

G680 7718

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

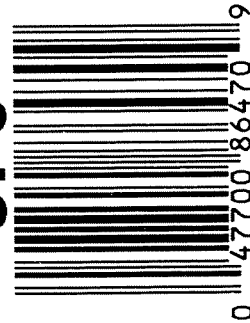
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807718

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807718

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	NS
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

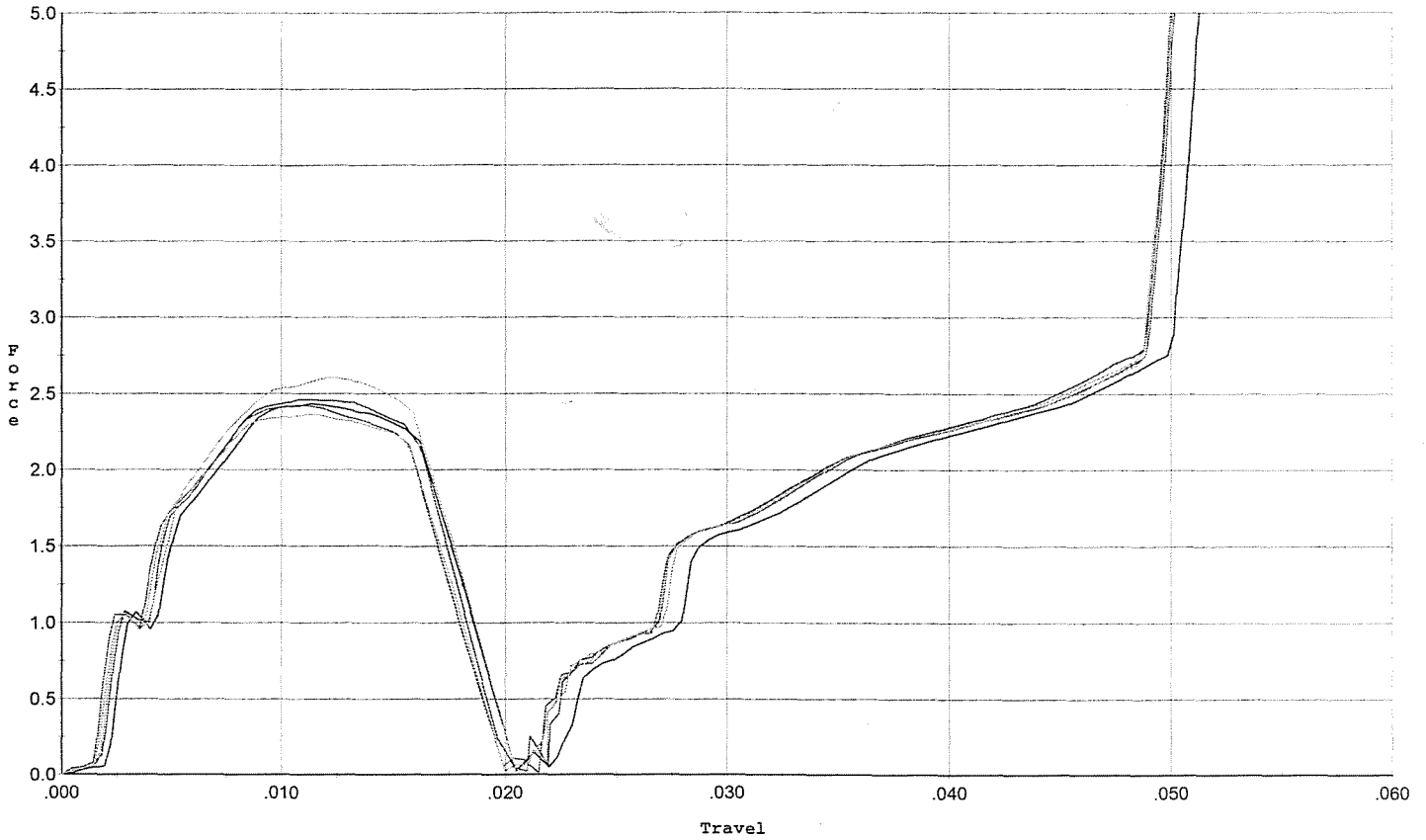
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	3-12-09	WN		
	J) ASSEMBLE STOCK					3-5-09	LN		
	K) ASSEMBLE SWIVEL STUDS					3-17-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		3-6-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					3-4-09	WN		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u>	<u>2.51</u>	<u>2.47</u>	<u>2.45</u>	<u>2.38</u>	3-9-09	WN
	C) FUNCTION					3-12-09	WN		
690	PACK					3-23-09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



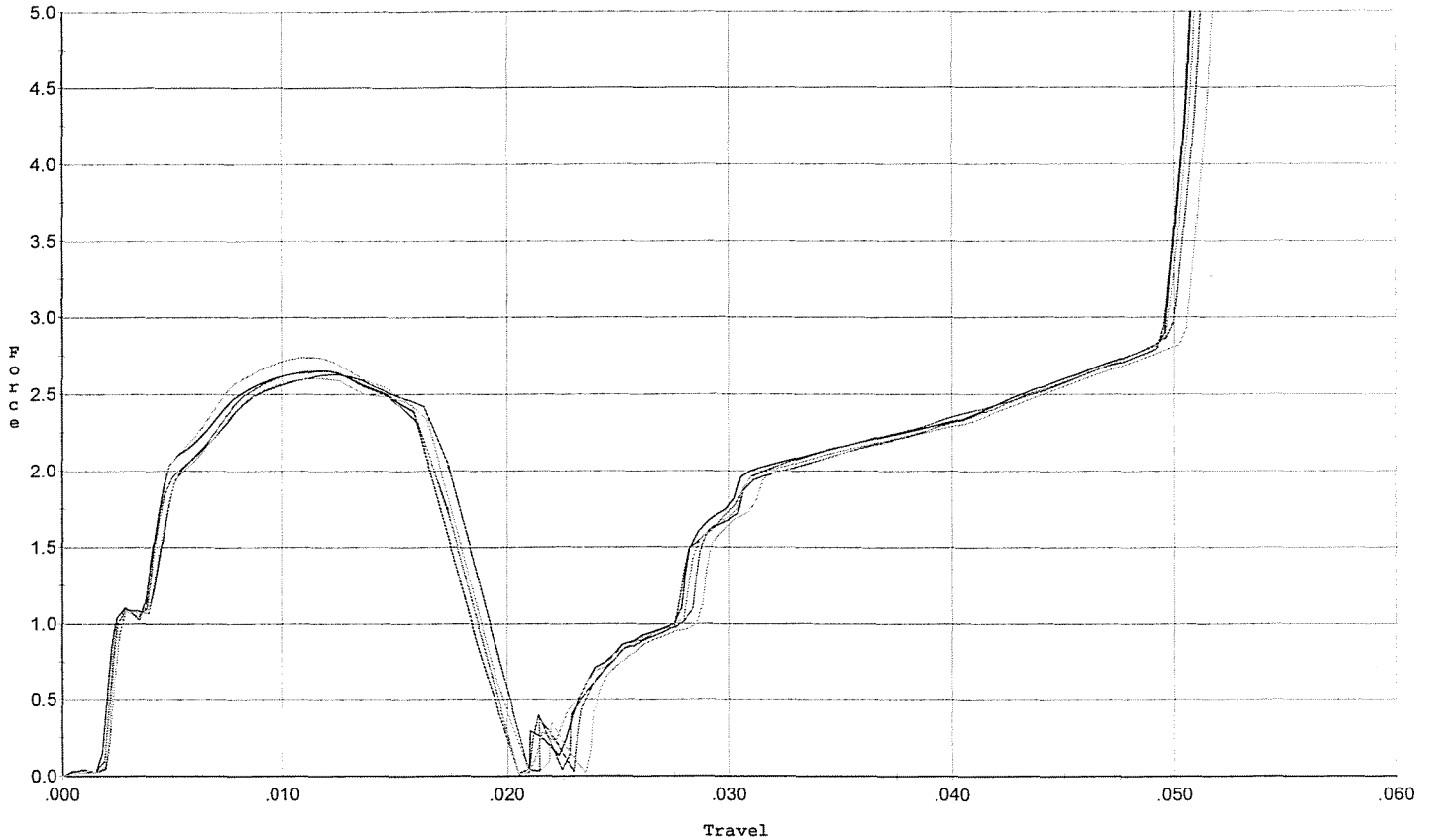
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.016	0.004	0.037	0.028		Set Trigger
2	2.434	0.018	0.00	0.038	0.029		Set Trigger
3	2.424	0.016	0.004	0.038	0.027		Set Trigger
4	2.366	0.018	0.00	0.037	0.029		Set Trigger
5	2.606	0.018	0.00	0.036	0.031		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



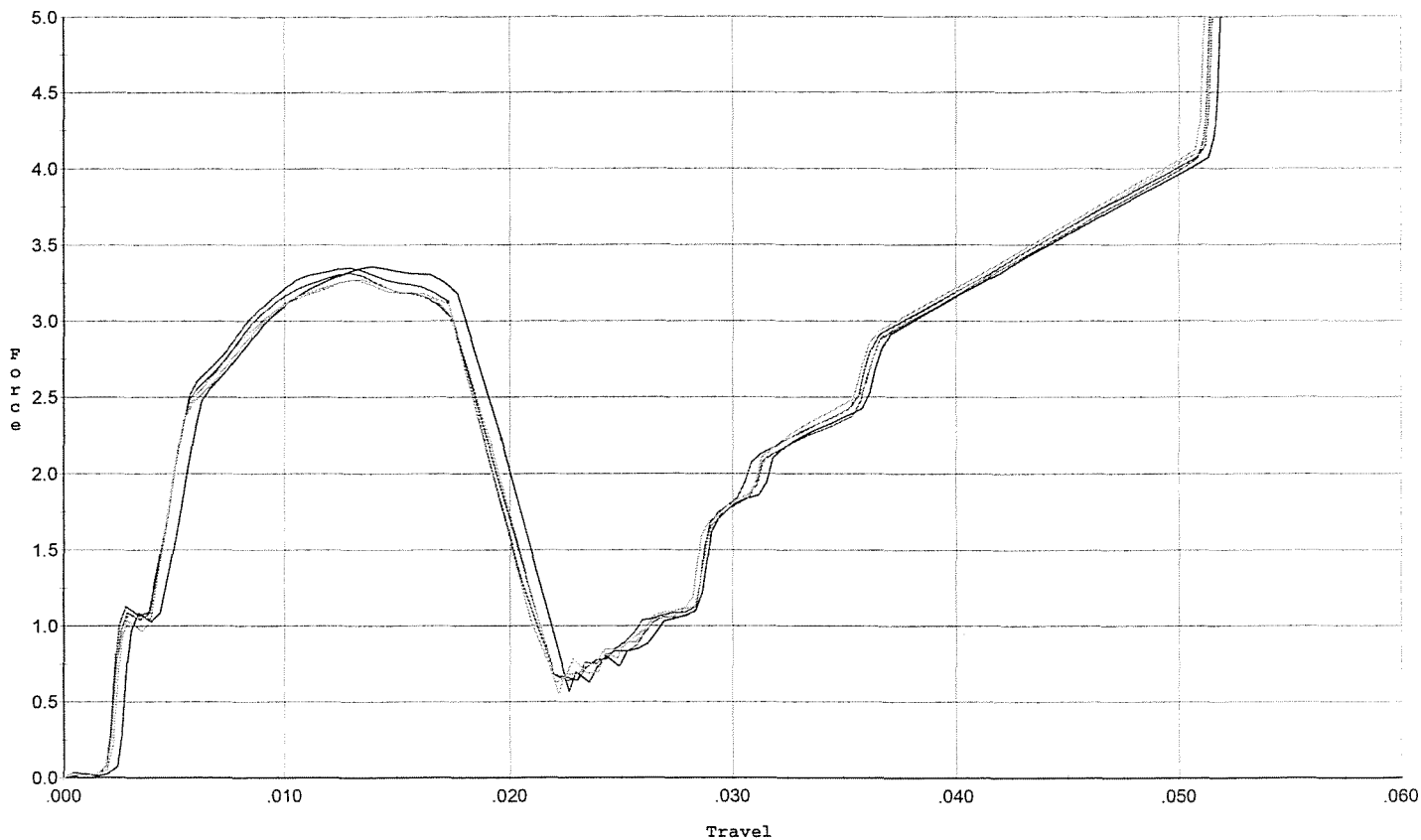
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.017	0.004	0.037	0.032		Set Trigger
2	2.654	0.017	0.002	0.037	0.032		Set Trigger
3	2.655	0.016	0.00	0.038	0.029		Set Trigger
4	2.604	0.016	0.002	0.038	0.030		Set Trigger
5	2.744	0.017	0.00	0.037	0.032		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



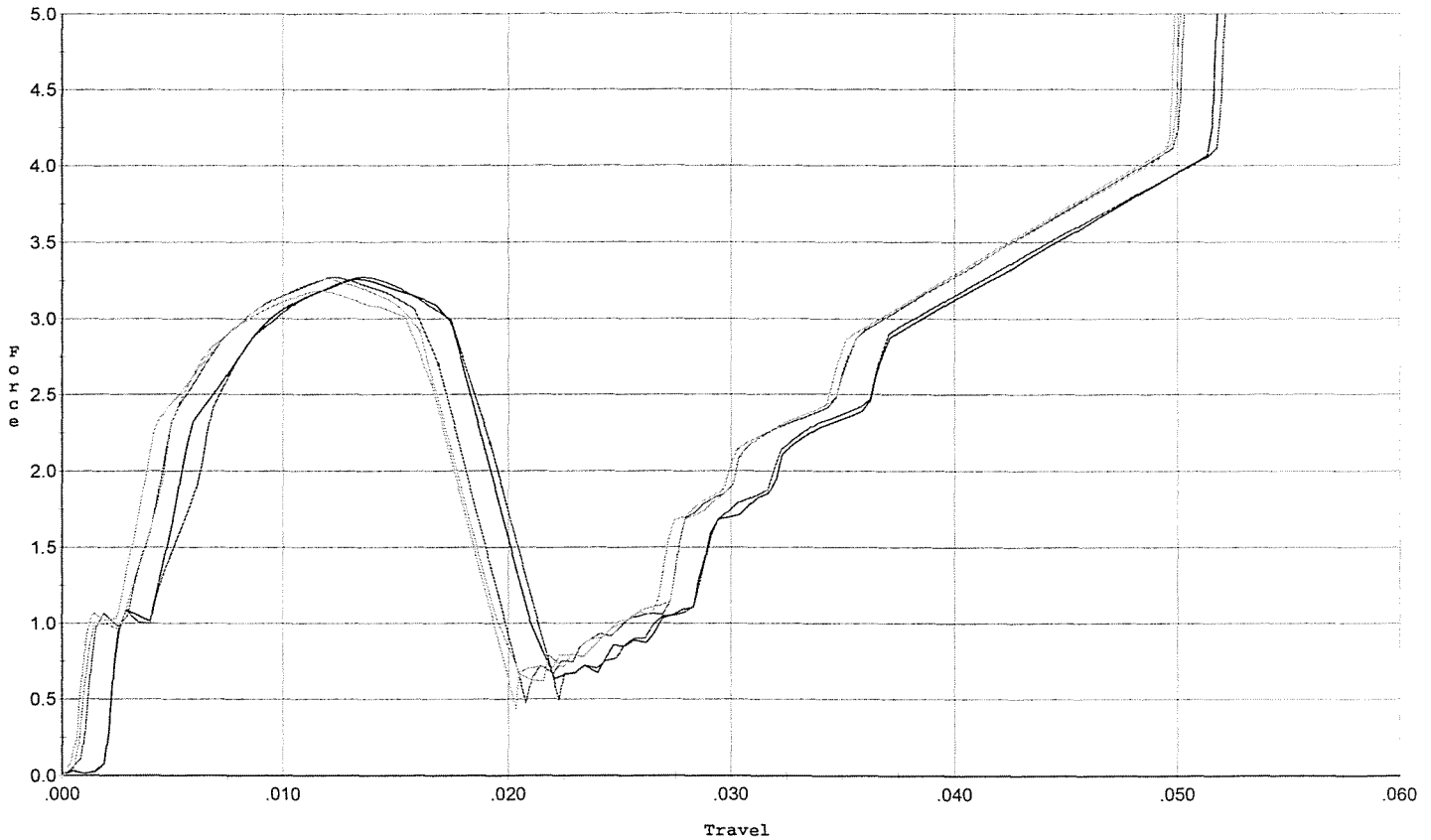
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.351	0.017	0.002	0.035	0.039		Set Trigger
2	3.358	0.020	0.00	0.035	0.043		Set Trigger
3	3.315	0.017	0.00	0.035	0.039		Set Trigger
4	3.270	0.019	0.002	0.035	0.042		Set Trigger
5	3.272	0.017	0.00	0.035	0.038		Set Trigger

14-3-13
 3-31 cms

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



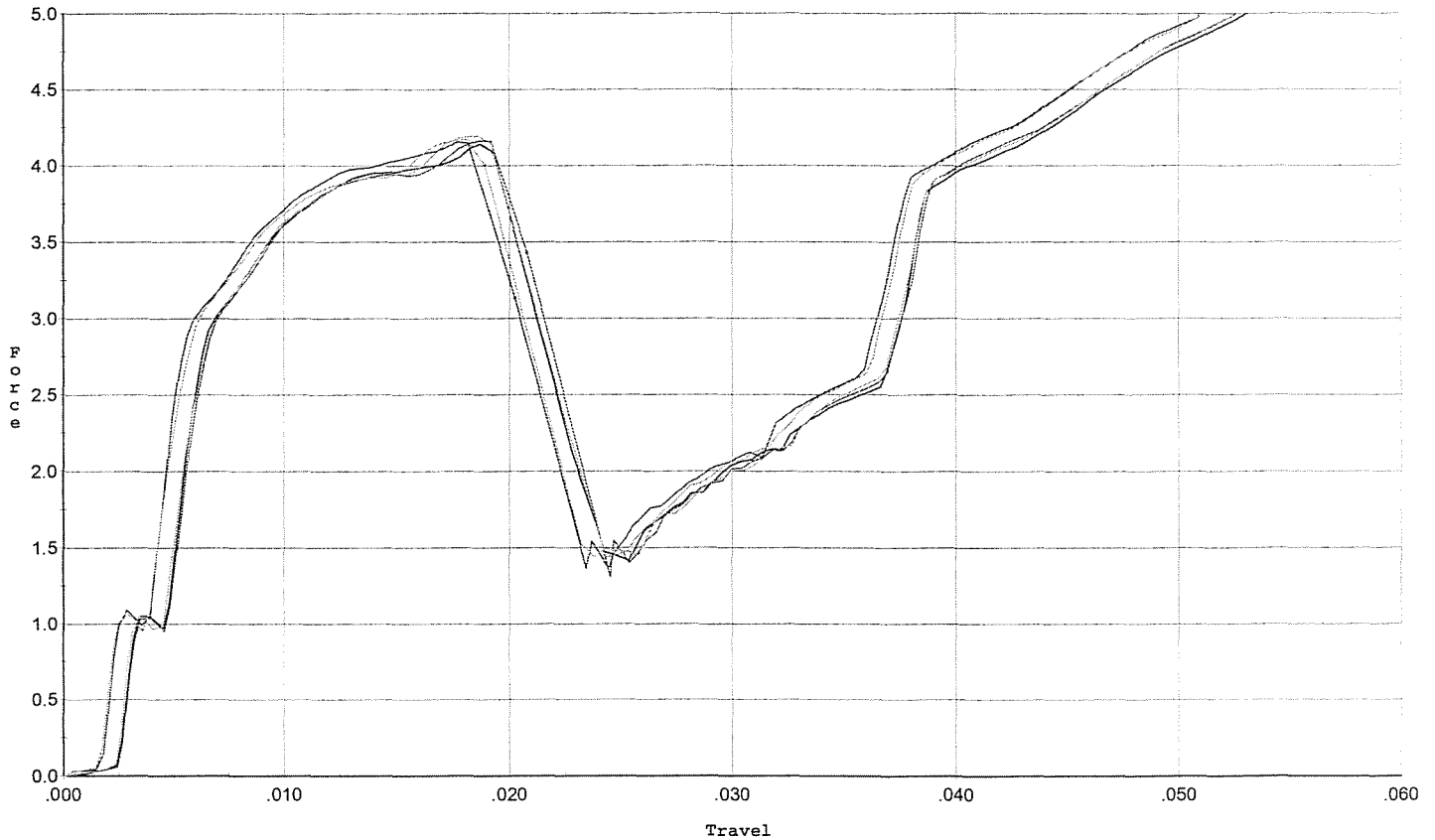
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.019	0.004	0.036	0.041		Set Trigger
2	3.261	0.017	0.004	0.036	0.038		Set Trigger
3	3.268	0.017	0.00	0.035	0.038		Set Trigger
4	3.186	0.017	0.00	0.035	0.038		Set Trigger
5	3.262	0.016	0.003	0.035	0.036		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



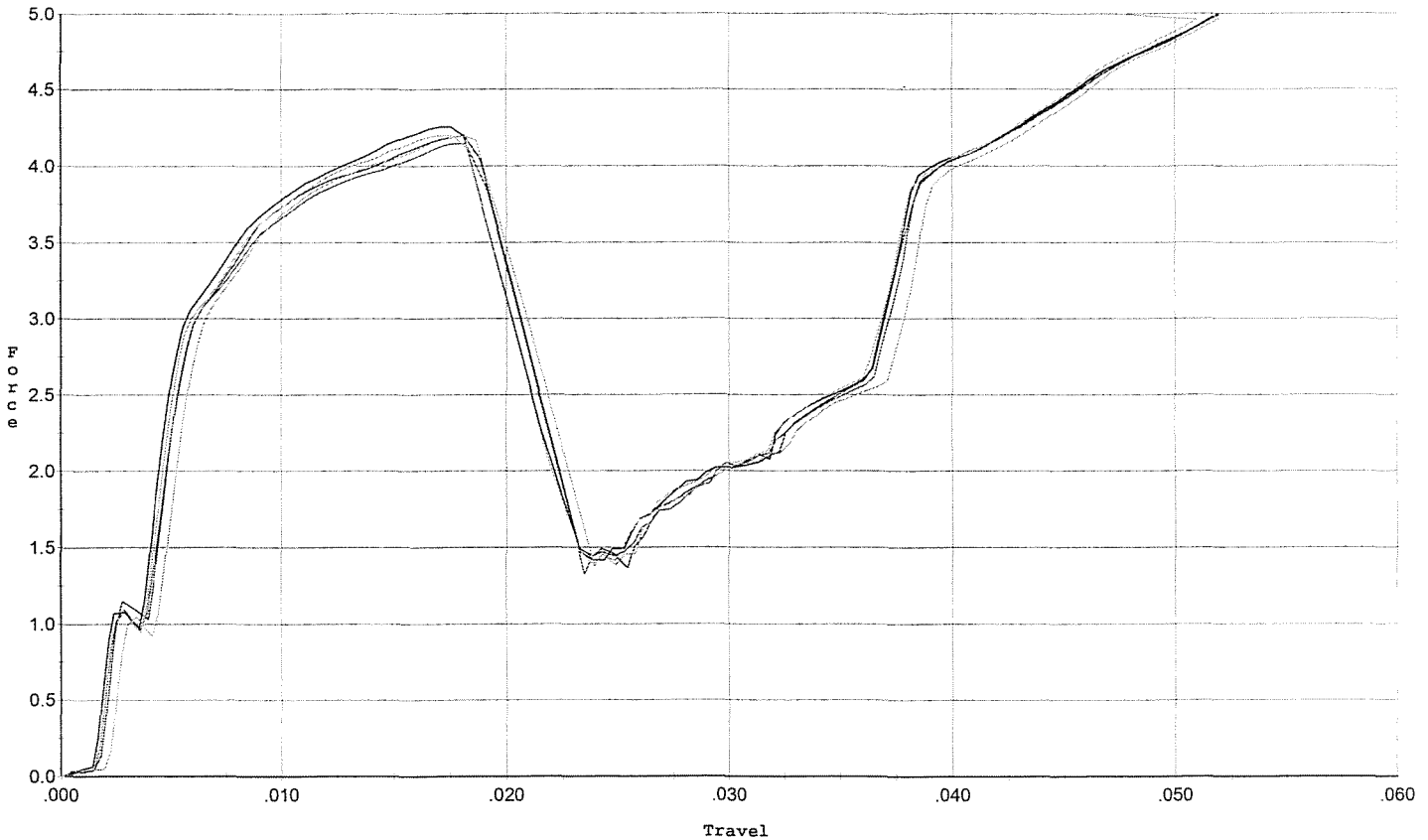
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.020	0.002	0.033	0.055		Set Trigger
2	4.145	0.019	0.005	0.033	0.051		Set Trigger
3	4.165	0.021	0.005	0.033	0.055		Set Trigger
4	4.195	0.019	0.00	0.033	0.051		Set Trigger
5	4.172	0.019	0.00	0.033	0.052		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



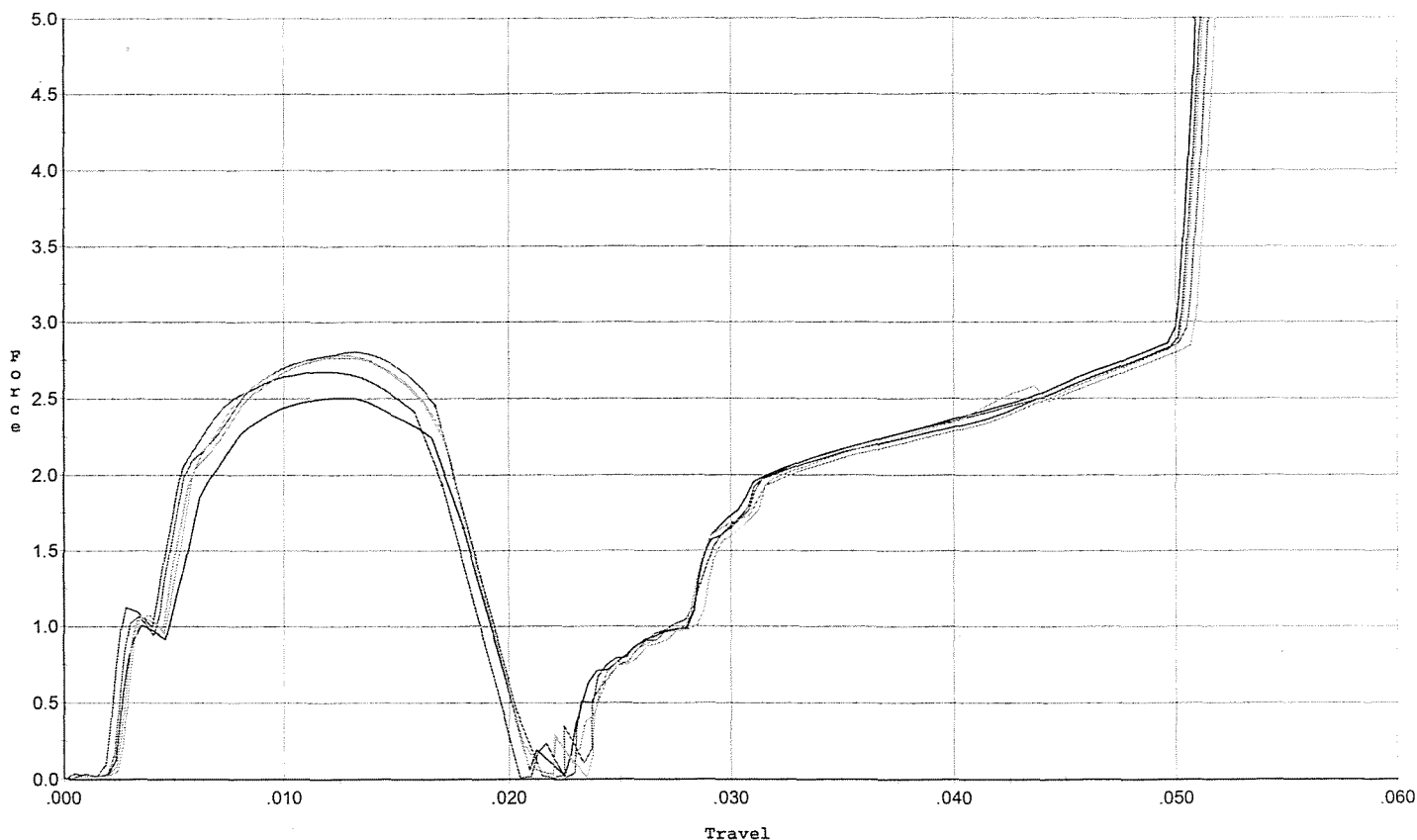
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.019	0.004	0.034	0.052		Set Trigger
2	4.257	0.018	0.004	0.034	0.051		Set Trigger
3	4.146	0.019	0.00	0.033	0.052		Set Trigger
4	4.199	0.018	0.002	0.034	0.050		Set Trigger
5	4.196	0.021	0.002	0.033	0.056		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



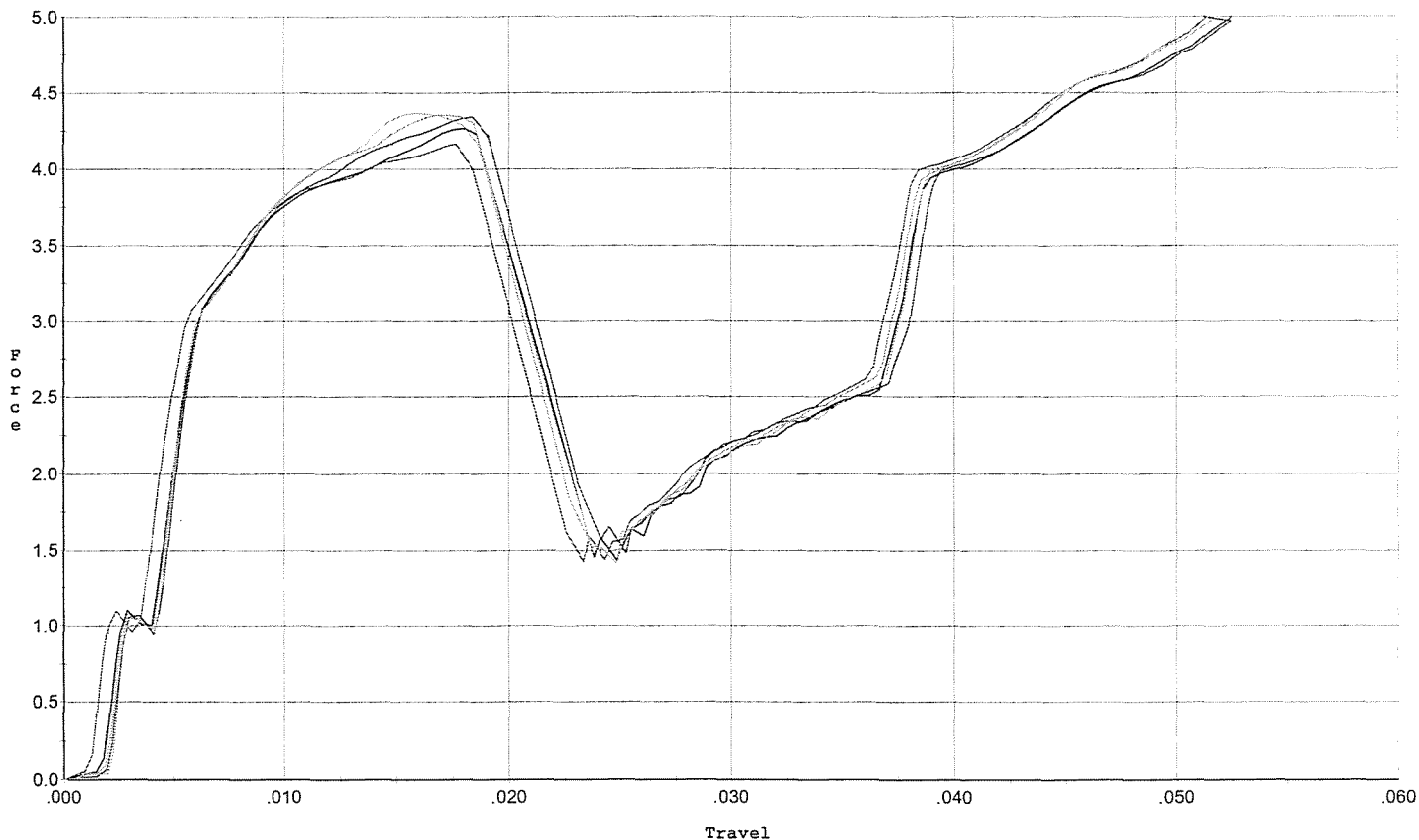
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.017	0.002	0.038	0.031		Set Trigger
2	2.504	0.018	0.005	0.037	0.030		Set Trigger
3	2.807	0.017	0.00	0.037	0.031		Set Trigger
4	2.764	0.017	0.003	0.038	0.031		Set Trigger
5	2.780	0.017	0.005	0.037	0.031		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.342	0.019	0.002	0.033	0.053		Set Trigger
2	4.266	0.021	0.004	0.033	0.058		Set Trigger
3	4.168	0.018	0.00	0.033	0.052		Set Trigger
4	4.368	0.019	0.004	0.033	0.052		Set Trigger
5	4.357	0.018	0.002	0.033	0.051		Set Trigger

A-4.30