

G6801417

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



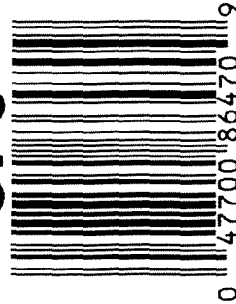
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801417

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801417

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/21/09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(Signature)</u>	5/29/09	(Signature)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RS
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

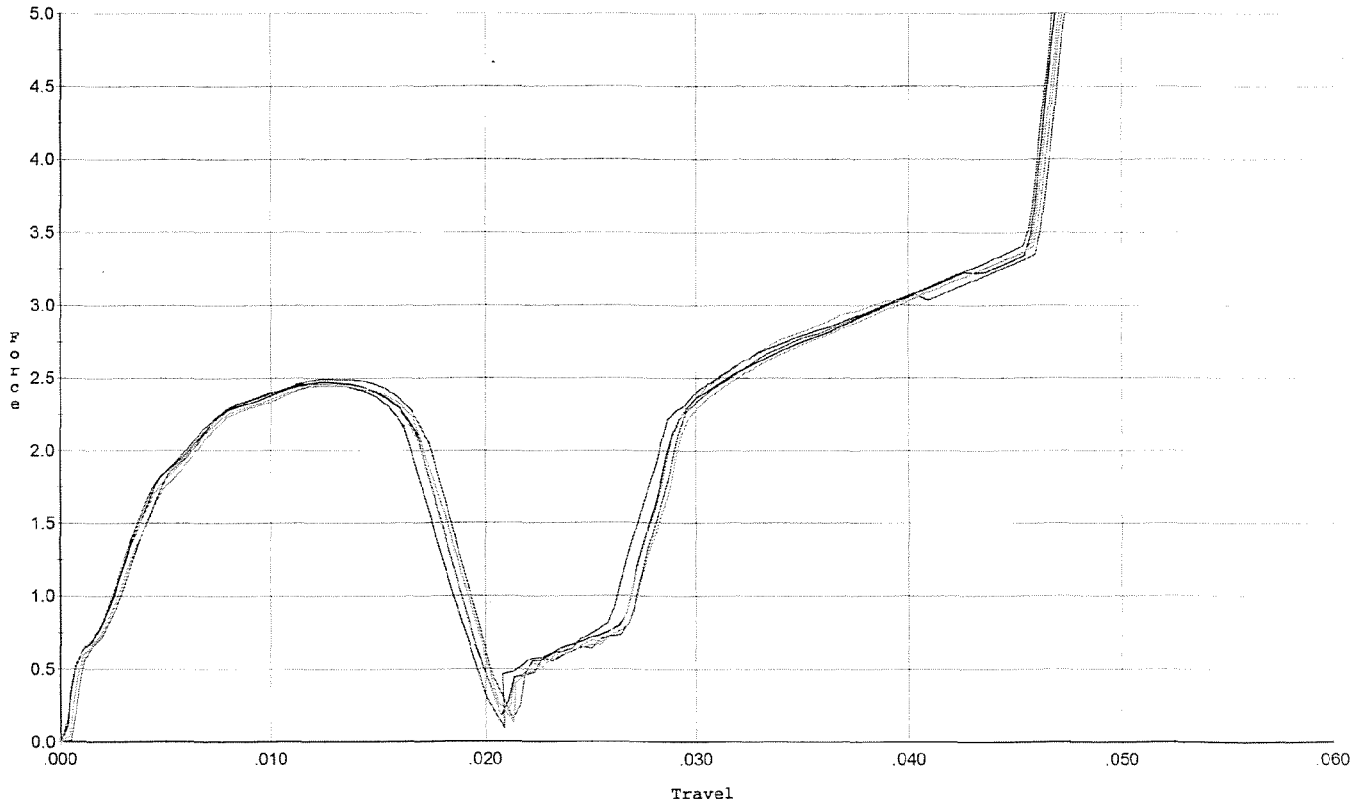
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	7-14-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>5°</u>	7-14-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-14-09	R.N.
	J) ASSEMBLE STOCK		6-11-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		7-14-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-25-09	R.P.d.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	RP
670	FINAL INSPECTION A) HEADSPACE		7-14-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.83</u> <u>2.73</u> <u>2.67</u> <u>2.69</u>	6-26-09	R.N.
	C) FUNCTION		7-14-09	R.N.
690	PACK		7/20/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



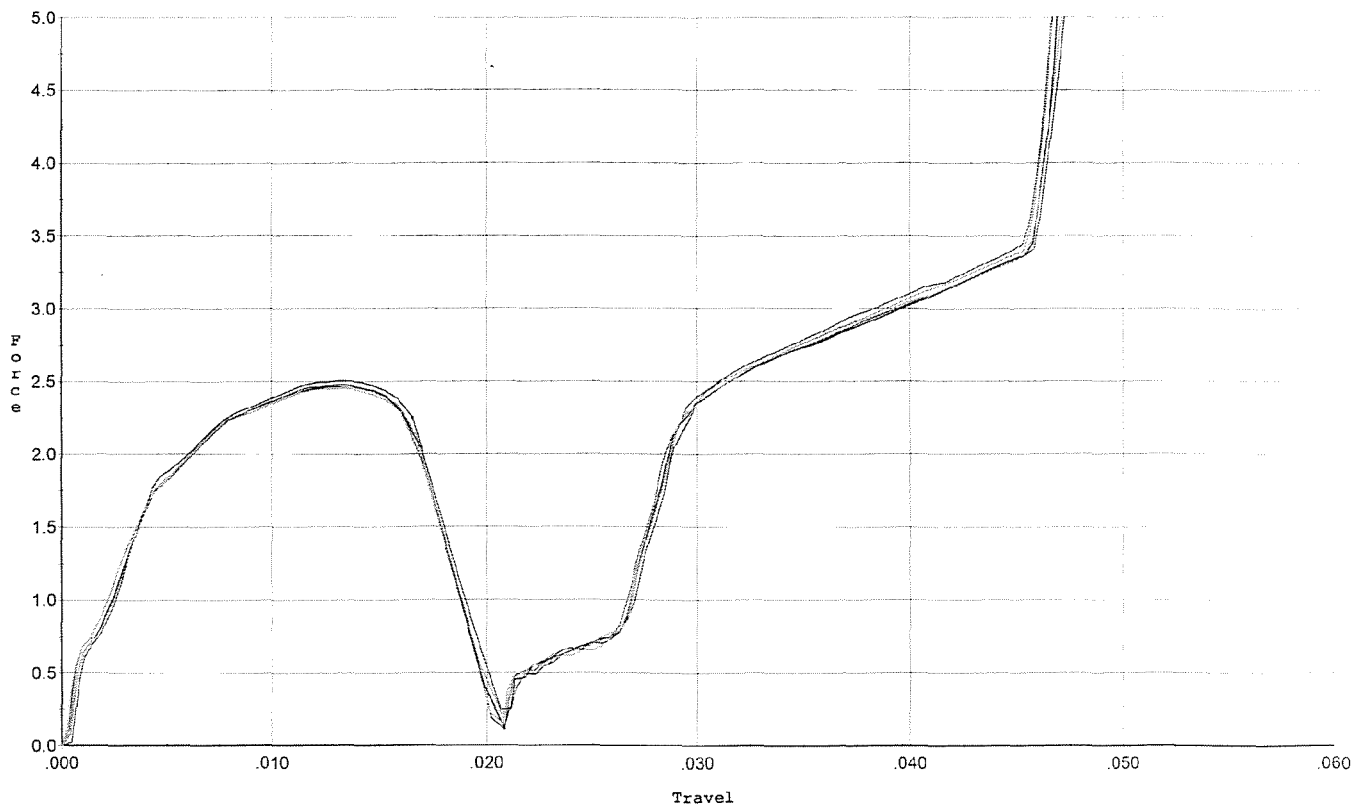
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.016	0.00	0.033	0.029		Set Trigger
2	2.469	0.017	0.00	0.033	0.030		Set Trigger
3	2.491	0.017	0.00	0.033	0.031		Set Trigger
4	2.443	0.017	0.00	0.032	0.030		Set Trigger
5	2.453	0.018	0.00	0.033	0.032		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



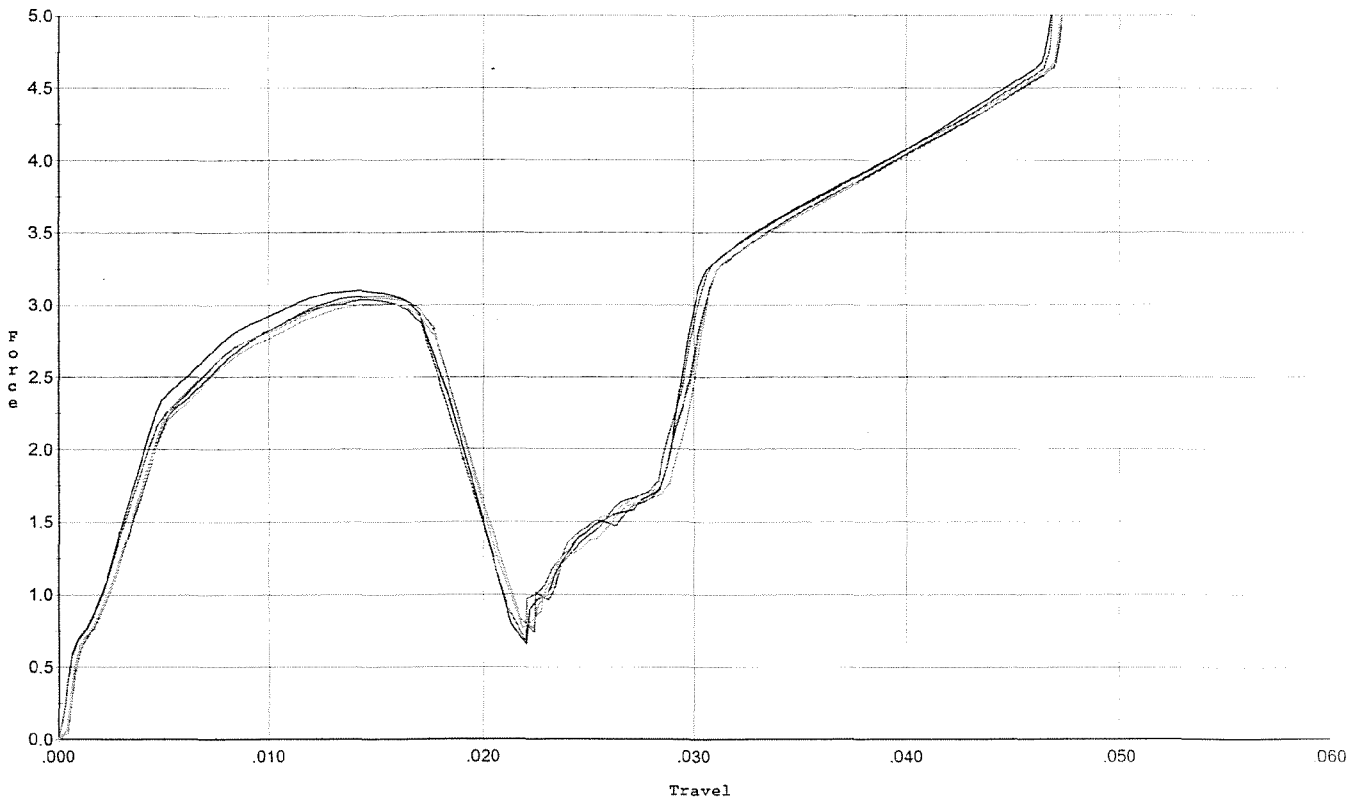
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.017	0.00	0.033	0.030		Set Trigger
2	2.463	0.017	0.00	0.033	0.030		Set Trigger
3	2.478	0.017	0.00	0.033	0.031		Set Trigger
4	2.459	0.017	0.00	0.033	0.030		Set Trigger
5	2.451	0.017	0.00	0.033	0.031		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



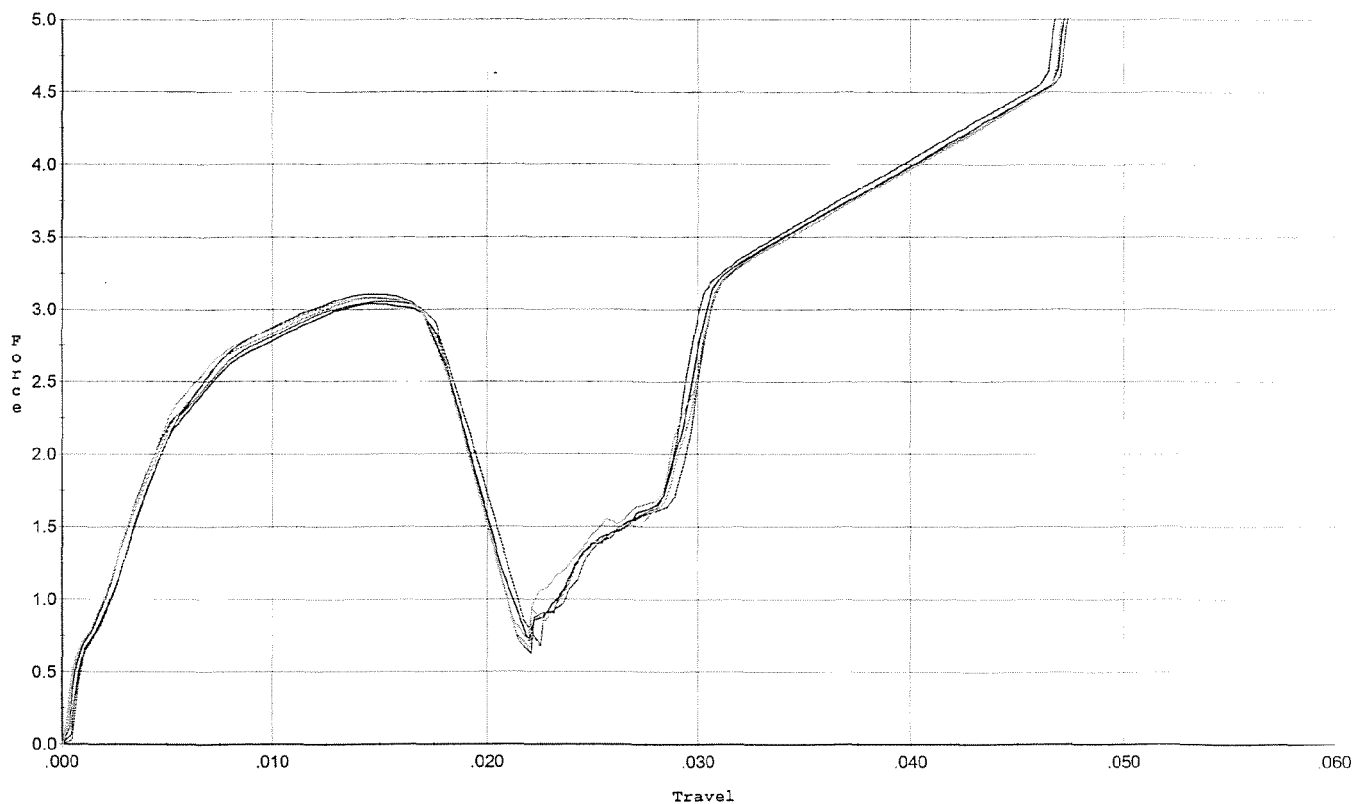
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.018	0.00	0.030	0.039		Set Trigger
2	3.100	0.018	0.00	0.030	0.042		Set Trigger
3	3.034	0.019	0.00	0.030	0.042		Set Trigger
4	3.009	0.018	0.00	0.031	0.038		Set Trigger
5	3.049	0.018	0.00	0.031	0.039		Set Trigger

AVG 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



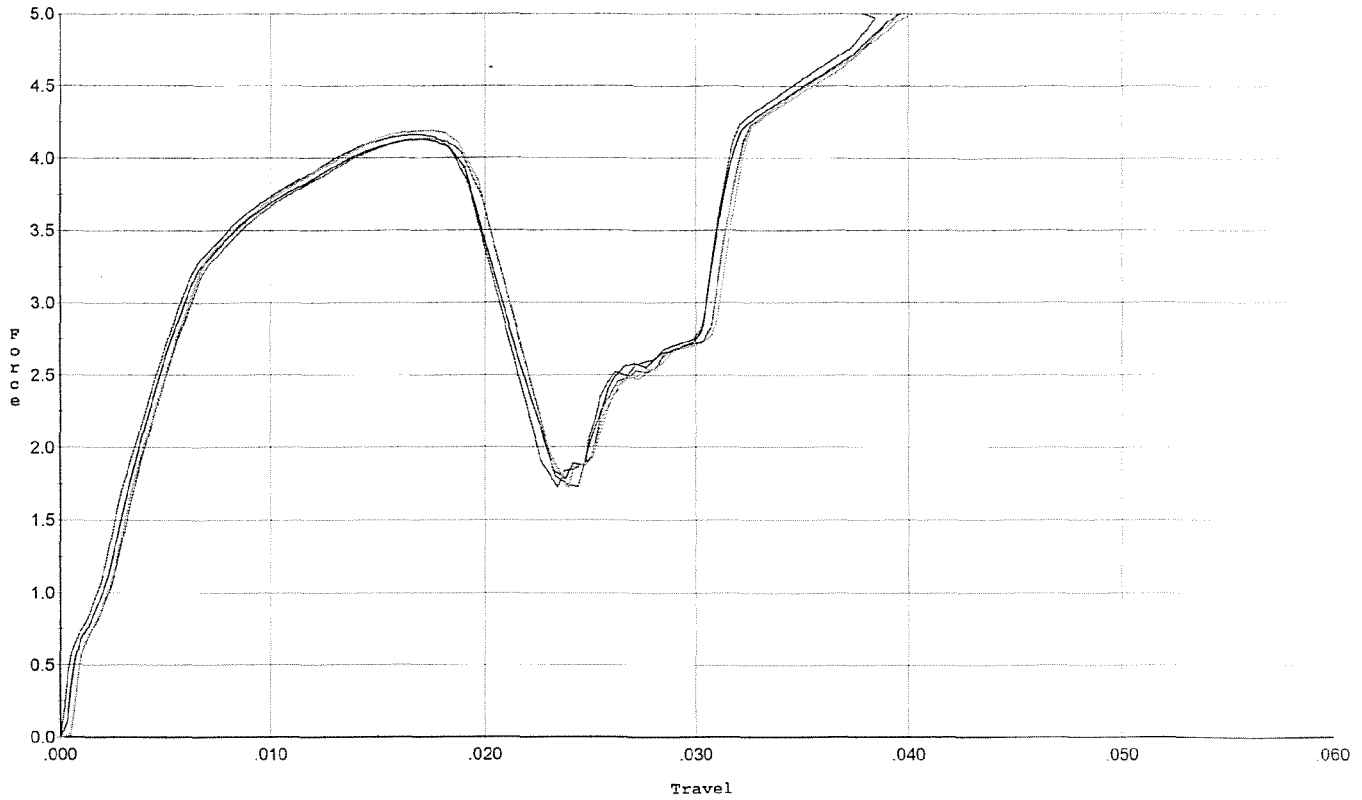
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.018	0.00	0.030	0.040		Set Trigger
2	3.038	0.018	0.00	0.030	0.038		Set Trigger
3	3.054	0.019	0.00	0.030	0.042		Set Trigger
4	3.085	0.018	0.00	0.030	0.040		Set Trigger
5	3.079	0.018	0.00	0.031	0.040		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



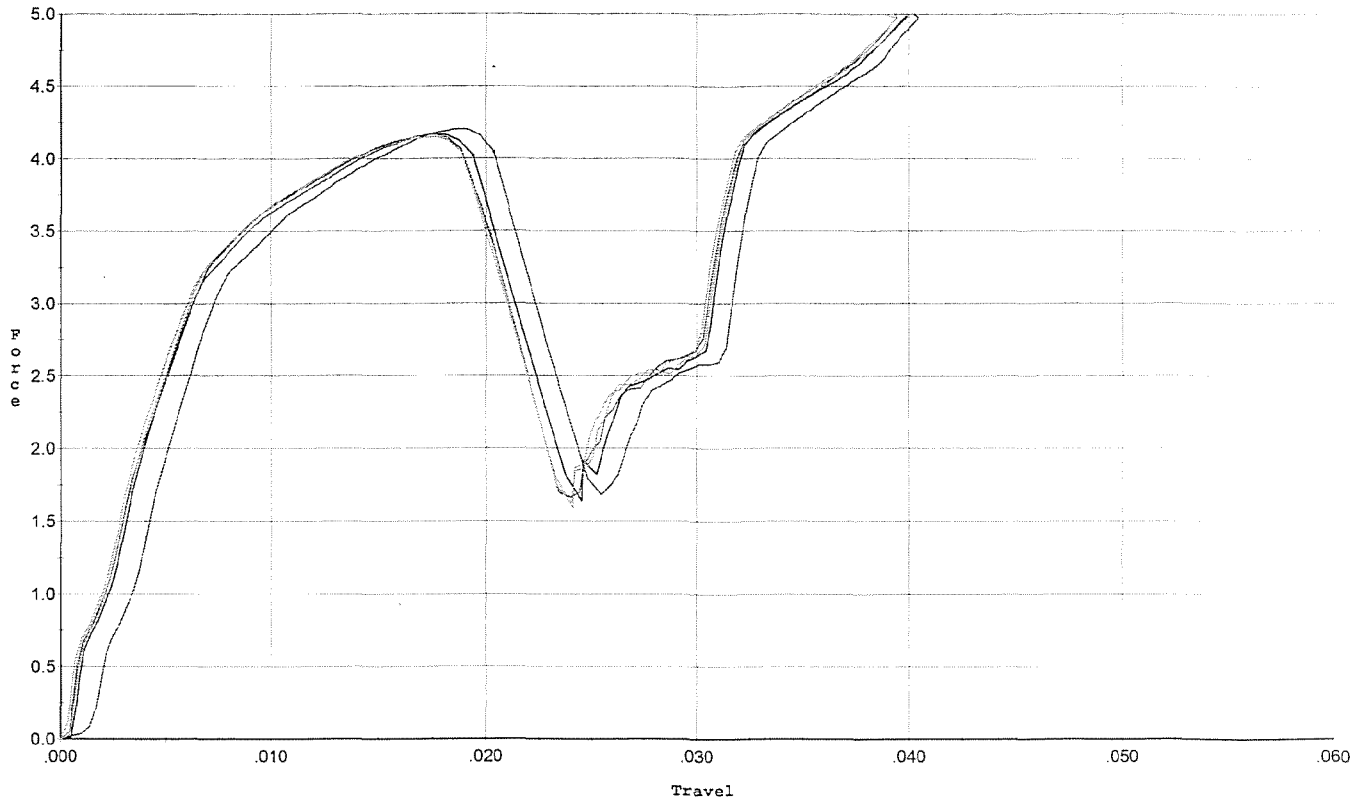
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.019	0.00	0.028	0.056		Set Trigger
2	4.129	0.019	0.00	0.028	0.055		Set Trigger
3	4.135	0.020	0.00	0.028	0.056		Set Trigger
4	4.192	0.020	0.00	0.028	0.057		Set Trigger
5	4.193	0.020	0.00	0.028	0.057		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



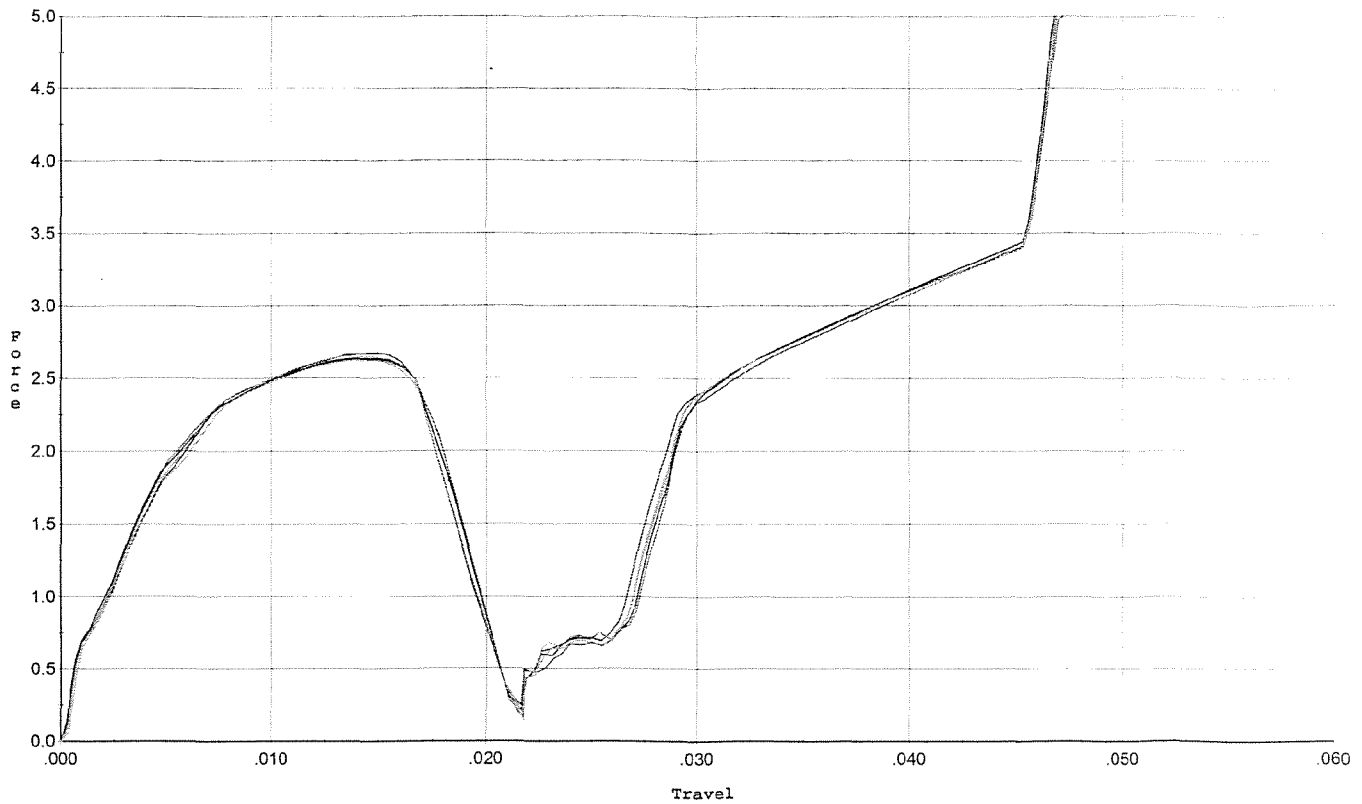
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.020	0.00	0.028	0.056		Set Trigger
2	4.171	0.019	0.00	0.028	0.055		Set Trigger
3	4.168	0.020	0.00	0.028	0.058		Set Trigger
4	4.149	0.021	0.00	0.028	0.060		Set Trigger
5	4.166	0.020	0.00	0.028	0.058		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.



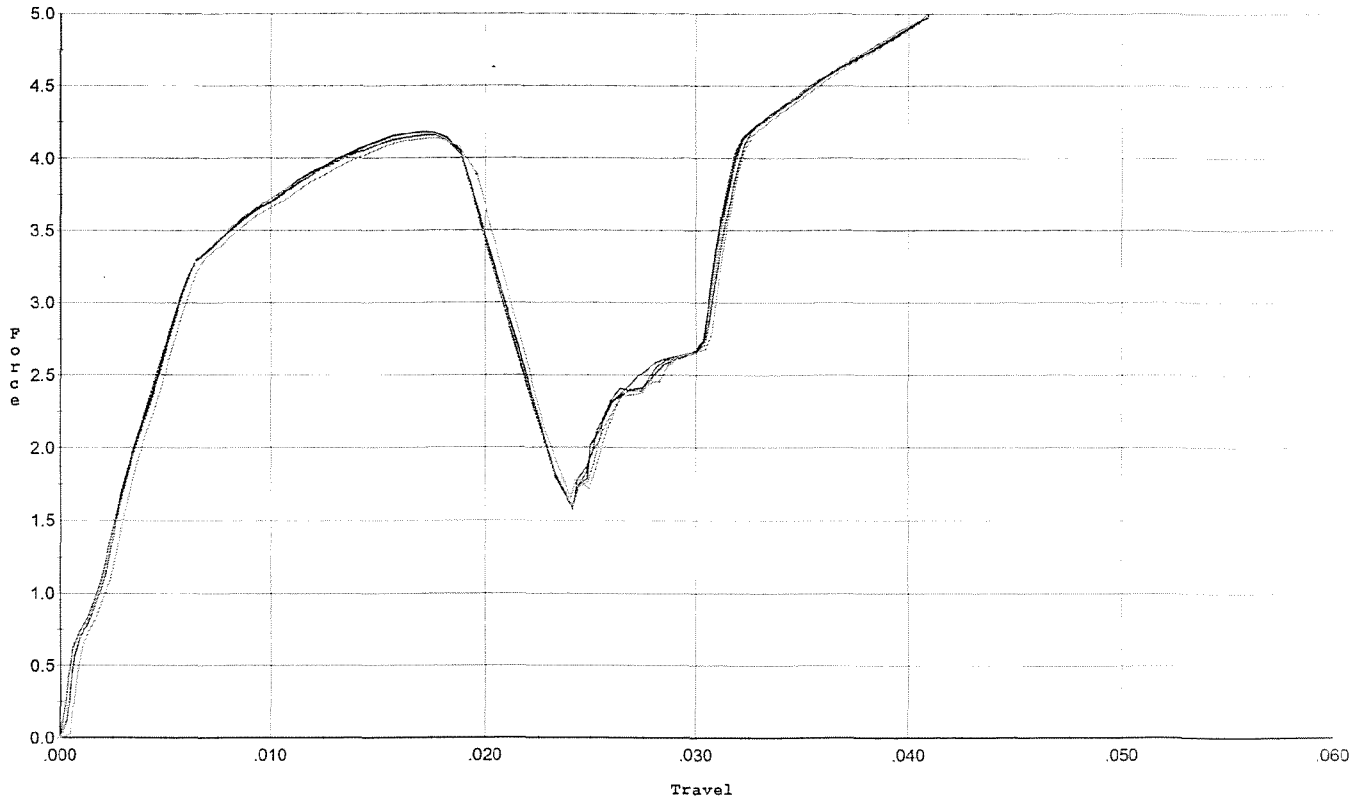
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.673	0.017	0.00	0.032	0.032		Set Trigger
2	2.637	0.018	0.00	0.032	0.035		Set Trigger
3	2.631	0.018	0.00	0.032	0.034		Set Trigger
4	2.654	0.017	0.00	0.032	0.032		Set Trigger
5	2.621	0.017	0.00	0.032	0.032		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.019	0.00	0.028	0.055		Set Trigger
2	4.182	0.021	0.00	0.028	0.061		Set Trigger
3	4.158	0.019	0.00	0.028	0.055		Set Trigger
4	4.138	0.020	0.00	0.028	0.056		Set Trigger
5	4.150	0.019	0.00	0.028	0.055		Set Trigger

Avg 4.16