

680 7706

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



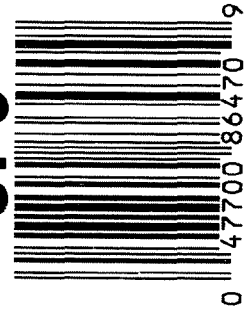
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807706

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807706

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	1-22-09	RIZ
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1/23/09	(K)
490	MAGNAFLUX BOLT		1/23/09	mrc
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

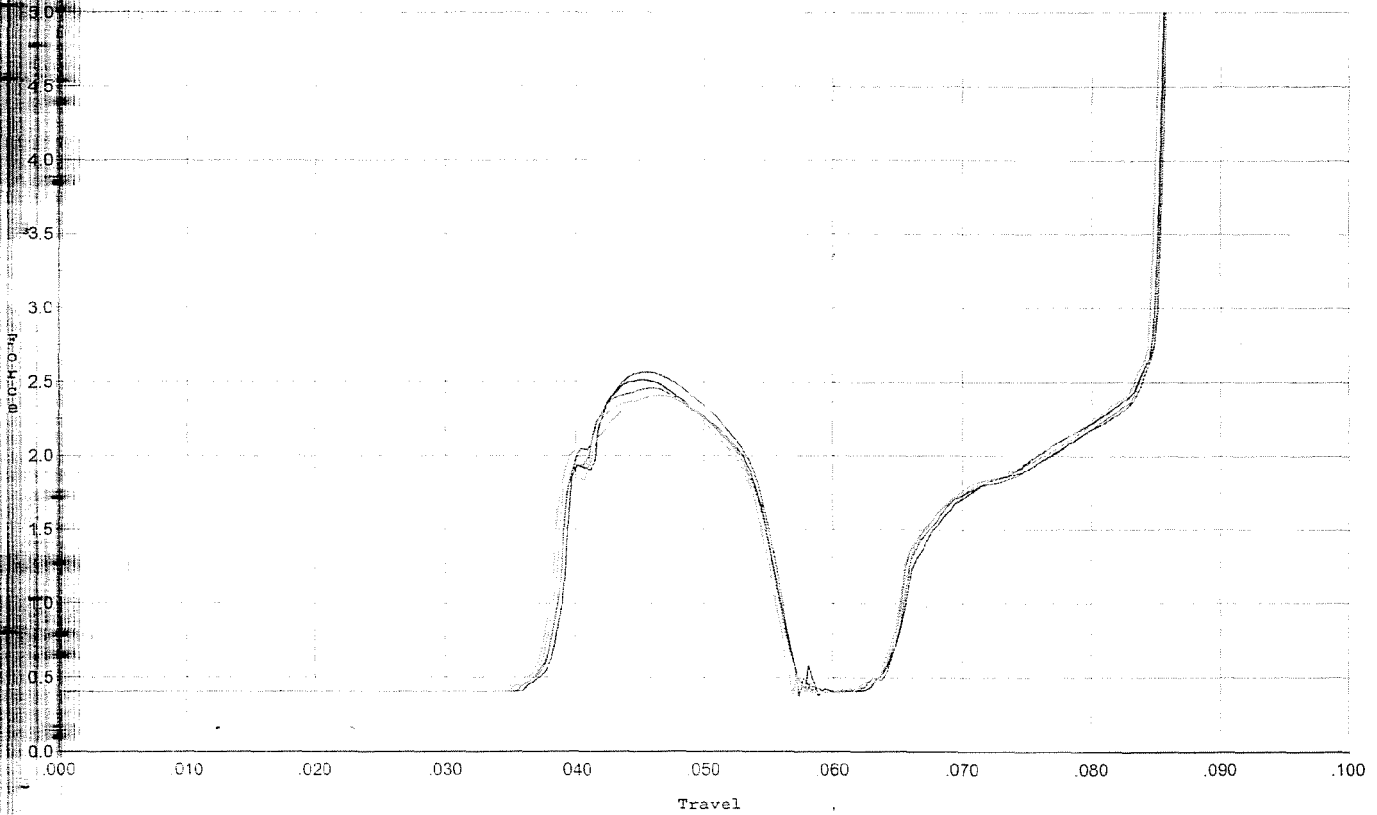
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>3.0</u>	2-11-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-11-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-11-09	RJ
	J) ASSEMBLE STOCK		1-31-09	RJ
	K) ASSEMBLE SWIVEL STUDS		2-11-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-11-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.4</u> <u>2.5</u> <u>2.74</u> <u>2.47</u> <u>2.42</u>	2-4-09	WV
	C) FUNCTION		2-11-09	RJ
690	PACK		2/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



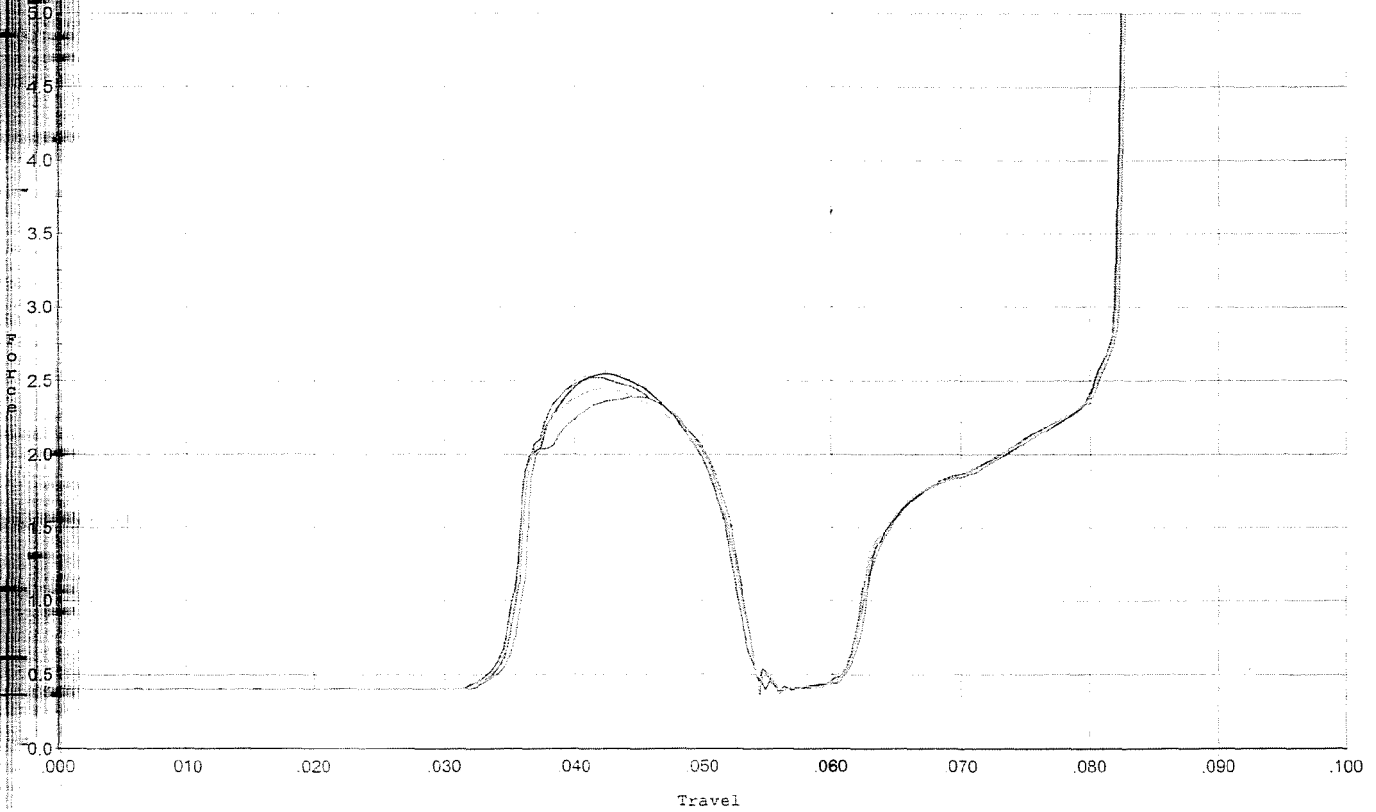
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.055	0.038	0.037	0.053		Set Trigger
2	2.516	0.054	0.038	0.037	0.051		Set Trigger
3	2.458	0.055	0.038	0.037	0.051		Set Trigger
4	2.411	0.055	0.037	0.037	0.052		Set Trigger
5	2.409	0.055	0.037	0.037	0.051		Set Trigger

AUG 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



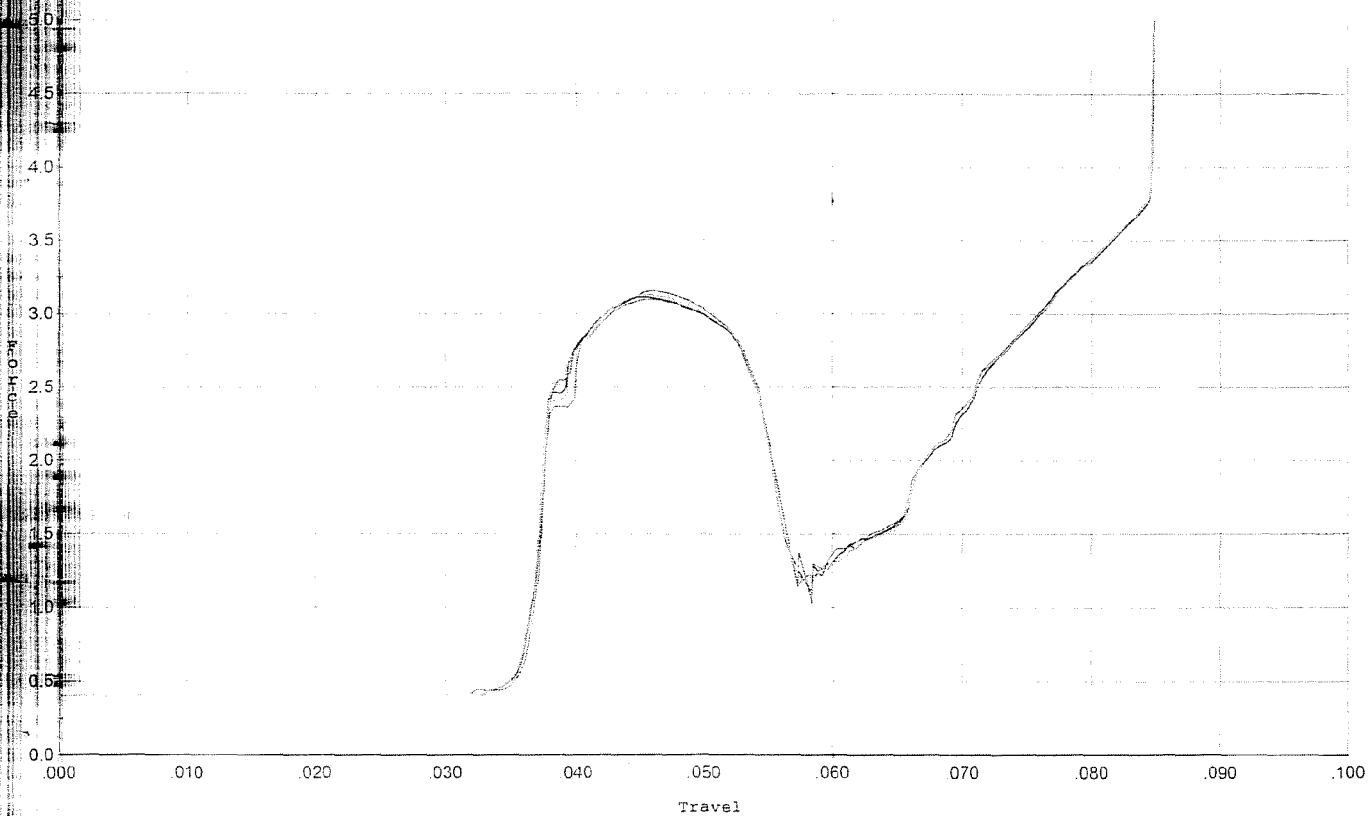
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.052	0.035	0.036	0.052		Set Trigger
2	2.545	0.052	0.034	0.036	0.051		Set Trigger
3	2.391	0.053	0.035	0.036	0.050		Set Trigger
4	2.561	0.051	0.035	0.036	0.051		Set Trigger
5	2.445	0.053	0.035	0.036	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



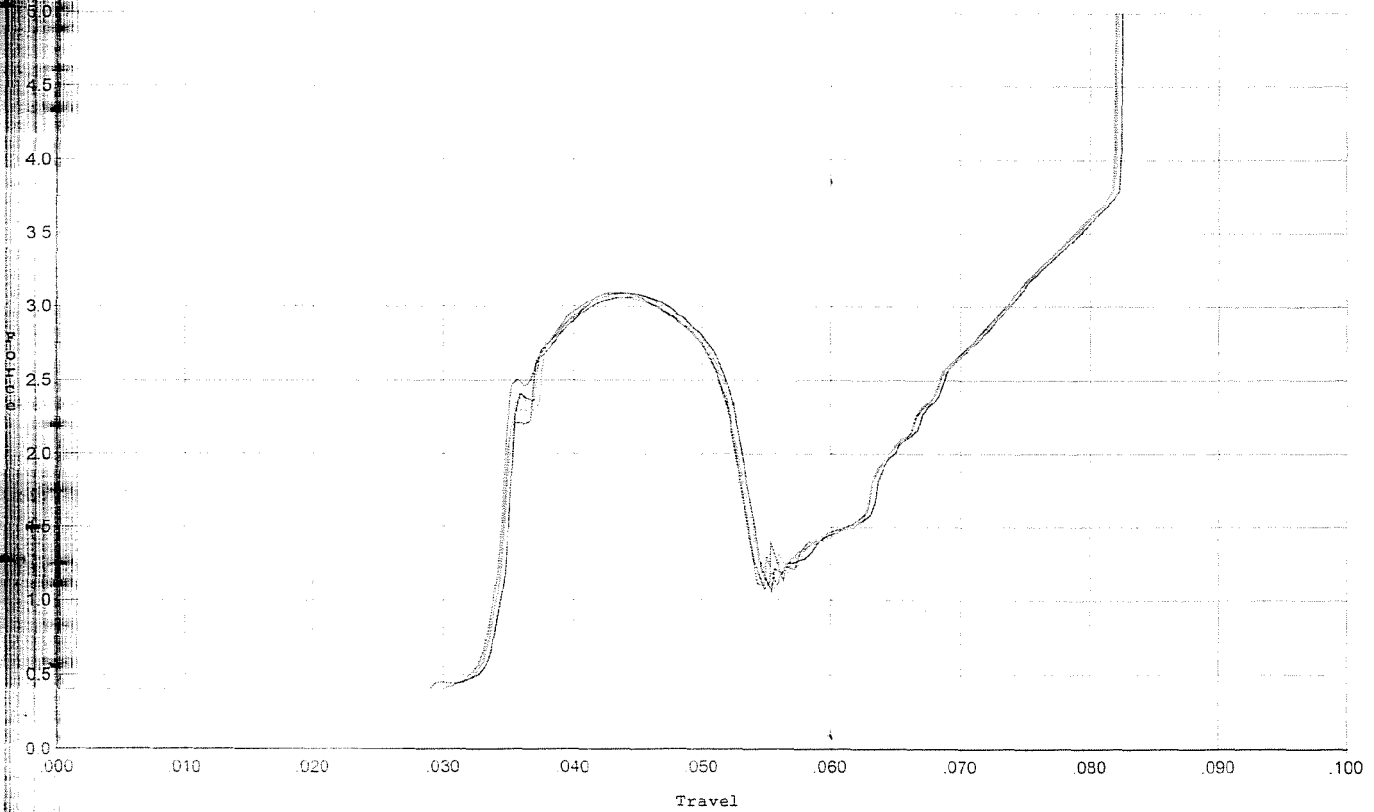
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.056	0.036	0.035	0.068		Set Trigger
2	3.111	0.054	0.036	0.036	0.066		Set Trigger
3	3.095	0.056	0.036	0.035	0.067		Set Trigger
4	3.133	0.054	0.036	0.036	0.066		Set Trigger
5	3.126	0.054	0.036	0.035	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



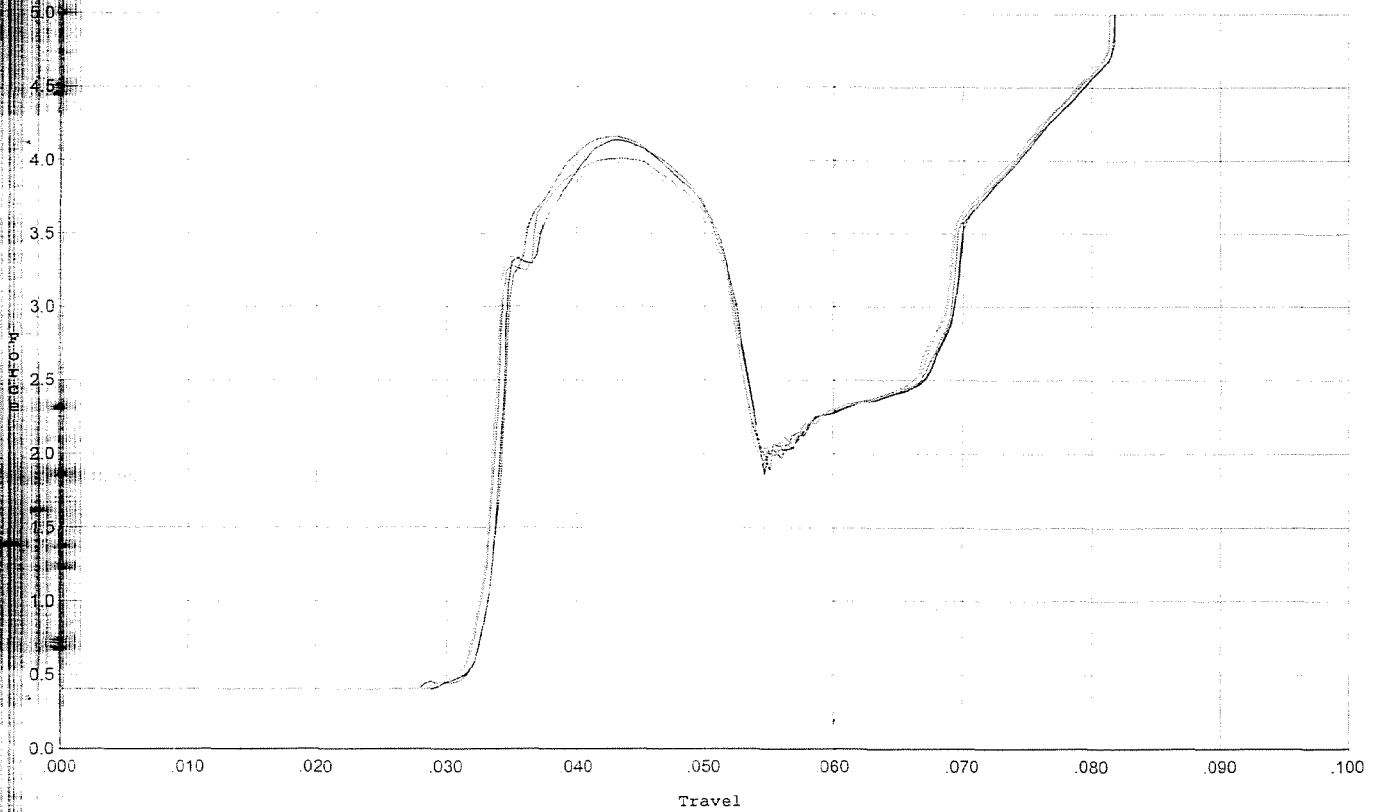
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.060	0.052	0.033	0.034	0.064		Set Trigger
2	3.085	0.052	0.034	0.034	0.065		Set Trigger
3	3.092	0.052	0.033	0.034	0.065		Set Trigger
4	3.081	0.052	0.033	0.034	0.064		Set Trigger
5	3.067	0.052	0.033	0.034	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



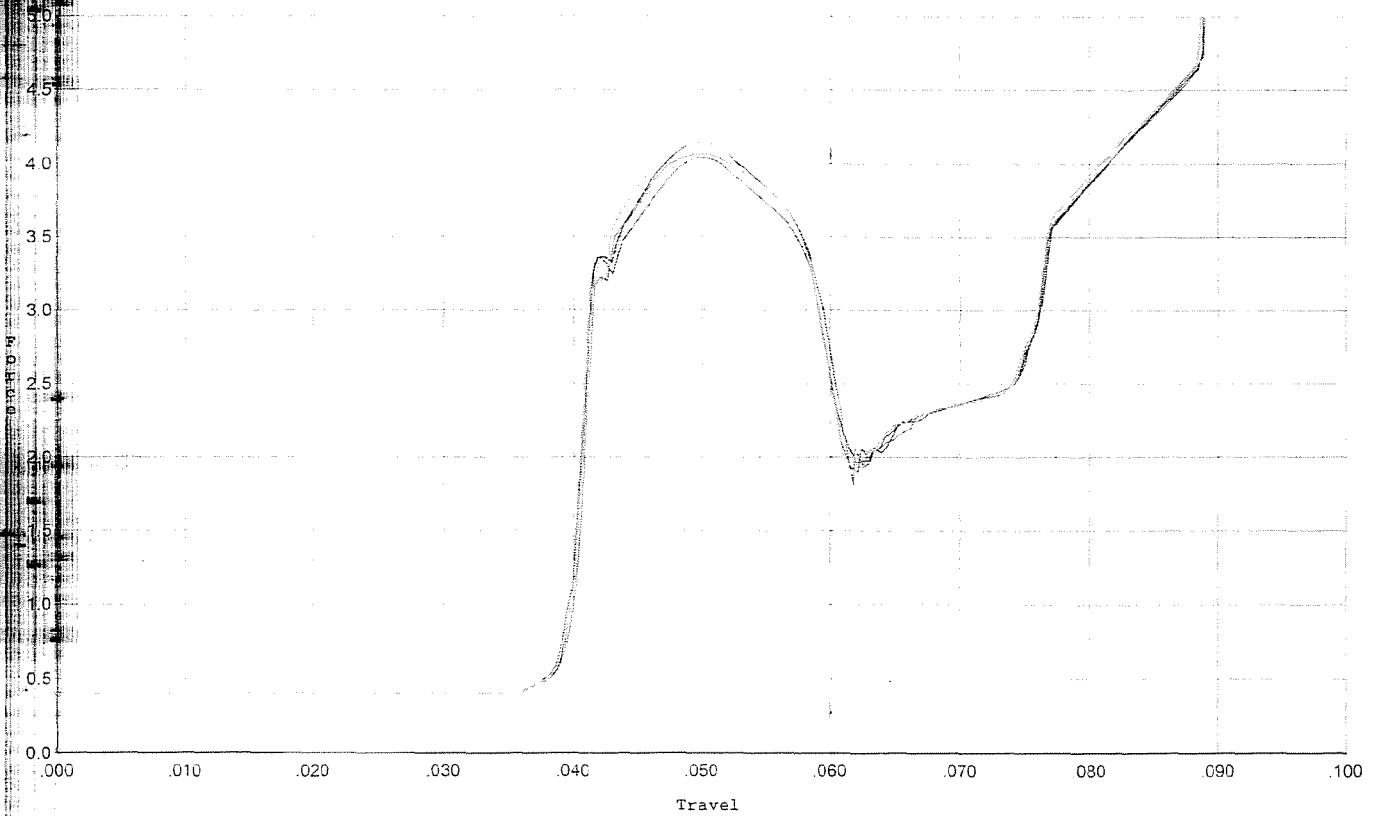
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.053	0.032	0.033	0.085		Set Trigger
2	4.136	0.052	0.032	0.033	0.084		Set Trigger
3	4.012	0.051	0.032	0.033	0.082		Set Trigger
4	4.164	0.051	0.032	0.033	0.084		Set Trigger
5	3.985	0.052	0.032	0.033	0.082		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



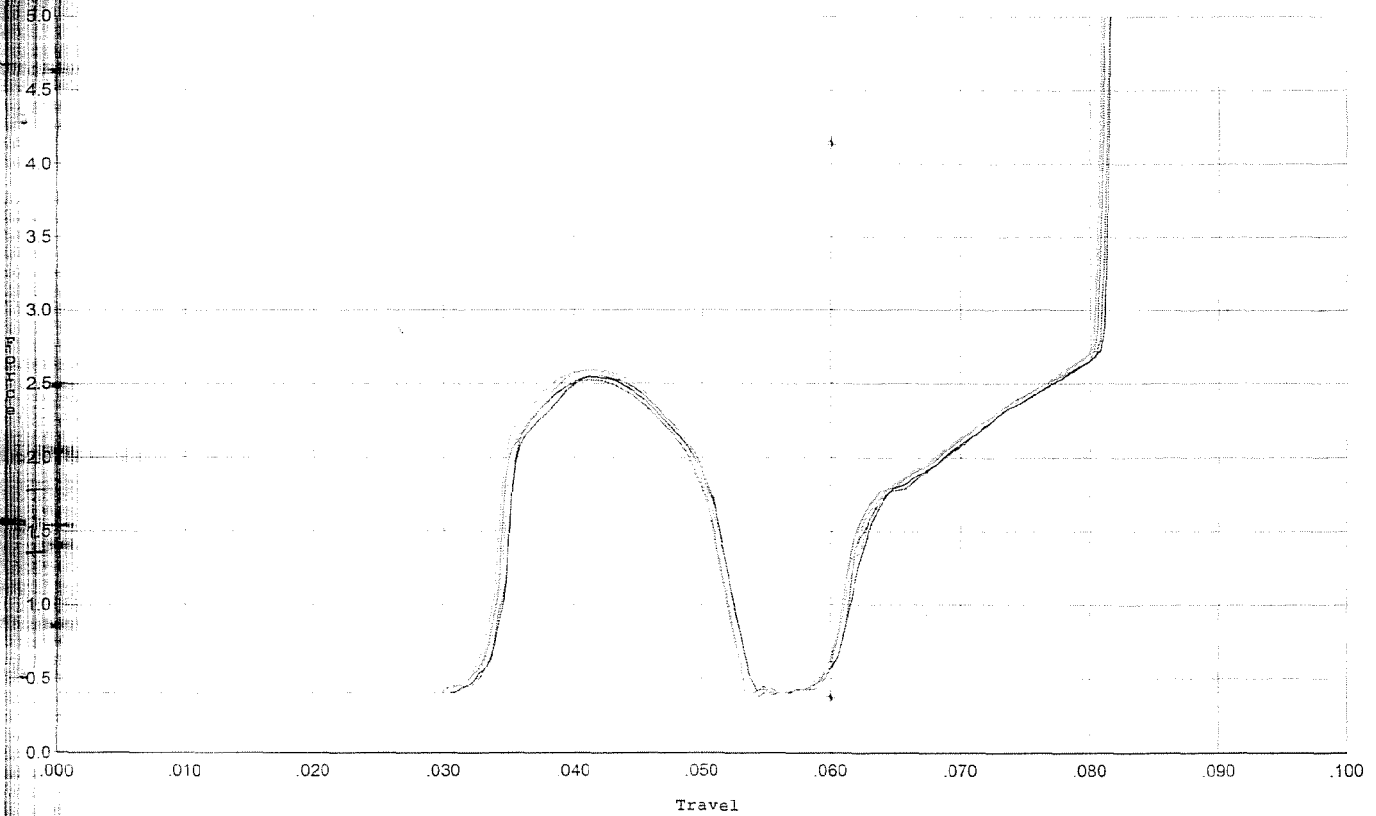
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.040	0.059	0.039	0.034	0.086		Set Trigger
4.142	0.058	0.039	0.034	0.087		Set Trigger
4.064	0.059	0.039	0.034	0.088		Set Trigger
4.046	0.058	0.039	0.034	0.086		Set Trigger
4.143	0.059	0.039	0.034	0.087		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



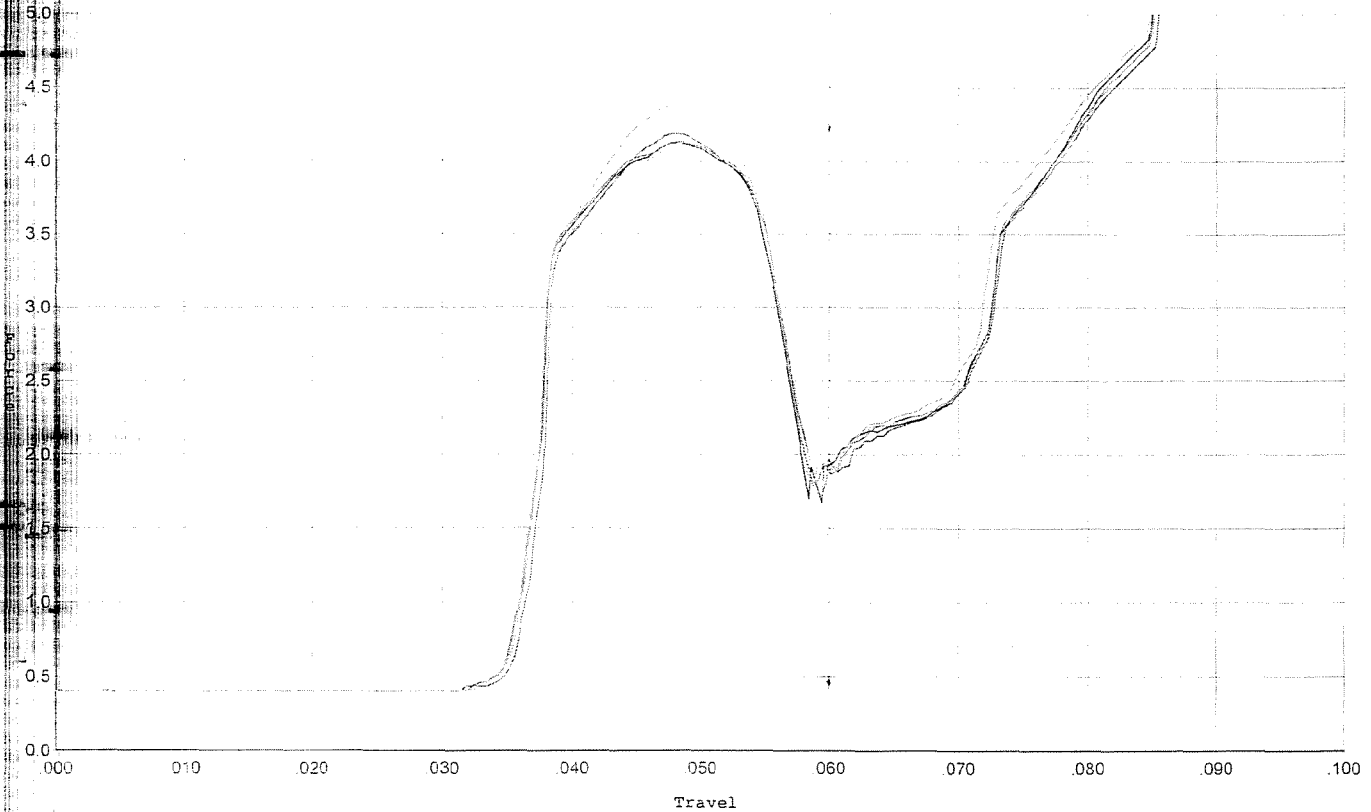
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.551	0.051	0.033	0.035	0.052		Set Trigger
2.541	0.051	0.034	0.035	0.051		Set Trigger
2.523	0.050	0.033	0.035	0.051		Set Trigger
2.596	0.051	0.033	0.035	0.053		Set Trigger
2.591	0.050	0.033	0.035	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.055	0.035	0.034	0.086		Set Trigger
2	4.121	0.056	0.035	0.033	0.088		Set Trigger
3	4.130	0.055	0.035	0.033	0.087		Set Trigger
4	4.123	0.055	0.035	0.033	0.087		Set Trigger
5	4.366	0.055	0.035	0.033	0.089		Set Trigger

Avg 4.18