

6680 7744

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



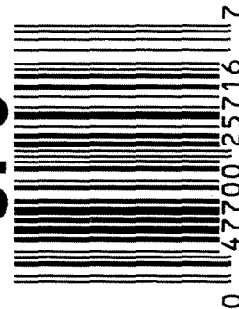
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

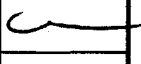
G6807744

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807744

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	SPD
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/5/09	
490	MAGNAFLUX BOLT		3/5/09	ma
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	mon
540	APPLY COATINGS (BARREL ACTION)		3/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

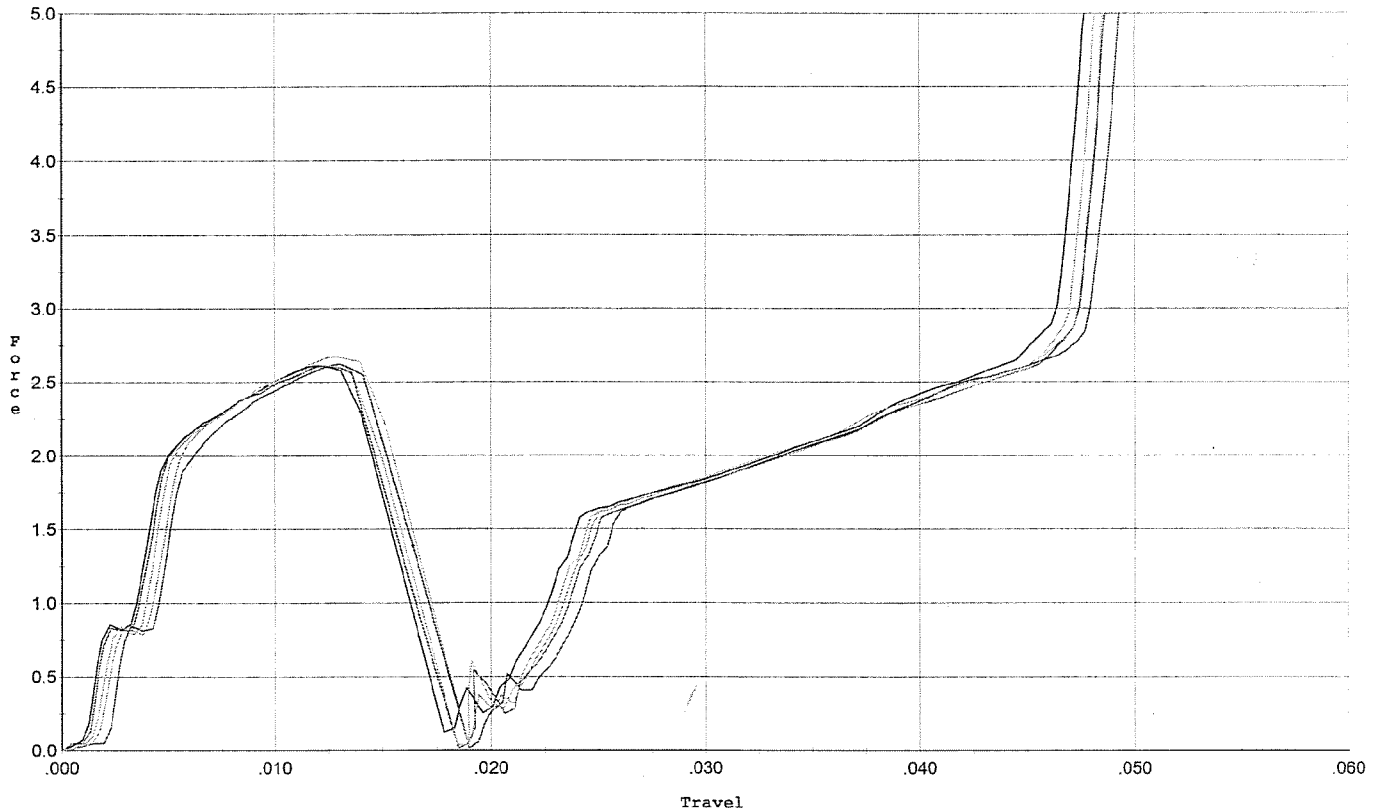
F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-20-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-20-09	WV
	J) ASSEMBLE STOCK		3-13-09	RP
	K) ASSEMBLE SWIVEL STUDS		3-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	3-18-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.54</u> <u>2.51</u> <u>2.49</u> <u>2.49</u>	3-19-09	TL
	C) FUNCTION		3-20-09	WV
690	PACK		3-20-09	TL

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



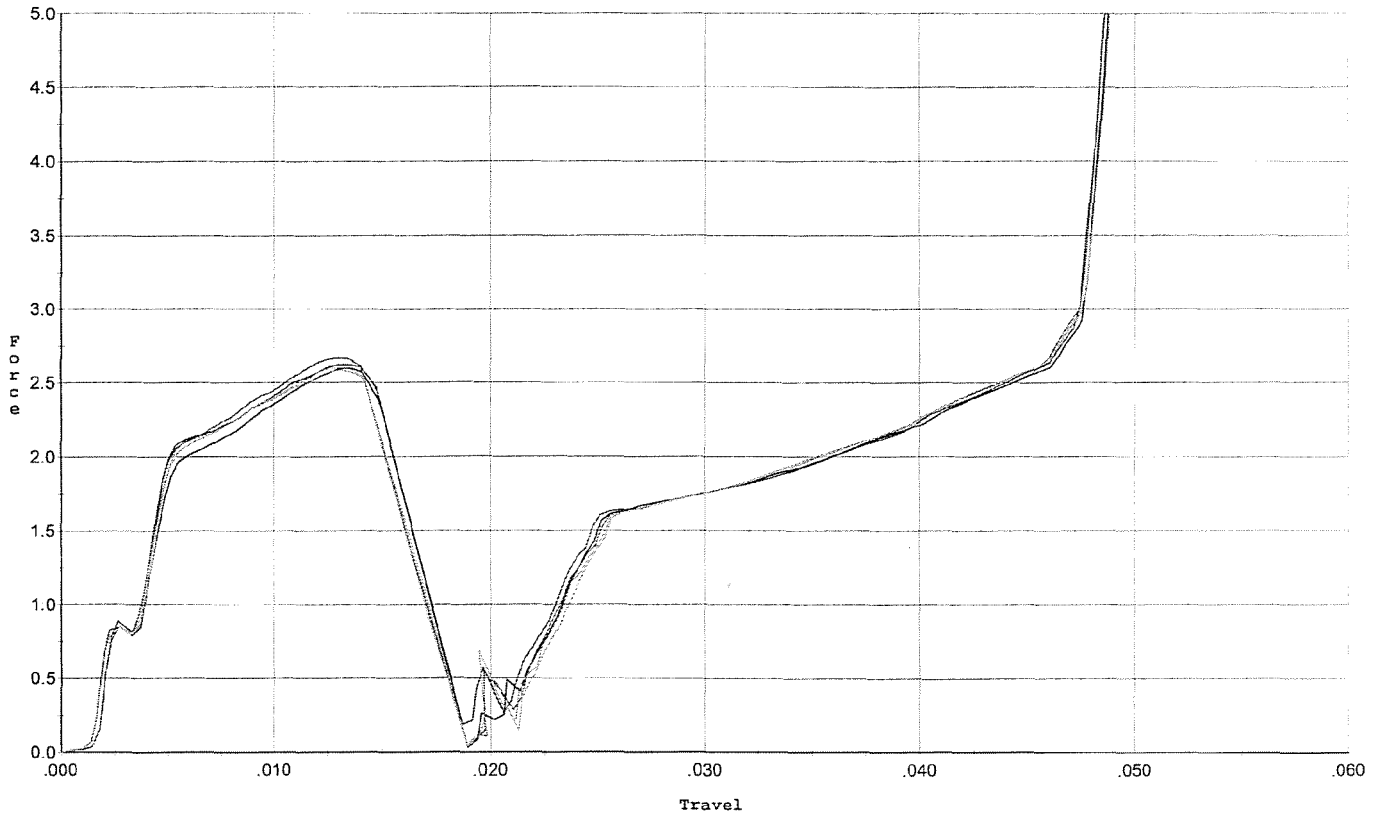
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.016	0.00	0.037	0.026		Set Trigger
2	2.612	0.014	0.00	0.037	0.024		Set Trigger
3	2.609	0.014	0.004	0.038	0.023		Set Trigger
4	2.609	0.015	0.00	0.037	0.025		Set Trigger
5	2.672	0.015	0.004	0.036	0.026		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



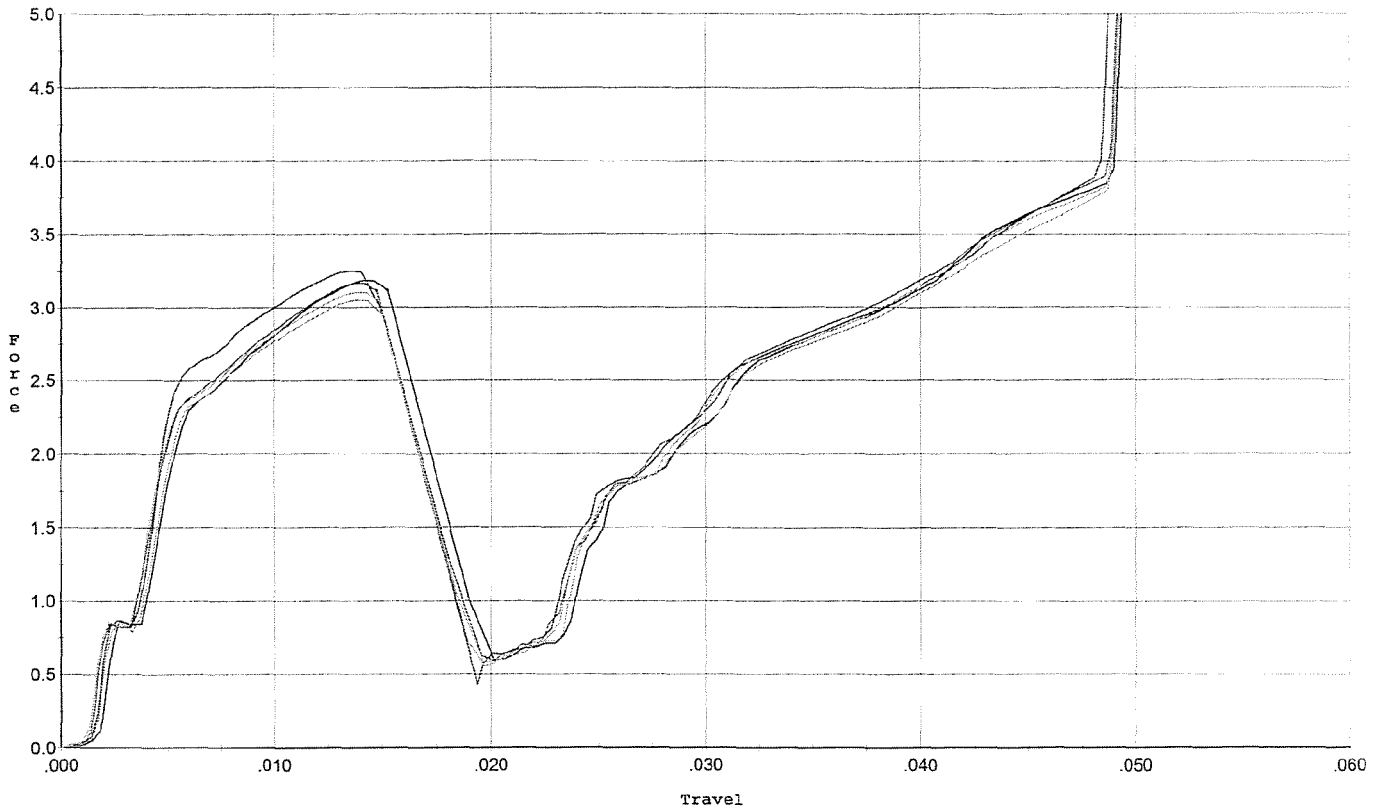
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.015	0.00	0.037	0.025		Set Trigger
2	2.596	0.015	0.00	0.037	0.025		Set Trigger
3	2.668	0.014	0.00	0.037	0.024		Set Trigger
4	2.601	0.014	0.00	0.037	0.024		Set Trigger
5	2.585	0.016	0.00	0.037	0.027		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



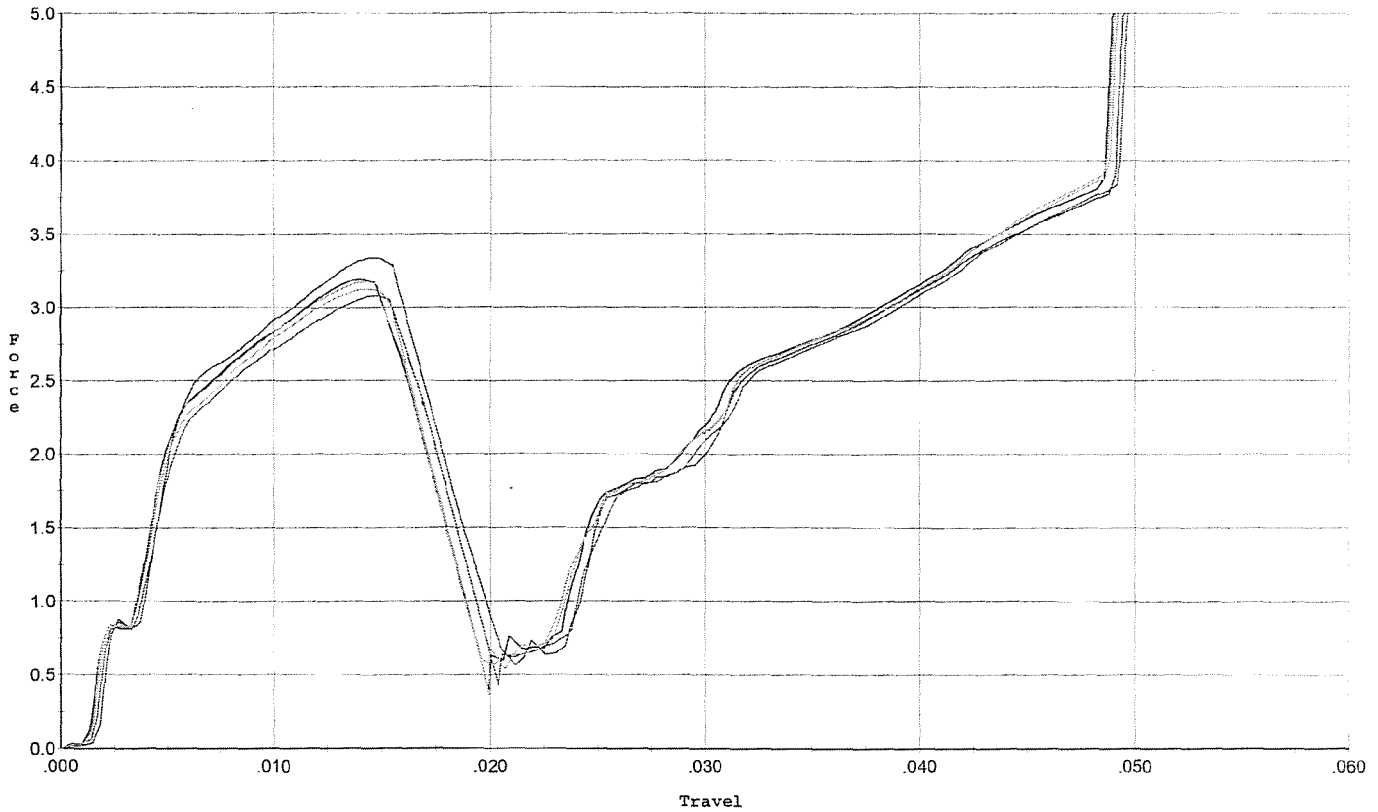
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.015	0.00	0.035	0.031		Set Trigger
2	3.186	0.015	0.004	0.035	0.030		Set Trigger
3	3.166	0.015	0.003	0.035	0.030		Set Trigger
4	3.105	0.015	0.00	0.035	0.030		Set Trigger
5	3.051	0.015	0.00	0.035	0.029		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



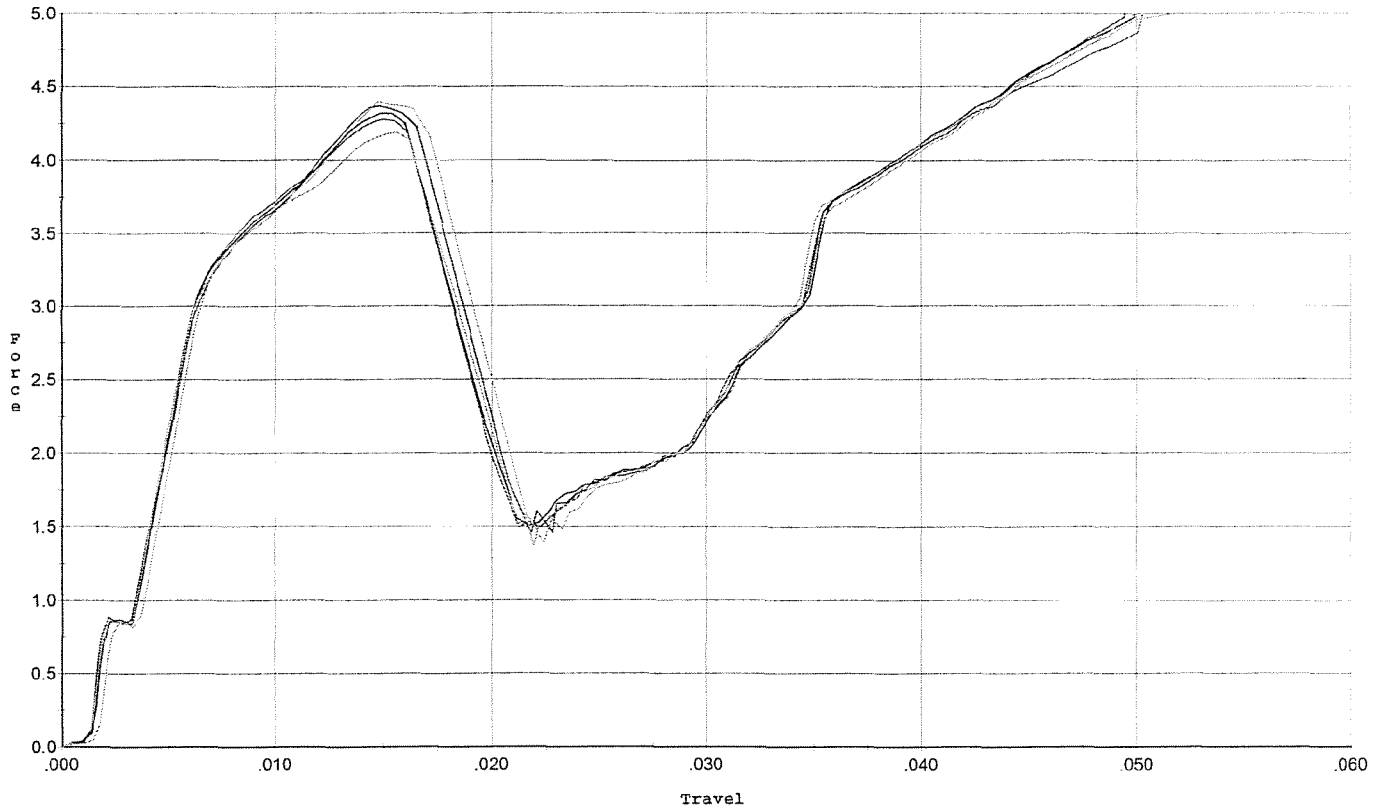
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.016	0.00	0.034	0.032		Set Trigger
2	3.194	0.016	0.004	0.034	0.033		Set Trigger
3	3.080	0.017	0.00	0.035	0.033		Set Trigger
4	3.127	0.016	0.00	0.035	0.032		Set Trigger
5	3.177	0.015	0.003	0.035	0.031		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



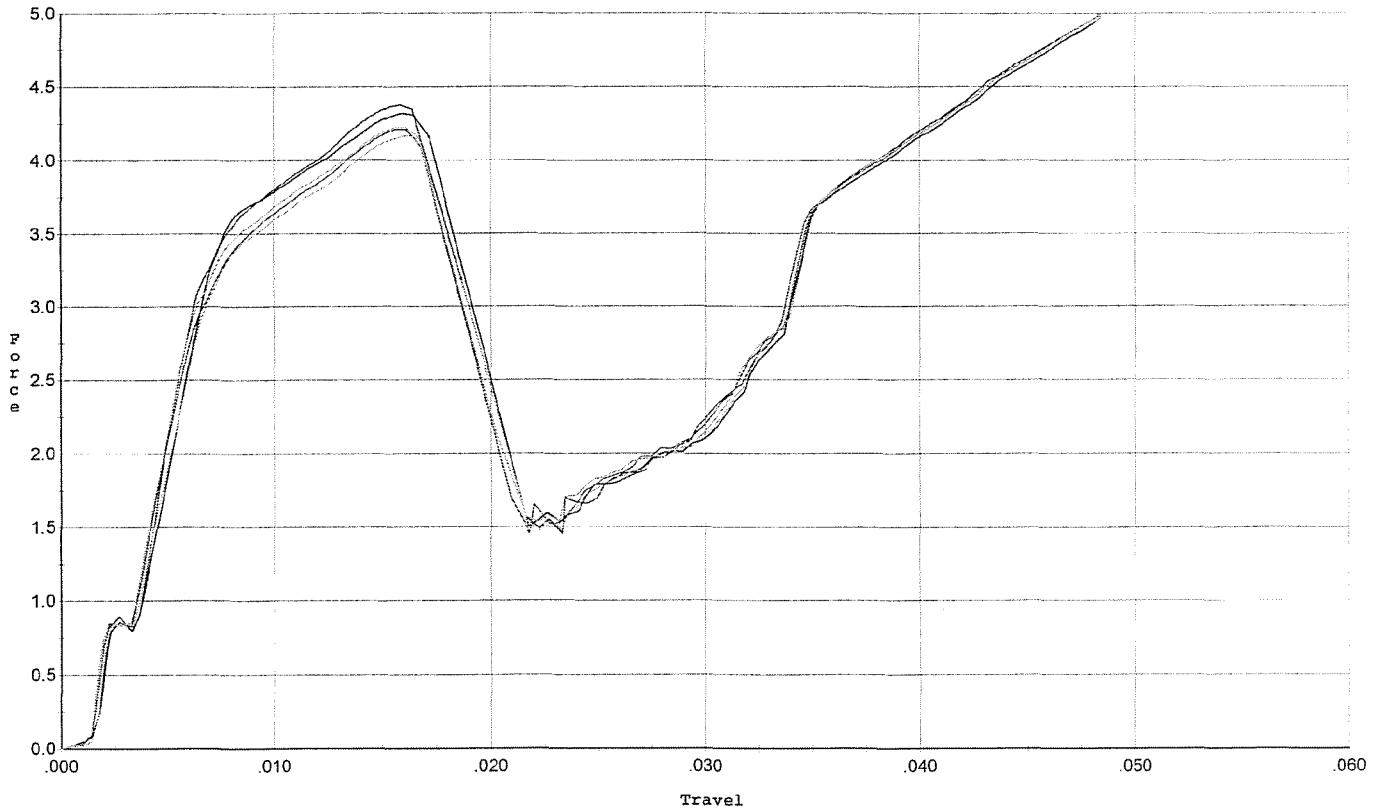
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.017	0.00	0.033	0.045		Set Trigger
2	4.318	0.016	0.00	0.033	0.042		Set Trigger
3	4.278	0.016	0.003	0.033	0.043		Set Trigger
4	4.398	0.017	0.00	0.032	0.046		Set Trigger
5	4.188	0.018	0.00	0.032	0.048		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



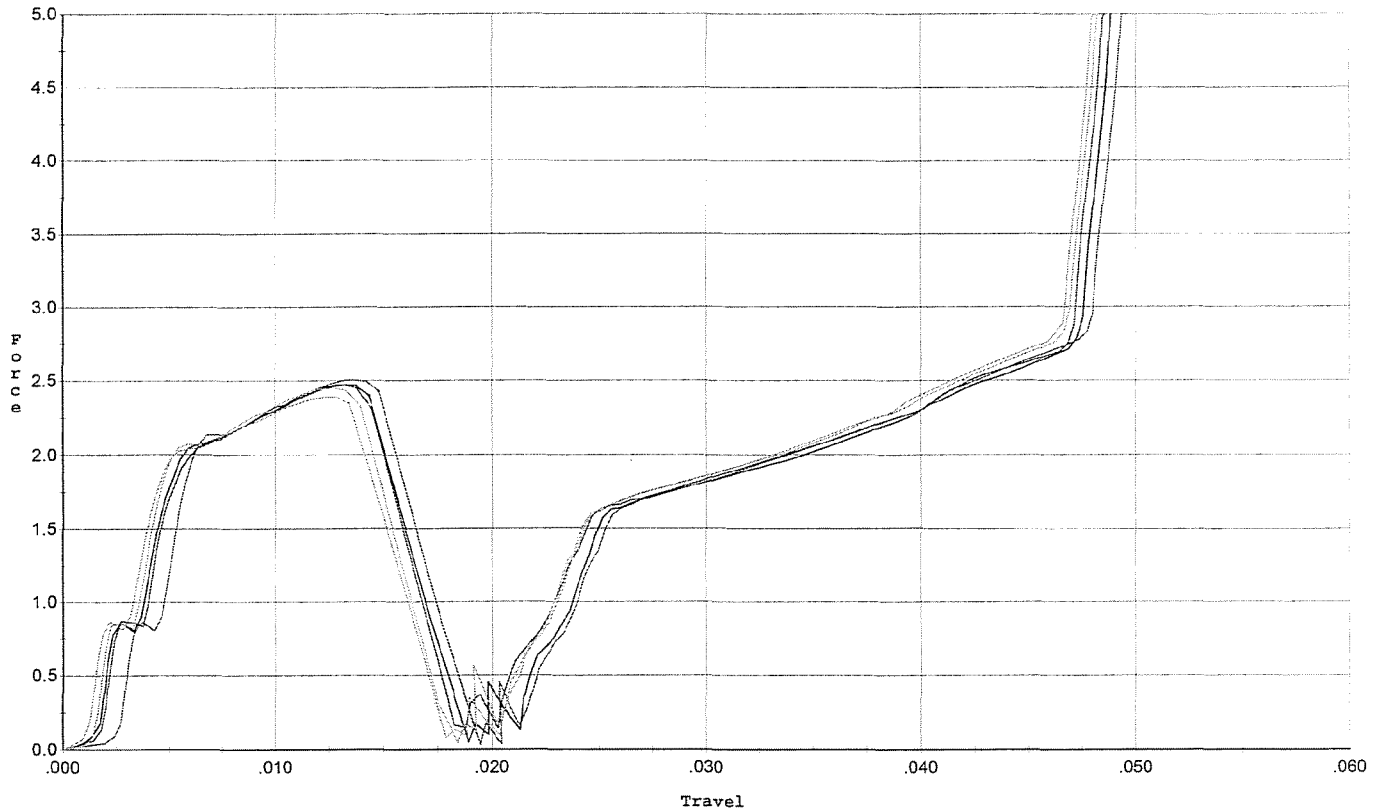
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.019	0.00	0.032	0.050		Set Trigger
2	4.319	0.017	0.00	0.032	0.046		Set Trigger
3	4.209	0.017	0.004	0.032	0.044		Set Trigger
4	4.169	0.019	0.00	0.032	0.048		Set Trigger
5	4.226	0.017	0.00	0.032	0.044		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



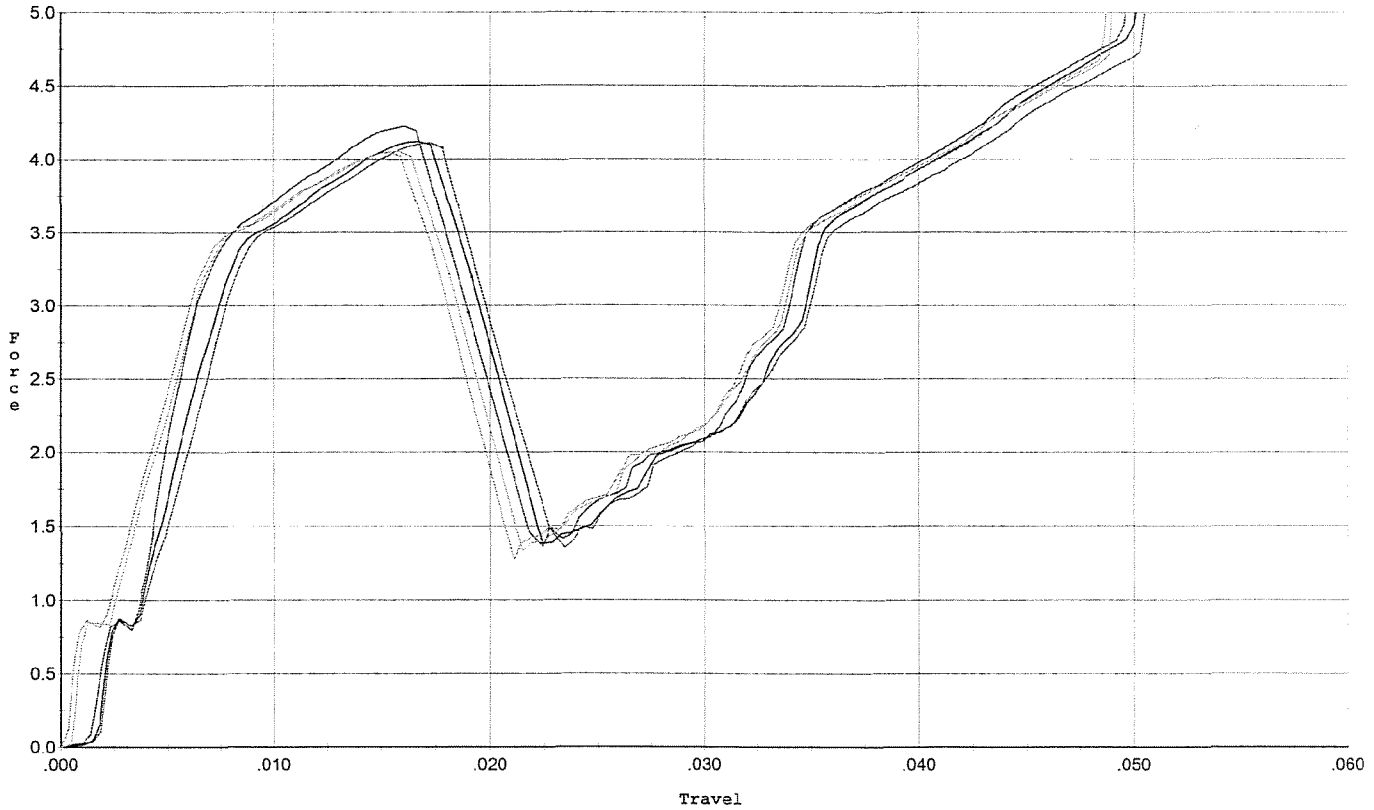
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.014	0.004	0.037	0.023		Set Trigger
2	2.471	0.014	0.00	0.037	0.023		Set Trigger
3	2.504	0.015	0.00	0.037	0.023		Set Trigger
4	2.447	0.014	0.00	0.037	0.023		Set Trigger
5	2.390	0.015	0.00	0.037	0.025		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.227	0.019	0.00	0.032	0.050		Set Trigger
2	4.121	0.019	0.00	0.032	0.049		Set Trigger
3	4.112	0.018	0.002	0.032	0.045		Set Trigger
4	4.052	0.018	0.002	0.032	0.049		Set Trigger
5	4.045	0.017	0.00	0.032	0.047		Set Trigger

A. 4.11