

G6807662

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



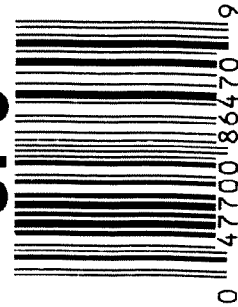
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807662

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7662

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	RSL
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1-23-09	
490	MAGNAFLUX BOLT		1-23-09	mh
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-25-09	JK
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

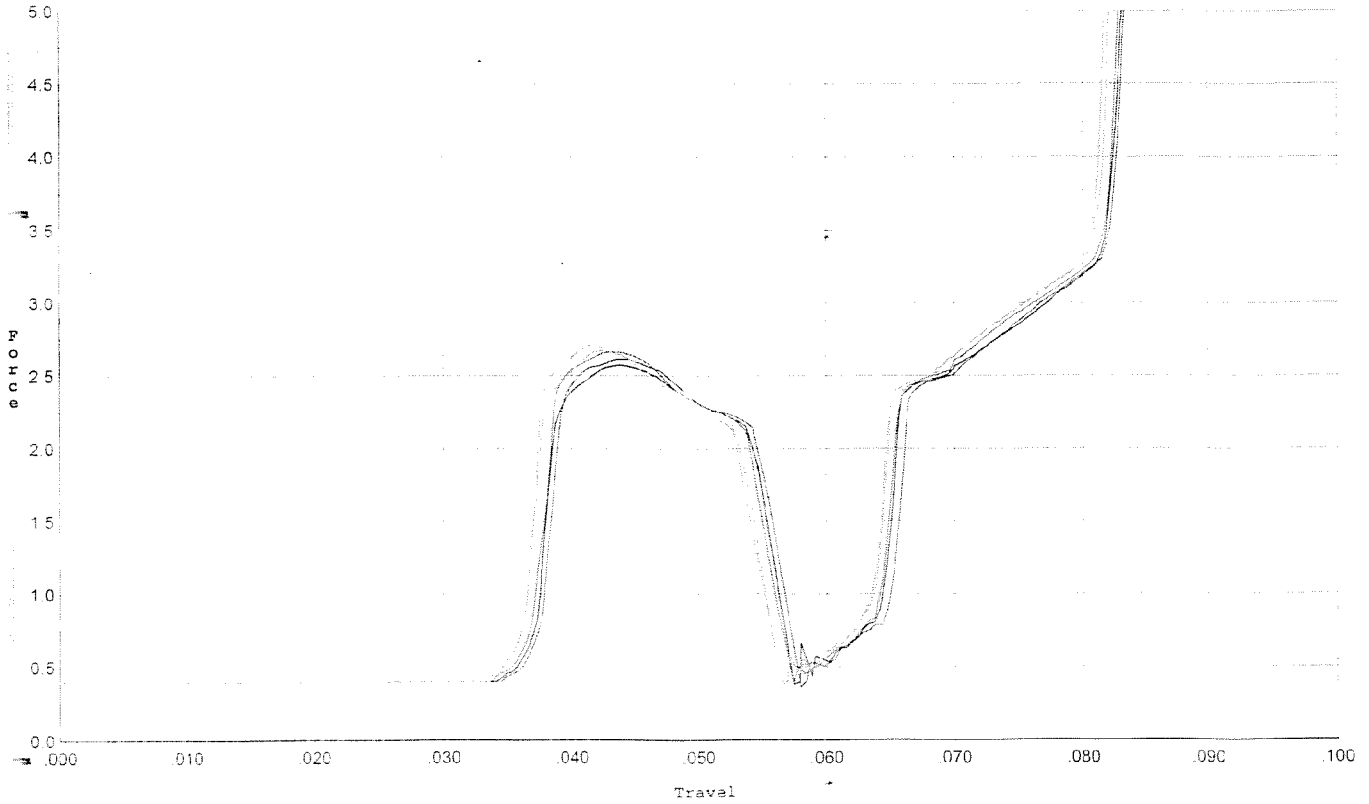
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	2-4-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4.5</u>	2-4-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.24</u> <u>0.24</u> <u>0.245</u>		
	J) ASSEMBLE STOCK		1-31-09	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-4-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	W W
670	FINAL INSPECTION A) HEADSPACE		2-4-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.49</u> <u>2.52</u> <u>2.53</u> <u>2.49</u>	2-2-09	W W
	C) FUNCTION		2-4-09	W W
690	PACK		2-20-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



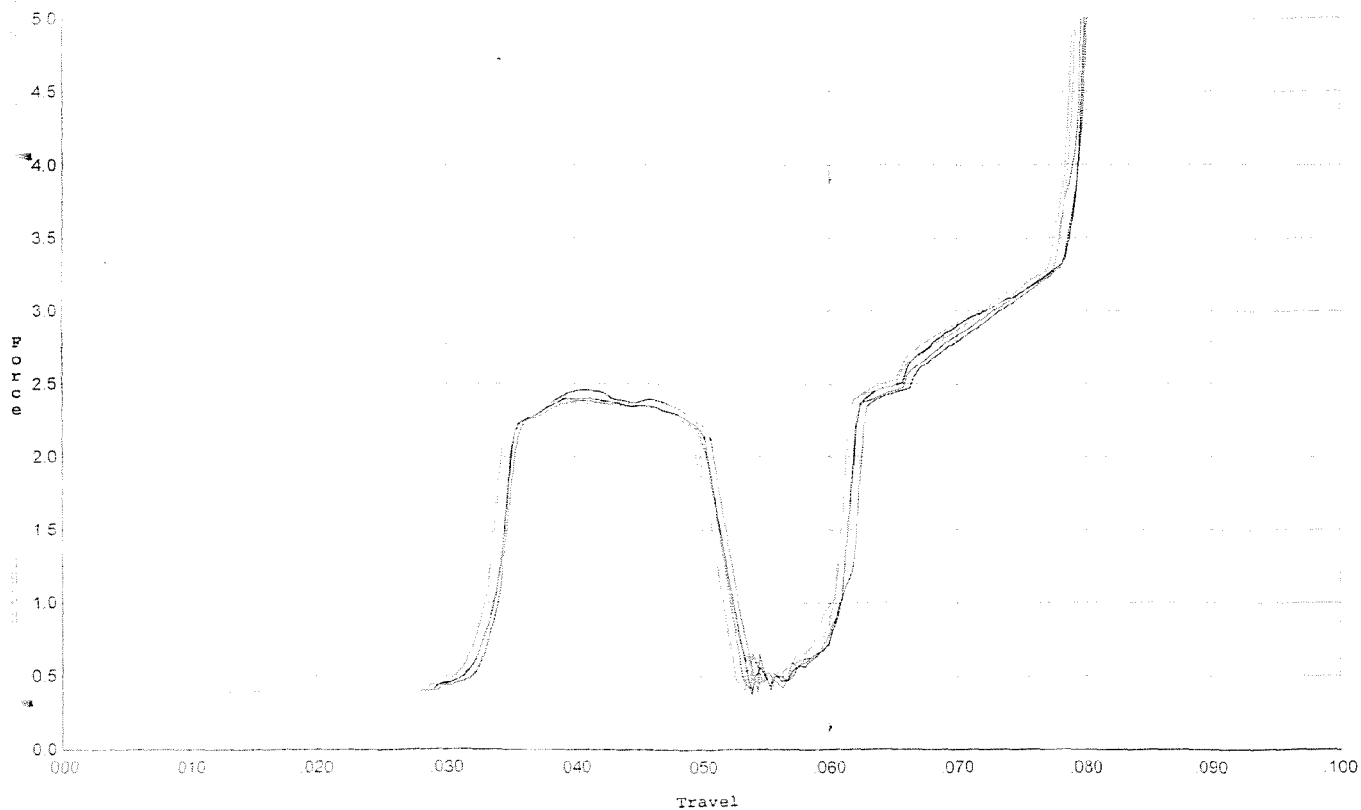
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.055	0.037	0.034	0.057		Set Trigger
2	2.572	0.055	0.036	0.035	0.056		Set Trigger
3	2.664	0.054	0.036	0.035	0.056		Set Trigger
4	2.672	0.054	0.035	0.035	0.056		Set Trigger
5	2.710	0.055	0.036	0.034	0.057		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



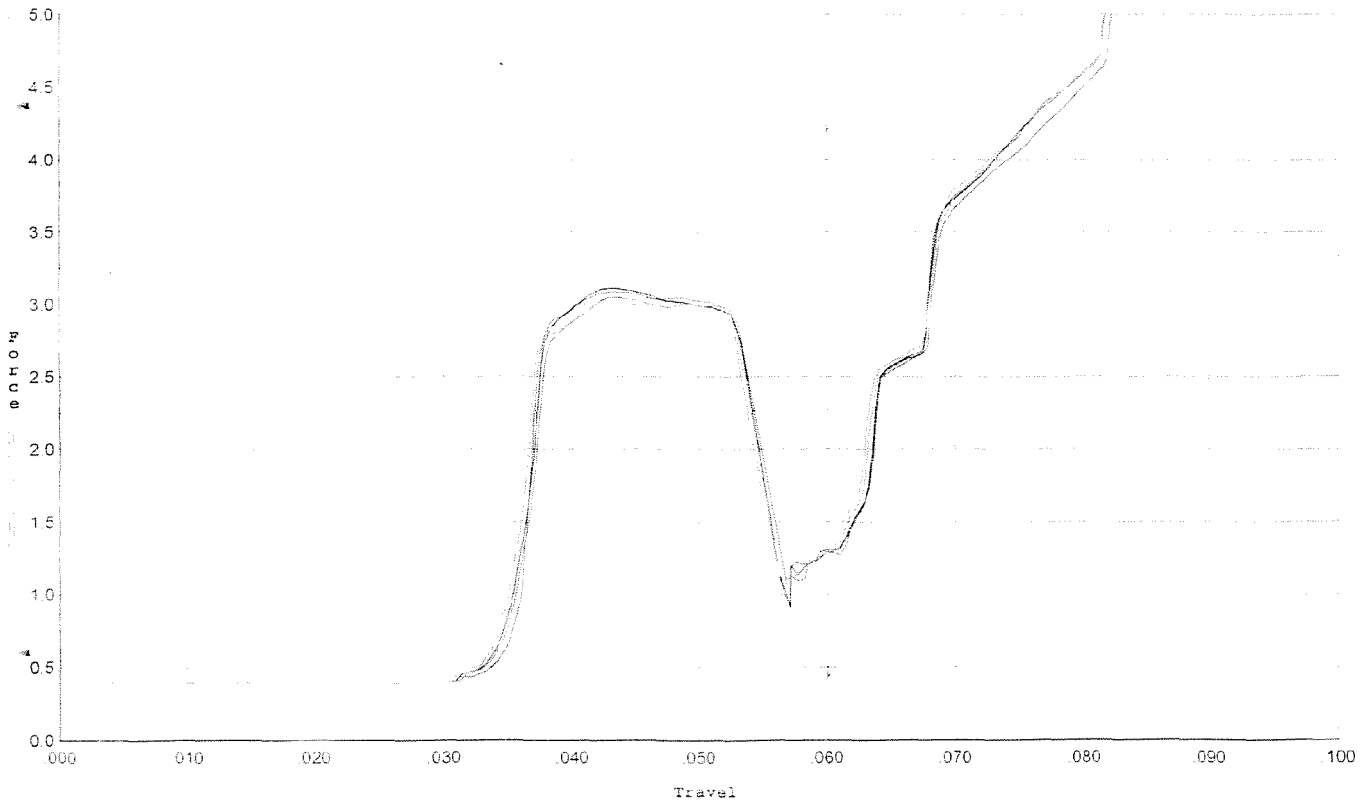
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.051	0.033	0.034	0.053		Set Trigger
2	2.401	0.050	0.032	0.034	0.052		Set Trigger
3	2.386	0.050	0.032	0.034	0.052		Set Trigger
4	2.374	0.050	0.032	0.034	0.052		Set Trigger
5	2.402	0.051	0.032	0.034	0.053		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



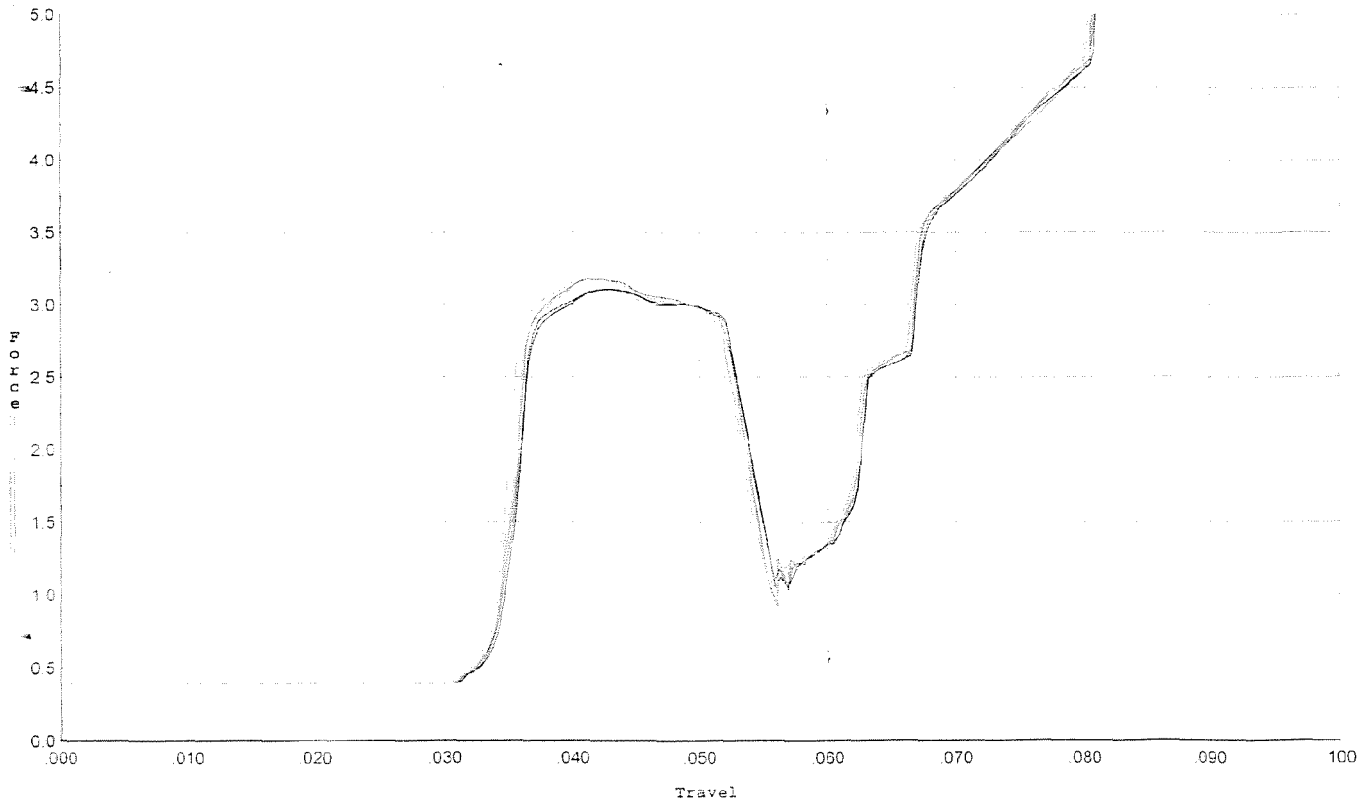
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.053	0.035	0.033	0.067		Set Trigger
2	3.110	0.053	0.034	0.033	0.067		Set Trigger
3	3.050	0.053	0.034	0.034	0.066		Set Trigger
4	3.021	0.053	0.034	0.034	0.065		Set Trigger
5	3.056	0.054	0.034	0.033	0.068		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



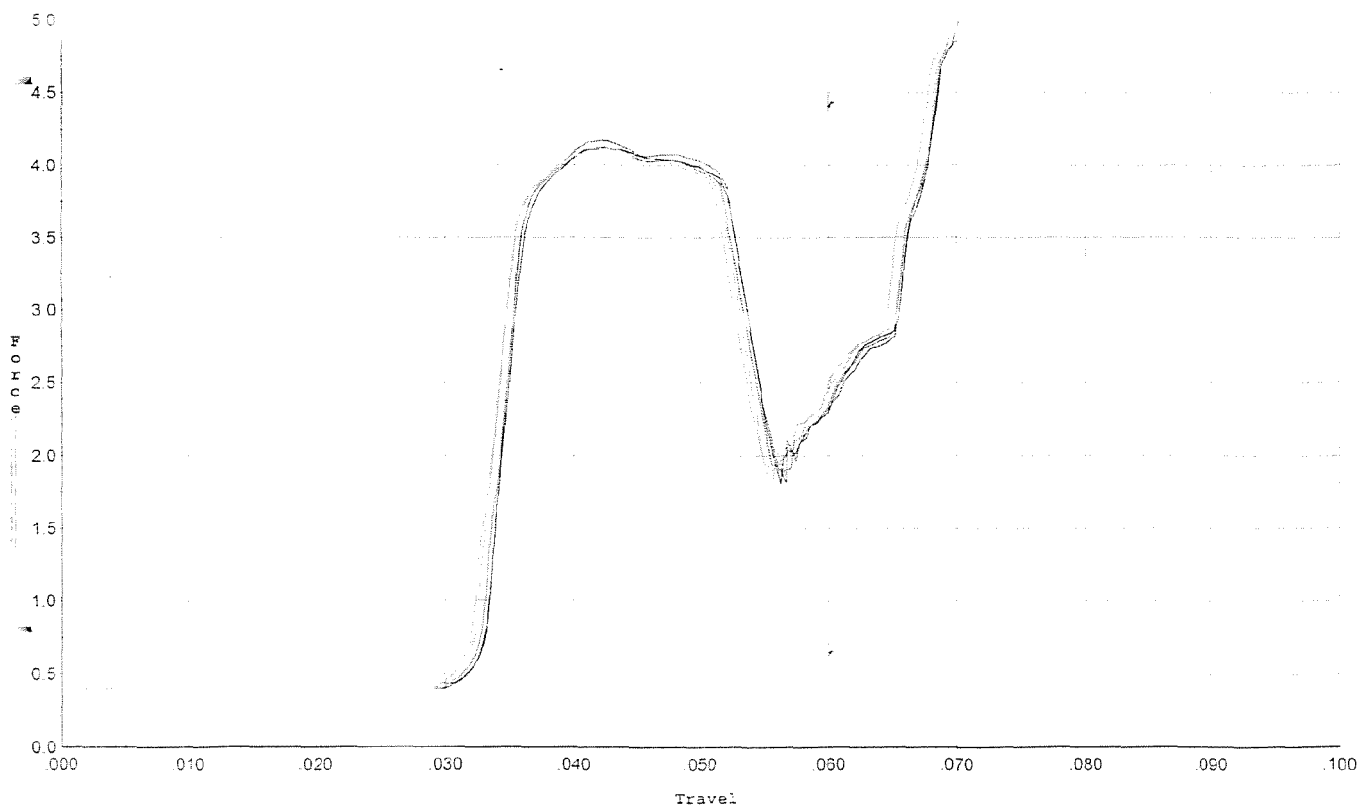
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.052	0.033	0.033	0.066		Set Trigger
2	3.104	0.054	0.034	0.033	0.069		Set Trigger
3	3.181	0.052	0.033	0.033	0.068		Set Trigger
4	3.176	0.052	0.033	0.033	0.067		Set Trigger
5	3.180	0.053	0.033	0.033	0.069		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



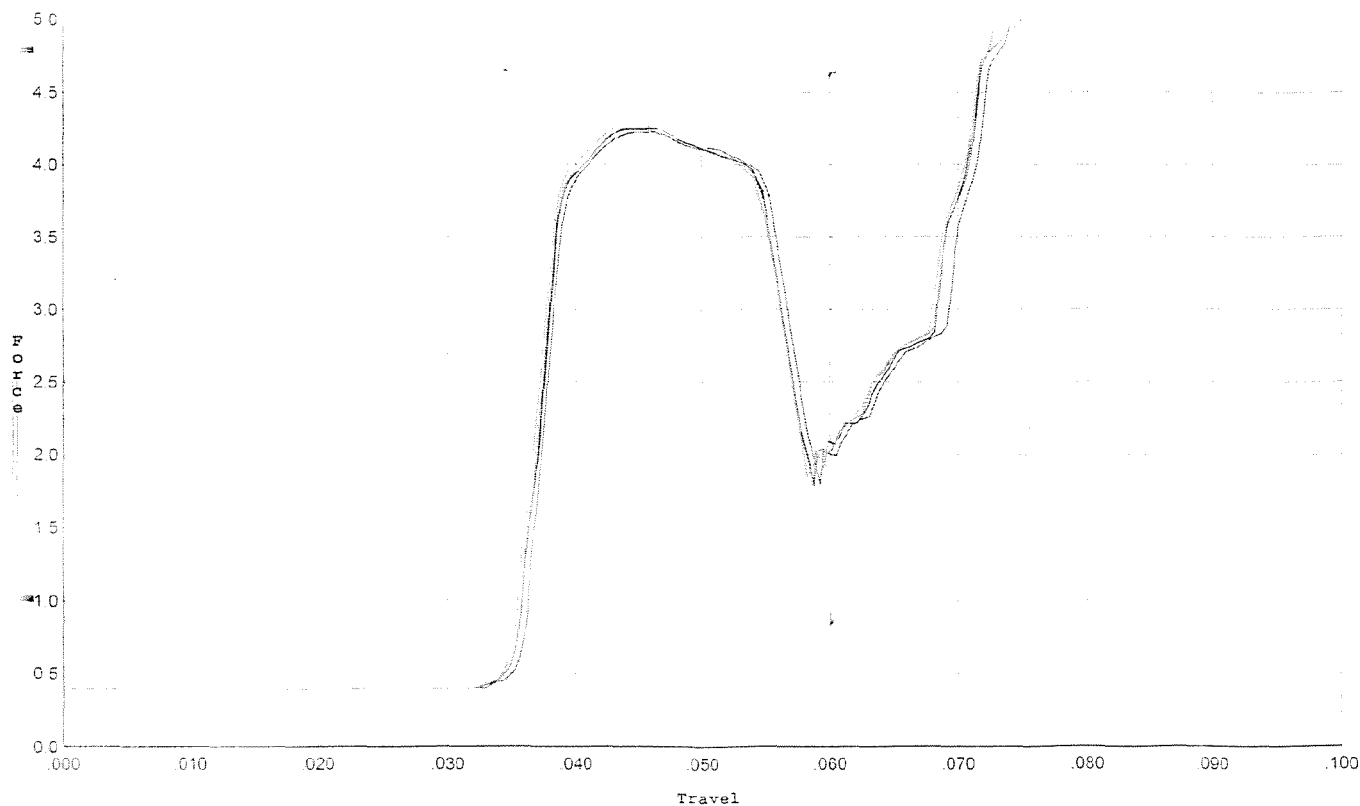
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.052	0.033	0.024	0.088		Set Trigger
2	4.119	0.052	0.033	0.022	0.087		Set Trigger
3	4.127	0.052	0.032	0.022	0.086		Set Trigger
4	4.120	0.052	0.032	0.022	0.088		Set Trigger
5	4.104	0.051	0.032	0.023	0.086		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



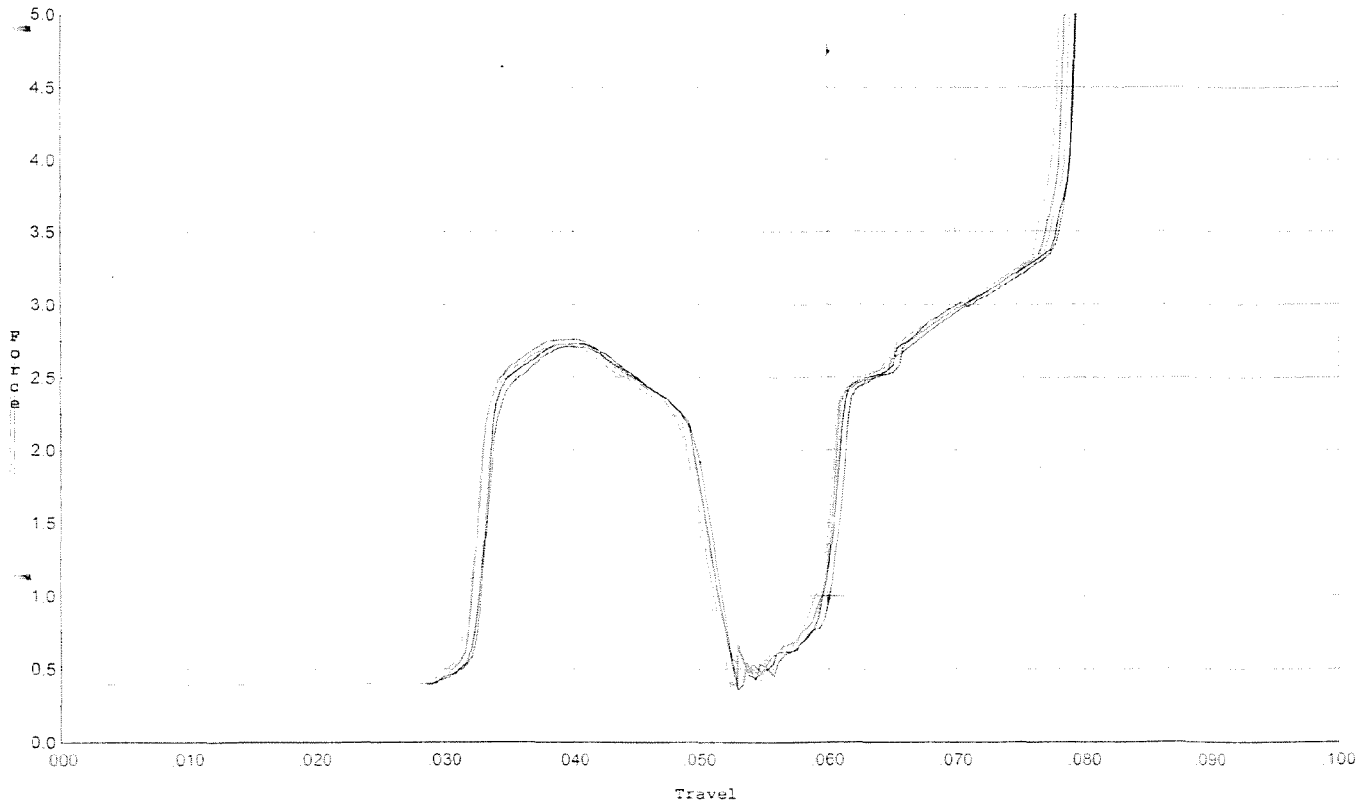
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.055	0.036	0.024	0.090		Set Trigger
2	4.247	0.055	0.035	0.024	0.090		Set Trigger
3	4.241	0.055	0.035	0.022	0.089		Set Trigger
4	4.226	0.055	0.035	0.022	0.091		Set Trigger
5	4.279	0.055	0.035	0.025	0.091		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



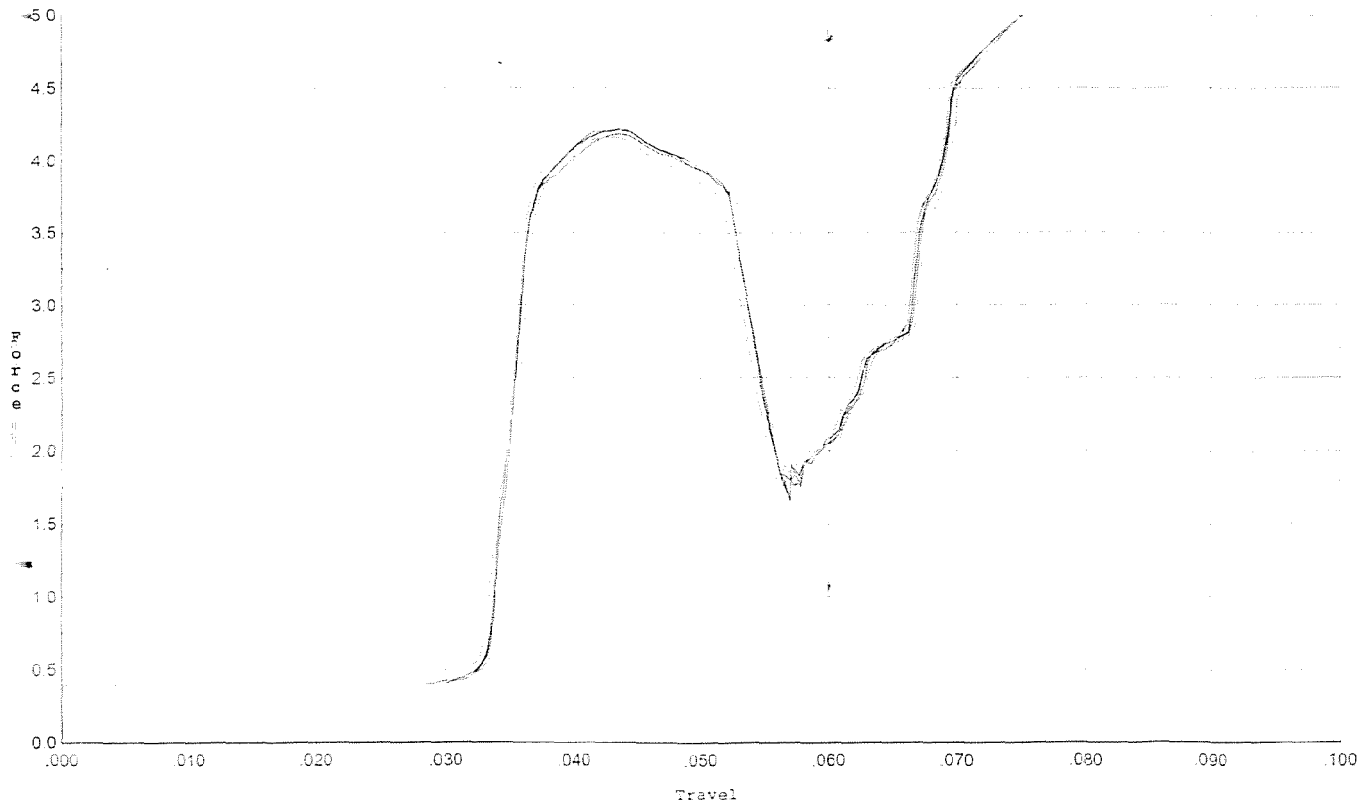
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.050	0.032	0.033	0.056		Set Trigger
2	2.729	0.049	0.032	0.034	0.055		Set Trigger
3	2.763	0.051	0.032	0.033	0.057		Set Trigger
4	2.731	0.049	0.032	0.033	0.055		Set Trigger
5	2.721	0.049	0.031	0.033	0.055		Set Trigger

Avg 2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.052	0.033	0.030	0.086		Set Trigger
2	4.220	0.052	0.033	0.031	0.086		Set Trigger
3	4.182	0.052	0.033	0.030	0.086		Set Trigger
4	4.219	0.053	0.034	0.030	0.087		Set Trigger
5	4.159	0.052	0.033	0.031	0.085		Set Trigger

Aug 4.19