

G6801393

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



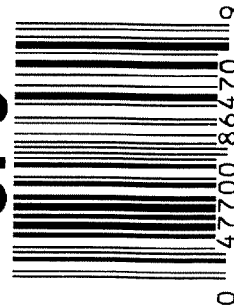
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801393

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1393

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	SPD
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	SPD
460	CHECK HEADSPACE		10-14-08	SPD
470	DIS-ASSEMBLE ACTION		10-14-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	2008	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	10-17-08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-14-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

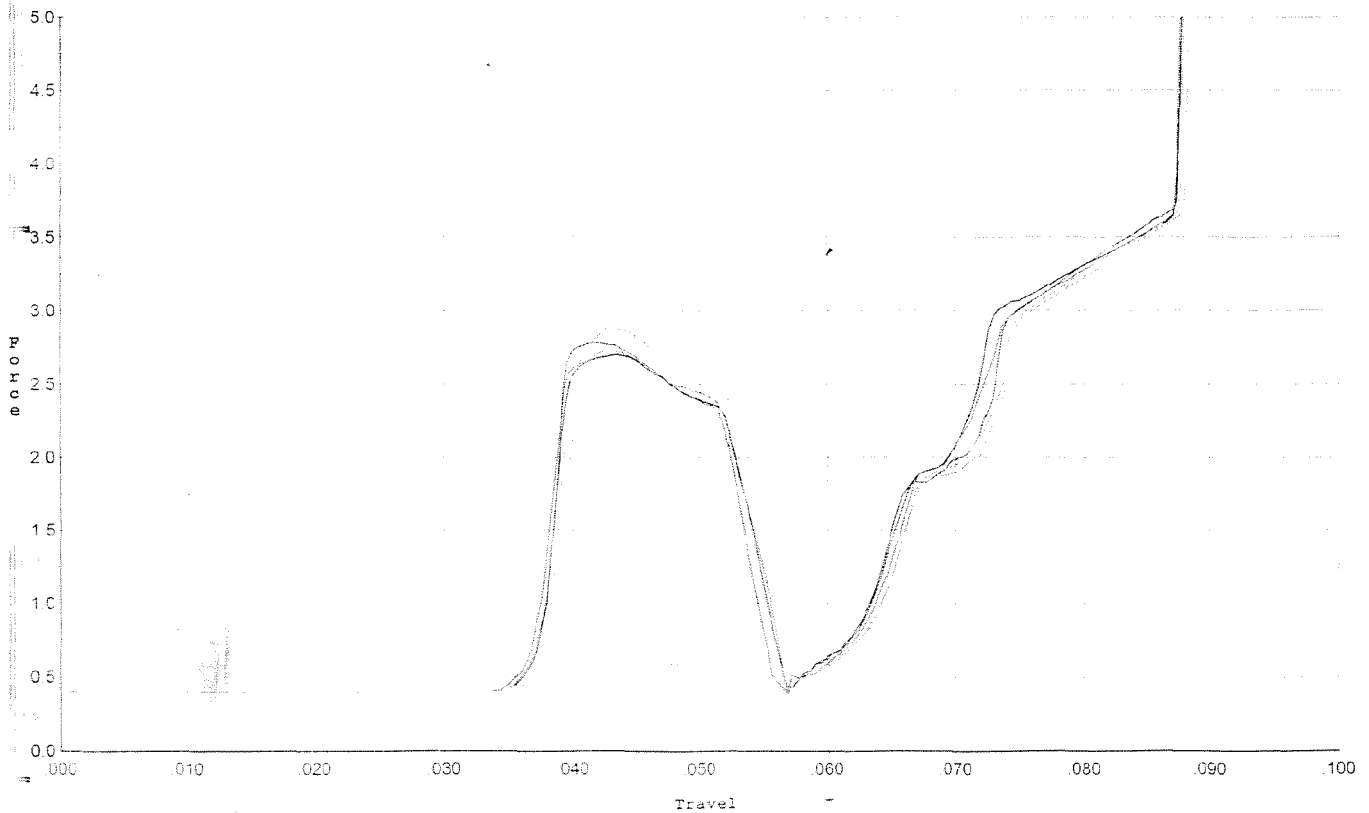
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-16-09	L.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	1-16-09	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	1-16-09	L.J.
	J) ASSEMBLE STOCK		1-14-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-16-09	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-15-09	L.J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TC
670	FINAL INSPECTION A) HEADSPACE		1-16-09	L.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.49</u> <u>2.58</u> <u>2.53</u> <u>2.53</u>	1-16-09	TC
	C) FUNCTION		1-16-09	L.J.
690	PACK		1-21-09	LBW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



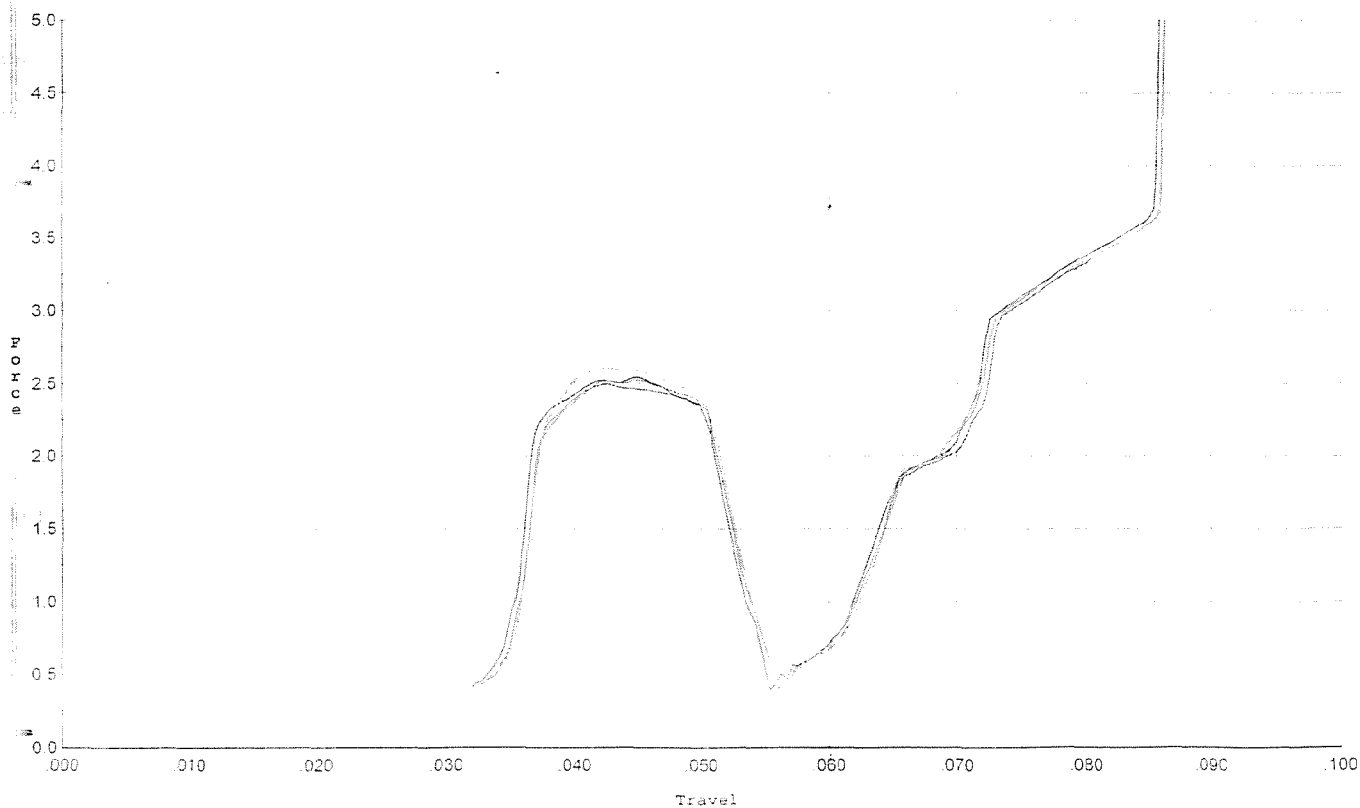
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.782	0.052	0.037	0.039	0.053		Set Trigger
2	2.697	0.054	0.037	0.039	0.054		Set Trigger
3	2.720	0.055	0.037	0.038	0.056		Set Trigger
4	2.884	0.053	0.037	0.039	0.054		Set Trigger
5	2.866	0.056	0.037	0.039	0.058		Set Trigger

A. 2.79

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



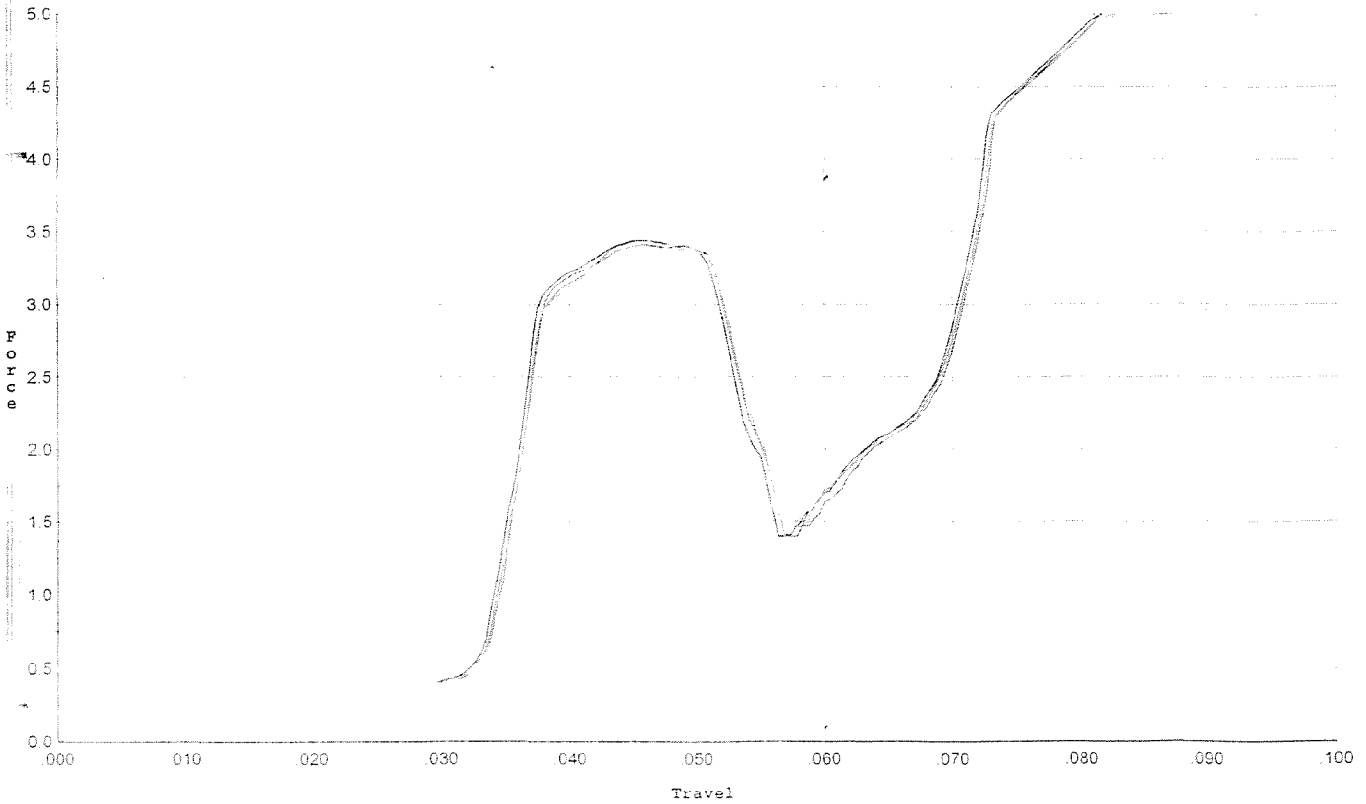
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.052	0.035	0.038	0.052		Set Trigger
2	2.542	0.051	0.034	0.038	0.052		Set Trigger
3	2.520	0.051	0.035	0.038	0.052		Set Trigger
4	2.606	0.051	0.035	0.038	0.053		Set Trigger
5	2.608	0.051	0.035	0.038	0.052		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 bs ini +/- .75 lb



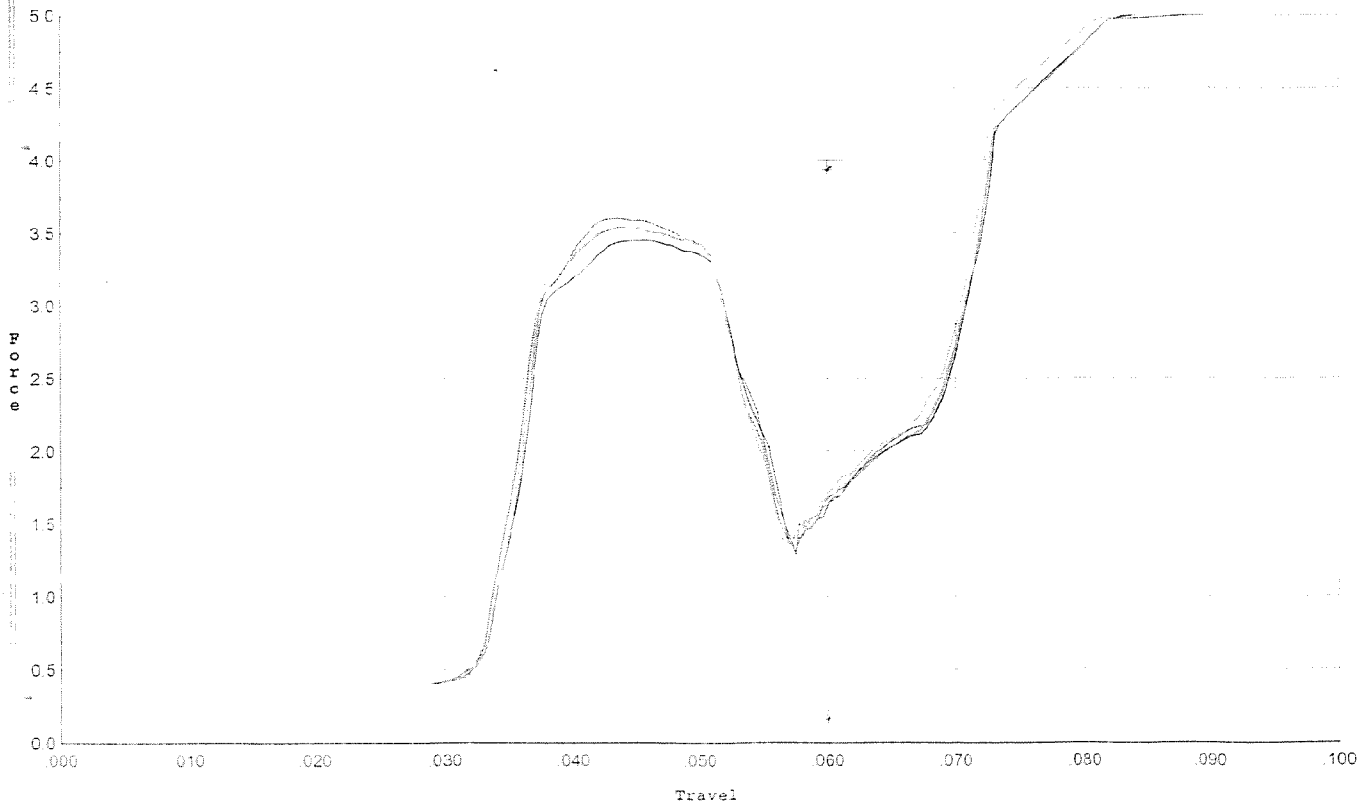
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.409	0.056	0.034	0.035	0.076		Set Trigger
2	3.440	0.052	0.033	0.036	0.070		Set Trigger
3	3.439	0.052	0.034	0.036	0.069		Set Trigger
4	3.413	0.055	0.034	0.035	0.075		Set Trigger
5	3.411	0.056	0.033	0.035	0.076		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 bs after 20 cycles+/- .75 lb



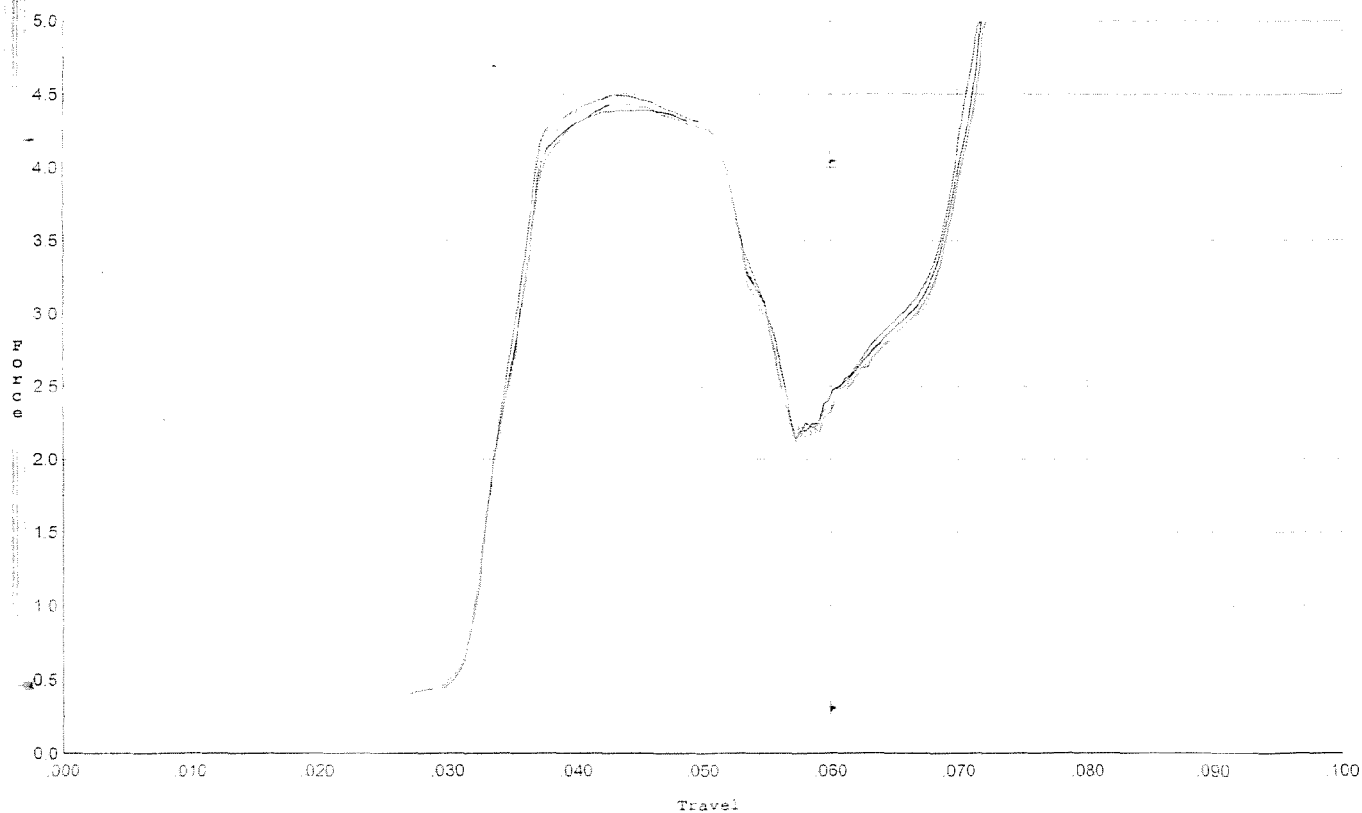
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.597	0.055	0.033	0.035	0.078		Set Trigger
2	3.452	0.055	0.033	0.035	0.076		Set Trigger
3	3.537	0.052	0.033	0.036	0.071		Set Trigger
4	3.543	0.052	0.033	0.036	0.072		Set Trigger
5	3.542	0.052	0.033	0.036	0.072		Set Trigger

A-3.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



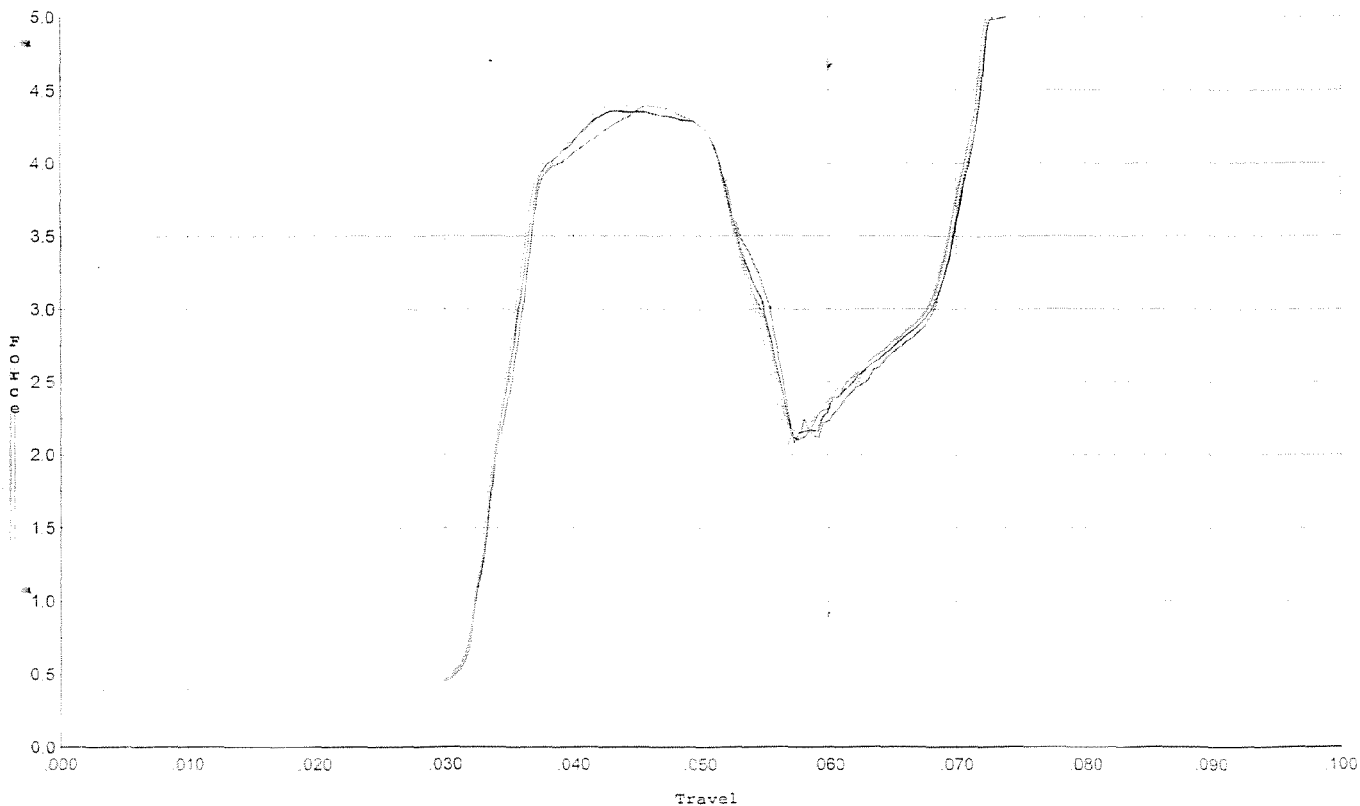
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.495	0.055	0.031	0.027	0.100		Set Trigger
2	4.436	0.052	0.031	0.028	0.092		Set Trigger
3	4.391	0.056	0.031	0.025	0.101		Set Trigger
4	4.509	0.052	0.031	0.028	0.093		Set Trigger
5	4.438	0.052	0.031	0.027	0.092		Set Trigger

R-4.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



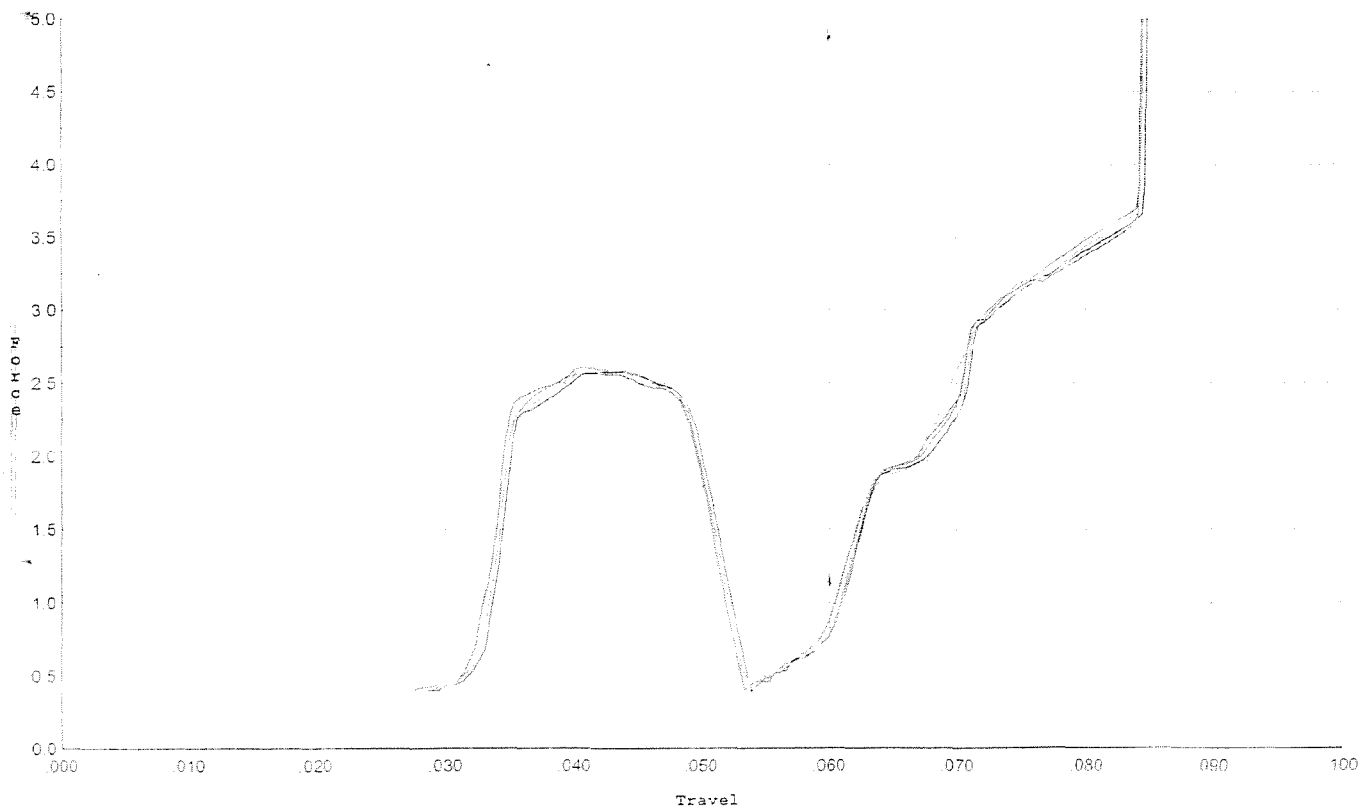
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.398	0.055	0.032	0.025	0.098		Set Trigger
2	4.359	0.055	0.032	0.026	0.097		Set Trigger
3	4.356	0.055	0.032	0.025	0.097		Set Trigger
4	4.397	0.055	0.032	0.026	0.097		Set Trigger
5	4.406	0.052	0.032	0.027	0.091		Set Trigger

A-438

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 b for final test



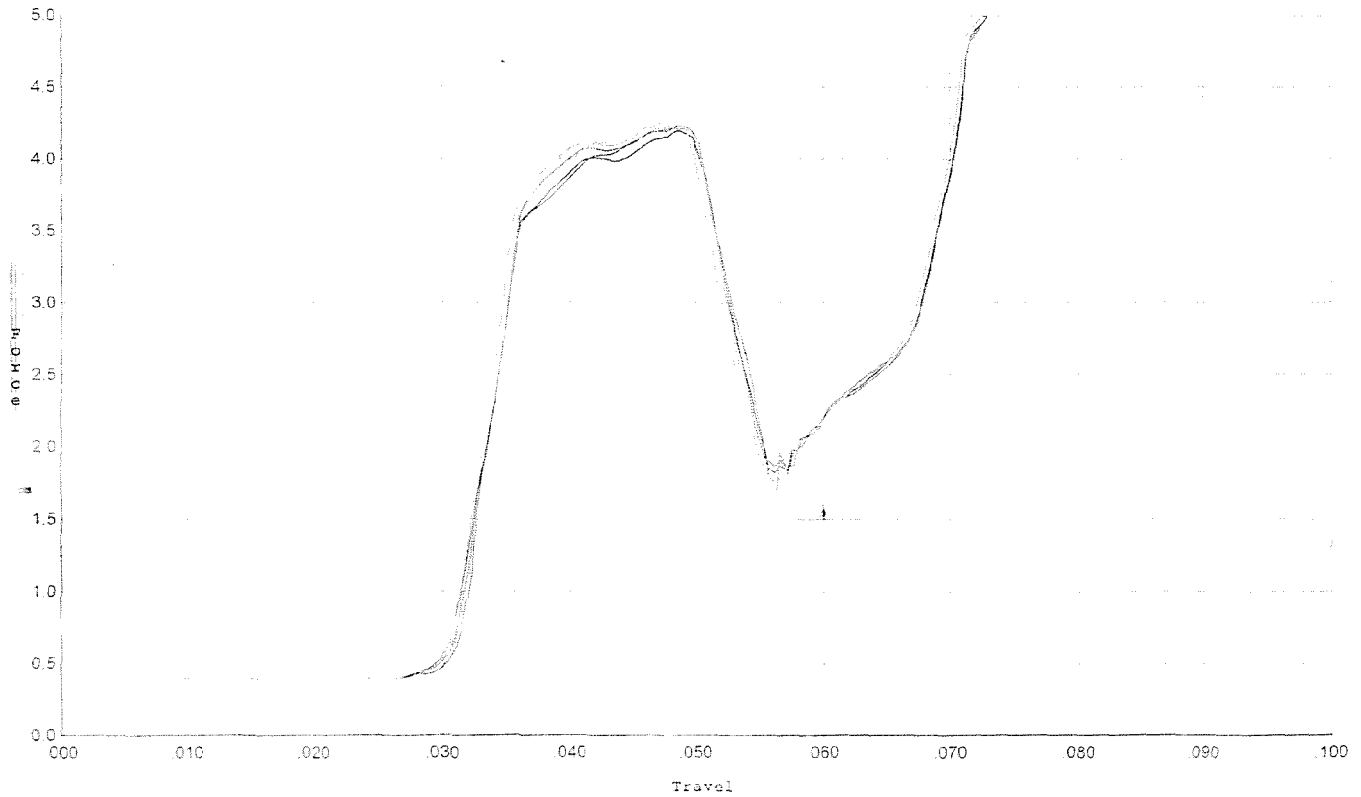
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.050	0.032	0.037	0.054		Set Trigger
2	2.572	0.051	0.033	0.037	0.054		Set Trigger
3	2.607	0.051	0.033	0.037	0.055		Set Trigger
4	2.577	0.051	0.033	0.037	0.055		Set Trigger
5	2.596	0.051	0.033	0.037	0.055		Set Trigger

4.258

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.054	0.031	0.033	0.091		Set Trigger
2	4.196	0.050	0.031	0.034	0.084		Set Trigger
3	4.220	0.050	0.031	0.034	0.084		Set Trigger
4	4.238	0.050	0.031	0.034	0.084		Set Trigger
5	4.269	0.050	0.030	0.034	0.084		Set Trigger

11-4.23