

G6801397

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

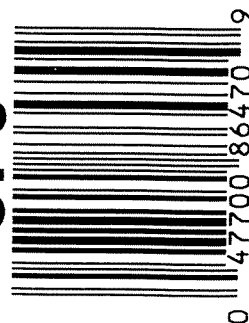
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

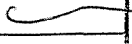
G6801397

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66801397

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	S.P.D.
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	S.P.D.
460	CHECK HEADSPACE		10-14-08	S.P.D.
470	DIS-ASSEMBLE ACTION		10-14-08	S.P.D.
472	SERIALIZE BOLT HANDLE		10-15-08	RT
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10/17/08	
490	MAGNAFLUX BOLT		10/17/08	M.R.
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/22/08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-16-09	Rsu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

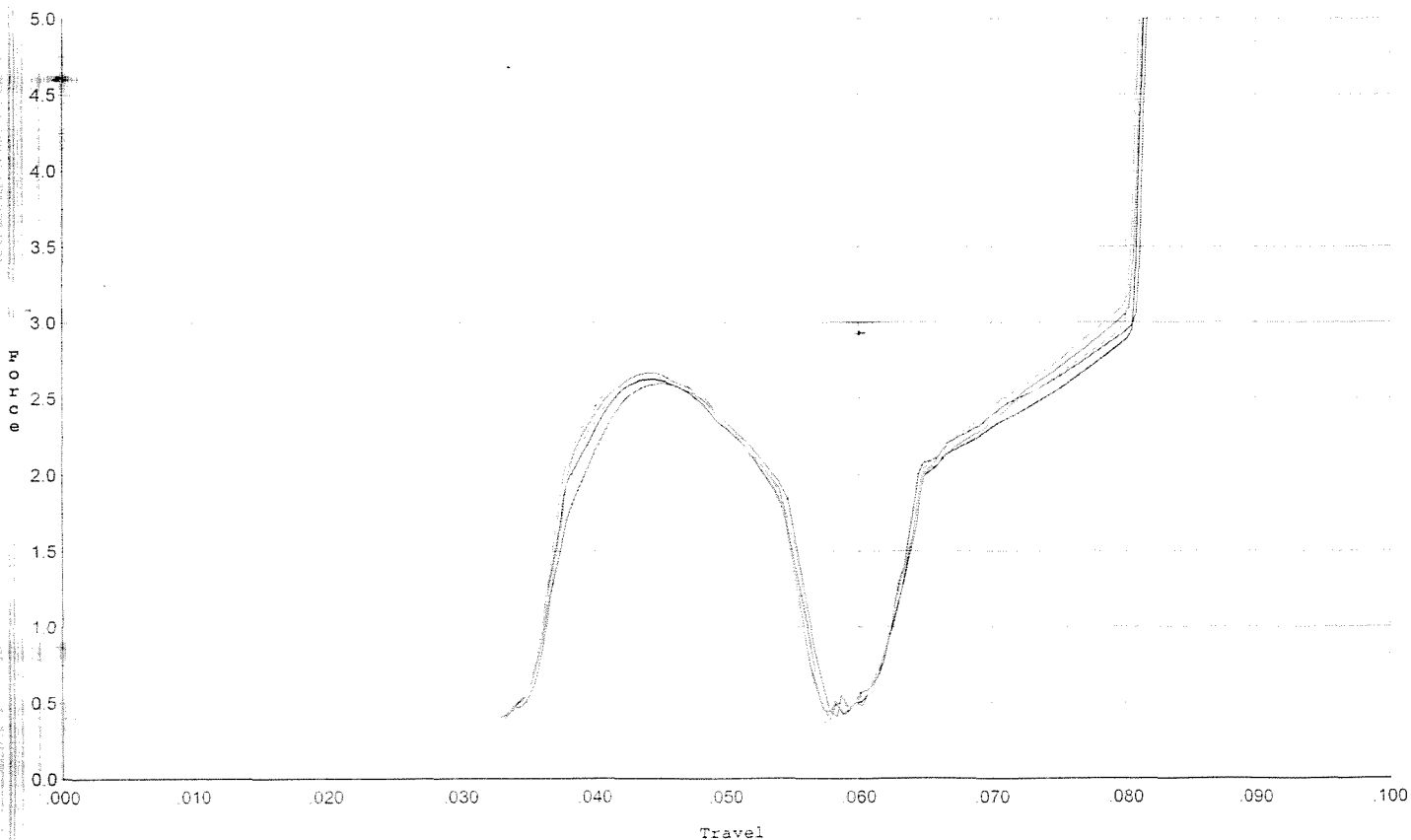
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	1-29-09	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	1-29-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	1-29-09	R.N.		
	J) ASSEMBLE STOCK					1-16-09	R.N.		
	K) ASSEMBLE SWIVEL STUDS					1-29-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-28-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-28-09	W.N.		
670	FINAL INSPECTION A) HEADSPACE					1-29-09	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u>	<u>245</u>	<u>240</u>	<u>242</u>	<u>247</u>	1-29-09	R.N.
	C) FUNCTION					1-29-09	R.N.		
690	PACK					1/31/09	F.N.		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



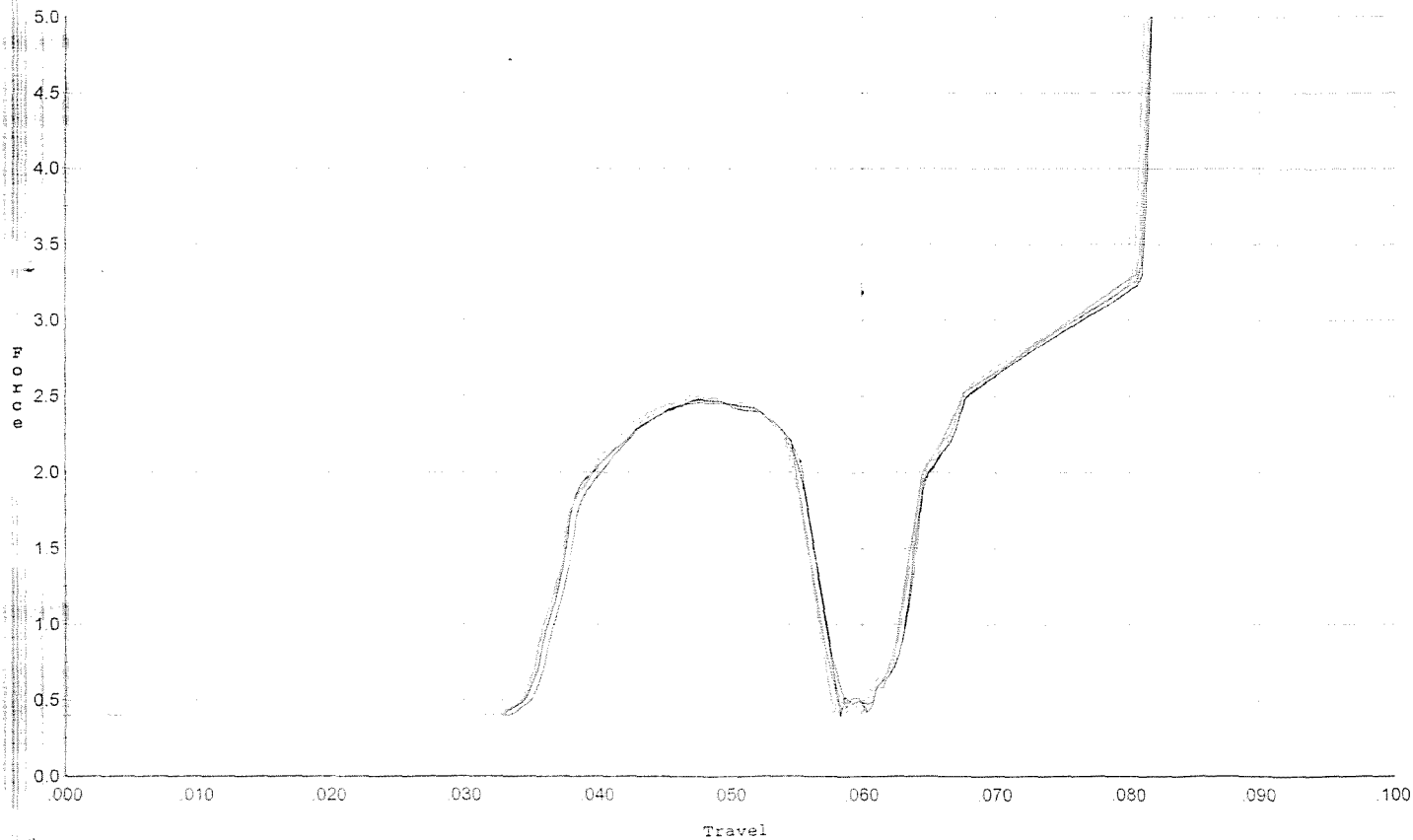
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.055	0.035	0.033	0.056		Set Trigger
2	2.625	0.054	0.035	0.033	0.056		Set Trigger
3	2.666	0.056	0.035	0.033	0.059		Set Trigger
4	2.640	0.055	0.035	0.033	0.058		Set Trigger
5	2.696	0.054	0.035	0.033	0.058		Set Trigger

Aug 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



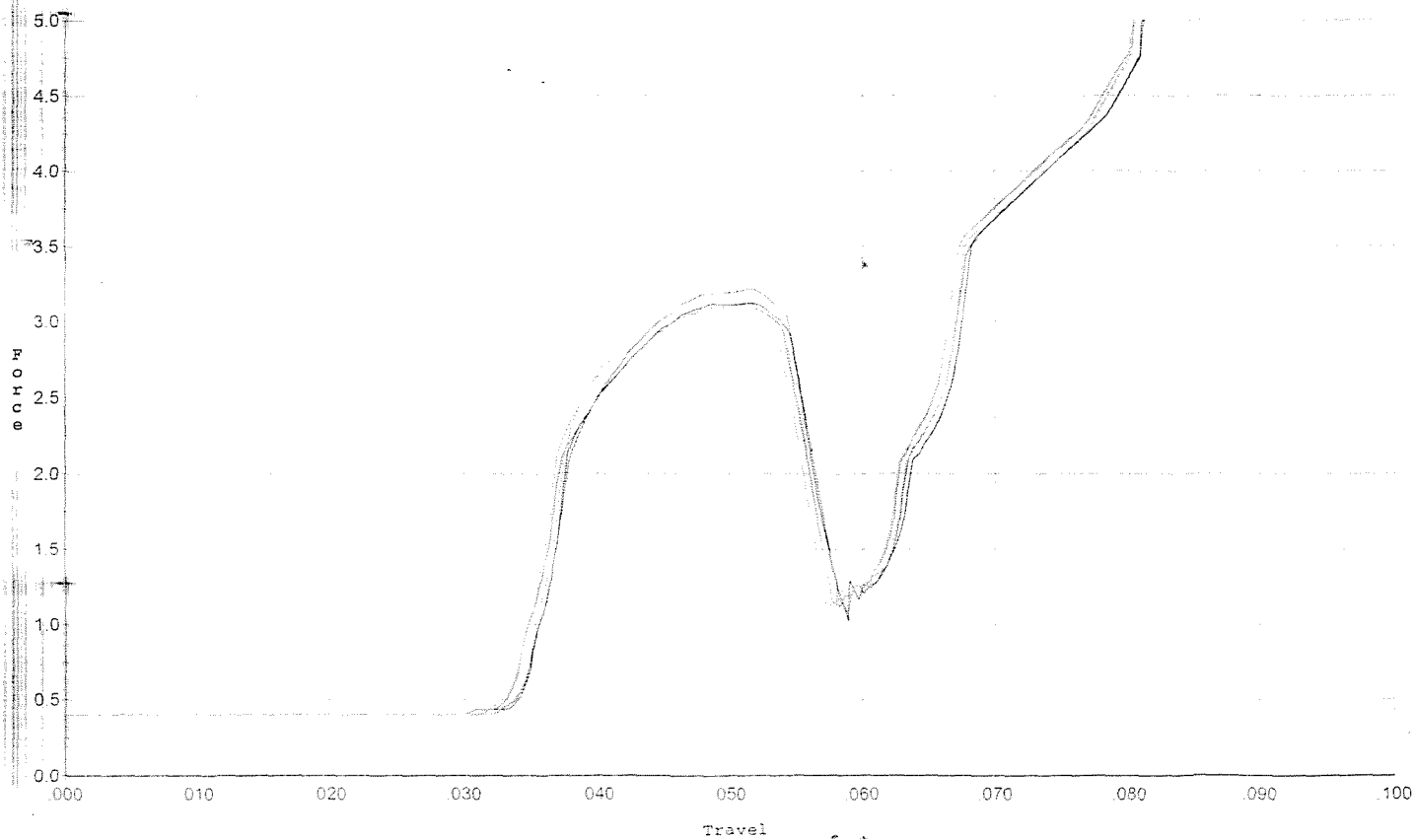
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.055	0.036	0.032	0.057		Set Trigger
2	2.474	0.056	0.035	0.032	0.058		Set Trigger
3	2.488	0.055	0.035	0.033	0.057		Set Trigger
4	2.517	0.055	0.035	0.032	0.058		Set Trigger
5	2.500	0.055	0.035	0.032	0.057		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



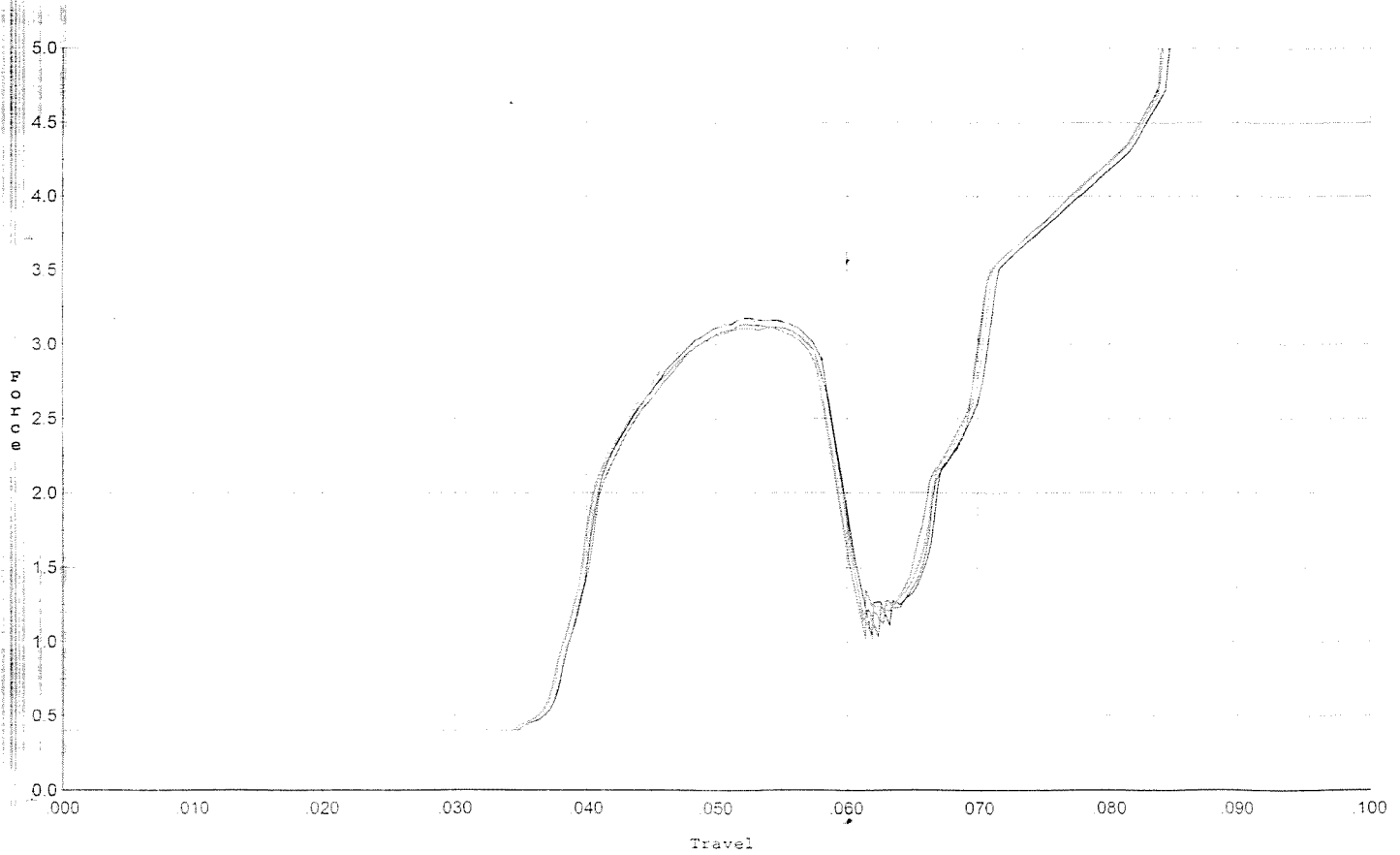
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.056	0.035	0.031	0.071		Set Trigger
2	3.121	0.055	0.035	0.031	0.068		Set Trigger
3	3.109	0.056	0.034	0.030	0.070		Set Trigger
4	3.193	0.055	0.035	0.031	0.071		Set Trigger
5	3.216	0.055	0.034	0.031	0.071		Set Trigger

317

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



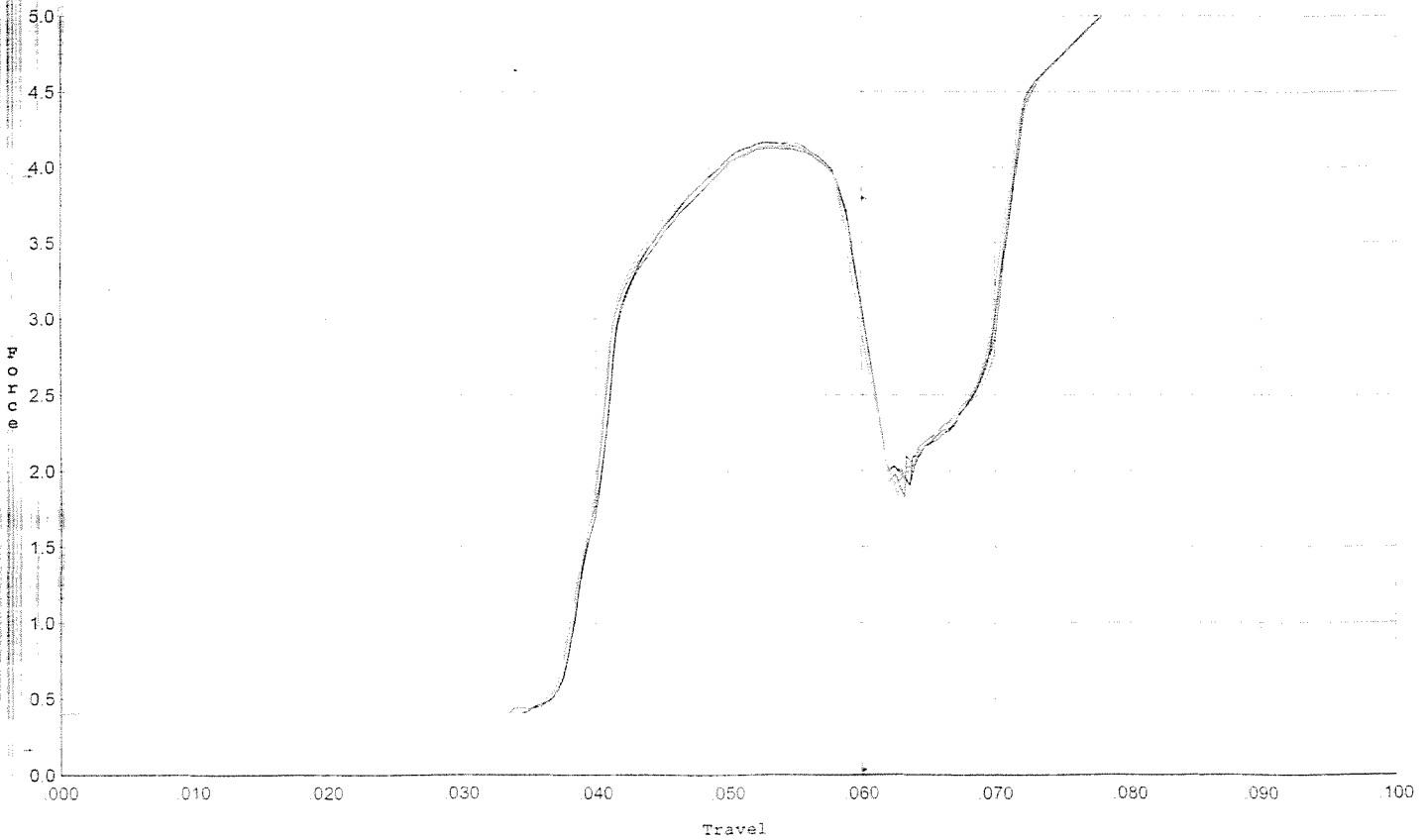
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.058	0.038	0.031	0.070		Set Trigger
2	3.178	0.058	0.038	0.031	0.071		Set Trigger
3	3.107	0.058	0.037	0.031	0.070		Set Trigger
4	3.181	0.057	0.037	0.031	0.070		Set Trigger
5	3.172	0.057	0.038	0.031	0.070		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



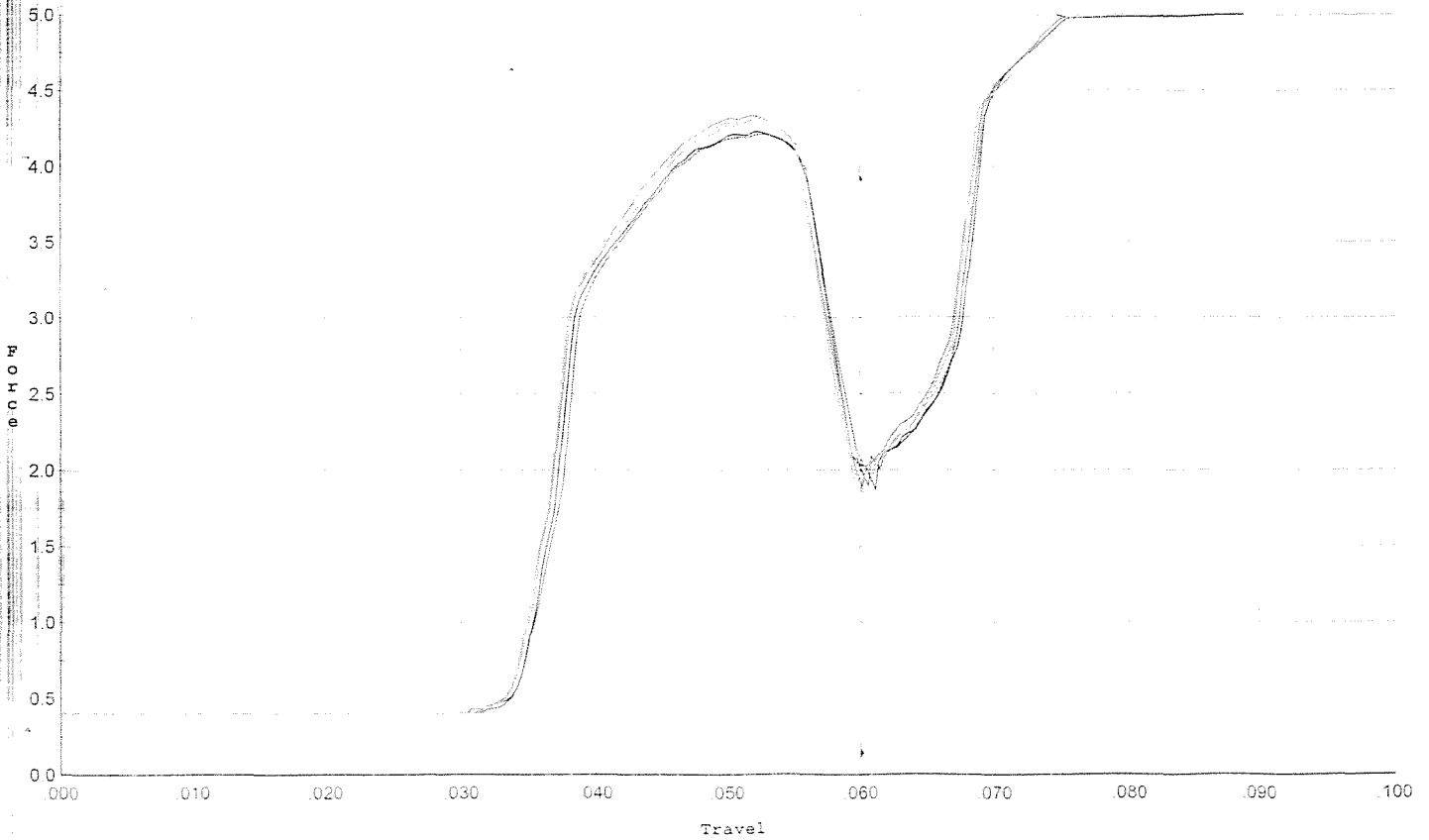
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.059	0.037	0.029	0.091		Set Trigger
2	4.161	0.059	0.038	0.029	0.091		Set Trigger
3	4.139	0.059	0.037	0.029	0.093		Set Trigger
4	4.218	0.059	0.037	0.029	0.094		Set Trigger
5	4.161	0.058	0.037	0.029	0.090		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 29 cycles +/- 1.0 lbs.



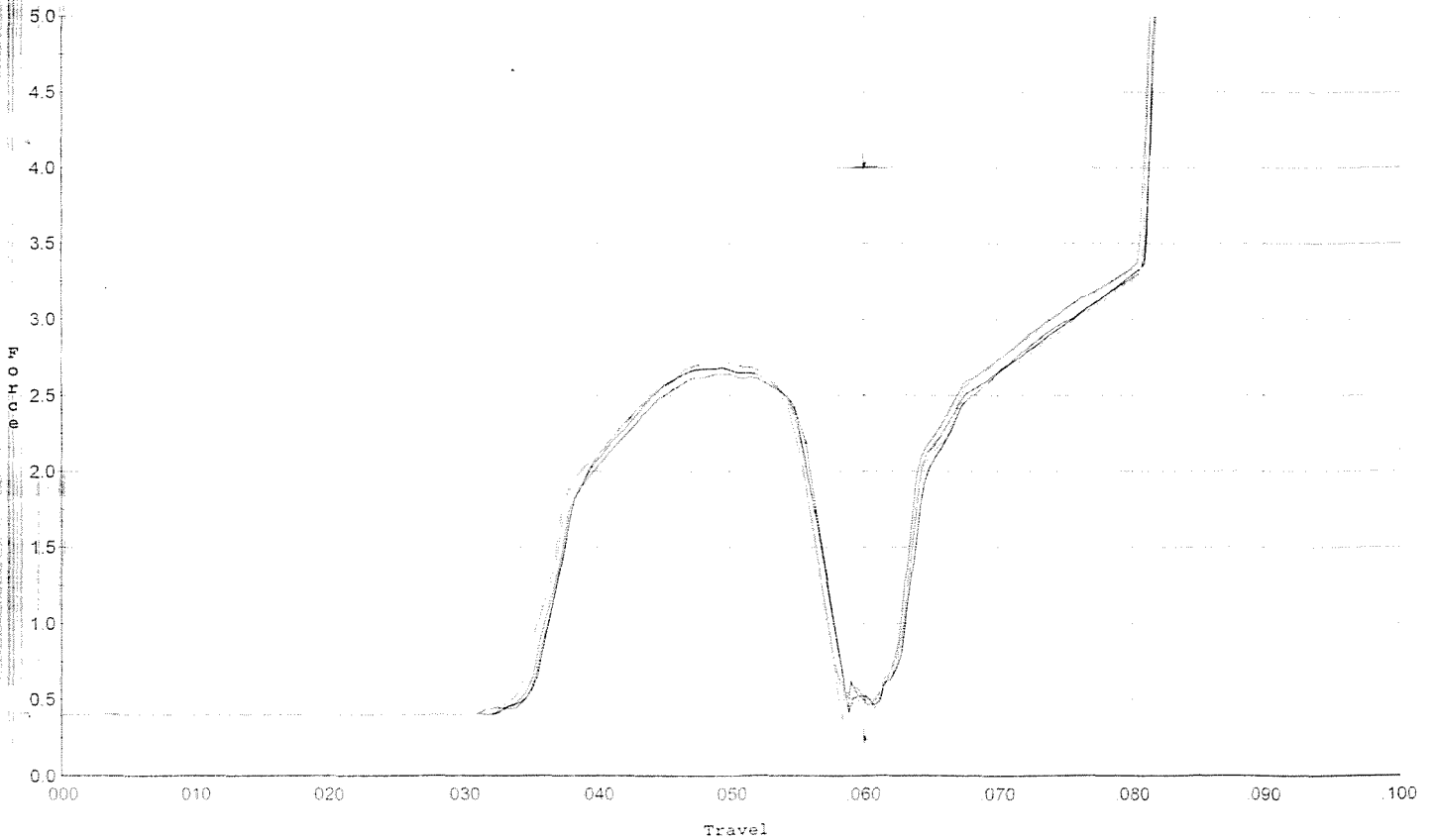
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.056	0.034	0.029	0.091		Set Trigger
2	4.223	0.056	0.034	0.029	0.092		Set Trigger
3	4.334	0.055	0.034	0.029	0.092		Set Trigger
4	4.318	0.057	0.034	0.029	0.095		Set Trigger
5	4.308	0.055	0.034	0.029	0.092		Set Trigger

Aug 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



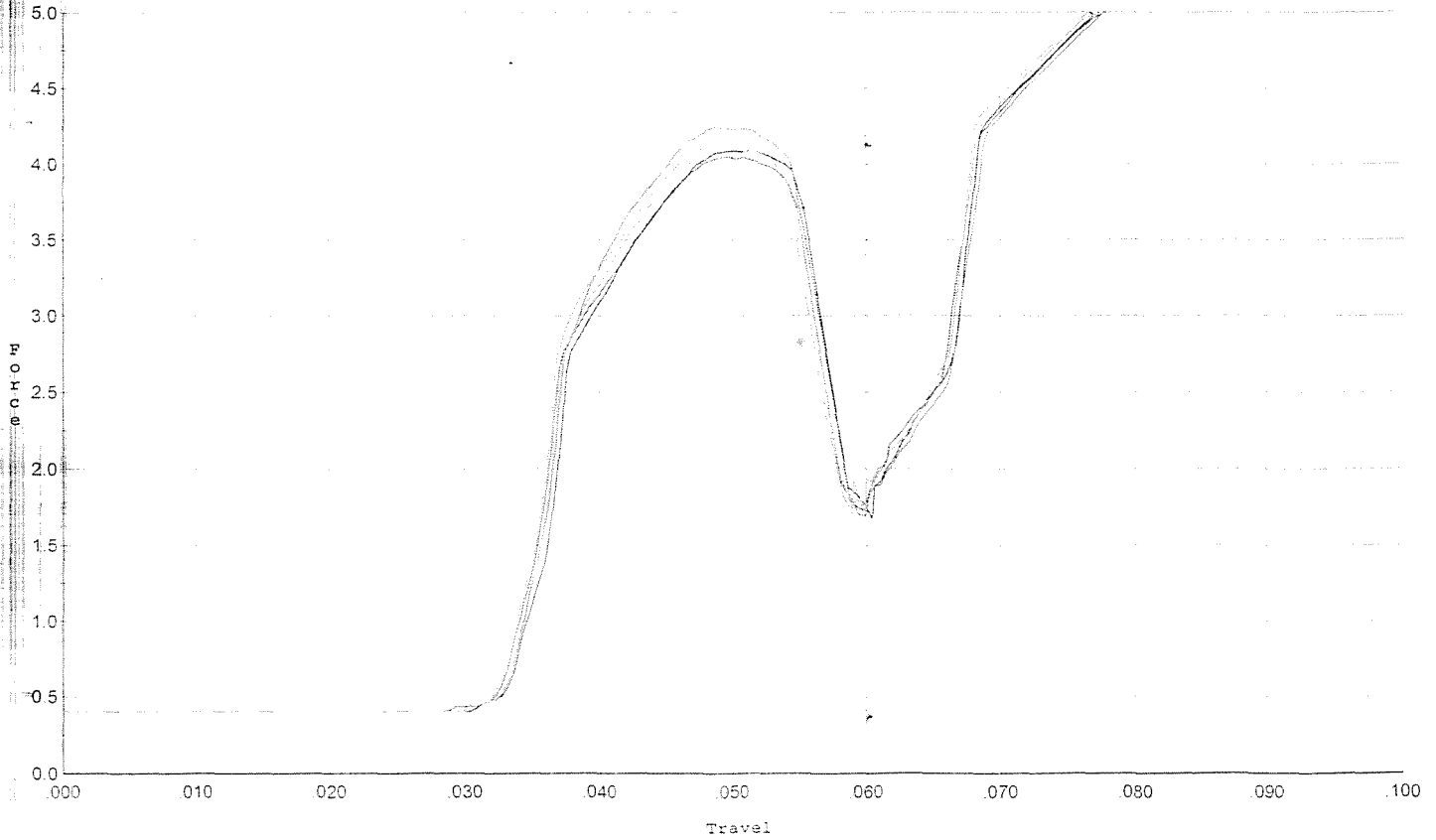
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.056	0.035	0.032	0.061		Set Trigger
2	2.683	0.056	0.036	0.032	0.062		Set Trigger
3	2.726	0.055	0.035	0.032	0.060		Set Trigger
4	2.727	0.055	0.034	0.032	0.061		Set Trigger
5	2.718	0.055	0.035	0.032	0.062		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.055	0.033	0.029	0.087		Set Trigger
2	4.091	0.055	0.034	0.029	0.088		Set Trigger
3	4.247	0.056	0.033	0.029	0.092		Set Trigger
4	4.104	0.055	0.033	0.029	0.087		Set Trigger
5	4.113	0.054	0.033	0.029	0.087		Set Trigger

Avg 4.12