

6680 7767

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



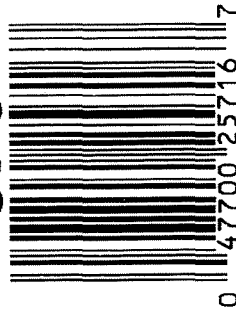
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6807767

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807767

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	RP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	RP
460	CHECK HEADSPACE	MAGYA - FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	3/5/09	(A)
490	MAGNAFLUX BOLT		3/5/09	out
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	JP
520	GOFF BLAST BBL / REC		3/6	unm
540	APPLY COATINGS (BARREL ACTION)		3/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-17-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

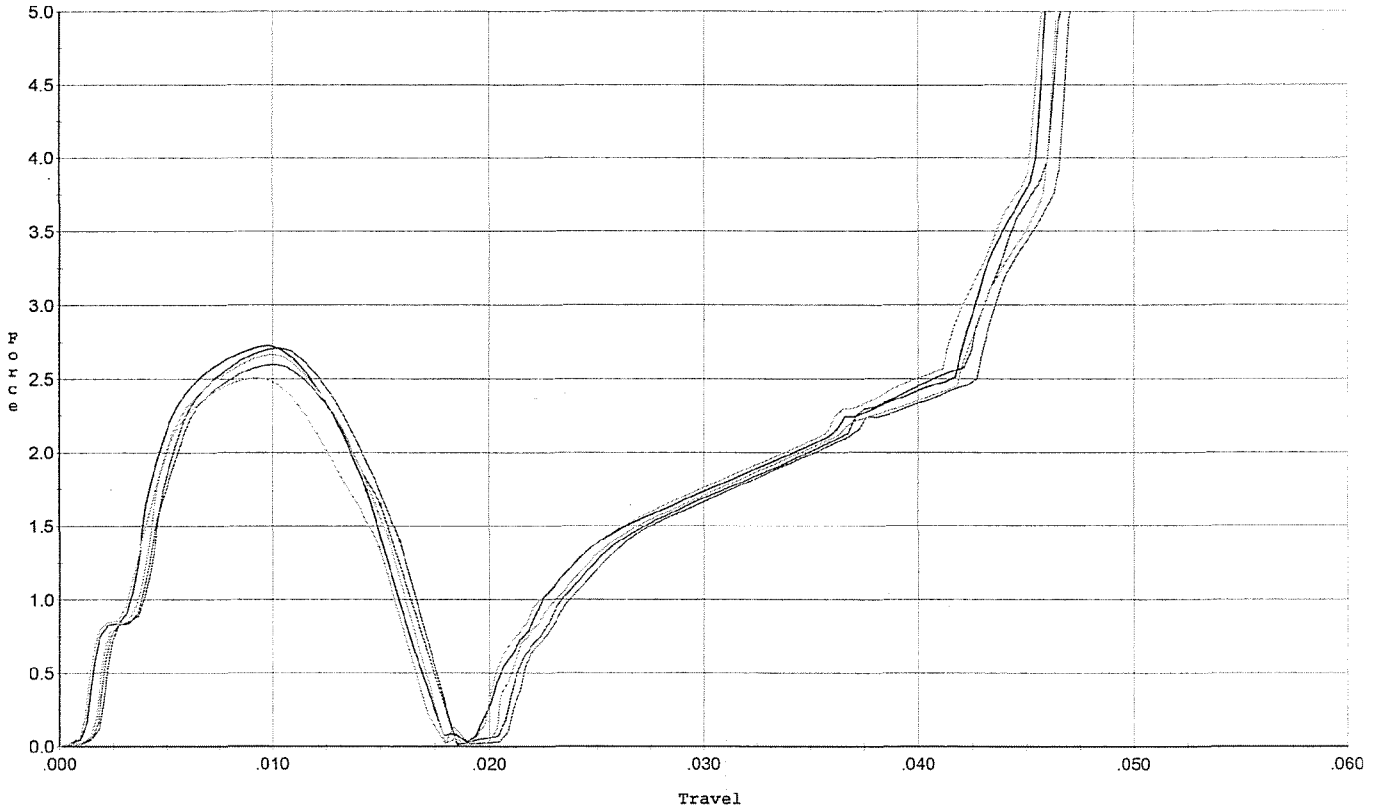
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F004 REV 5/2006				

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



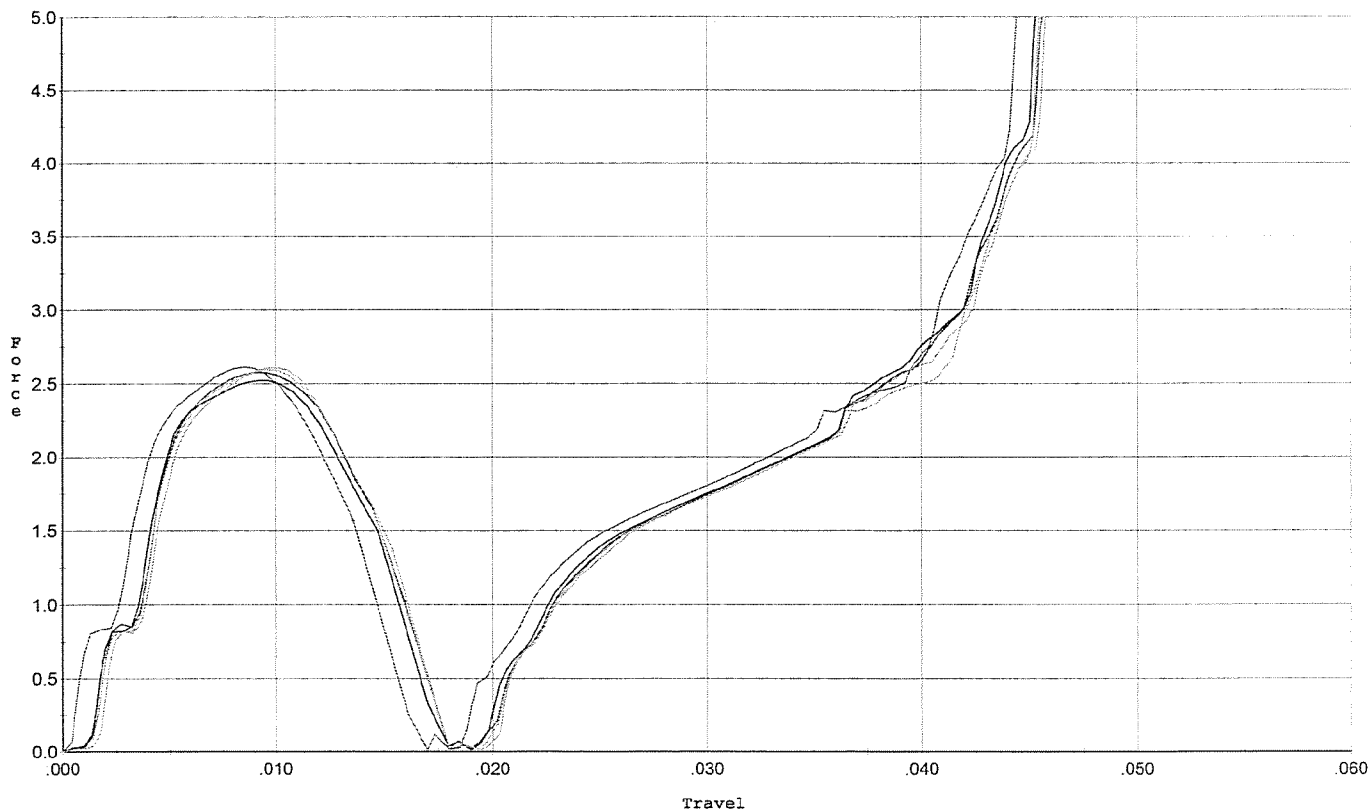
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.016	0.00	0.035	0.027		Set Trigger
2	2.725	0.014	0.00	0.035	0.025		Set Trigger
3	2.597	0.015	0.00	0.036	0.025		Set Trigger
4	2.667	0.015	0.00	0.035	0.026		Set Trigger
5	2.507	0.015	0.00	0.036	0.024		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



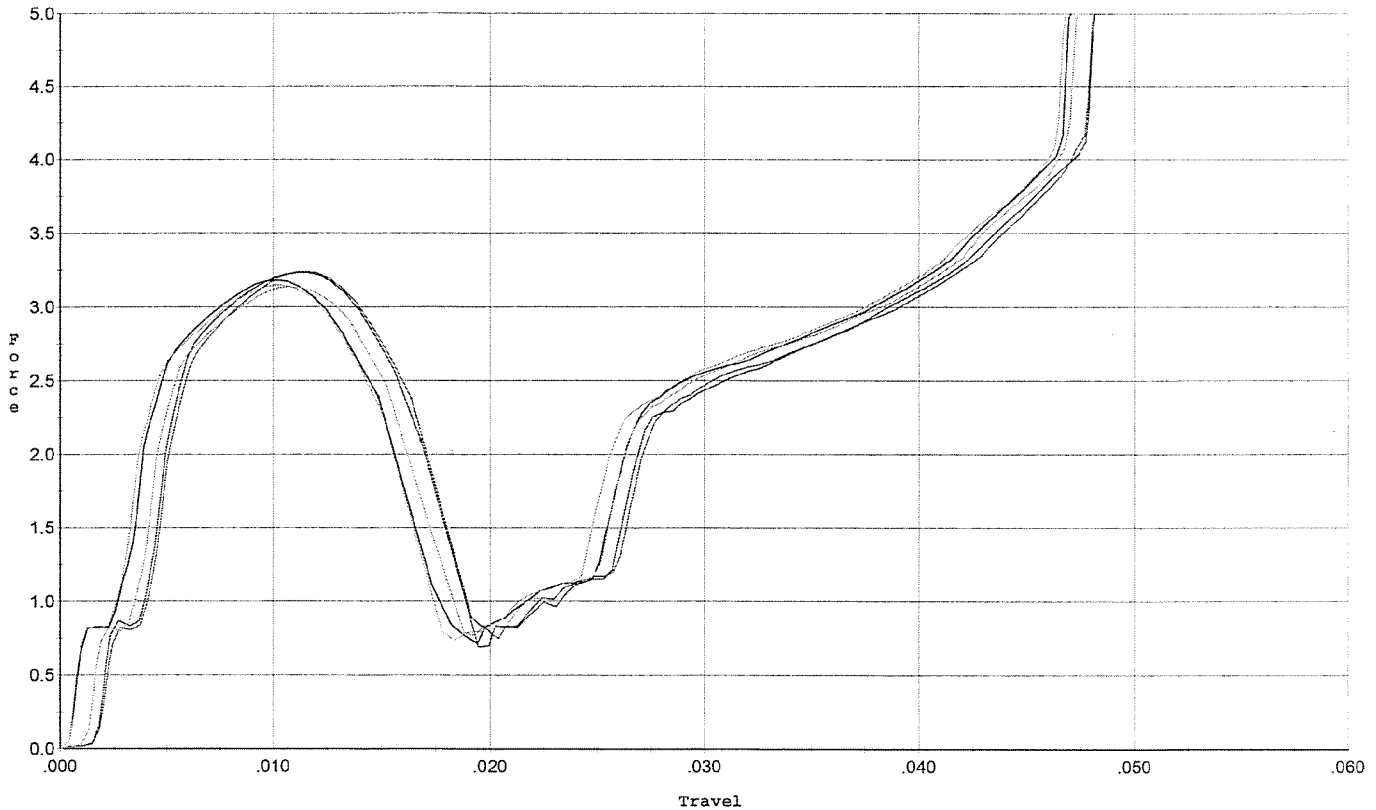
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.016	0.00	0.035	0.026		Set Trigger
2	2.522	0.015	0.00	0.035	0.024		Set Trigger
3	2.613	0.014	0.00	0.035	0.024		Set Trigger
4	2.593	0.016	0.00	0.035	0.026		Set Trigger
5	2.608	0.015	0.00	0.035	0.026		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



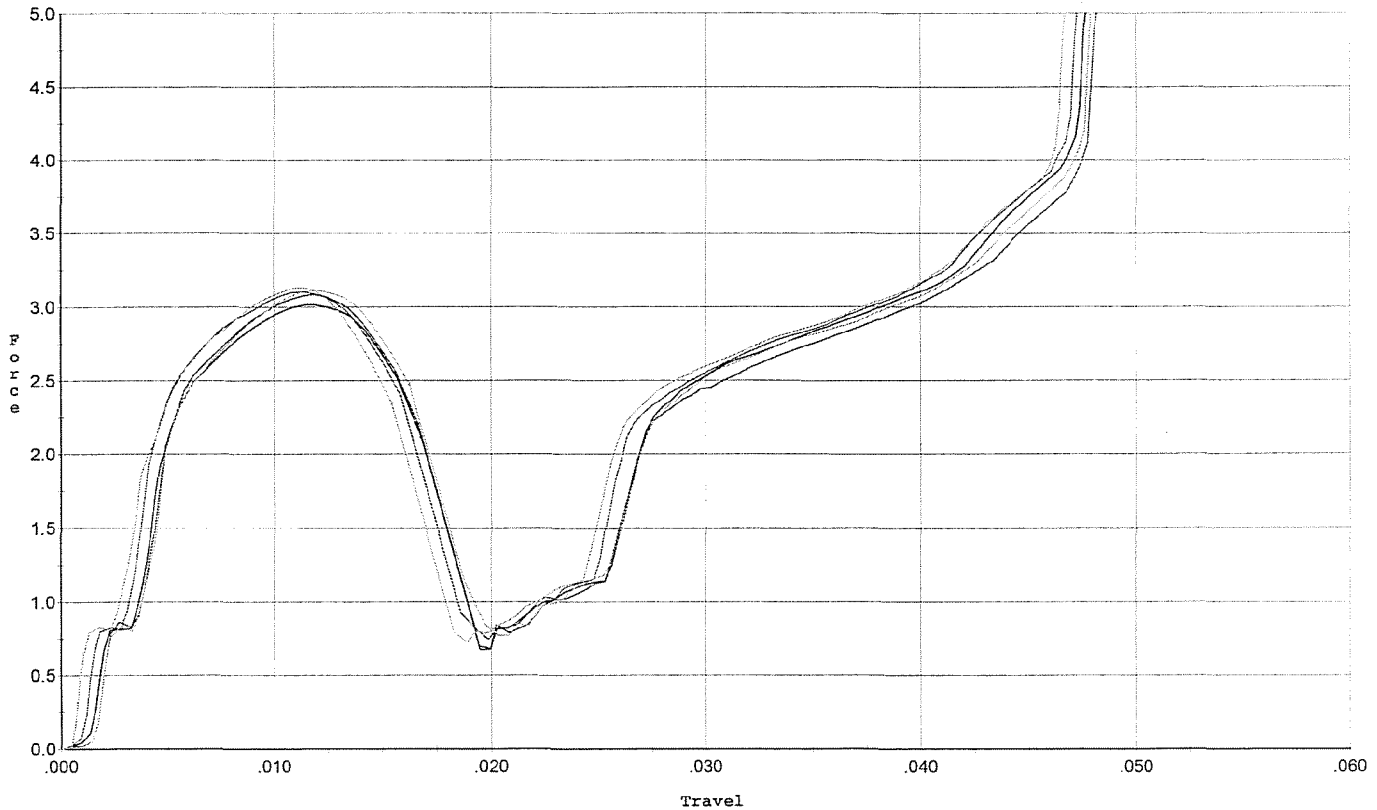
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.232	0.017	0.00	0.034	0.035		Set Trigger
2	3.182	0.015	0.00	0.034	0.032		Set Trigger
3	3.240	0.016	0.00	0.034	0.034		Set Trigger
4	3.148	0.015	0.00	0.034	0.032		Set Trigger
5	3.134	0.015	0.00	0.034	0.031		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



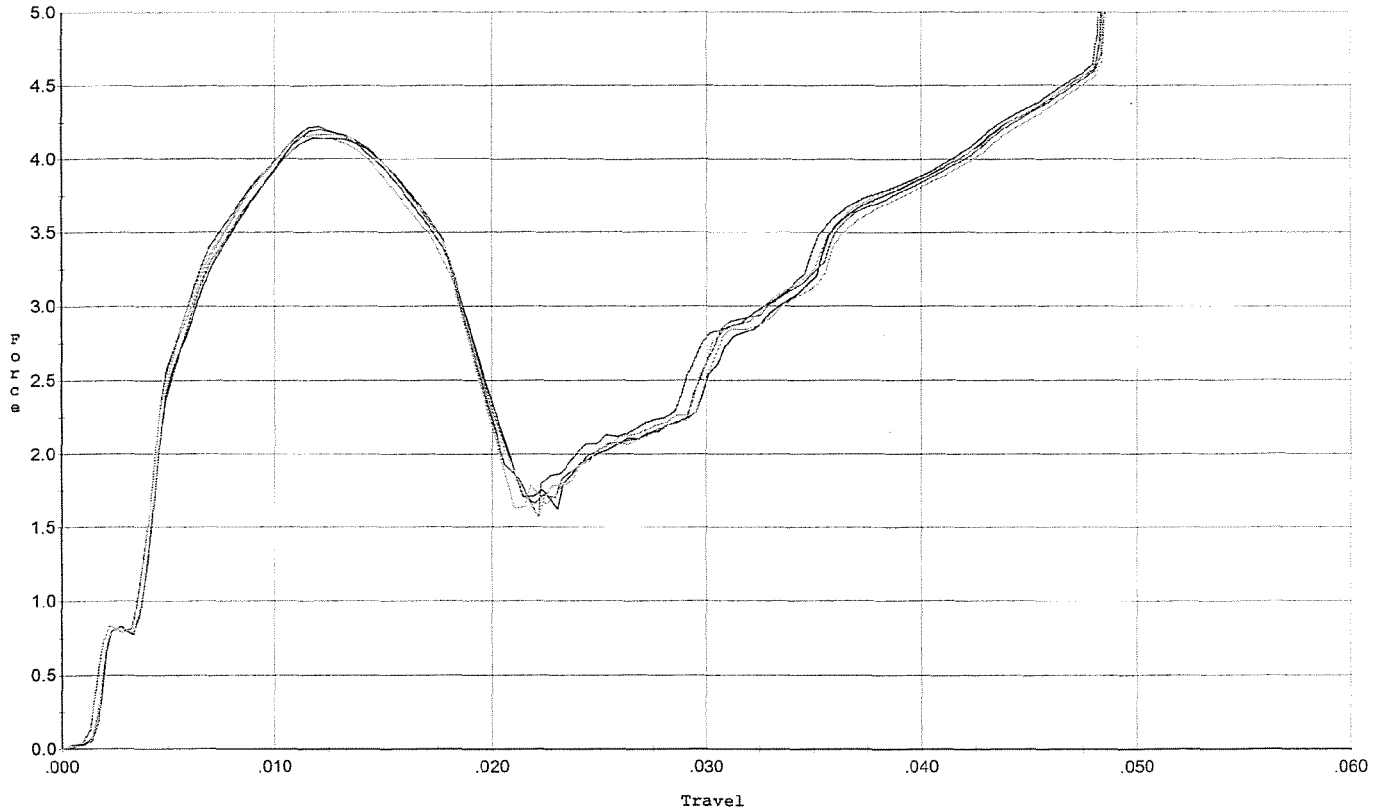
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.017	0.00	0.034	0.034		Set Trigger
2	3.016	0.017	0.00	0.033	0.034		Set Trigger
3	3.104	0.016	0.00	0.033	0.033		Set Trigger
4	3.110	0.016	0.00	0.033	0.033		Set Trigger
5	3.131	0.015	0.00	0.033	0.033		Set Trigger

A 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



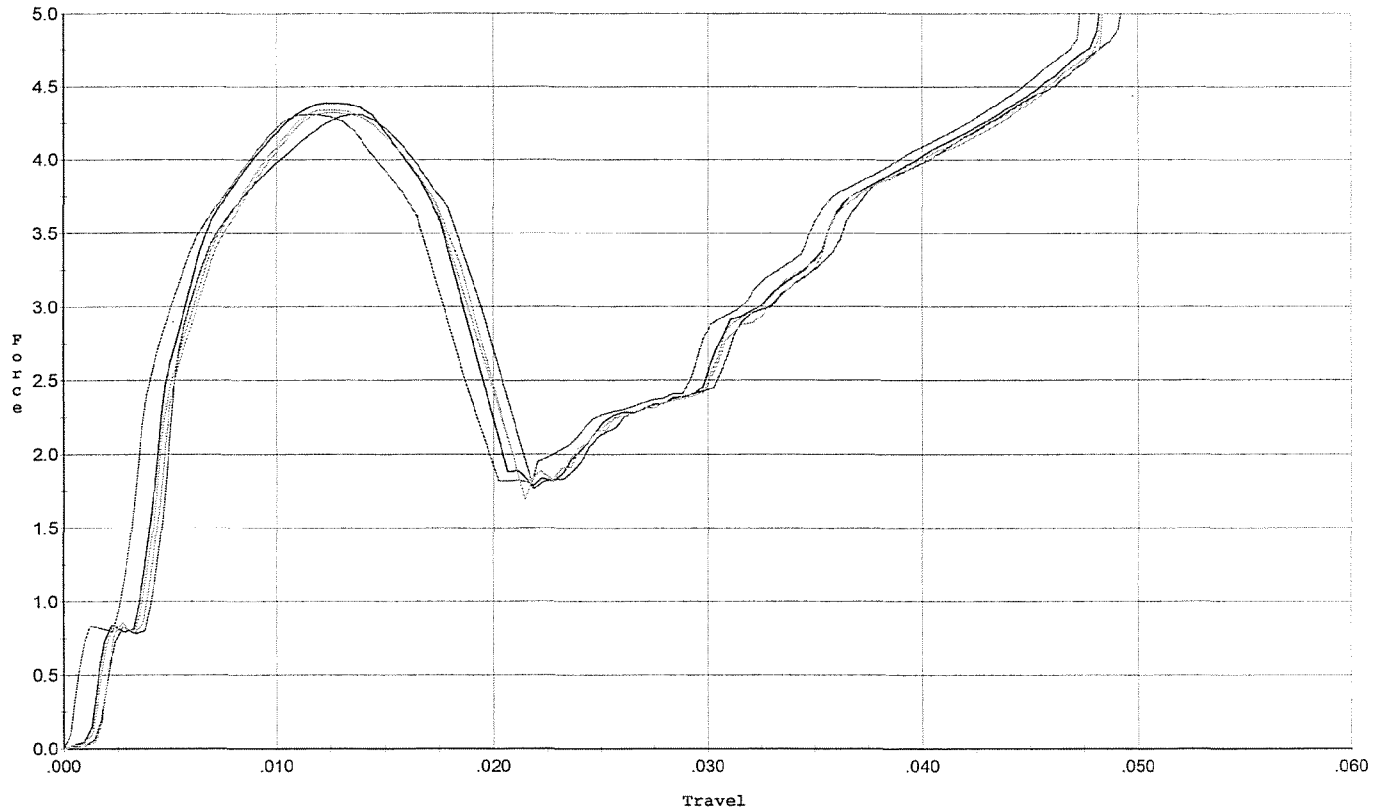
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.018	0.00	0.031	0.048		Set Trigger
2	4.203	0.018	0.00	0.031	0.047		Set Trigger
3	4.141	0.018	0.00	0.031	0.047		Set Trigger
4	4.167	0.018	0.00	0.031	0.048		Set Trigger
5	4.153	0.018	0.00	0.031	0.049		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



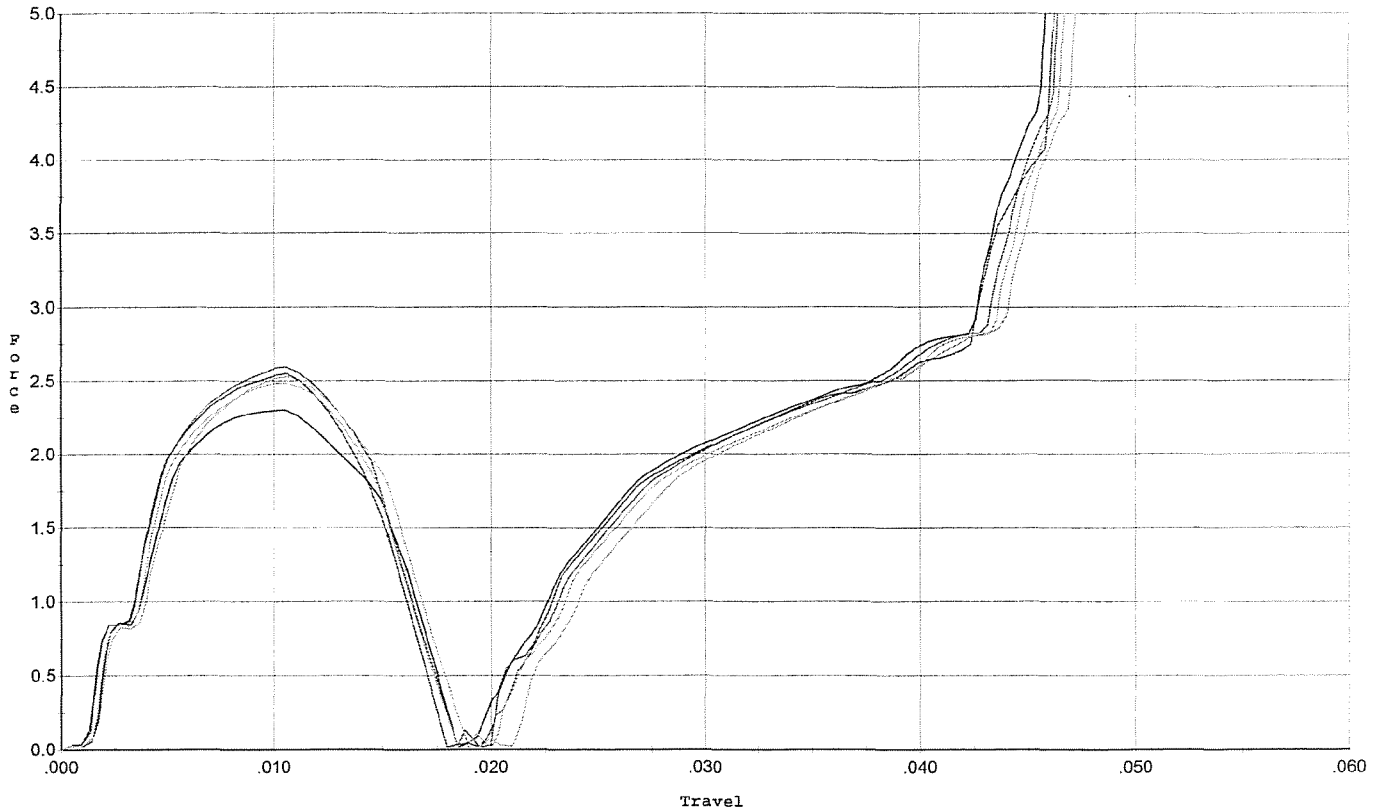
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.019	0.00	0.031	0.053		Set Trigger
2	4.387	0.018	0.00	0.031	0.049		Set Trigger
3	4.310	0.016	0.003	0.031	0.047		Set Trigger
4	4.340	0.019	0.004	0.030	0.053		Set Trigger
5	4.322	0.019	0.00	0.031	0.050		Set Trigger

A. 4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



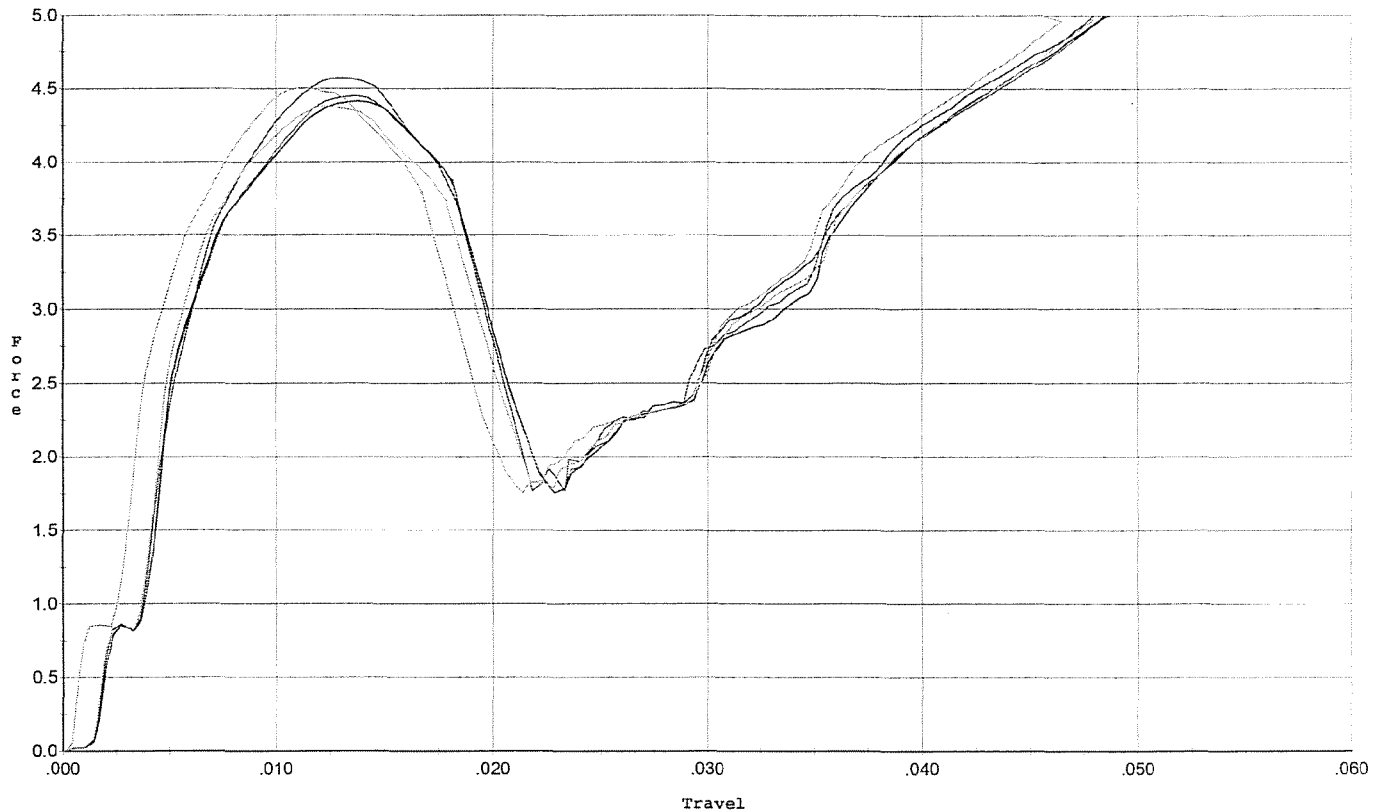
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.015	0.00	0.035	0.026		Set Trigger
2	2.304	0.016	0.00	0.034	0.025		Set Trigger
3	2.596	0.015	0.00	0.035	0.025		Set Trigger
4	2.486	0.015	0.00	0.035	0.024		Set Trigger
5	2.528	0.015	0.00	0.035	0.025		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.571	0.018	0.00	0.030	0.053		Set Trigger
2	4.415	0.018	0.00	0.031	0.051		Set Trigger
3	4.450	0.018	0.00	0.031	0.051		Set Trigger
4	4.383	0.018	0.00	0.030	0.050		Set Trigger
5	4.506	0.017	0.00	0.030	0.050		Set Trigger

A. 4.46