

G6801357

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

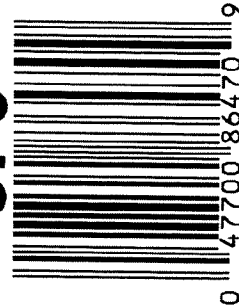
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801357

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801357

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-4-09	SP
430	ASSEMBLE TO STOCK		3-4-09	SP
440	PROOF		3-4-09	SP
460	CHECK HEADSPACE		3-4-09	RP
470	DIS-ASSEMBLE ACTION		3-4-09	RP
472	SERIALIZE BOLT HANDLE		3-5-09	RT
480	MAGNAFLUX BBL ACTION	(P)	3/9/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/9/09	RT
510	DRILL AND TAP SIGHT HOLES		3-5-09	SP
520	GOFF BLAST BBL / REC		8-11	TC
540	APPLY COATINGS (BARREL ACTION)		3-26	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400014373

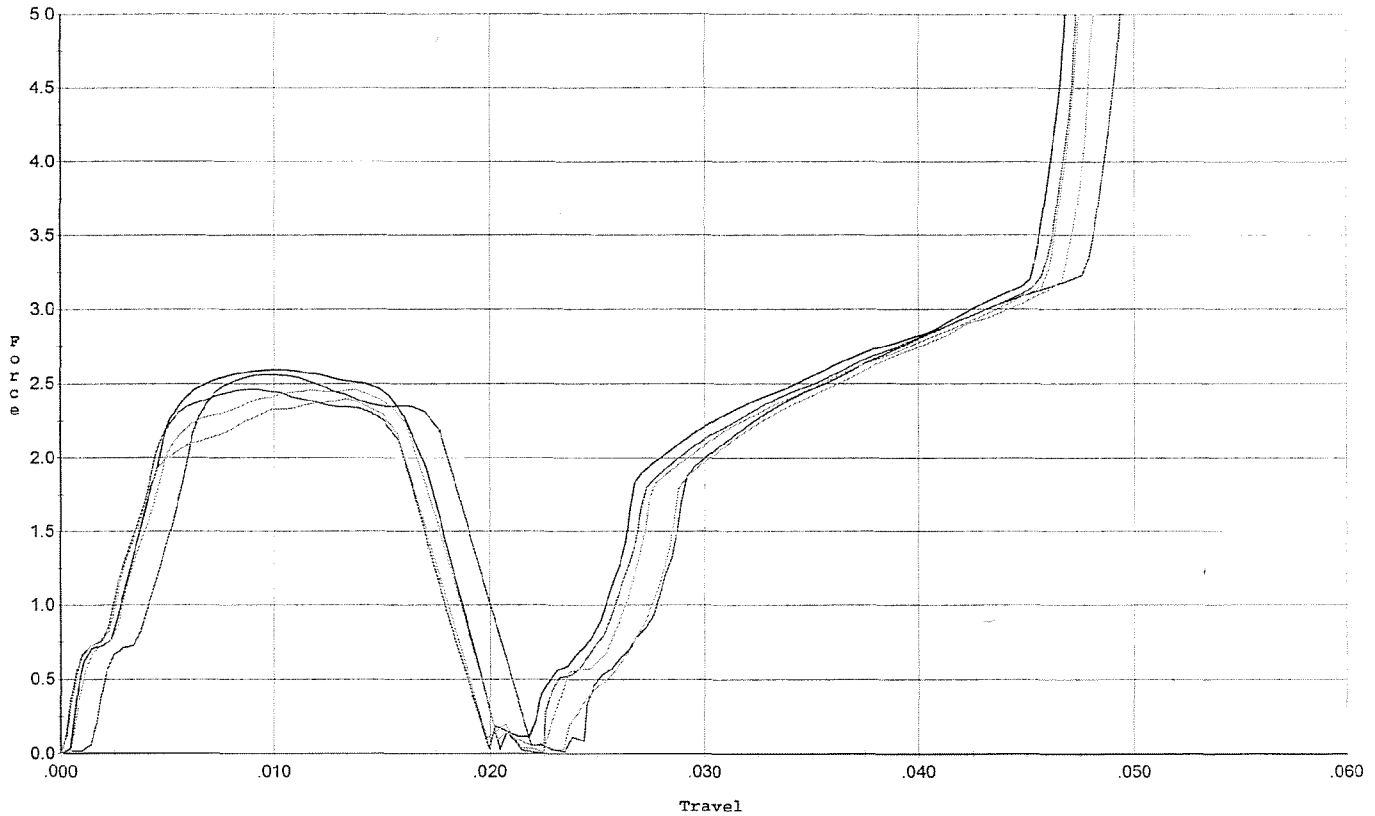
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>7</u> <u>7</u>	4-15-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	4-15-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	4-15-09	WV
	J) ASSEMBLE STOCK		4-15-09	WV
	K) ASSEMBLE SWIVEL STUDS		4-15-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-09	WV
670	FINAL INSPECTION A) HEADSPACE		4-15-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.58</u> <u>2.55</u> <u>2.35</u> <u>2.53</u>	4-13-09	WV
	C) FUNCTION		4-15-09	WV
690	PACK		8/3/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



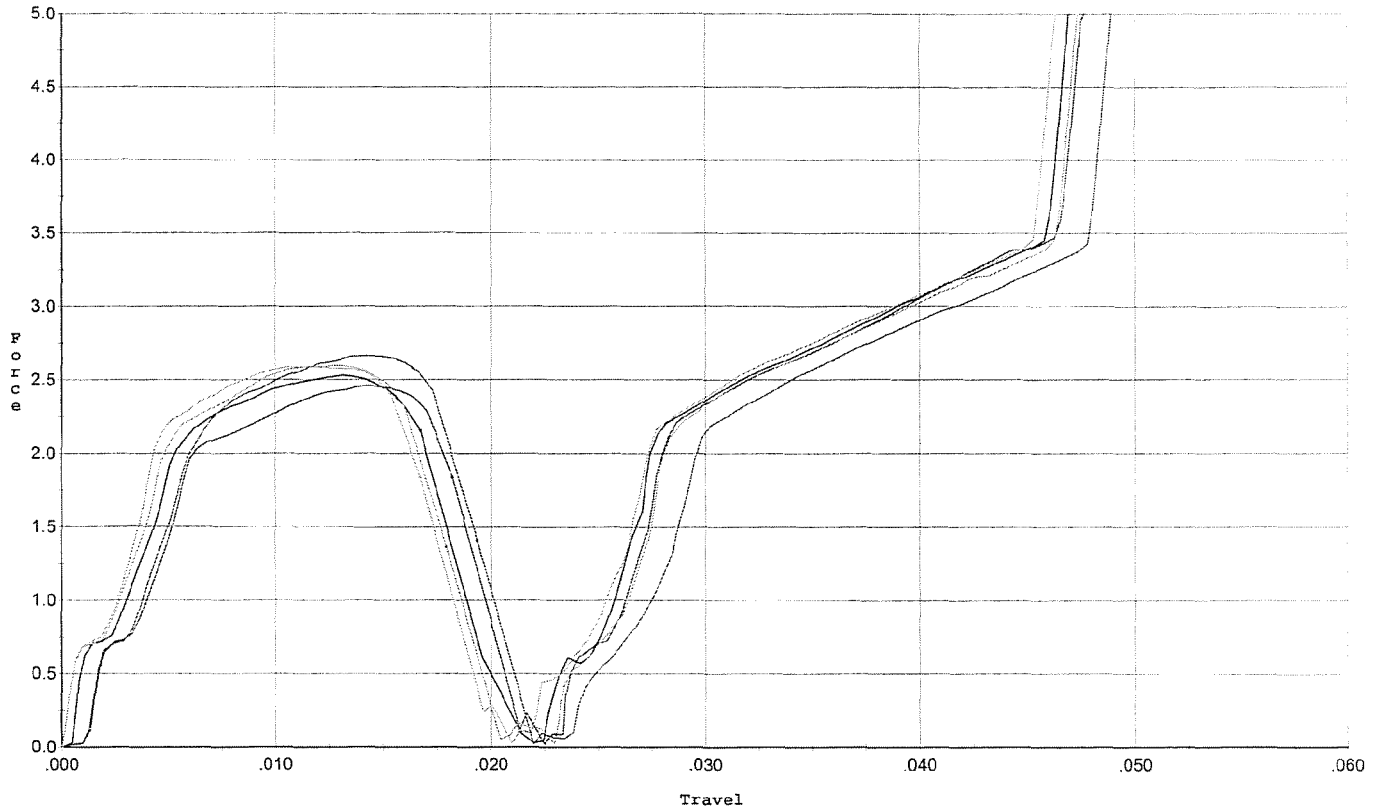
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.018	0.00	0.034	0.031		Set Trigger
2	2.596	0.017	0.00	0.033	0.033		Set Trigger
3	2.461	0.016	0.00	0.034	0.029		Set Trigger
4	2.460	0.018	0.00	0.034	0.032		Set Trigger
5	2.401	0.018	0.00	0.034	0.031		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



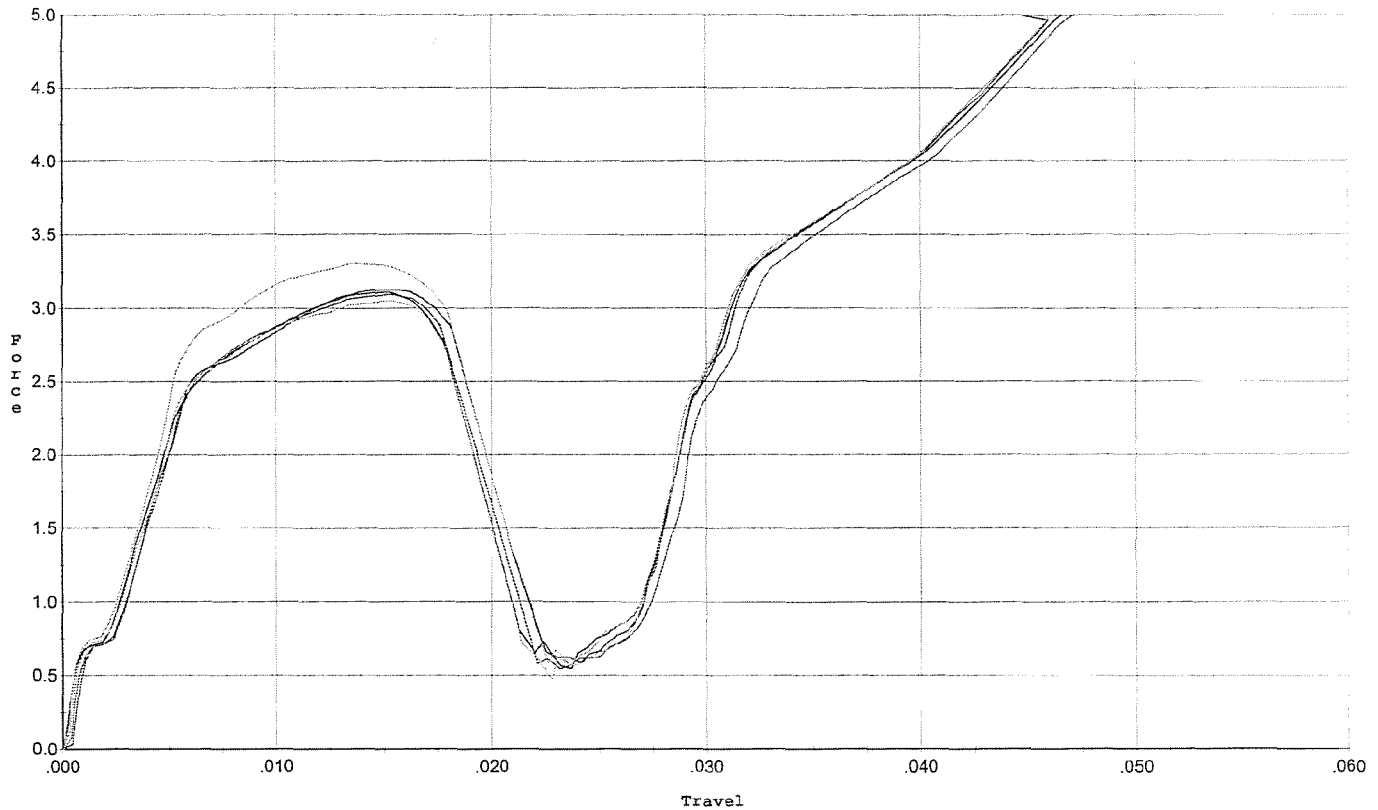
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.018	0.00	0.033	0.031		Set Trigger
2	2.531	0.017	0.00	0.033	0.030		Set Trigger
3	2.663	0.019	0.00	0.034	0.035		Set Trigger
4	2.593	0.017	0.00	0.033	0.032		Set Trigger
5	2.596	0.018	0.00	0.033	0.034		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



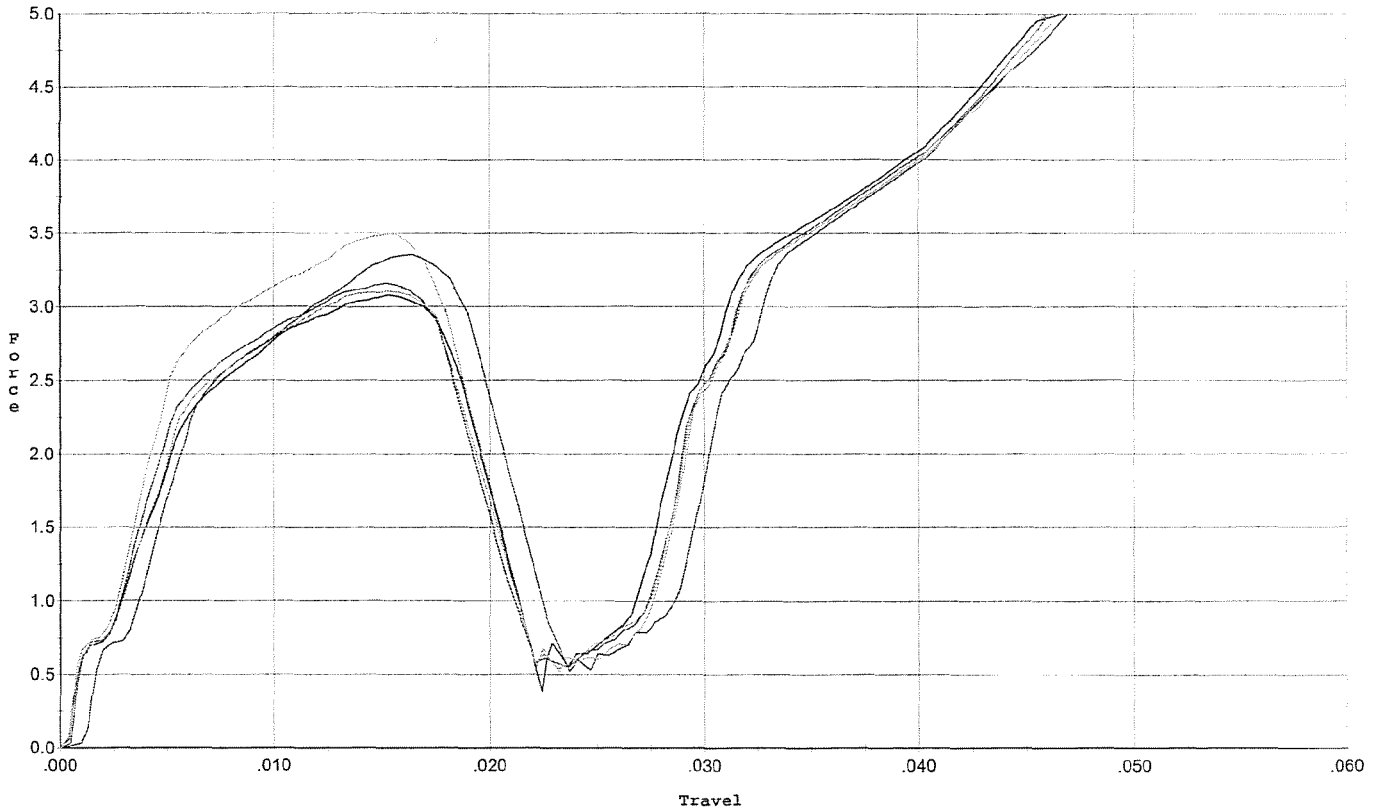
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.018	0.00	0.032	0.040		Set Trigger
2	3.111	0.018	0.00	0.032	0.039		Set Trigger
3	3.095	0.018	0.00	0.032	0.038		Set Trigger
4	3.053	0.018	0.00	0.031	0.039		Set Trigger
5	3.305	0.018	0.00	0.031	0.043		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



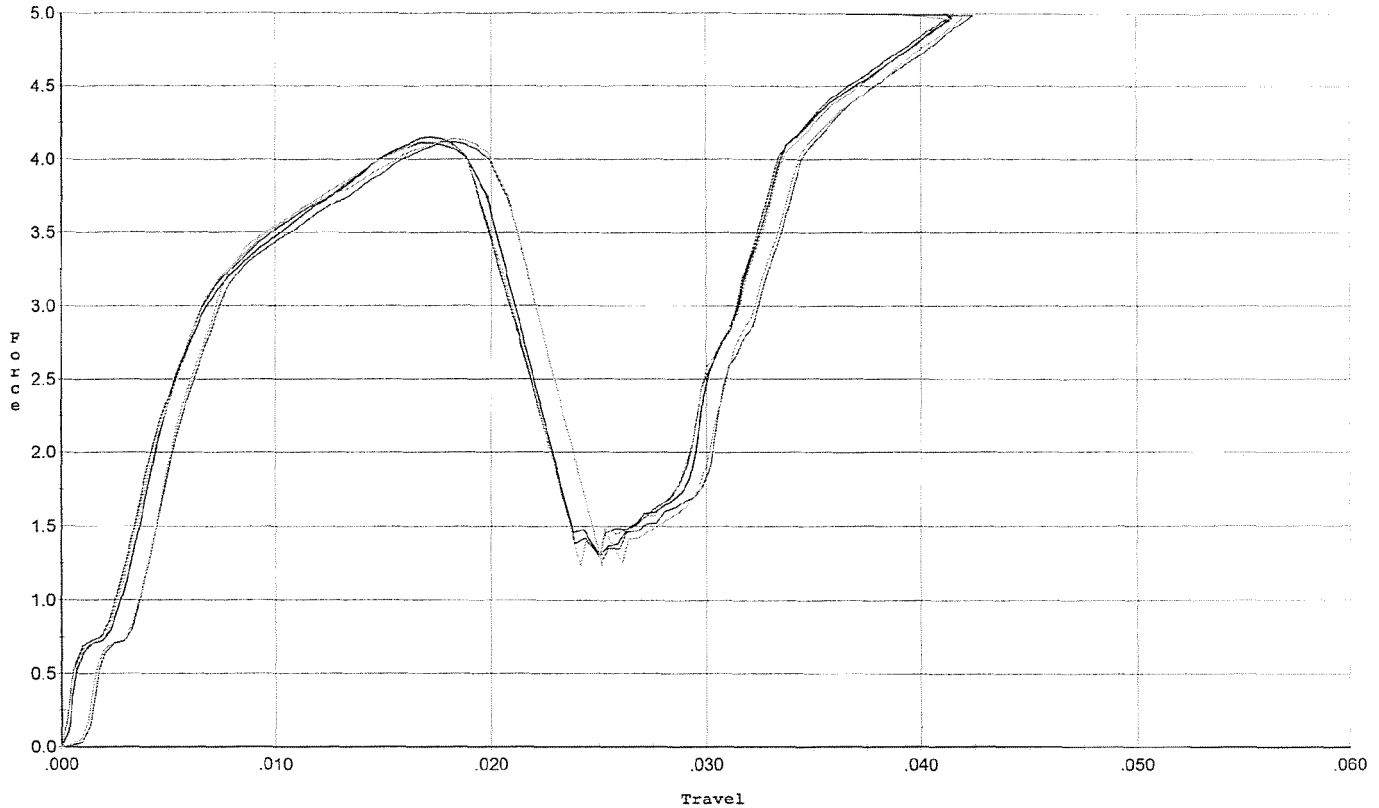
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.354	0.019	0.00	0.032	0.042		Set Trigger
2	3.080	0.019	0.00	0.031	0.040		Set Trigger
3	3.158	0.018	0.00	0.032	0.039		Set Trigger
4	3.491	0.018	0.00	0.032	0.043		Set Trigger
5	3.104	0.020	0.00	0.031	0.042		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



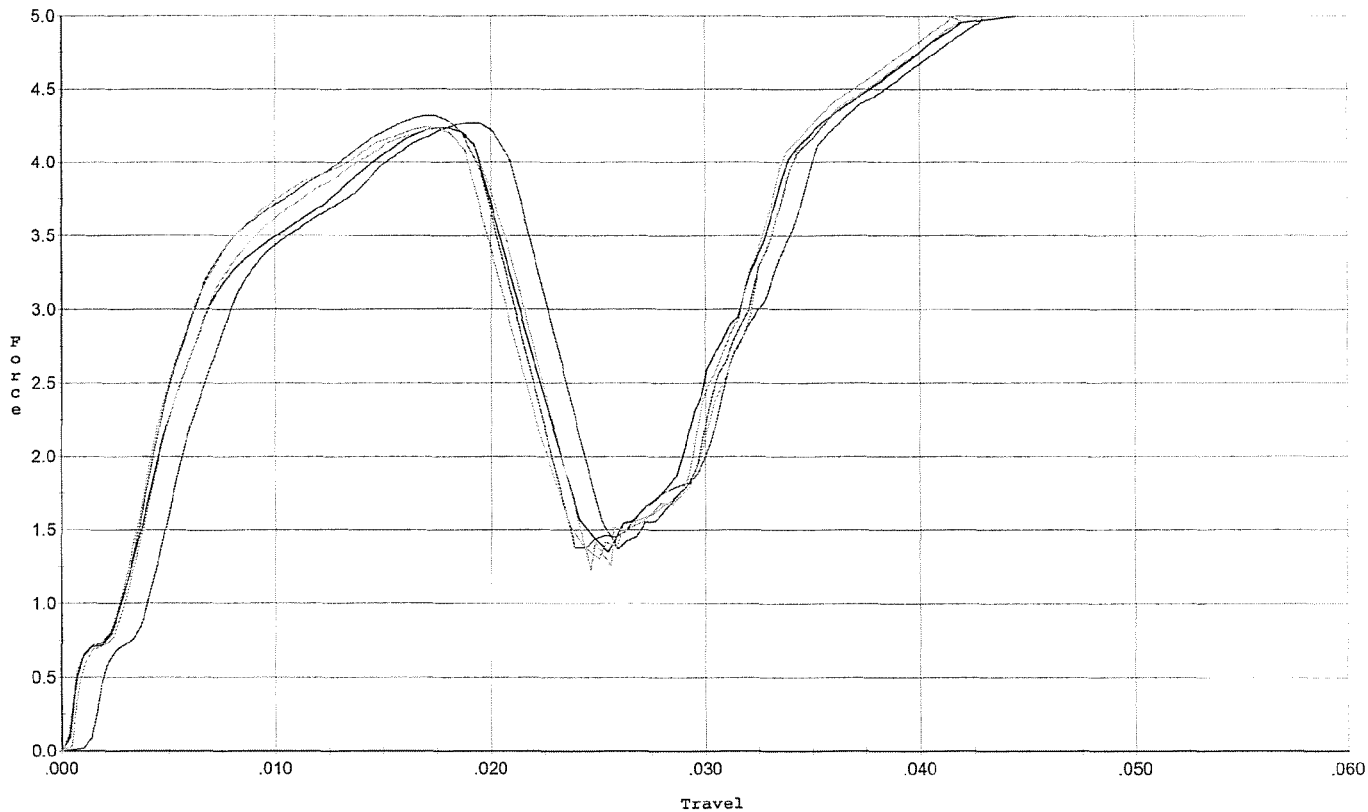
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.021	0.00	0.030	0.059		Set Trigger
2	4.149	0.020	0.00	0.030	0.055		Set Trigger
3	4.119	0.021	0.00	0.030	0.056		Set Trigger
4	4.138	0.021	0.00	0.030	0.057		Set Trigger
5	4.122	0.021	0.00	0.030	0.058		Set Trigger

A-4012

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



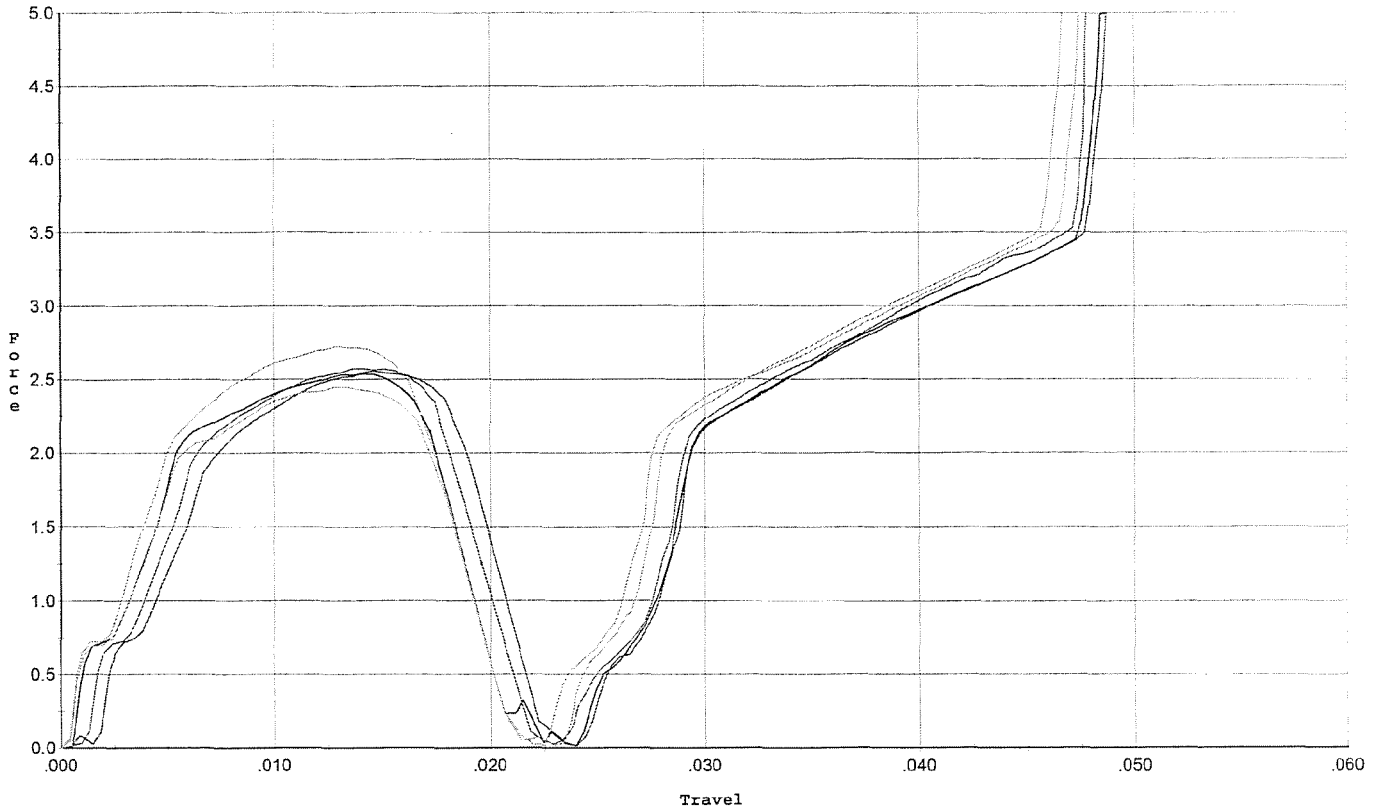
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.021	0.00	0.030	0.056		Set Trigger
2	4.236	0.019	0.00	0.030	0.054		Set Trigger
3	4.318	0.019	0.00	0.030	0.056		Set Trigger
4	4.238	0.021	0.00	0.030	0.058		Set Trigger
5	4.242	0.019	0.00	0.030	0.054		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



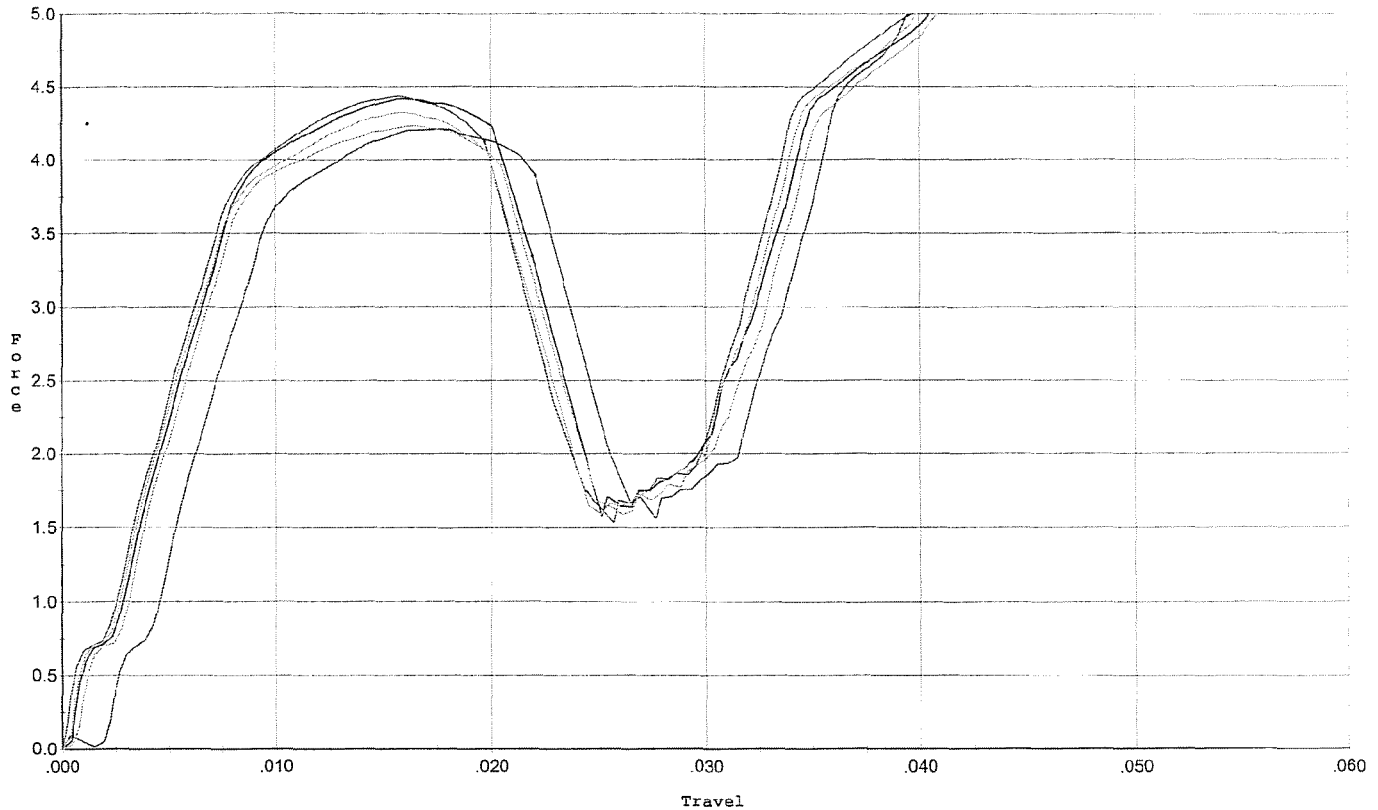
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.019	0.00	0.033	0.032		Set Trigger
2	2.538	0.017	0.00	0.034	0.031		Set Trigger
3	2.573	0.020	0.00	0.032	0.034		Set Trigger
4	2.450	0.018	0.00	0.033	0.031		Set Trigger
5	2.724	0.017	0.00	0.032	0.034		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.022	0.002	0.025	0.060		Set Trigger
2	4.420	0.022	0.00	0.026	0.066		Set Trigger
3	4.437	0.020	0.00	0.026	0.060		Set Trigger
4	4.323	0.022	0.00	0.026	0.065		Set Trigger
5	4.231	0.020	0.00	0.027	0.059		Set Trigger

A-4-32