

G6801361

Oxford

NO. 752 1/3

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

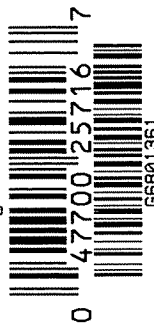
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



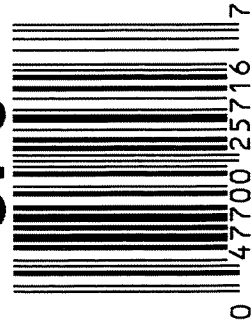
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801361

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1361

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RTZ
430	ASSEMBLE TO STOCK		3-6-09	RTZ
440	PROOF		3-6-09	TE
460	CHECK HEADSPACE		3-6-09	TE
470	DIS-ASSEMBLE ACTION		3-6-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-9-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	3/13/09	(D)
490	MAGNAFLUX BOLT		3/13/09	MR
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-16	BA
542	APPLY COATINGS (BARREL ACTION)		3-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-26-09	Z. 93
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

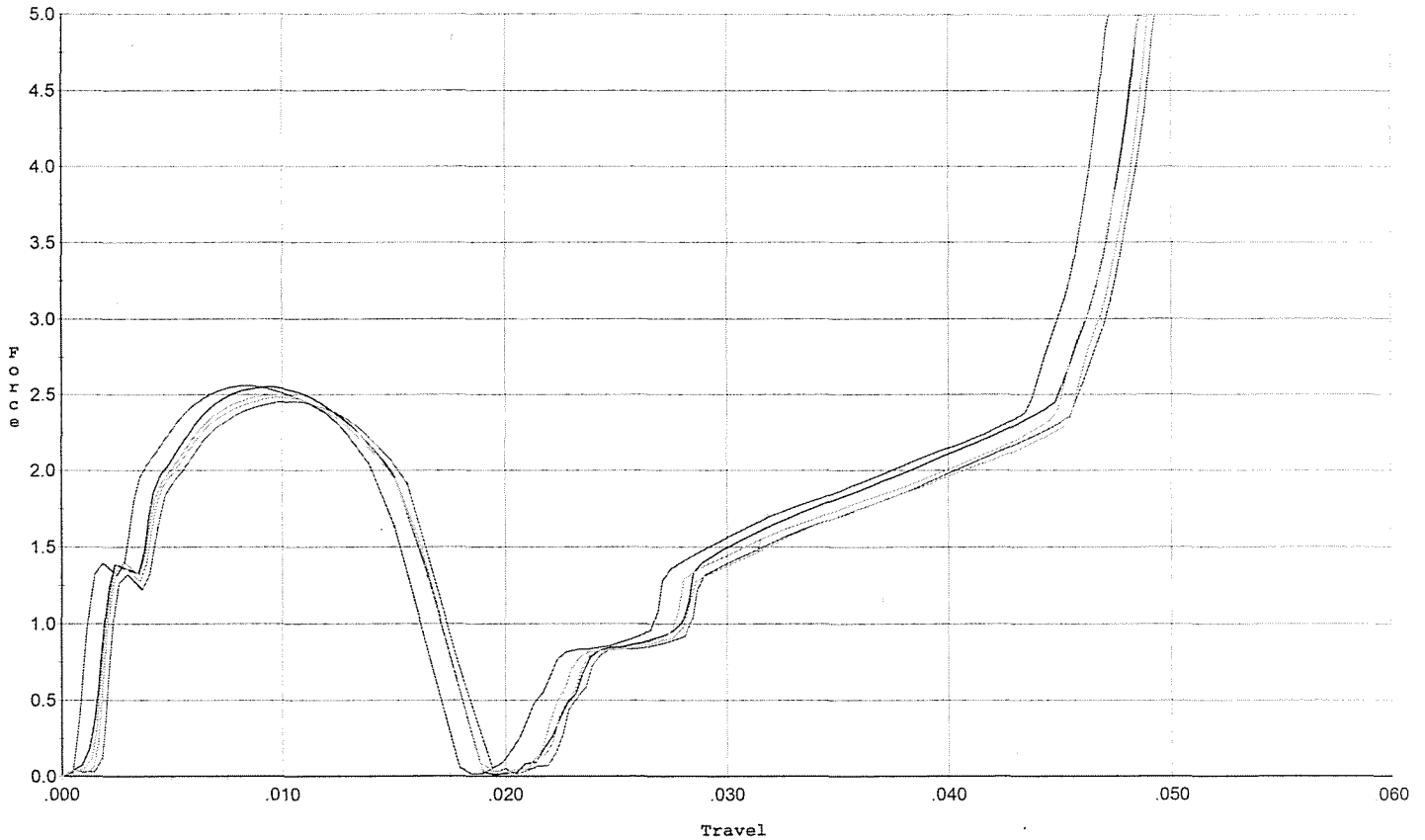
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	3-30-09	L N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>40</u>	3-30-09	L N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	3-30-09	L N		
	J) ASSEMBLE STOCK					3-26-09	L N		
	K) ASSEMBLE SWIVEL STUDS					3-30-09	L N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-26-09	TK		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					3-26-09	N/A		
670	FINAL INSPECTION A) HEADSPACE					3-30-09	L N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.36</u>	<u>2.38</u>	<u>2.30</u>	<u>2.28</u>	3-30-09	TK
	C) FUNCTION					3-30-09	L N		
690	PACK					4/13/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



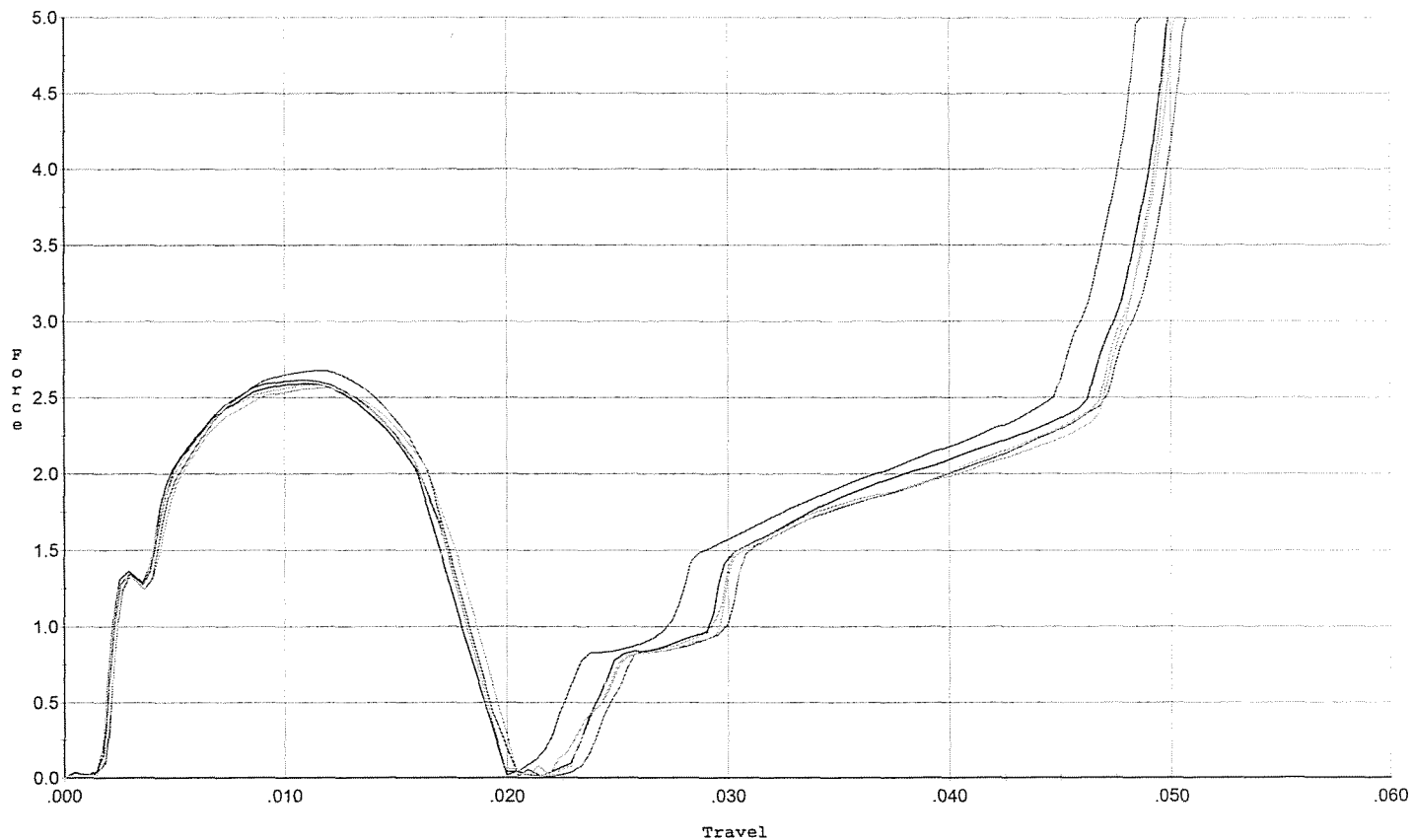
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.015	0.00	0.037	0.028		Set Trigger
2	2.550	0.017	0.004	0.037	0.030		Set Trigger
3	2.452	0.016	0.002	0.038	0.027		Set Trigger
4	2.482	0.016	0.00	0.038	0.028		Set Trigger
5	2.501	0.016	0.00	0.038	0.029		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



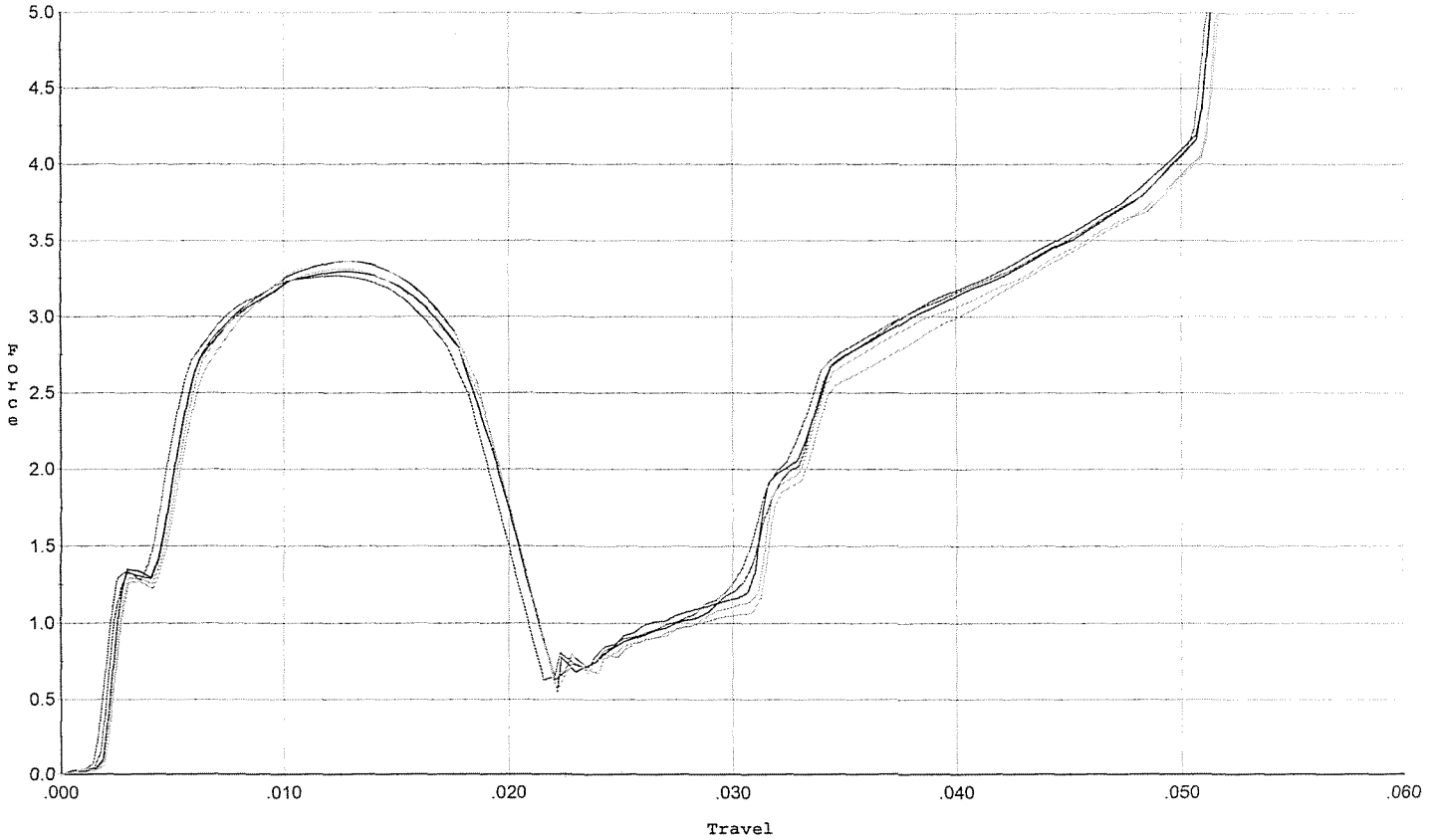
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.017	0.00	0.036	0.031		Set Trigger
2	2.591	0.016	0.00	0.038	0.029		Set Trigger
3	2.679	0.016	0.00	0.039	0.030		Set Trigger
4	2.582	0.017	0.00	0.038	0.031		Set Trigger
5	2.564	0.018	0.00	0.037	0.032		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



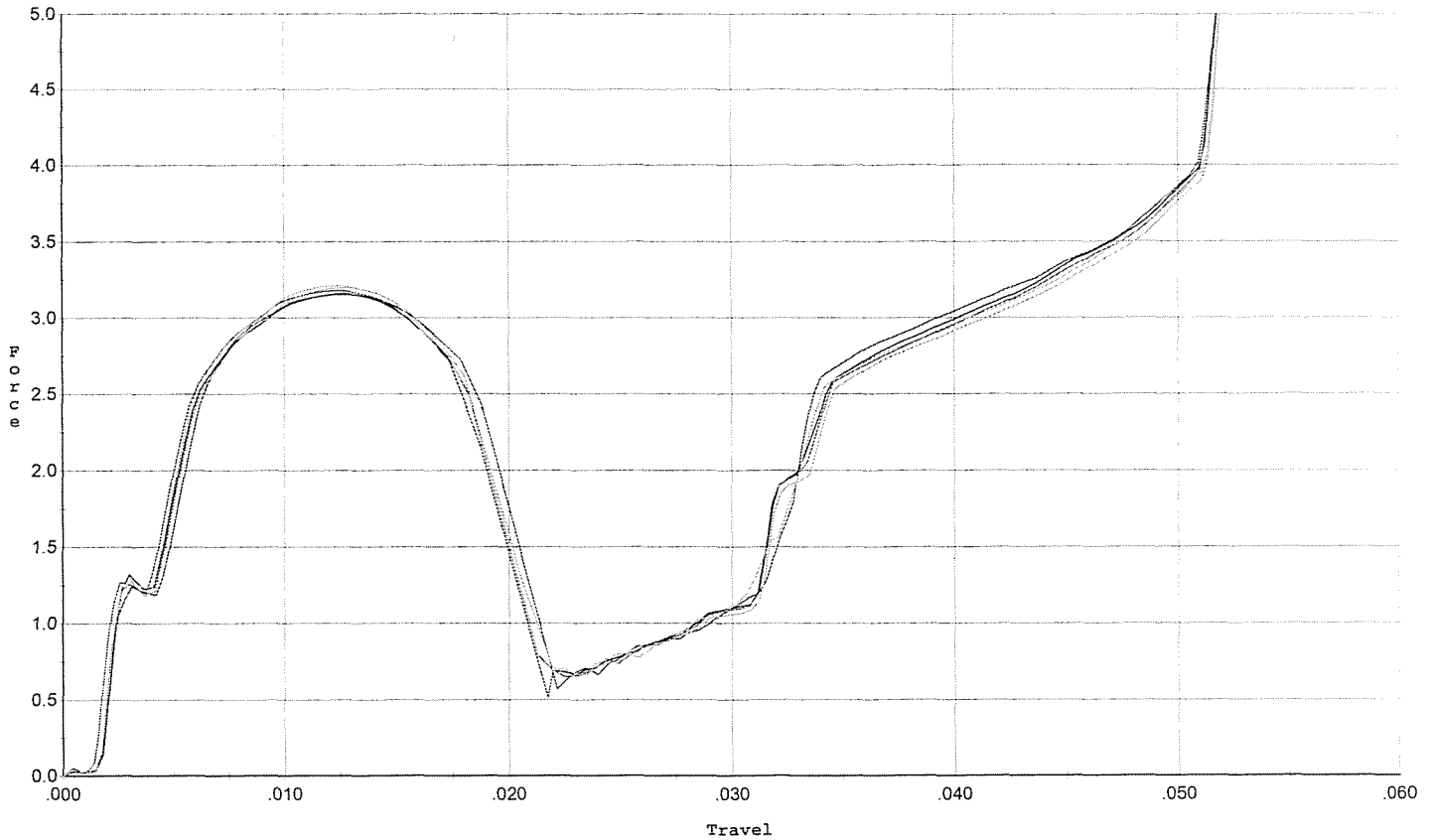
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.019	0.004	0.035	0.043		Set Trigger
2	3.297	0.019	0.004	0.035	0.043		Set Trigger
3	3.269	0.018	0.00	0.035	0.041		Set Trigger
4	3.366	0.019	0.004	0.035	0.042		Set Trigger
5	3.318	0.019	0.004	0.036	0.042		Set Trigger

A-332

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



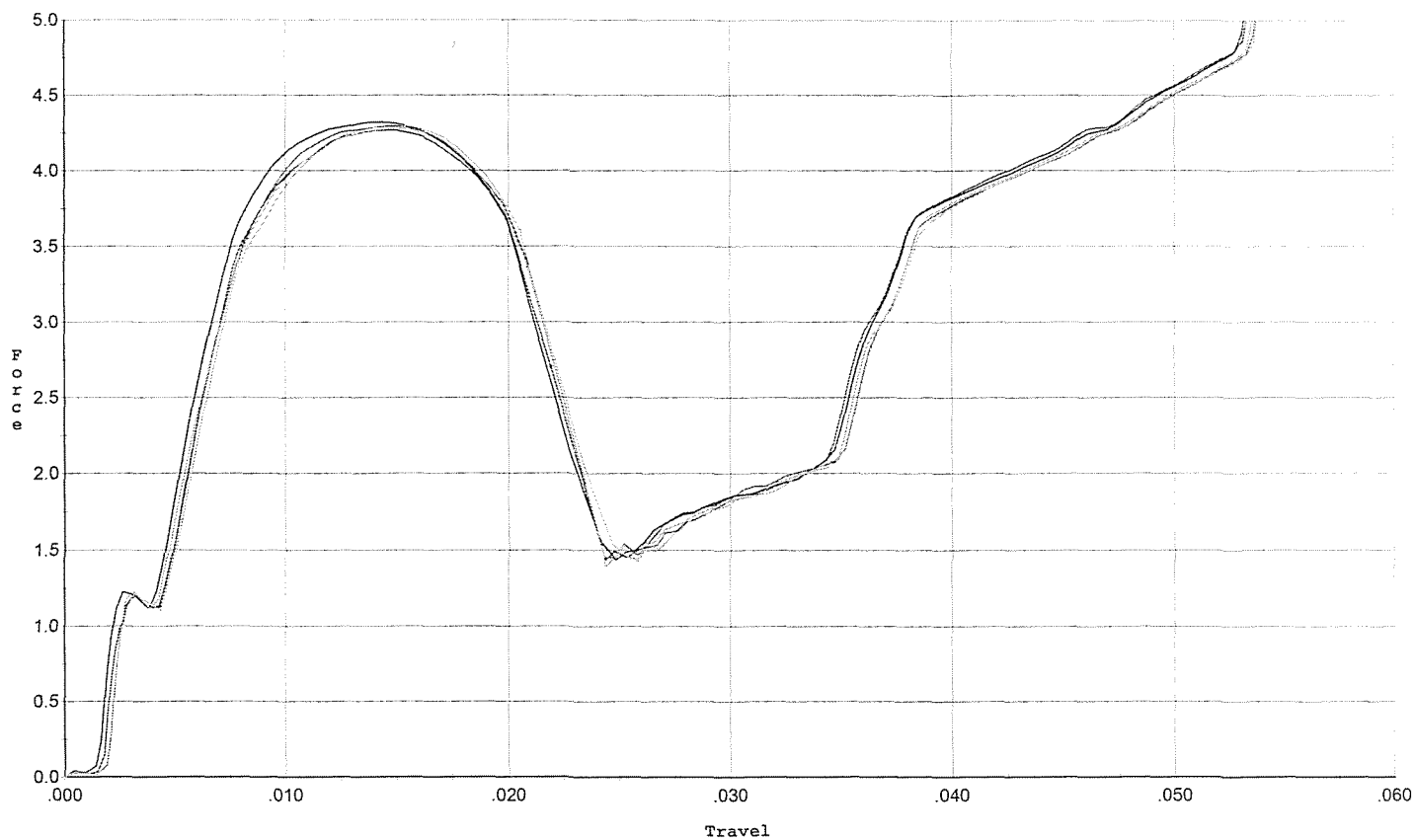
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.019	0.005	0.035	0.041		Set Trigger
2	3.159	0.018	0.00	0.035	0.039		Set Trigger
3	3.178	0.019	0.004	0.035	0.041		Set Trigger
4	3.212	0.018	0.00	0.036	0.040		Set Trigger
5	3.199	0.018	0.00	0.036	0.039		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



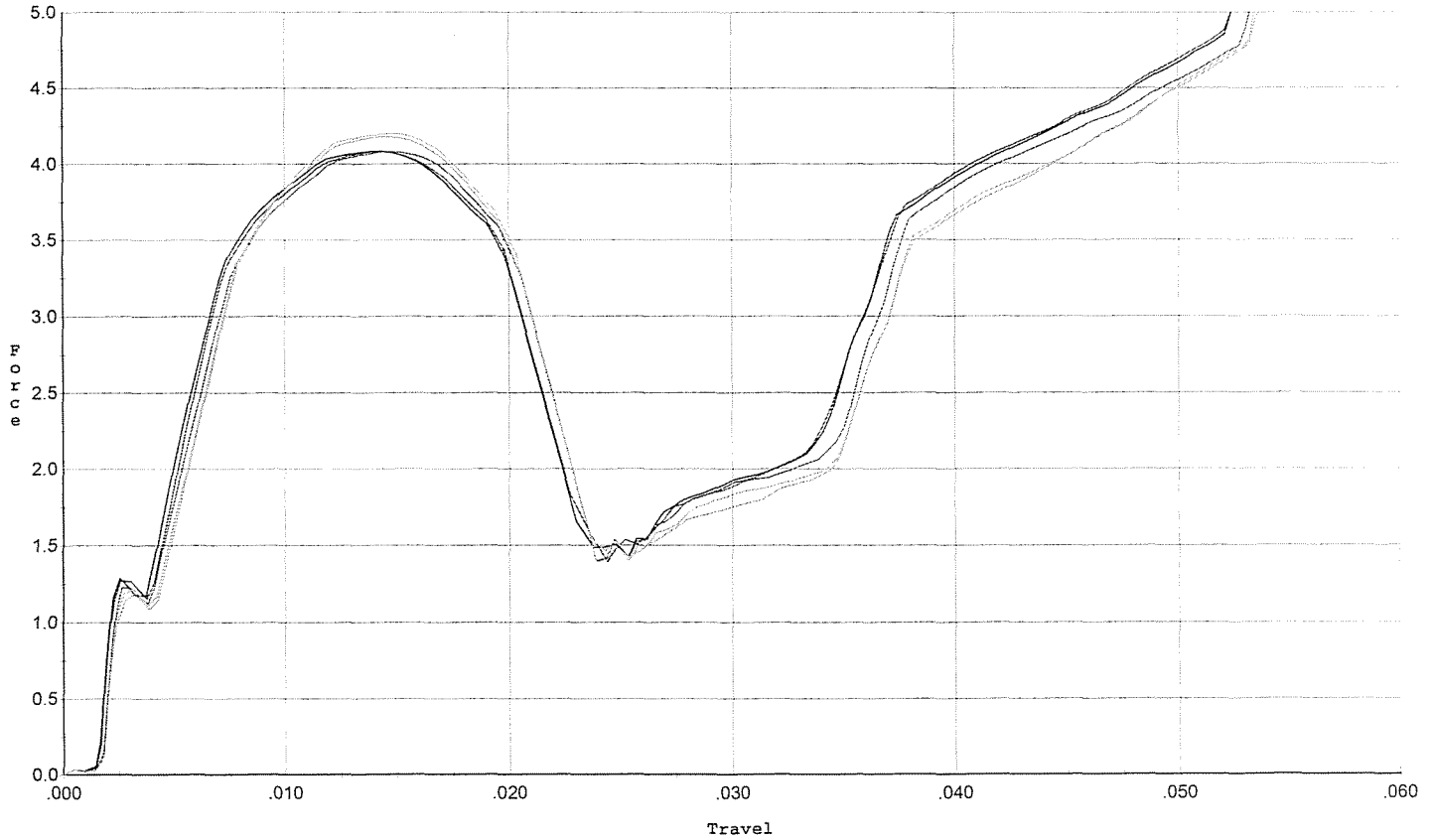
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.022	0.005	0.034	0.061		Set Trigger
2	4.320	0.020	0.004	0.034	0.057		Set Trigger
3	4.293	0.021	0.002	0.034	0.058		Set Trigger
4	4.301	0.021	0.002	0.034	0.057		Set Trigger
5	4.280	0.021	0.002	0.034	0.058		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



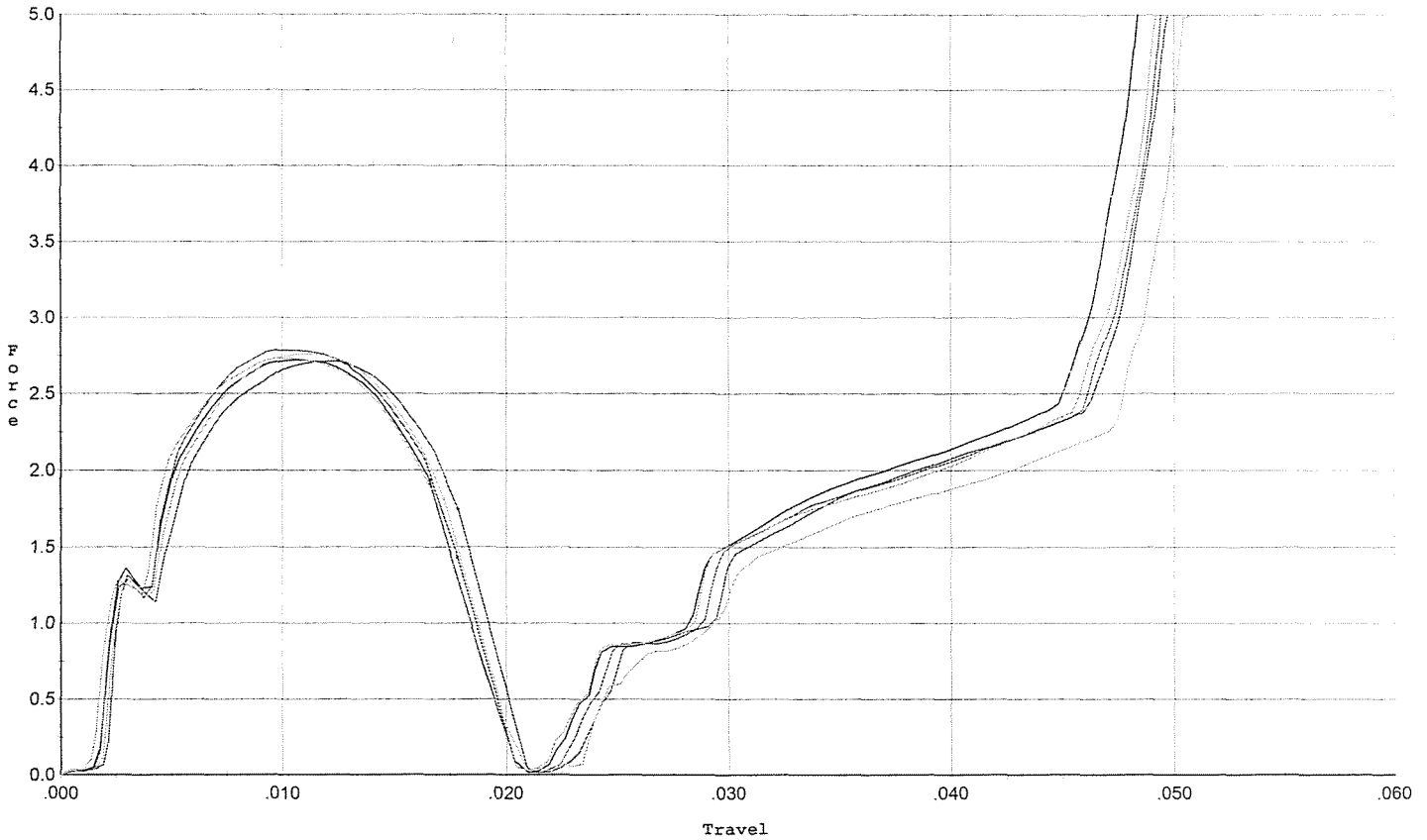
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.020	0.004	0.034	0.054		Set Trigger
2	4.082	0.020	0.004	0.034	0.054		Set Trigger
3	4.082	0.021	0.004	0.034	0.056		Set Trigger
4	4.199	0.020	0.002	0.035	0.056		Set Trigger
5	4.180	0.021	0.002	0.035	0.056		Set Trigger

A-4-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs+/- .50 lb for final test



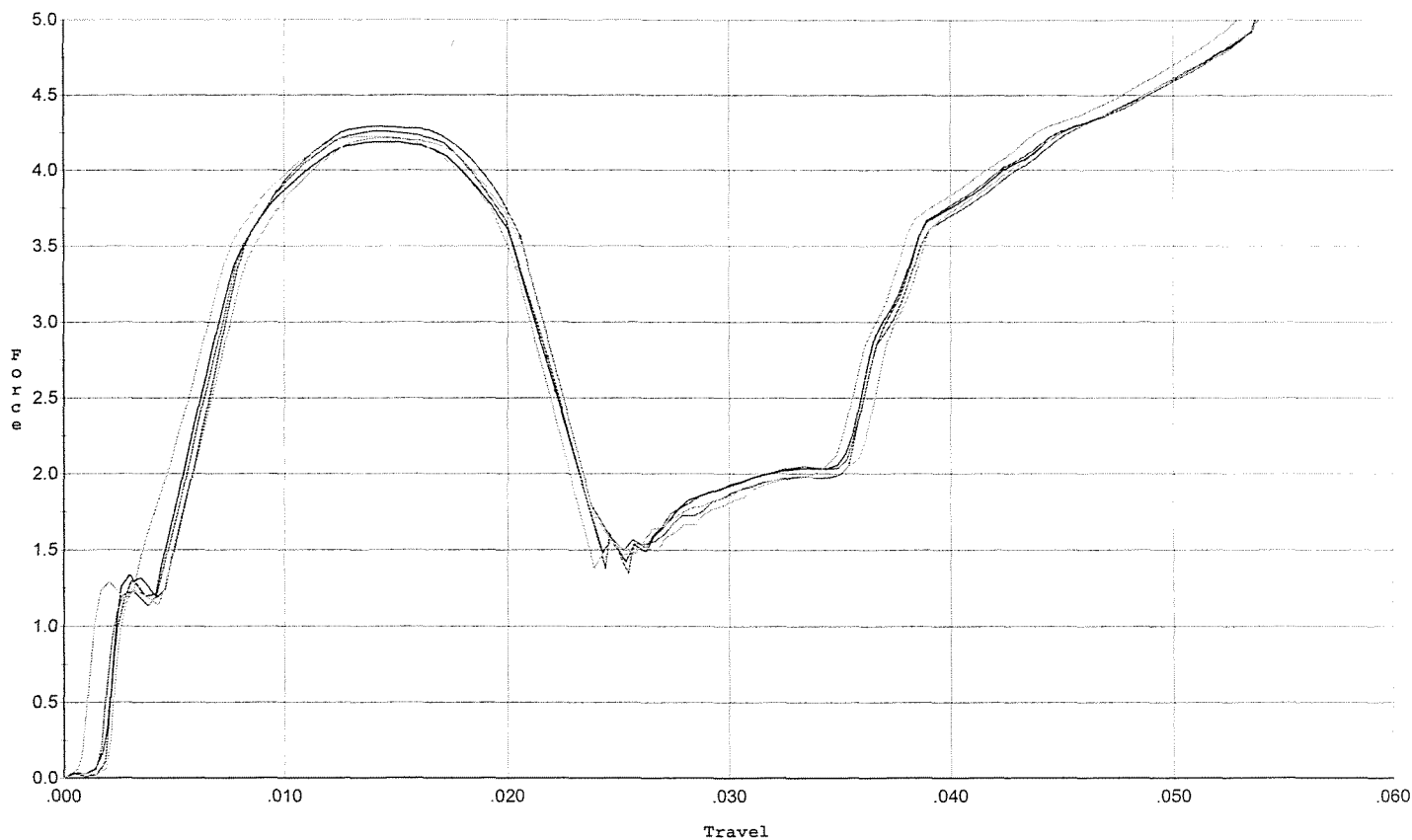
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.018	0.002	0.037	0.032		Set Trigger
2	2.720	0.017	0.00	0.036	0.031		Set Trigger
3	2.785	0.018	0.00	0.037	0.033		Set Trigger
4	2.758	0.017	0.00	0.038	0.032		Set Trigger
5	2.732	0.017	0.004	0.037	0.031		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.021	0.00	0.035	0.057		Set Trigger
2	4.188	0.022	0.00	0.034	0.061		Set Trigger
3	4.260	0.022	0.00	0.034	0.061		Set Trigger
4	4.213	0.021	0.005	0.035	0.056		Set Trigger
5	4.224	0.020	0.00	0.034	0.059		Set Trigger

A-4-23