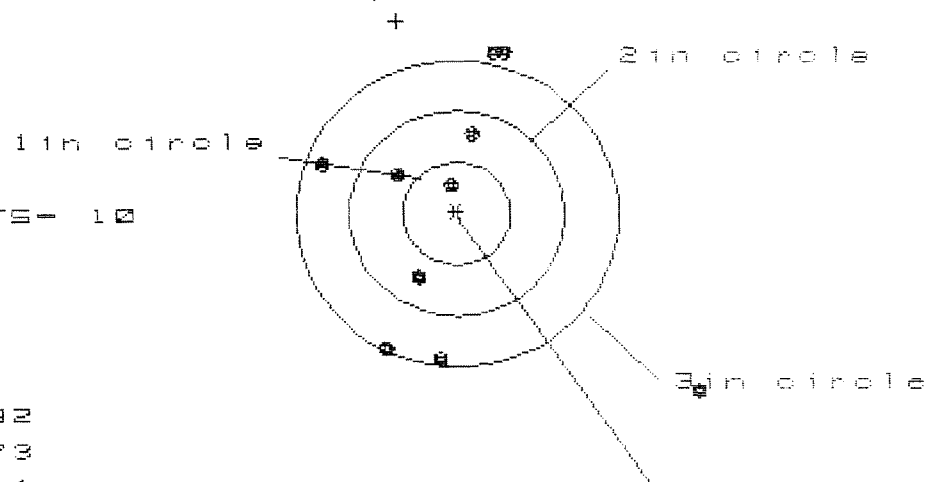
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.920	.898	.737
MINIMUM X	:	-1.505	-1.292	-.673
MAXIMUM Y	:	1.272	1.262	1.213
MINIMUM Y	:	-1.379	-1.389	-1.438
CENTROID X	:	.115	-.098	.063
CENTROID Y	:	-1.114	-1.104	-1.055
POA TO CENTROID in.	:	1.120	1.108	1.057
MIN RADIUS	:	.648	.468	.574
MEAN RADIUS	:	1.231	1.123	1.088
MAX RADIUS	:	1.922	1.521	1.531
HORIZONTAL SPREAD	:	3.425	2.190	1.410
VERTICAL SPREAD	:	2.651	2.651	2.651
EXTREME SPREAD	:	3.438	2.904	2.904
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231

CENTERFIRE PATTERNS # 3

POA



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 3.592

VS= 3.273

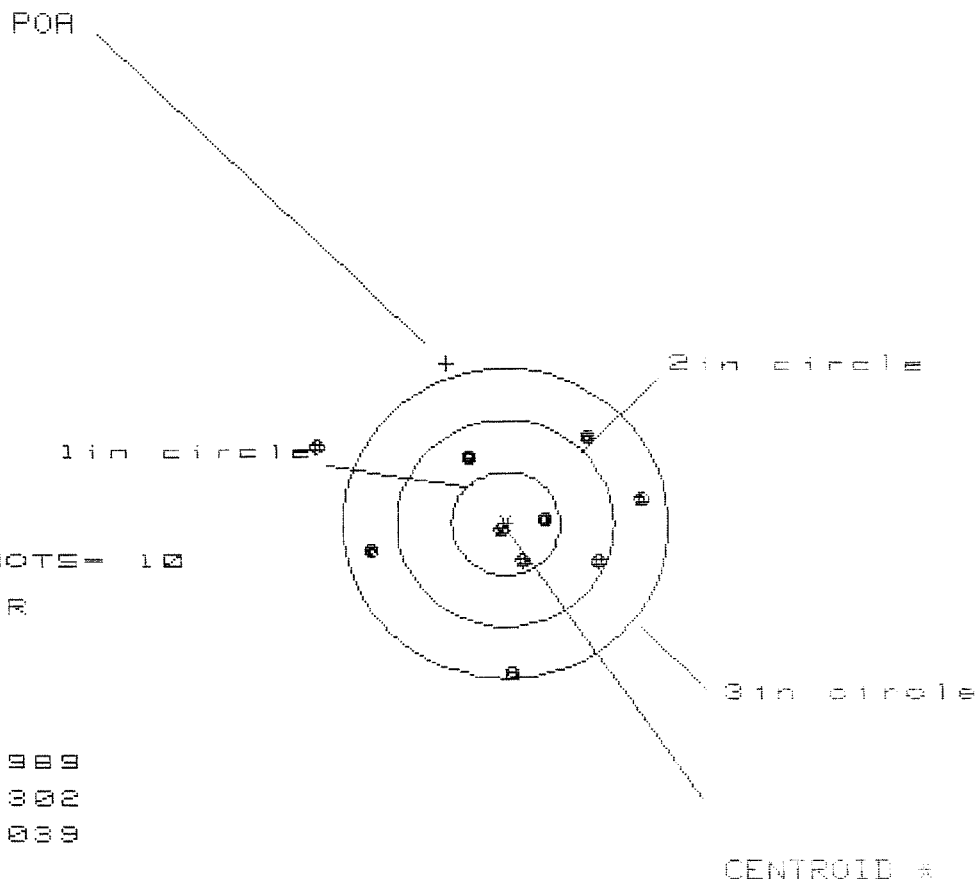
GS= 4.211

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.287	.648	.640
MINIMUM X	:	-1.305	-1.051	-.970
MAXIMUM Y	:	1.579	1.391	1.520
MINIMUM Y	:	-1.694	-1.593	-1.419
CENTROID X	:	.557	.303	.222
CENTROID Y	:	-1.879	-1.691	-1.865
POA TO CENTROID in.:	:	1.960	1.718	1.878
MIN RADIUS	:	.239	.194	.346
MEAN RADIUS	:	1.284	1.045	.992
MAX RADIUS	:	2.846	1.597	1.649
HORIZONTAL SPREAD	:	3.592	1.699	1.610
VERTICAL SPREAD	:	3.273	2.984	2.939
EXTREME SPREAD	:	4.211	3.100	3.029
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	7		

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225231

CENTERFIRE PATTERNS # 4



OF SHOTS - 10

IN CIR

1 in = 3

2 in = 5

3 in = 9

HS = 2.989

VS = 2.302

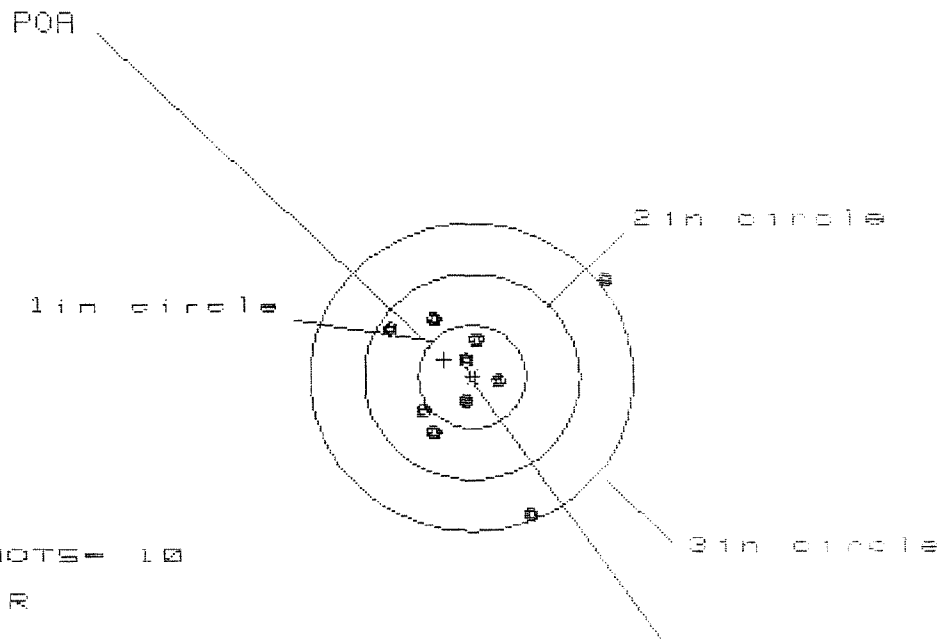
GS = 3.039

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.288	1.099	1.080
MINIMUM X	:	-1.701	-1.467	-1.486
MAXIMUM Y	:	.879	.965	.798
MINIMUM Y	:	-1.423	-1.337	-.479
CENTROID X	:	.545	.734	.753
CENTROID Y	:	-1.543	-1.629	-1.462
POA TO CENTROID in.	:	1.636	1.787	1.644
MIN RADIUS	:	.074	.180	.149
MEAN RADIUS	:	.954	.824	.757
MAX RADIUS	:	1.870	1.482	1.533
HORIZONTAL SPREAD	:	2.989	2.566	2.566
VERTICAL SPREAD	:	2.302	2.302	1.277
EXTREME SPREAD	:	3.039	2.619	2.619
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225231

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1in = 4

2in = 8

3in = 8

IS = 2.057

VS = 2.333

GS = 2.438

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.277	.710	.432
MINIMUM X	:	-.780	-.638	-.549
MAXIMUM Y	:	.965	.679	.521
MINIMUM Y	:	-1.368	-1.261	-.575
CENTROID X	:	.258	.116	.027
CENTROID Y	:	-.162	-.269	-.111
POA TO CENTROID in.	:	.385	.293	.114
MIN RADIUS	:	.286	.201	.221
MEAN RADIUS	:	.696	.586	.467
MAX RADIUS	:	1.600	1.447	.680
HORIZONTAL SPREAD	:	2.057	1.348	.982
VERTICAL SPREAD	:	2.333	1.940	1.096
EXTREME SPREAD	:	2.438	2.264	1.097
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

BBL - 96003

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00009406** Serial: C6225231 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: New 5/18/00 8:45:58 AM

Address Information

Customer: ☒ Received From Return To: ☒ Received From

Name: DEF DIST DEPOT ANNISTON DEF DIST DEPOT ANNISTON

Address 1: Address 2: PO Box: PO Box:

City: ANNISTON ANNISTON

State: AL Zip Code: 362014199 Country: US State: AL Zip Code: 362014199 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Poor

Condition Notes: CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1

Repair Search **Refresh** **Close**

nagleit 5/18/00 12:14 PM CAPS NUM INS SCRL

Start Inb... Micr... SA... Nag... Audit R&... Ar... Prin... Re... 12:14 PM

Serial Number: **C6225231**

Model: **700**



RE00009406

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER <i>C6225231</i>			
LOG-IN DATE <i>5-11-00</i>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	<i>5-15-00</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>5-22-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>5-22-00</i>	<i>RW</i>
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>7-18-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>7-25-00</i>	<i>RW</i>
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

S.N.:

DATE REC'D:

DATE RET'D:

AUDITOR: LW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☐ SCOPE

☐ SCOPE RINGS

☐ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☐ LOOSENESS

☐ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☐ SLING SWIVEL STUDS

☐ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225231

22 Jul 2006

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0188

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1092

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .110807

THE AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.101

CENTROIDAL DISTANCES

0	TC	1	.415858
1	TC	2	.672581
1	TC	3	.557585
1	TC	4	.345283
1	TC	5	.502645

4

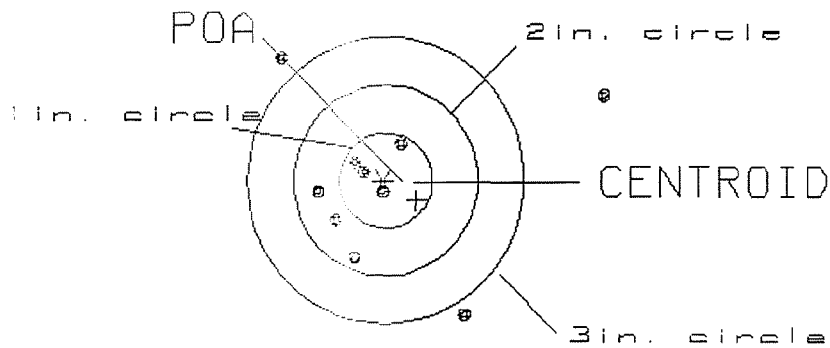
+532 <----POA

PATTERN #: 1
 POA TO CENTROID: .49
 MIN RADIUS : .107
 MEAN RADIUS : .907
 MAX RADIUS : 2.501
 CENTROID X : -.303
 CENTROID Y : .209

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225231.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.51
 VS= 2.68
 GS= 3.55

4
 7
 7

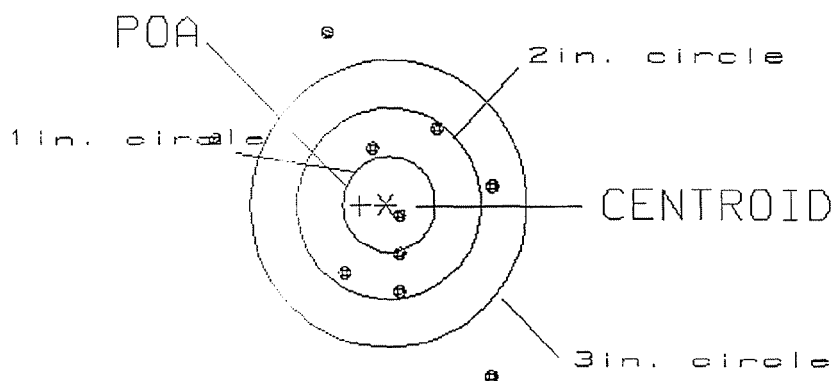
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .280
 MIN RADIUS : .190
 MEAN RADIUS : 1.117
 MAX RADIUS : 2.142
 CENTROID X : .280
 CENTROID Y : .012

21 Jul 2000

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/c6225231.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.00

1

VS= 3.59

6

GS= 4.04

7

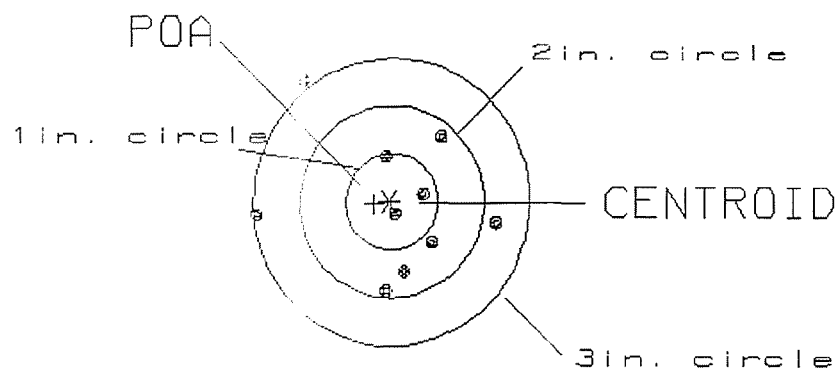
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .164
 MIN RADIUS : .092
 MEAN RADIUS : .628
 MAX RADIUS : 1.610
 CENTROID X : .163
 CENTROID Y : .024

21 Jul 2000

FILE:/H:\basic\Accuracy\Patterning\Centerfire_Patt\c6225231.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.63

3

VS= 2.19

7

GS= 2.63

8

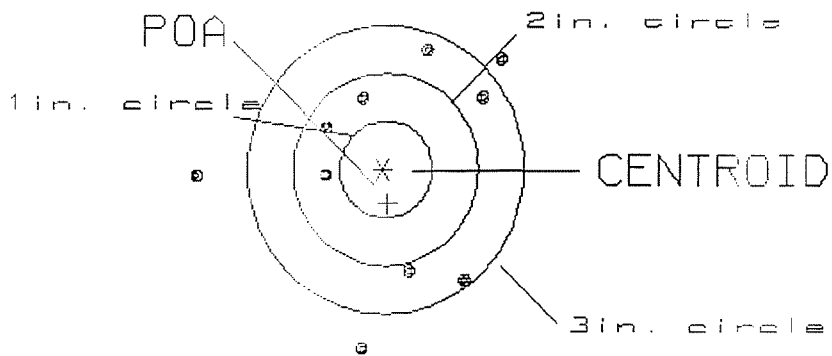
PATTERN #: 4

POA TO CENTROID: .359
 MIN RADIUS : .706
 MEAN RADIUS : 1.291
 MAX RADIUS : 2.002
 CENTROID X : -.049
 CENTROID Y : .355

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c5225231.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.21
 VS= 3.02
 GS= 3.41

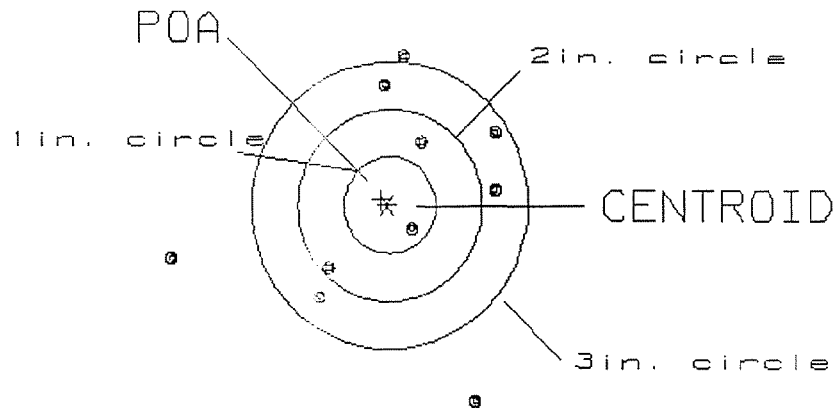
0
 3
 7

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .063
 MIN RADIUS : .315
 MEAN RADIUS : 1.324
 MAX RADIUS : 2.451
 CENTROID X : .063
 CENTROID Y : -.054

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225231.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.53
 VS= 3.64
 GS= 3.74

1
 3
 7