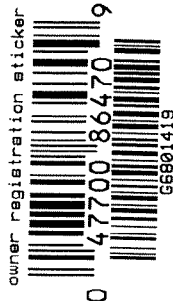


G6801419

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



BM FORM

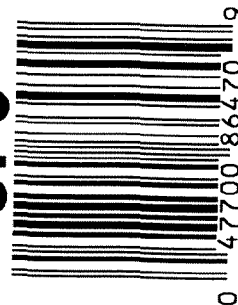
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6801419**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801419

| OP # | OPERATION NAME                                                 | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                       | 5-21-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                       | 5-21-09 | SP      |
| 440  | PROOF                                                          |                       | 5-21-09 | SP      |
| 460  | CHECK HEADSPACE                                                | MAGNA - FLUX          | 5-21-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                       | 5-21-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |                       | 5-22-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR              | 5/29/09 | AS      |
| 490  | MAGNAFLUX BOLT                                                 |                       |         |         |
| 500  | ROLLMARK CALIBER                                               |                       | 5/29/09 | RT      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                   |                       | 5-22-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                           |                       | 5/29/09 | SP      |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                              |                       | 6/9     |         |
| 545  | (BOLT)                                                         |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                       | 6-15-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                       | 6-15-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         | INSPECT FOR LIVE AMMO | 6-15-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                       | 6-15-09 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS   |         |         |

F004 REV 5/2006

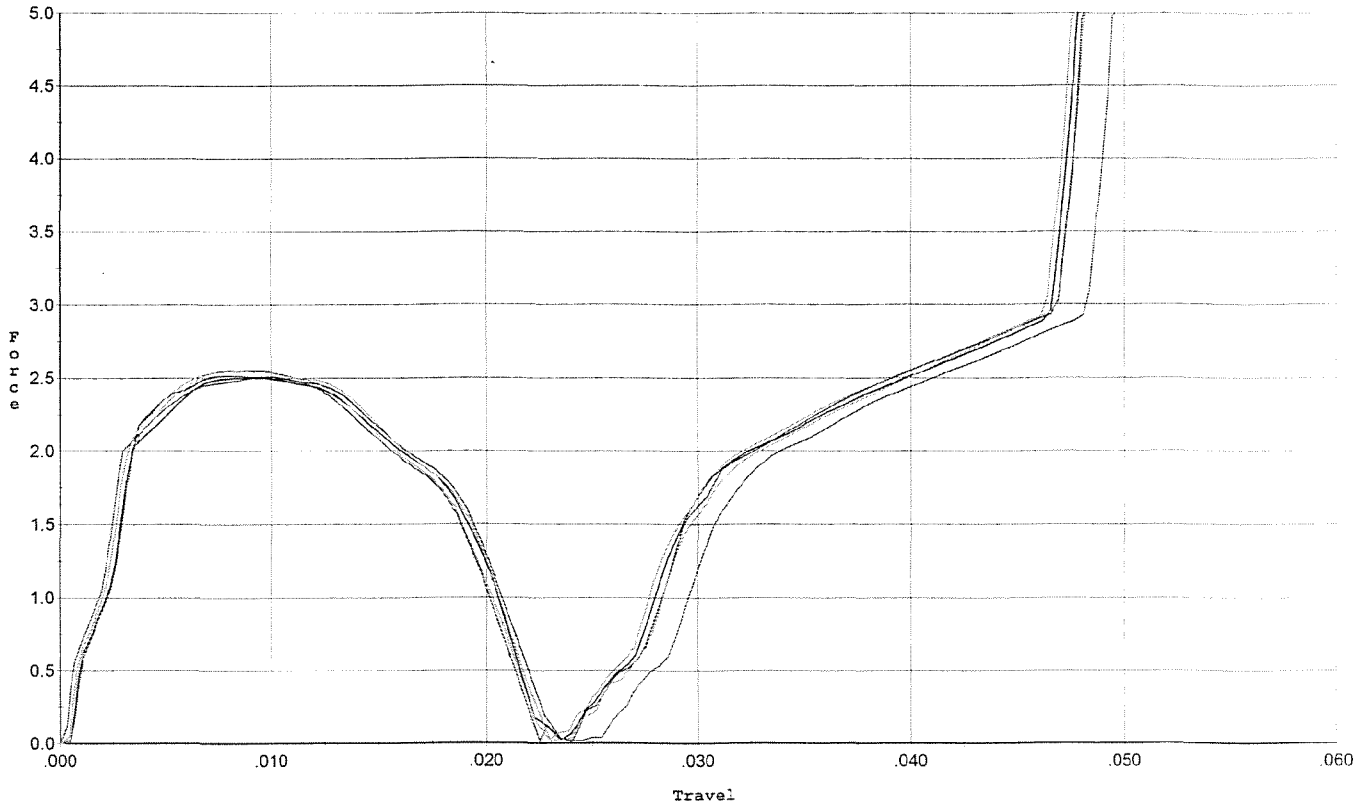
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4°</u> <u>4°</u> <u>4°</u>                               | 7-24-09 | L.N.    |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6°</u> <u>6°</u> <u>6°</u>                               | 7-24-09 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.024</u> <u>.023</u>                         | 7-24-09 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 6-15-09 | L.P.R.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 7-24-09 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7/24    | RR      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/24    | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 7-24-09 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.38</u> <u>2.44</u> <u>2.26</u> <u>2.27</u> <u>2.41</u> | 7-24-09 | L.N.    |
|              | C) FUNCTION                                                              |                                                             | 7-24-09 | L.N.    |
| 690          | PACK                                                                     |                                                             | 7/31/09 | Fen     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



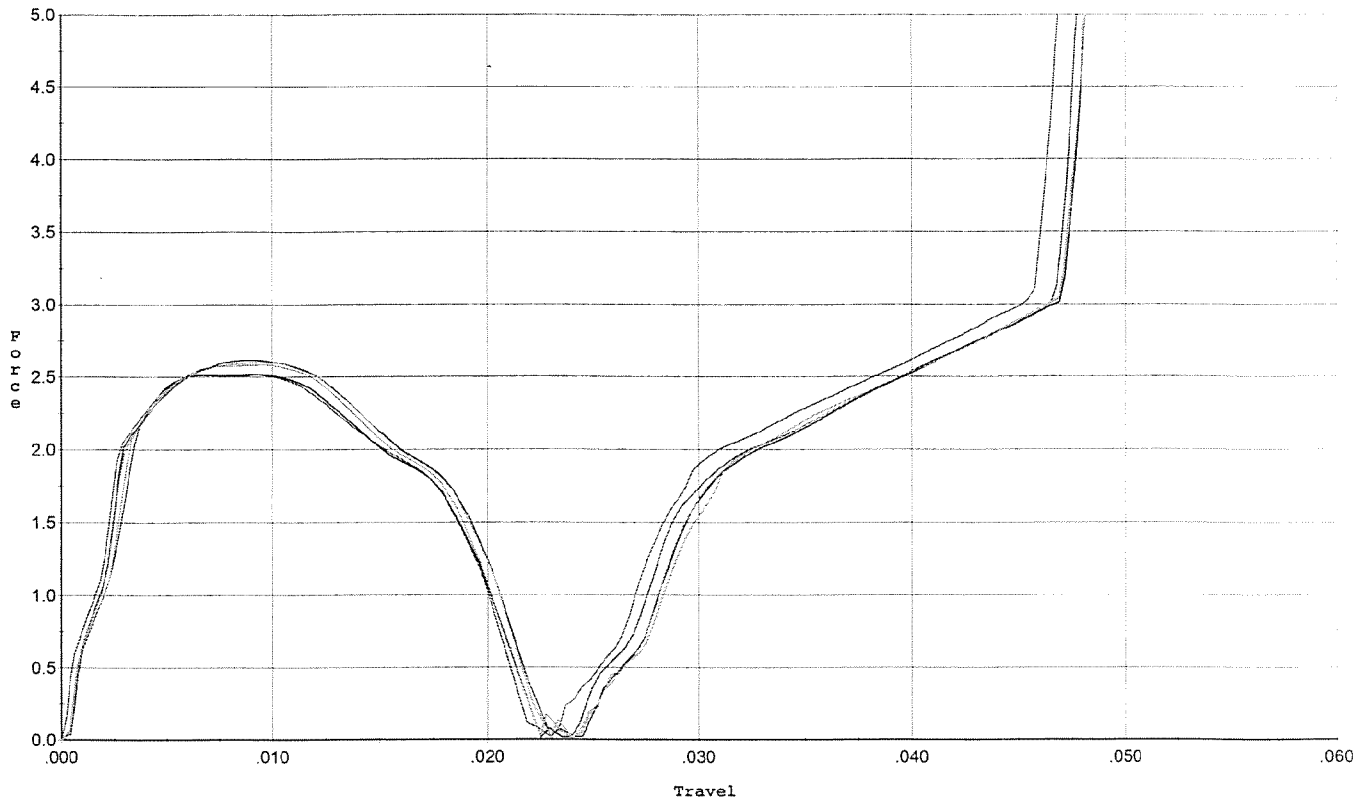
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.515      | 0.021             | 0.00            | 0.032      | 0.040             |           | Set Trigger |
| 2 | 2.504      | 0.020             | 0.00            | 0.032      | 0.038             |           | Set Trigger |
| 3 | 2.505      | 0.021             | 0.00            | 0.034      | 0.039             |           | Set Trigger |
| 4 | 2.546      | 0.021             | 0.00            | 0.033      | 0.039             |           | Set Trigger |
| 5 | 2.558      | 0.020             | 0.00            | 0.032      | 0.038             |           | Set Trigger |

Avg 2.52

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



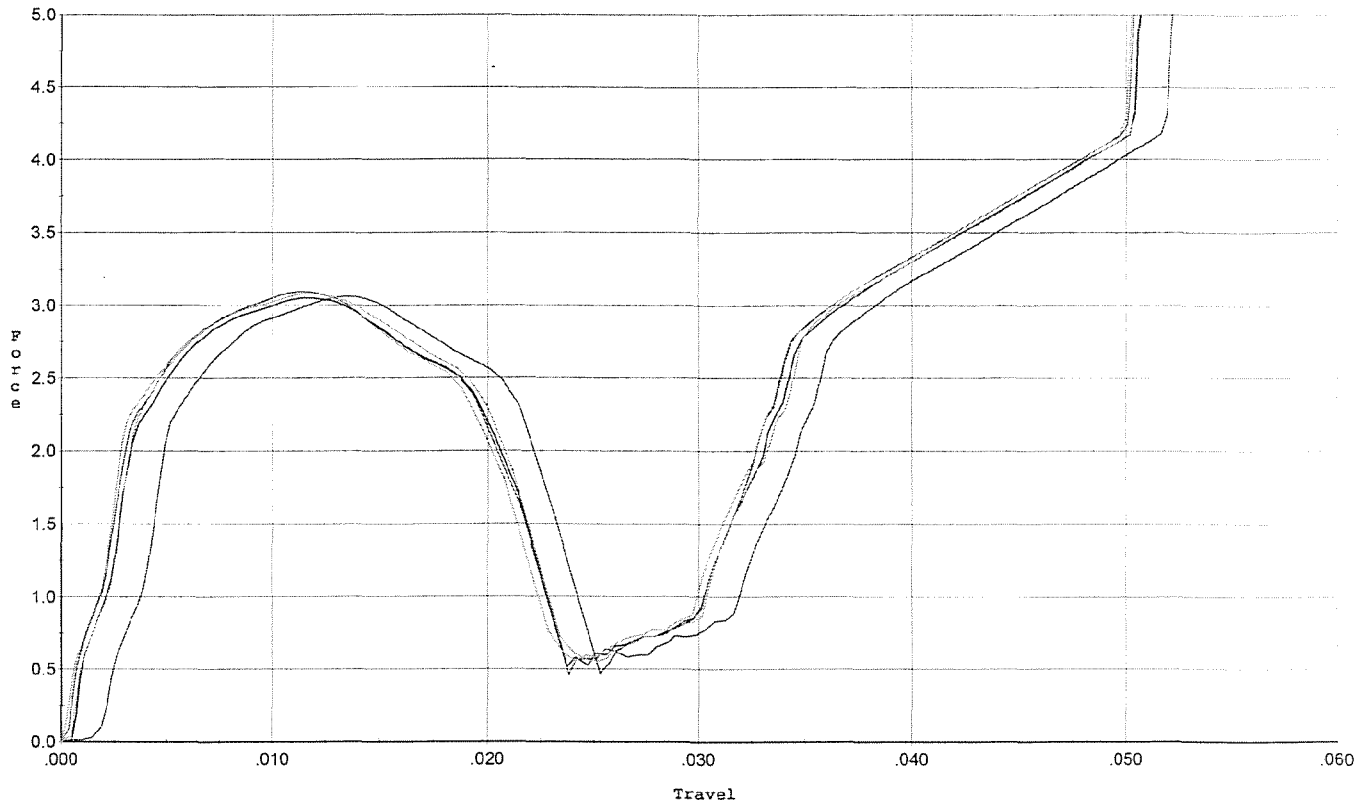
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.614      | 0.020             | 0.00            | 0.032      | 0.039             |           | Set Trigger |
| 2 | 2.519      | 0.020             | 0.00            | 0.033      | 0.037             |           | Set Trigger |
| 3 | 2.515      | 0.020             | 0.00            | 0.032      | 0.038             |           | Set Trigger |
| 4 | 2.604      | 0.020             | 0.00            | 0.033      | 0.039             |           | Set Trigger |
| 5 | 2.585      | 0.021             | 0.00            | 0.033      | 0.040             |           | Set Trigger |

Aug 2.56

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



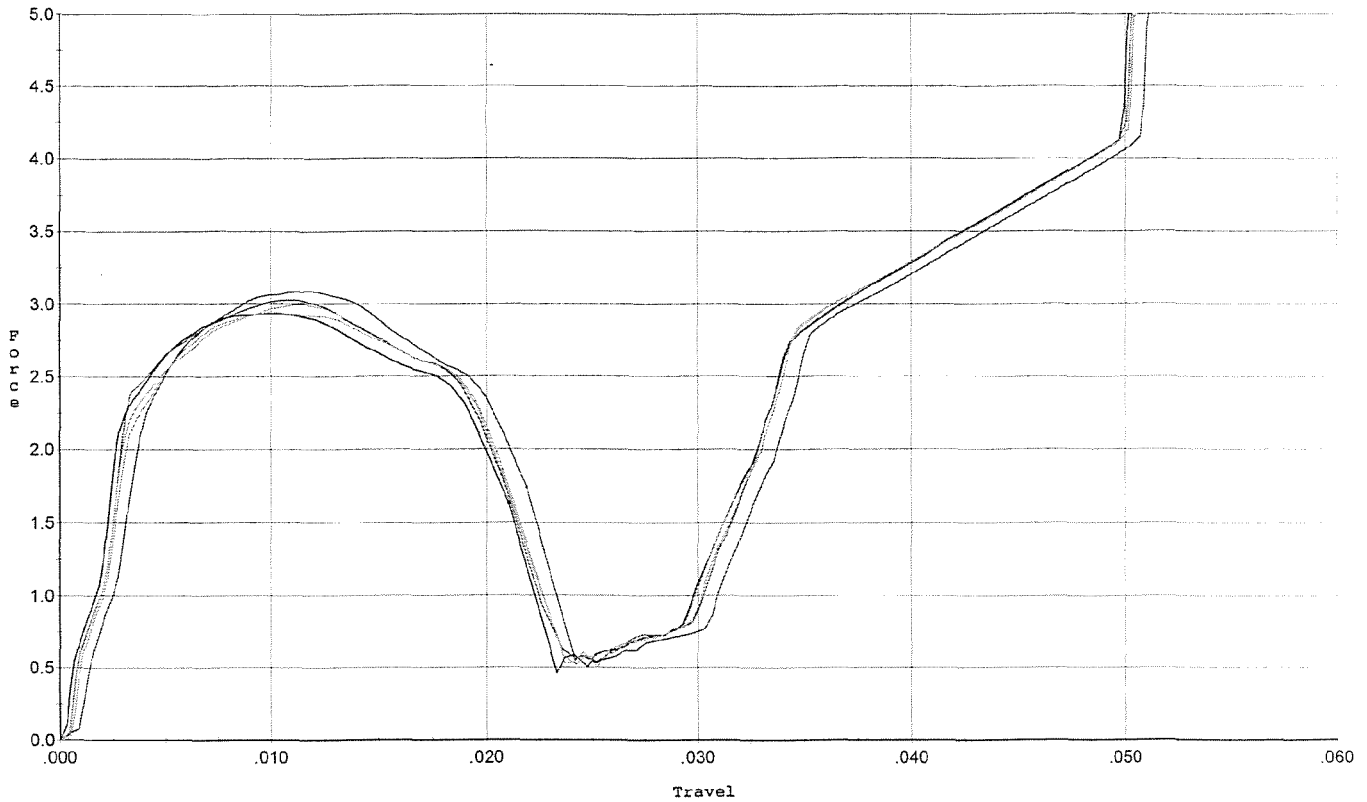
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.062      | 0.023             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 2 | 3.050      | 0.021             | 0.00            | 0.033      | 0.048             |           | Set Trigger |
| 3 | 3.096      | 0.022             | 0.00            | 0.033      | 0.049             |           | Set Trigger |
| 4 | 3.086      | 0.021             | 0.00            | 0.033      | 0.048             |           | Set Trigger |
| 5 | 3.080      | 0.021             | 0.00            | 0.033      | 0.049             |           | Set Trigger |

Aug 3.07

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



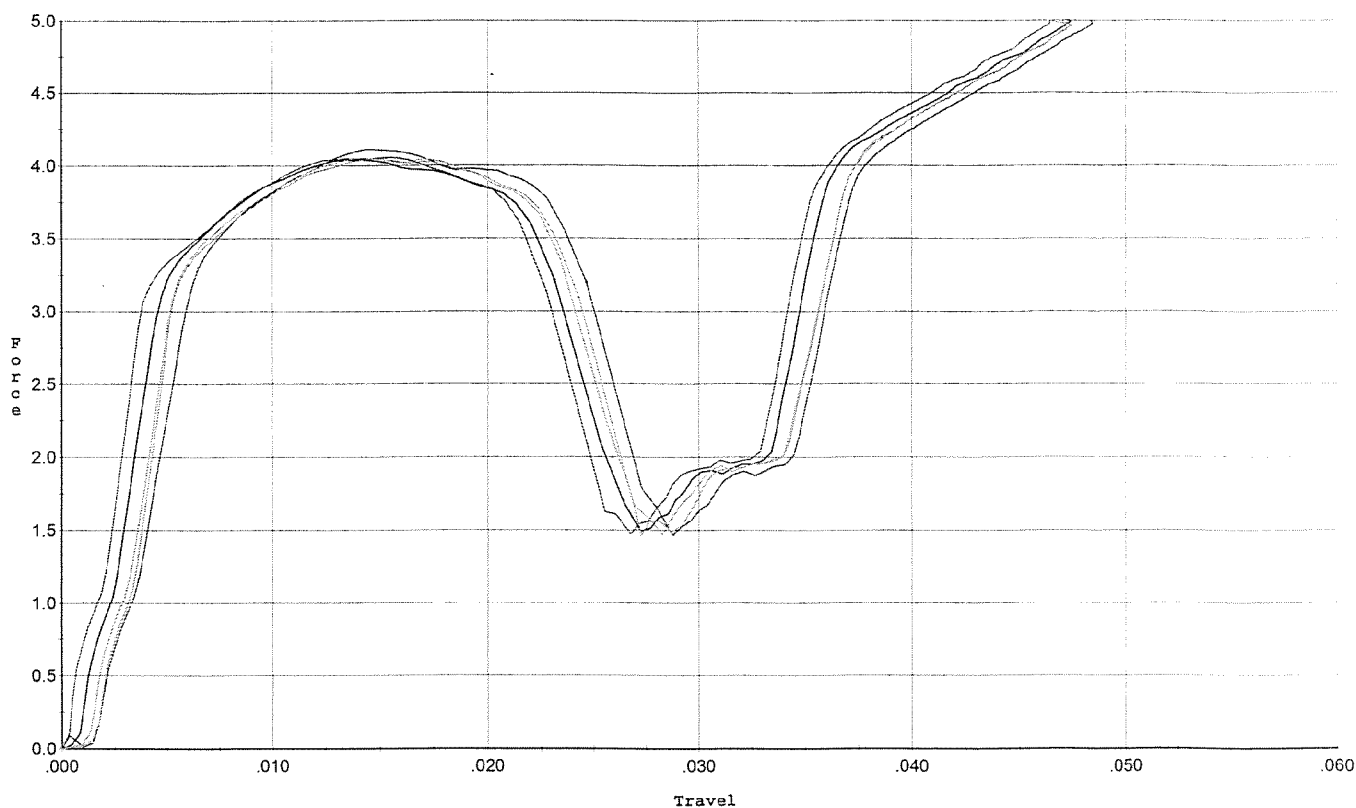
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.090      | 0.022             | 0.00            | 0.034      | 0.049             |           | Set Trigger |
| 2 | 2.933      | 0.021             | 0.00            | 0.033      | 0.047             |           | Set Trigger |
| 3 | 3.029      | 0.021             | 0.00            | 0.033      | 0.047             |           | Set Trigger |
| 4 | 2.993      | 0.021             | 0.00            | 0.033      | 0.047             |           | Set Trigger |
| 5 | 2.946      | 0.020             | 0.00            | 0.033      | 0.046             |           | Set Trigger |

Avg 2.99

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



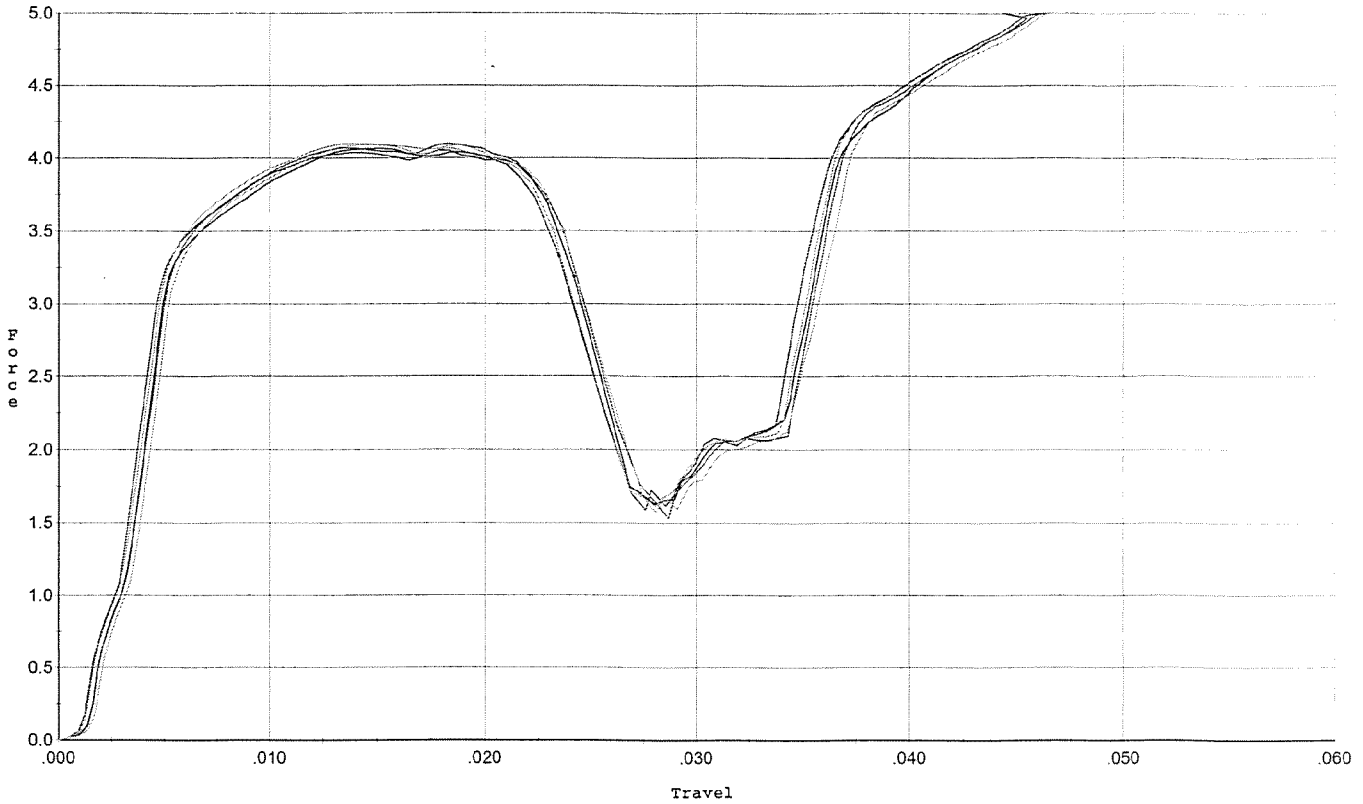
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.109      | 0.025             | 0.00            | 0.030      | 0.073             |           | Set Trigger |
| 2 | 4.037      | 0.023             | 0.00            | 0.030      | 0.070             |           | Set Trigger |
| 3 | 4.055      | 0.023             | 0.00            | 0.030      | 0.070             |           | Set Trigger |
| 4 | 4.052      | 0.023             | 0.00            | 0.030      | 0.069             |           | Set Trigger |
| 5 | 4.045      | 0.024             | 0.00            | 0.030      | 0.072             |           | Set Trigger |

Aug 4.06

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



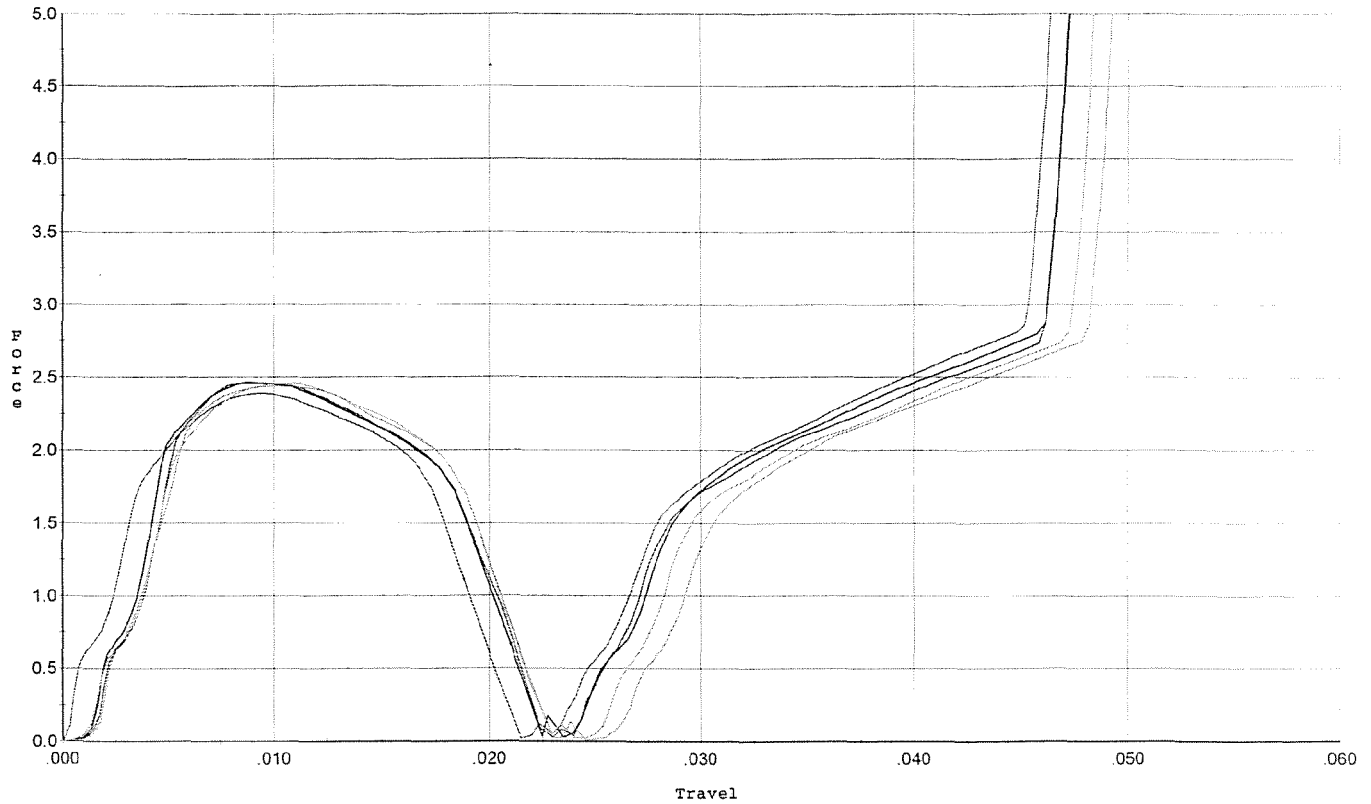
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.052      | 0.023             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 2 | 4.064      | 0.024             | 0.00            | 0.030      | 0.073             |           | Set Trigger |
| 3 | 4.099      | 0.024             | 0.00            | 0.030      | 0.072             |           | Set Trigger |
| 4 | 4.091      | 0.024             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 5 | 4.099      | 0.023             | 0.00            | 0.030      | 0.071             |           | Set Trigger |

Aug 4.08

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



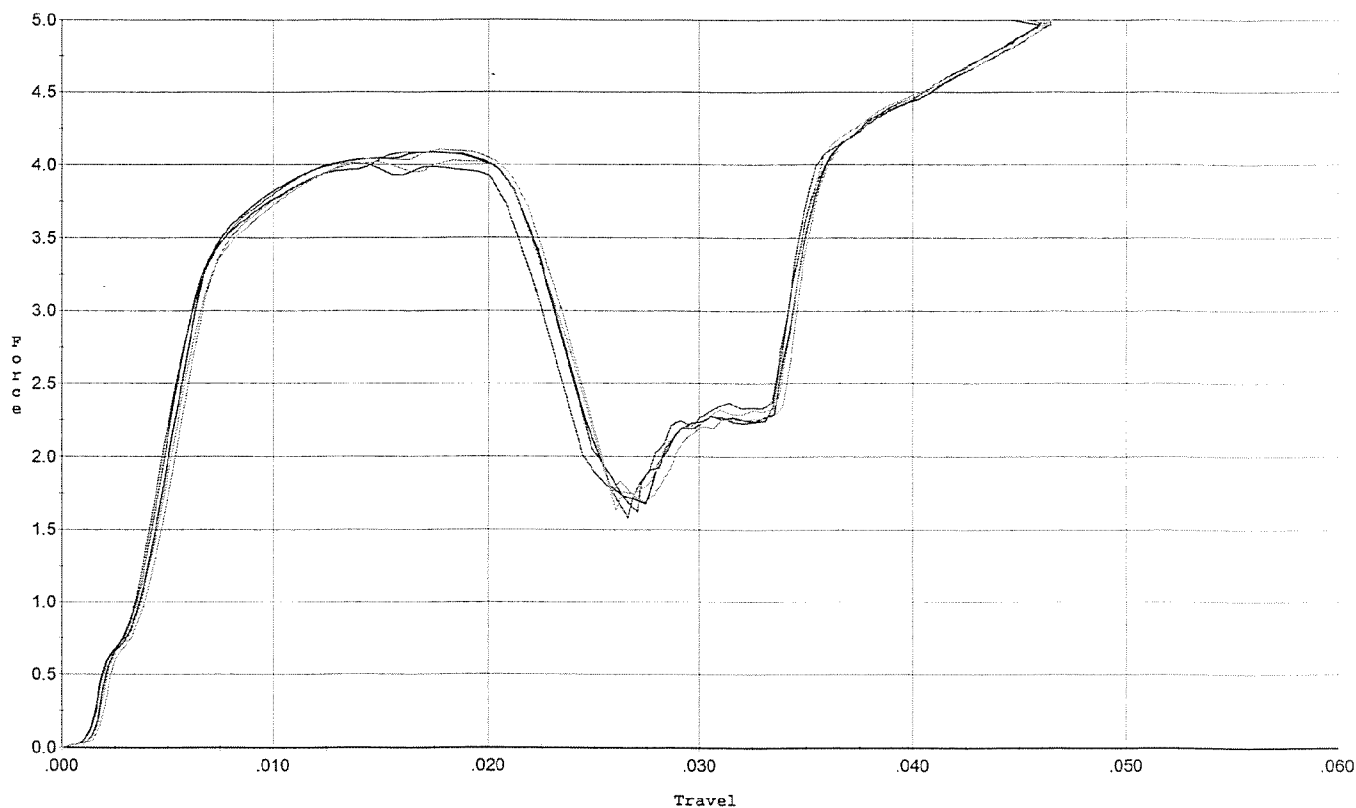
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.462      | 0.021             | 0.00            | 0.032      | 0.035             |           | Set Trigger |
| 2 | 2.466      | 0.021             | 0.00            | 0.032      | 0.036             |           | Set Trigger |
| 3 | 2.391      | 0.019             | 0.00            | 0.032      | 0.033             |           | Set Trigger |
| 4 | 2.458      | 0.020             | 0.00            | 0.033      | 0.035             |           | Set Trigger |
| 5 | 2.438      | 0.020             | 0.00            | 0.034      | 0.035             |           | Set Trigger |

Avg 2.44

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.085      | 0.022             | 0.00            | 0.029      | 0.064             |           | Set Trigger |
| 2 | 4.086      | 0.022             | 0.00            | 0.029      | 0.064             |           | Set Trigger |
| 3 | 4.013      | 0.022             | 0.00            | 0.030      | 0.063             |           | Set Trigger |
| 4 | 4.029      | 0.024             | 0.00            | 0.029      | 0.067             |           | Set Trigger |
| 5 | 4.105      | 0.023             | 0.00            | 0.029      | 0.066             |           | Set Trigger |

Avg 4.06