

G6801441

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

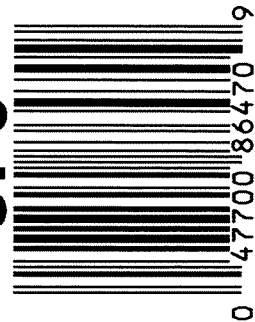
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801441

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66801441

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD
470	DIS-ASSEMBLE ACTION	MAY 20 2009	5-21-09	SPD
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (18)	5/29/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

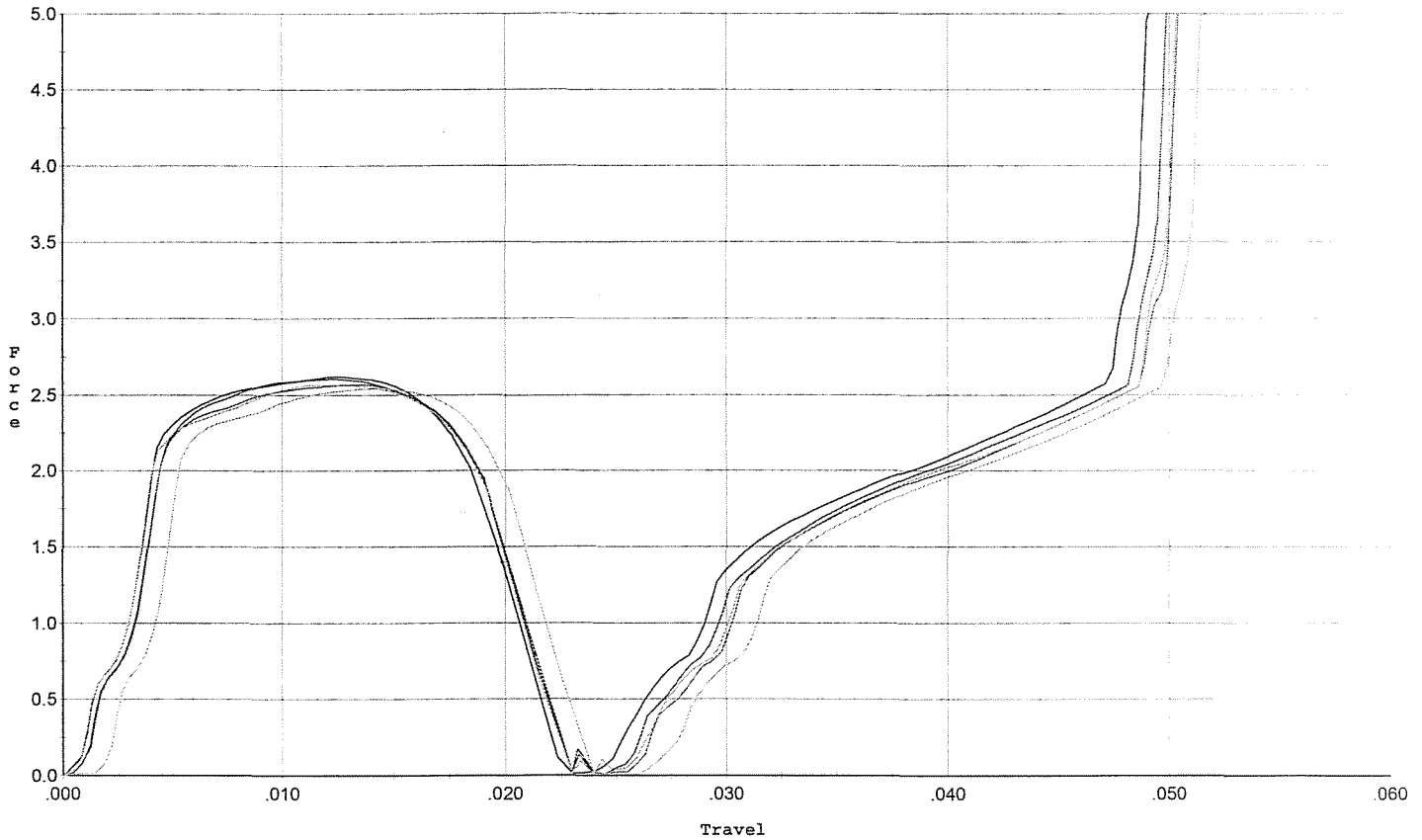
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	6-16-09	R.N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>5.0</u>	6-16-09	R.N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	6-16-09	R.N		
	J) ASSEMBLE STOCK					6-10-09	L.J.		
	K) ASSEMBLE SWIVEL STUDS					6-16-09	R.N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		6-25-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					6-25-09	L.J.		
670	FINAL INSPECTION A) HEADSPACE					6-16-09	R.N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>270</u>	<u>272</u>	<u>285</u>	<u>271</u>	<u>273</u>	6-16-09	RTZ
	C) FUNCTION					6-16-09	R.N		
690	PACK					8/3/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



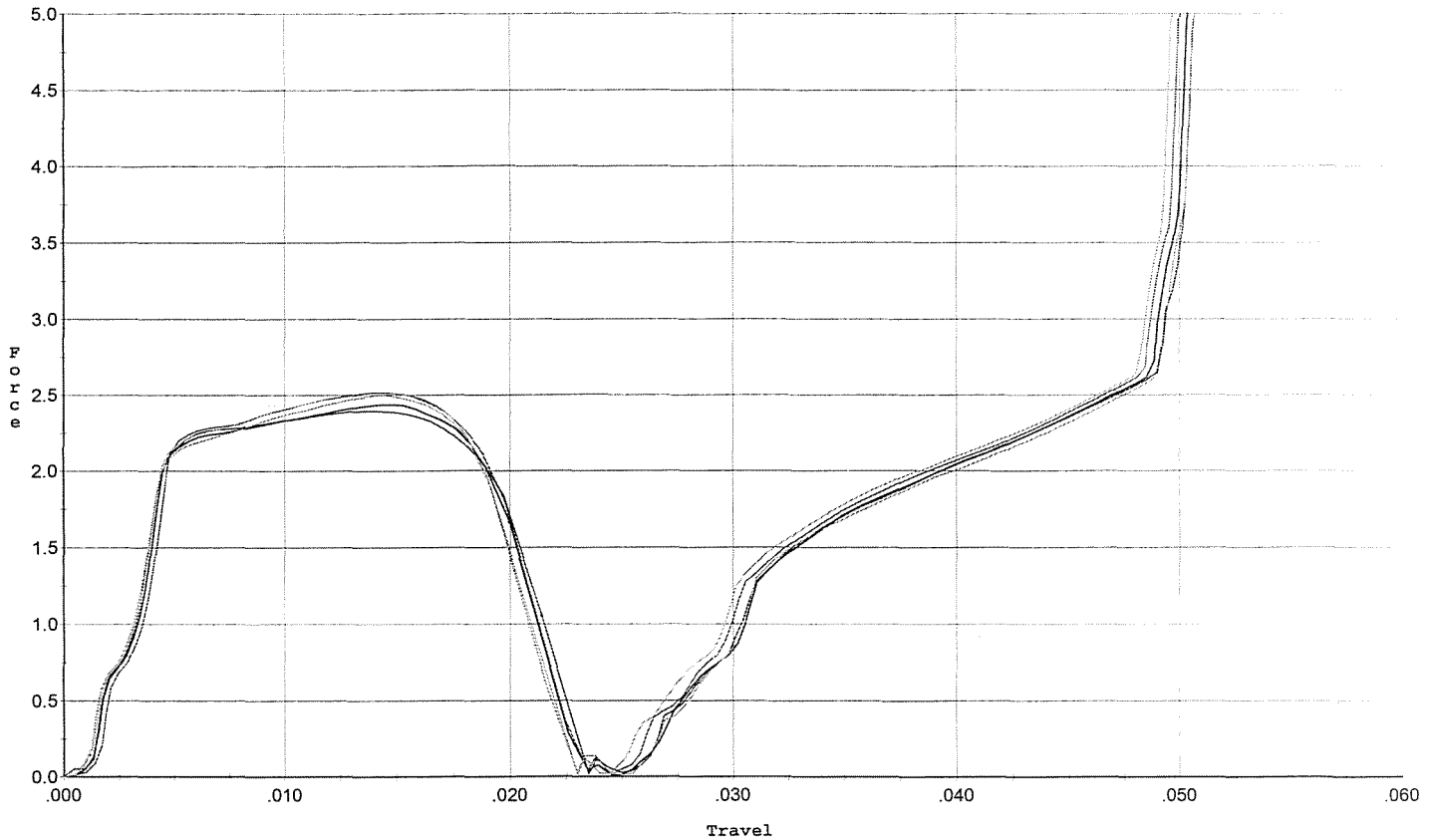
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.019	0.00	0.035	0.037		Set Trigger
2	2.620	0.020	0.00	0.034	0.039		Set Trigger
3	2.569	0.019	0.00	0.035	0.036		Set Trigger
4	2.542	0.020	0.002	0.035	0.037		Set Trigger
5	2.566	0.019	0.00	0.035	0.037		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



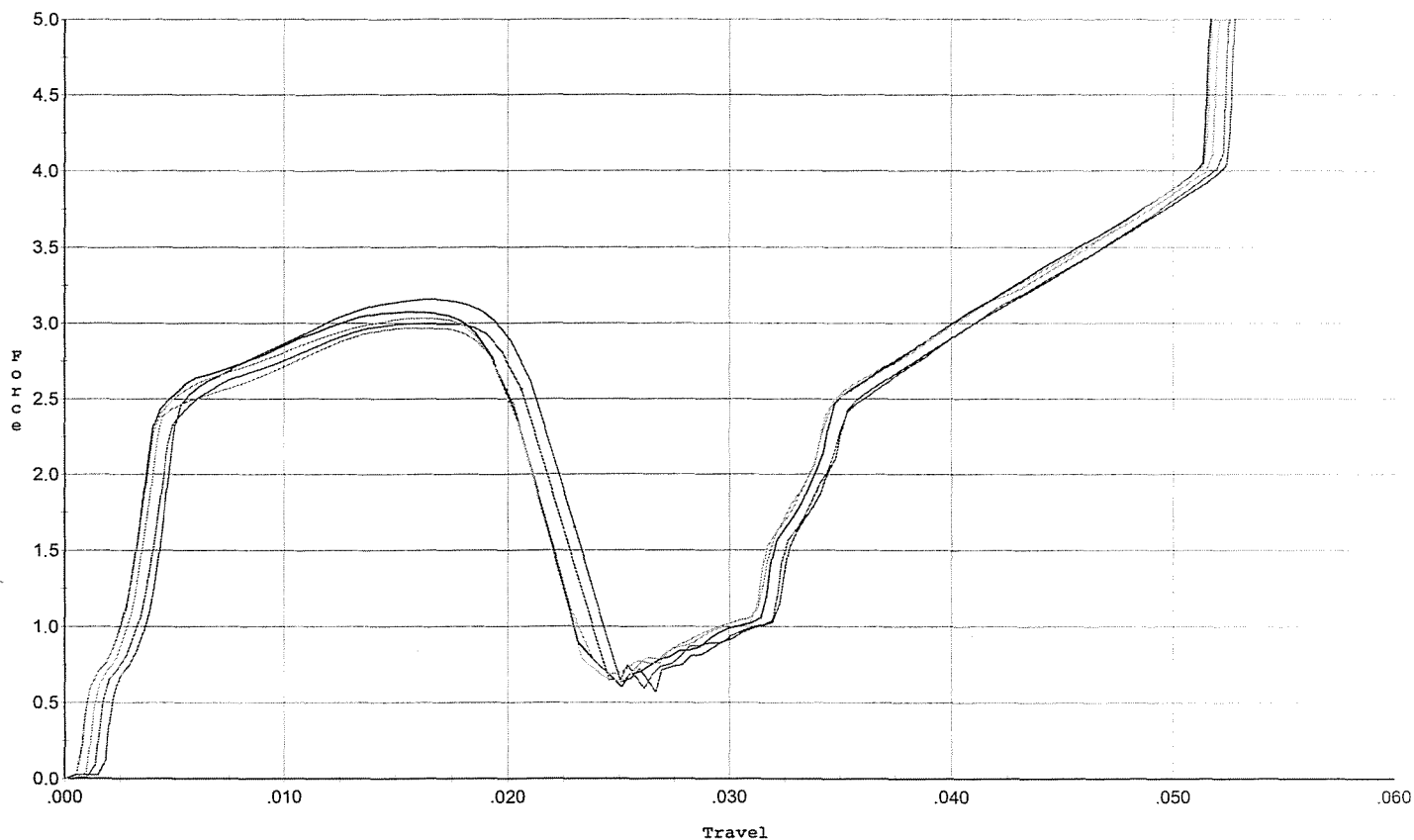
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.021	0.00	0.035	0.039		Set Trigger
2	2.437	0.020	0.00	0.035	0.036		Set Trigger
3	2.517	0.020	0.00	0.034	0.036		Set Trigger
4	2.499	0.019	0.00	0.035	0.035		Set Trigger
5	2.507	0.019	0.00	0.036	0.035		Set Trigger

Aug 2, 47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



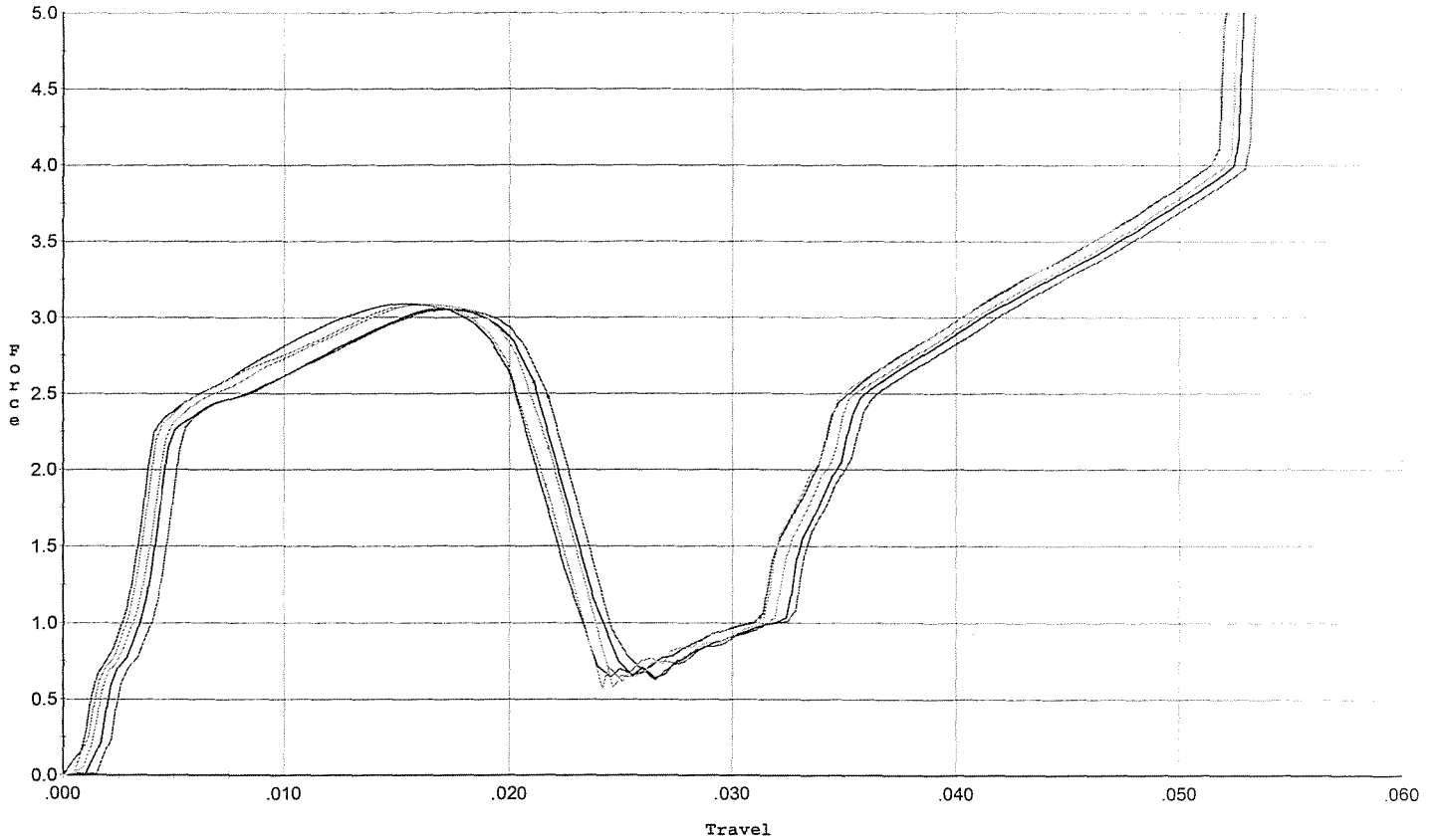
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.023	0.002	0.034	0.051		Set Trigger
2	3.074	0.020	0.00	0.034	0.047		Set Trigger
3	2.997	0.021	0.00	0.035	0.045		Set Trigger
4	3.034	0.020	0.00	0.034	0.046		Set Trigger
5	2.969	0.020	0.00	0.034	0.045		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



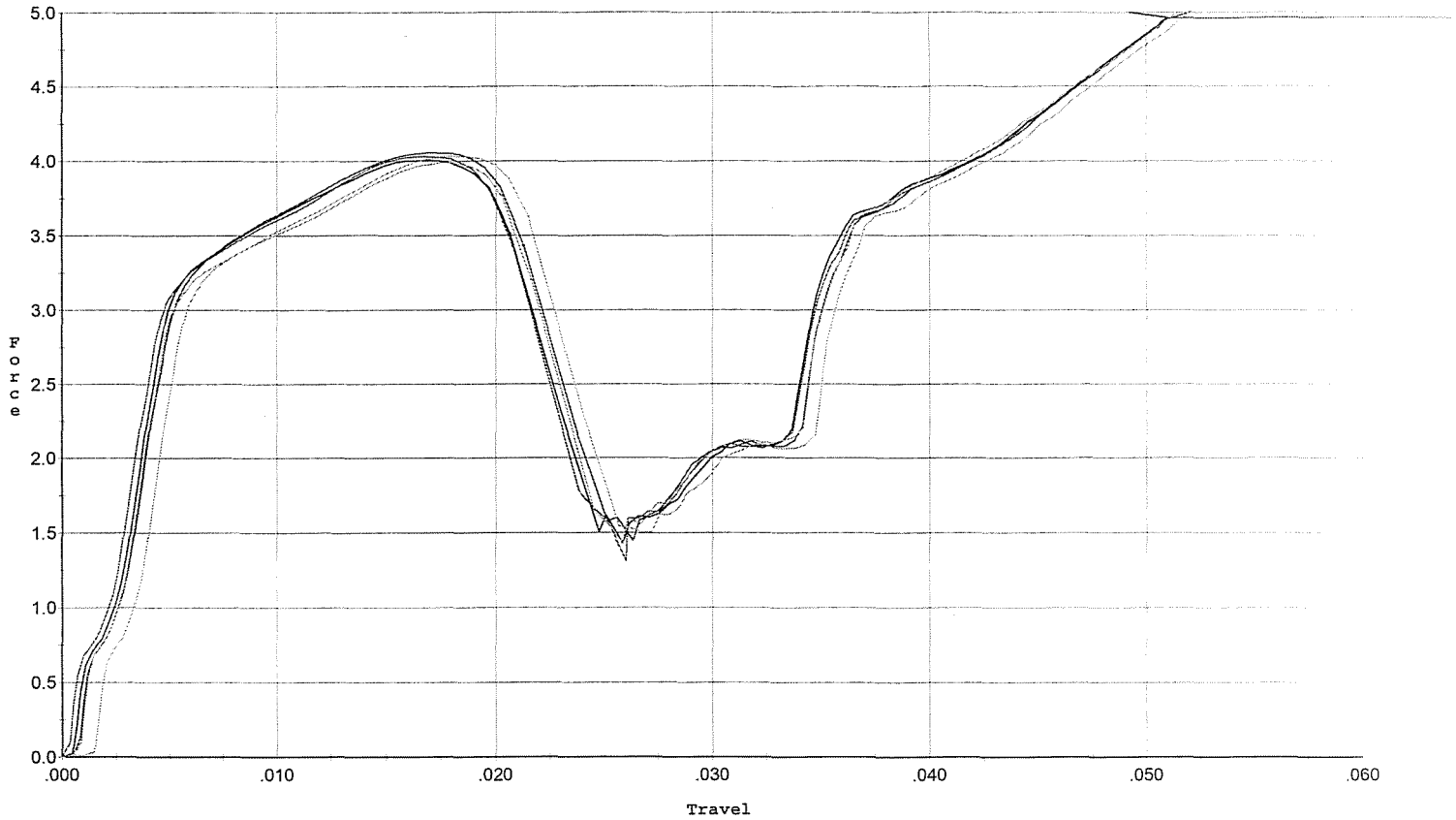
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.020	0.00	0.034	0.045		Set Trigger
2	3.056	0.021	0.00	0.035	0.045		Set Trigger
3	3.057	0.022	0.002	0.035	0.046		Set Trigger
4	3.085	0.022	0.00	0.034	0.048		Set Trigger
5	3.082	0.022	0.00	0.034	0.048		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



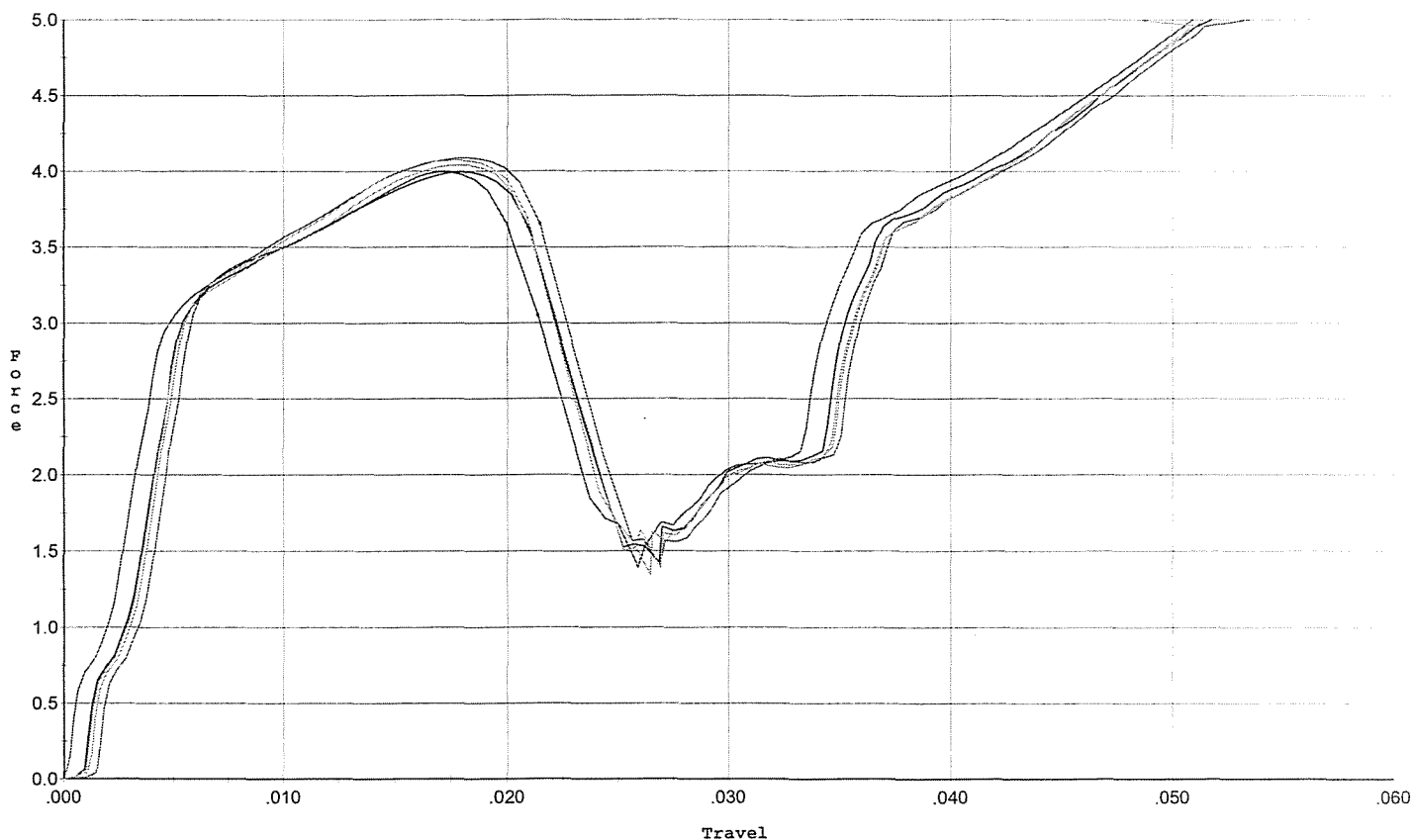
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.021	0.00	0.032	0.062		Set Trigger
2	4.007	0.021	0.00	0.032	0.060		Set Trigger
3	4.030	0.021	0.00	0.032	0.061		Set Trigger
4	4.033	0.021	0.00	0.032	0.060		Set Trigger
5	3.989	0.022	0.00	0.032	0.061		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



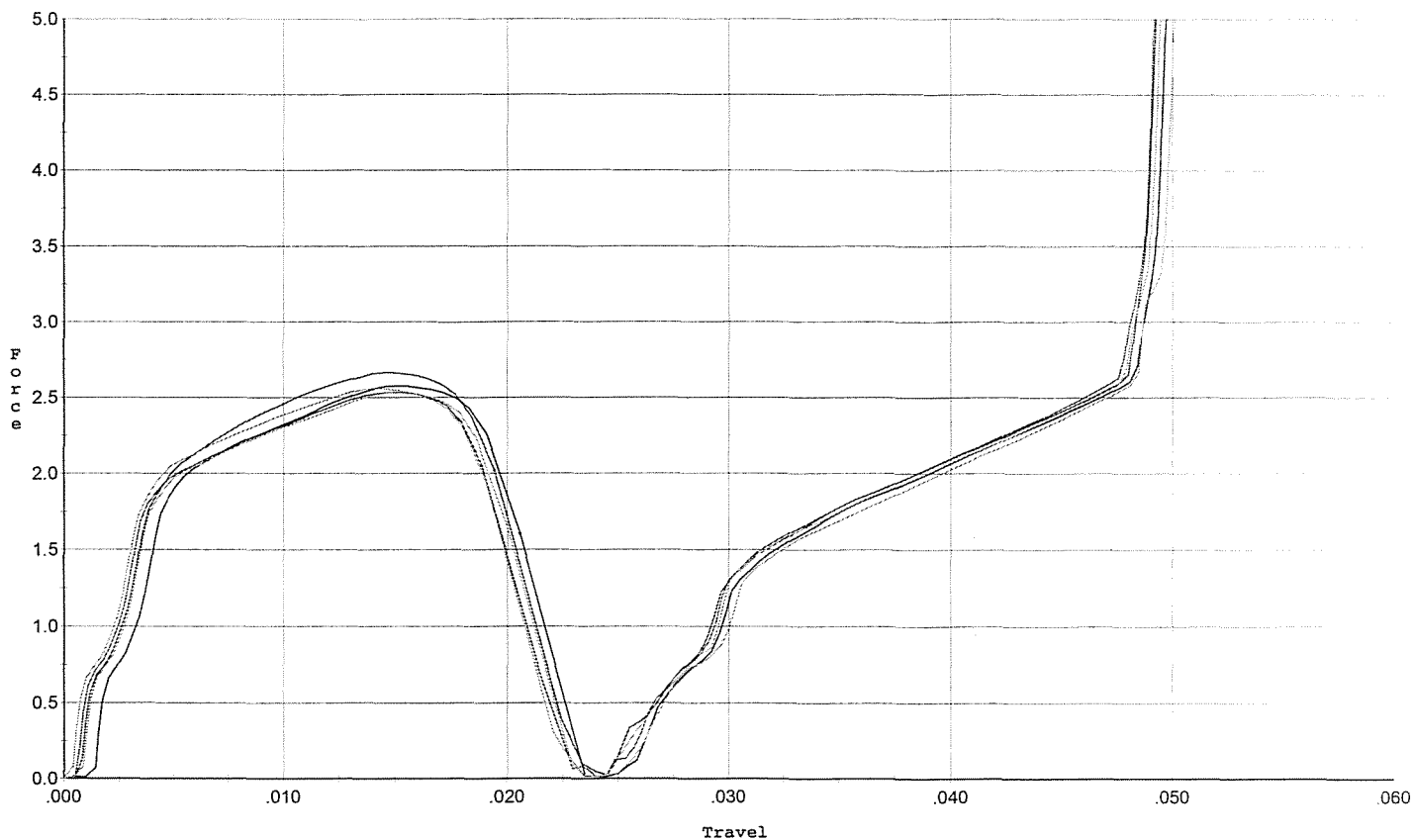
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.994	0.021	0.00	0.032	0.061		Set Trigger
2	3.995	0.021	0.00	0.032	0.059		Set Trigger
3	4.087	0.021	0.00	0.032	0.060		Set Trigger
4	4.072	0.021	0.00	0.032	0.059		Set Trigger
5	4.038	0.021	0.00	0.032	0.060		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



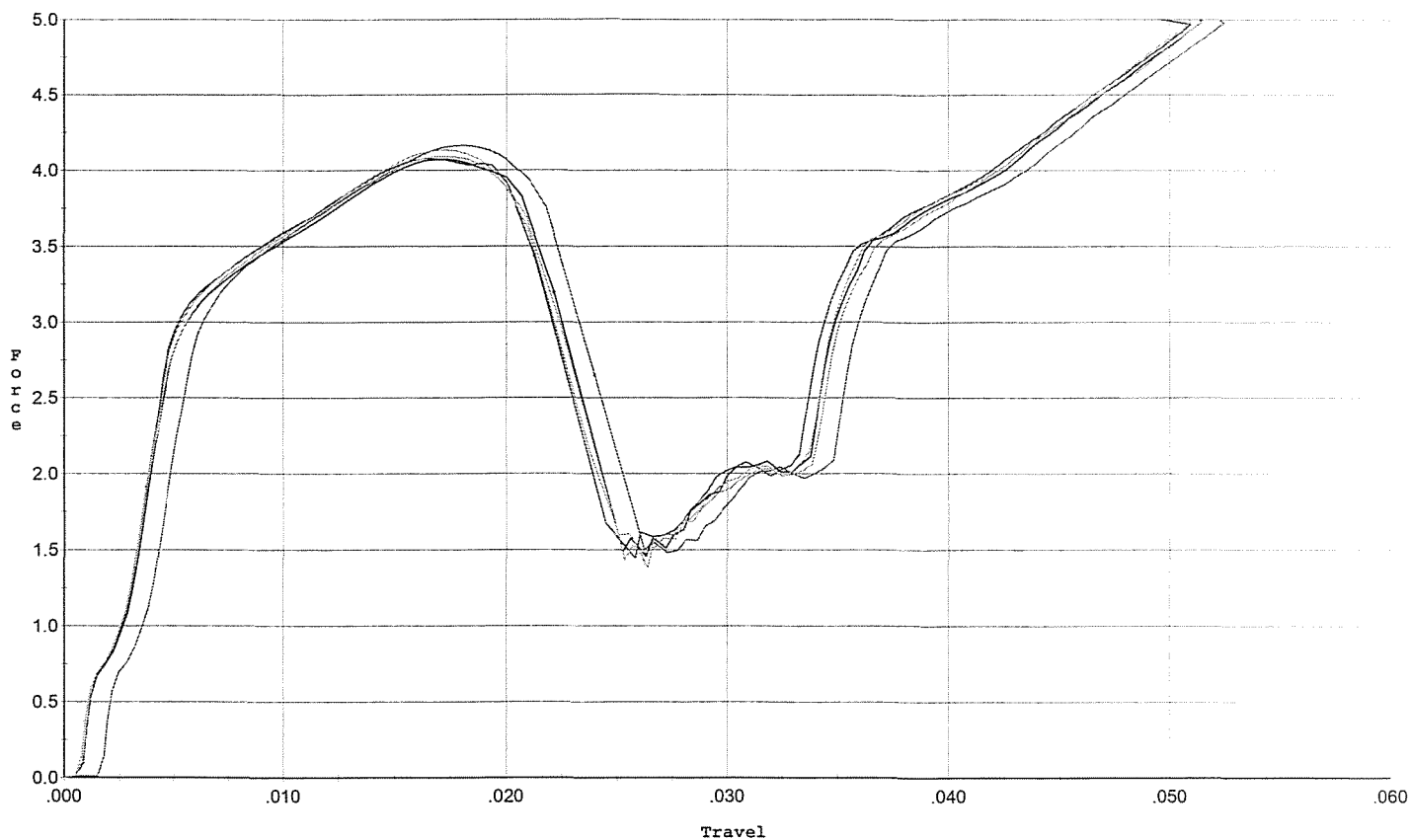
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.019	0.00	0.034	0.038		Set Trigger
2	2.574	0.021	0.00	0.034	0.038		Set Trigger
3	2.533	0.019	0.00	0.034	0.036		Set Trigger
4	2.534	0.020	0.00	0.034	0.037		Set Trigger
5	2.560	0.019	0.00	0.035	0.037		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.021	0.00	0.032	0.061		Set Trigger
2	4.072	0.022	0.00	0.032	0.063		Set Trigger
3	4.164	0.024	0.002	0.032	0.067		Set Trigger
4	4.091	0.023	0.00	0.032	0.065		Set Trigger
5	4.136	0.021	0.00	0.032	0.061		Set Trigger

Avg 4.10