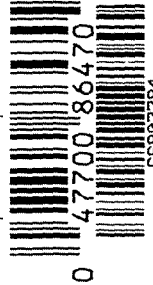


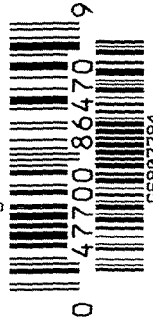
G-6807784

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

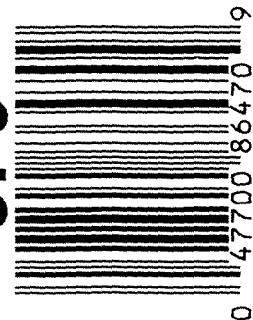
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807784

UPC



GUN SERIAL # G6807784

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	J.P.D.
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	J.P.D.
460	CHECK HEADSPACE		2-12-09	J.P.D.
470	DIS-ASSEMBLE ACTION		2-12-09	J.P.D.
472	SERIALIZE BOLT HANDLE		2-13-09	RTC
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION		2-18-09	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2-19-09	RG
520	GOFF BLAST BBL / REC		19-Feb-09	Amk
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

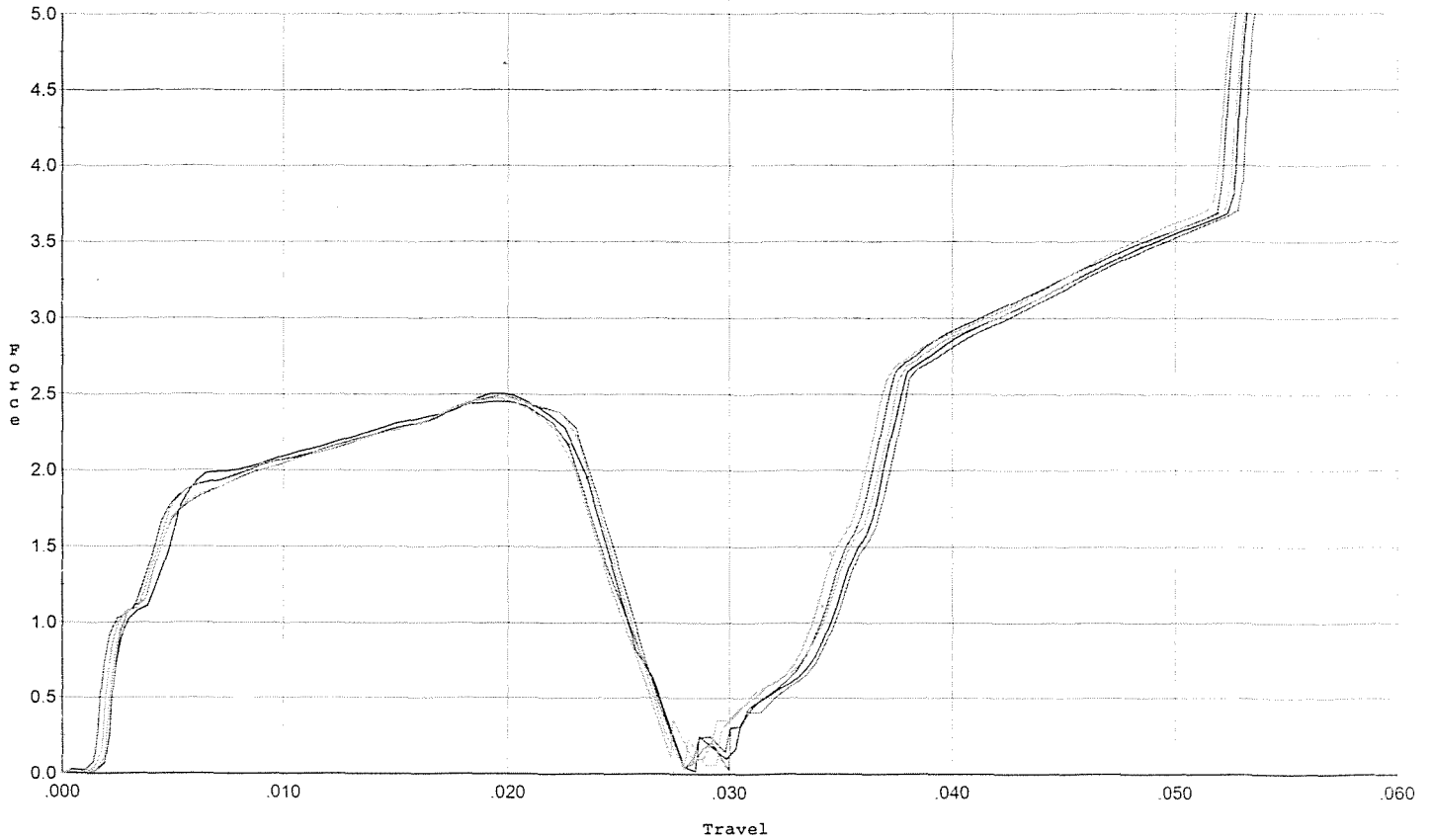
560	F) SAFETY ON FORCE	10 LBS MAX	<u>5</u>	<u>5</u>	<u>5</u>	3-12-09	W/W		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	3-12-09	W/W		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>022</u>	<u>023</u>	<u>023</u>	3-12-09	W/W		
	J) ASSEMBLE STOCK					3-9-09	SPD		
	K) ASSEMBLE SWIVEL STUDS					3-12-09	W/W		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-11-09	TC		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					3-11-09	W/W		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	W/W		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.68</u>	<u>2.72</u>	<u>2.68</u>	<u>2.67</u>	3-12-09	W/W
	C) FUNCTION					3-12-09	W/W		
690	PACK					5-28-09	W/W		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



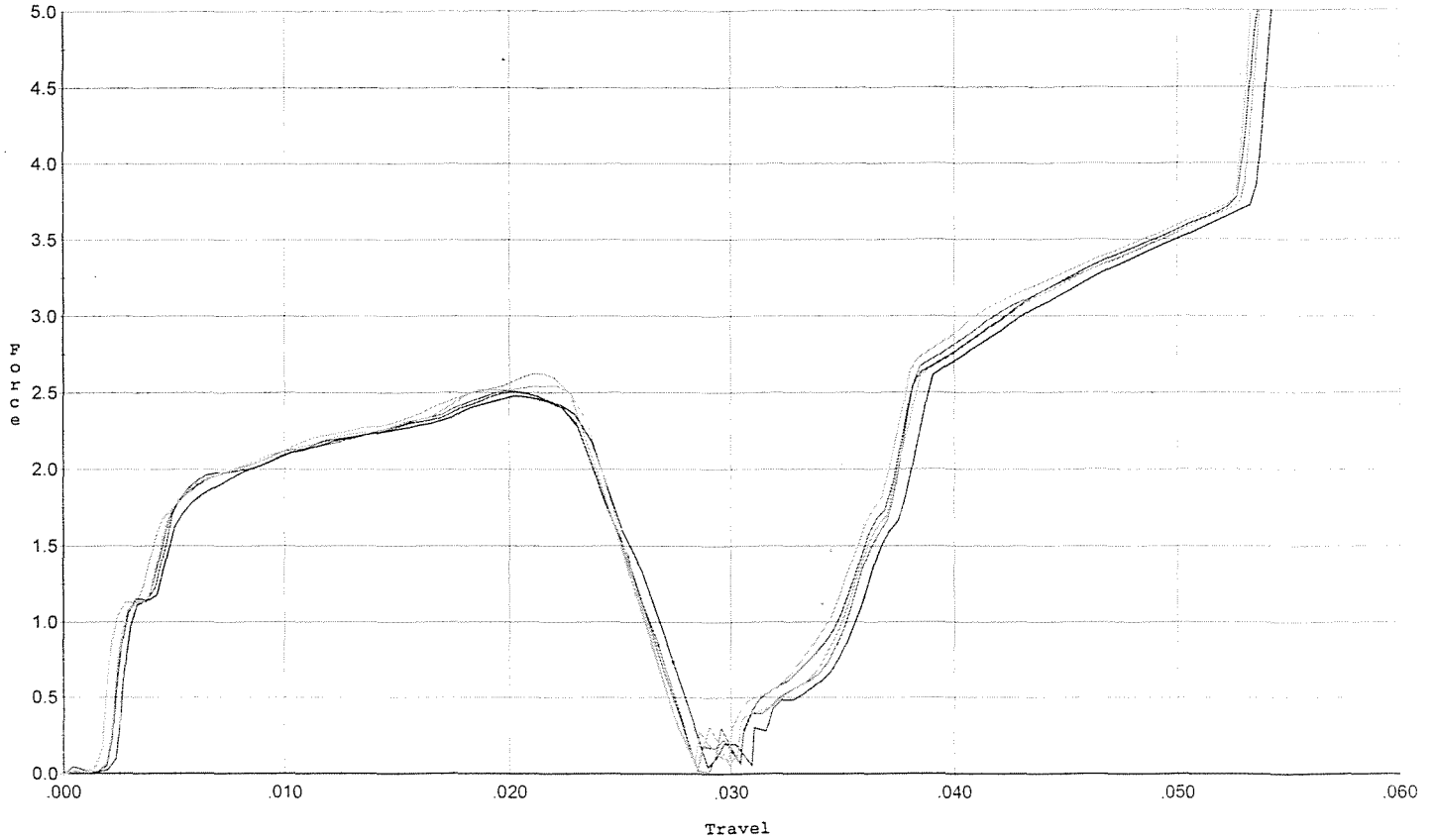
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.023	0.00	0.035	0.041		Set Trigger
2	2.504	0.024	0.002	0.035	0.042		Set Trigger
3	2.491	0.025	0.002	0.035	0.044		Set Trigger
4	2.492	0.023	0.00	0.035	0.042		Set Trigger
5	2.469	0.023	0.00	0.034	0.041		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



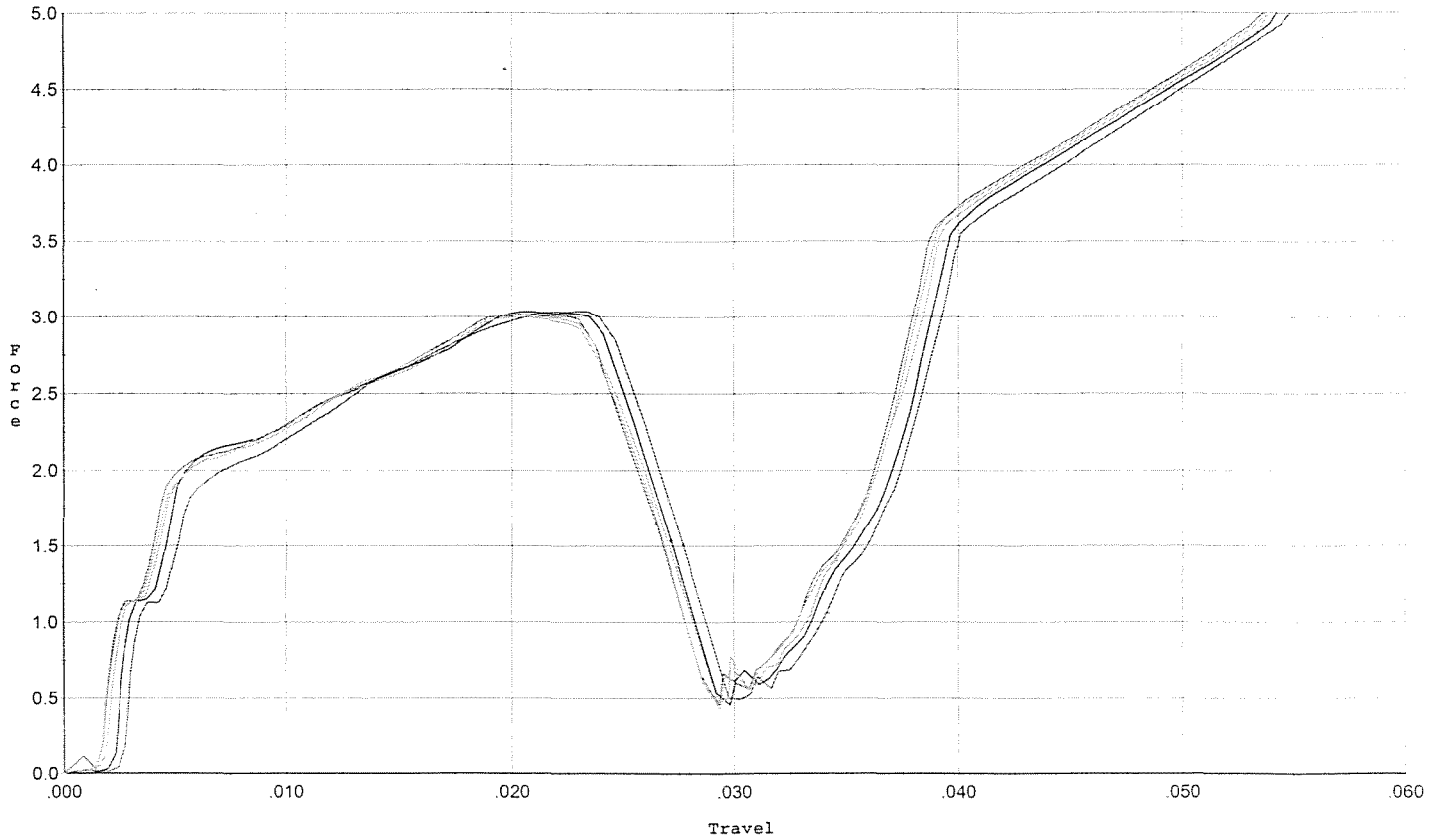
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.025	0.002	0.035	0.046		Set Trigger
2	2.478	0.027	0.00	0.034	0.048		Set Trigger
3	2.510	0.027	0.002	0.034	0.048		Set Trigger
4	2.542	0.025	0.002	0.034	0.047		Set Trigger
5	2.626	0.026	0.00	0.035	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



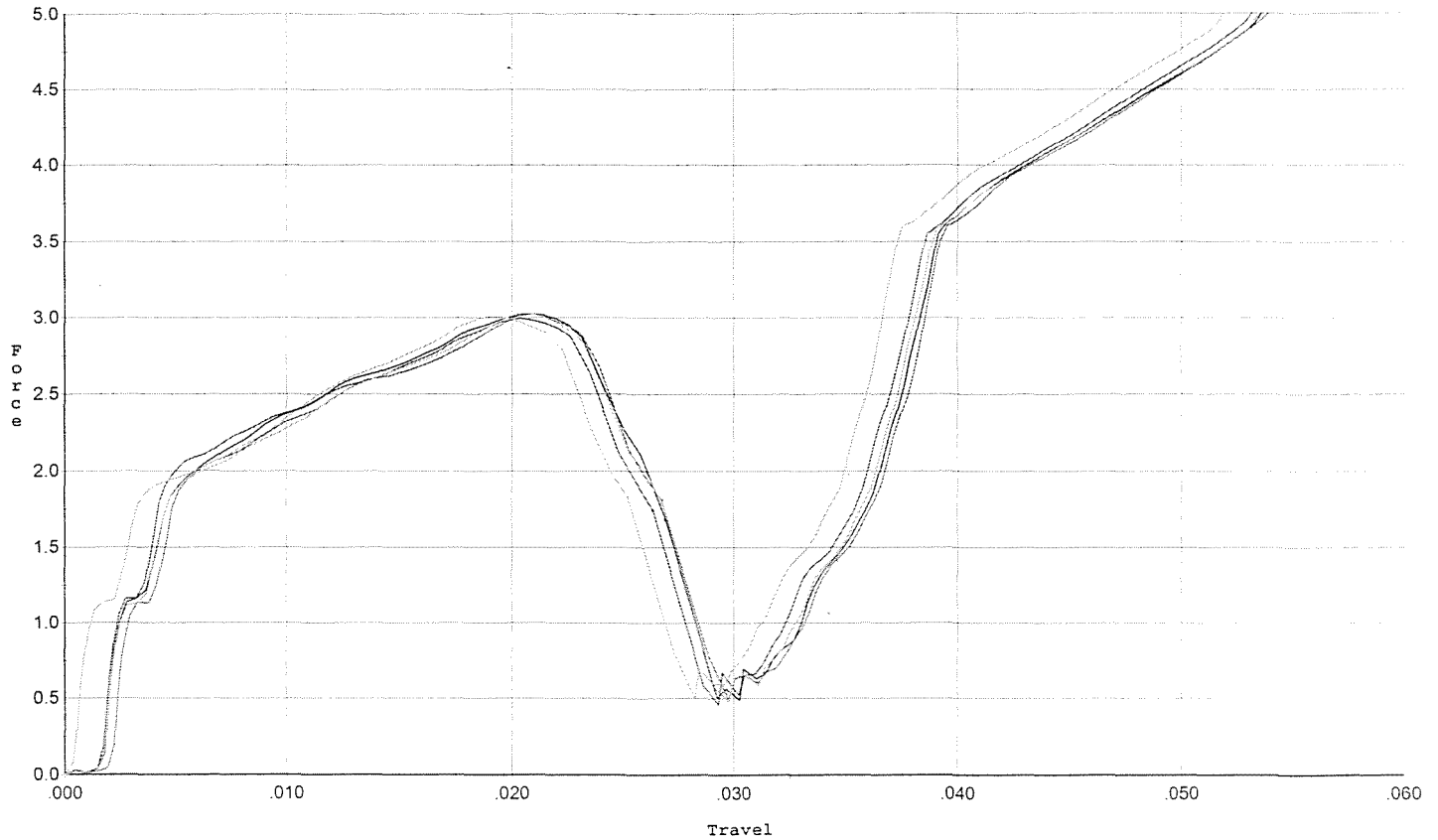
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.038	0.028	0.003	0.033	0.057		Set Trigger
2	3.039	0.027	0.00	0.033	0.057		Set Trigger
3	3.017	0.026	0.00	0.033	0.056		Set Trigger
4	3.022	0.026	0.00	0.033	0.055		Set Trigger
5	3.001	0.028	0.00	0.033	0.057		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



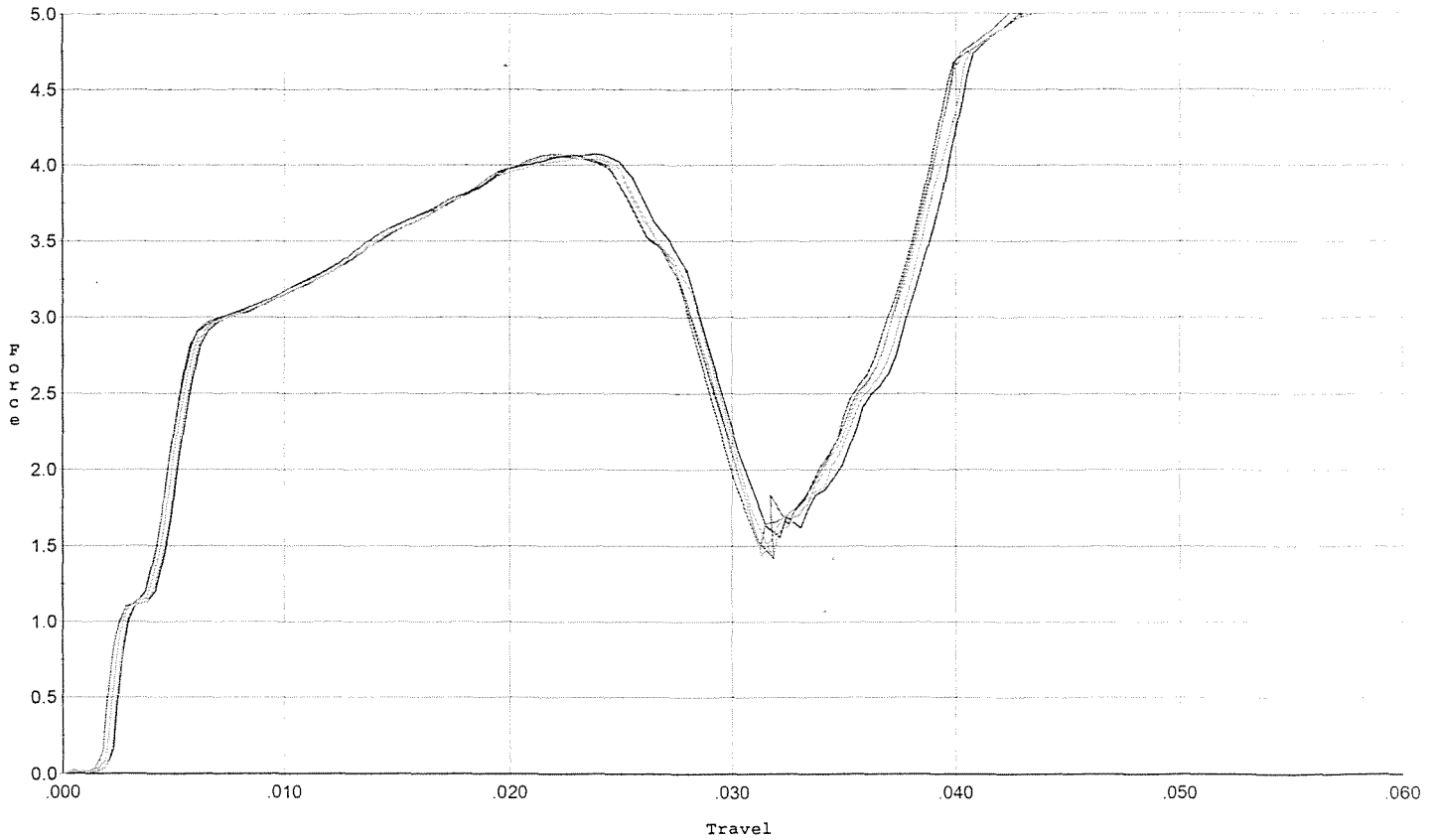
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.997	0.026	0.00	0.032	0.056		Set Trigger
2	3.026	0.027	0.00	0.033	0.057		Set Trigger
3	3.028	0.027	0.00	0.033	0.055		Set Trigger
4	3.031	0.027	0.00	0.033	0.056		Set Trigger
5	3.008	0.025	0.00	0.032	0.055		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



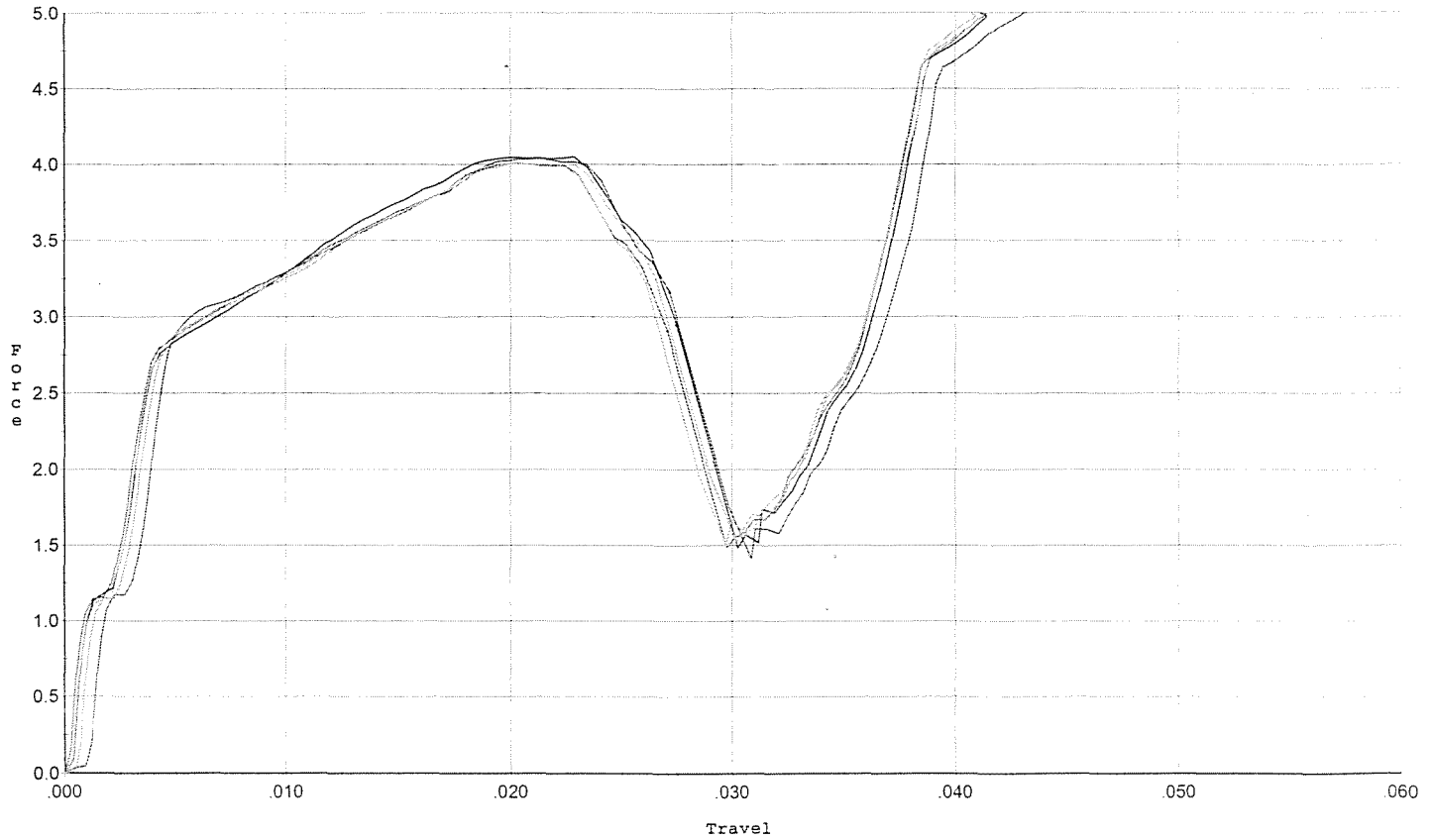
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.029	0.00	0.024	0.083		Set Trigger
2	4.074	0.028	0.002	0.025	0.079		Set Trigger
3	4.074	0.028	0.00	0.025	0.079		Set Trigger
4	4.045	0.029	0.00	0.024	0.082		Set Trigger
5	4.074	0.028	0.00	0.024	0.080		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



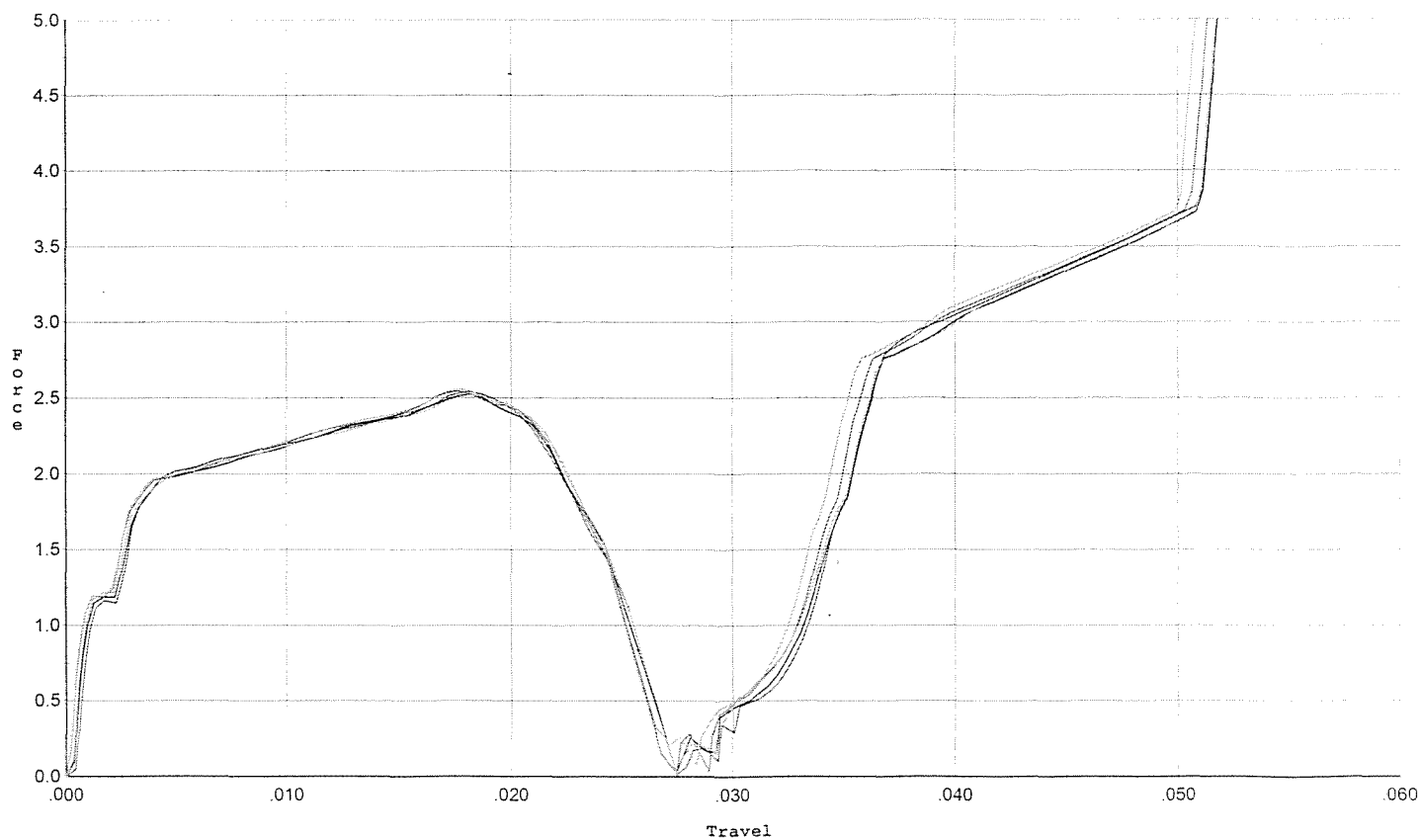
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.027	0.00	0.026	0.080		Set Trigger
2	4.050	0.028	0.00	0.025	0.083		Set Trigger
3	4.006	0.027	0.00	0.025	0.081		Set Trigger
4	4.009	0.026	0.00	0.026	0.077		Set Trigger
5	4.004	0.027	0.00	0.025	0.079		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



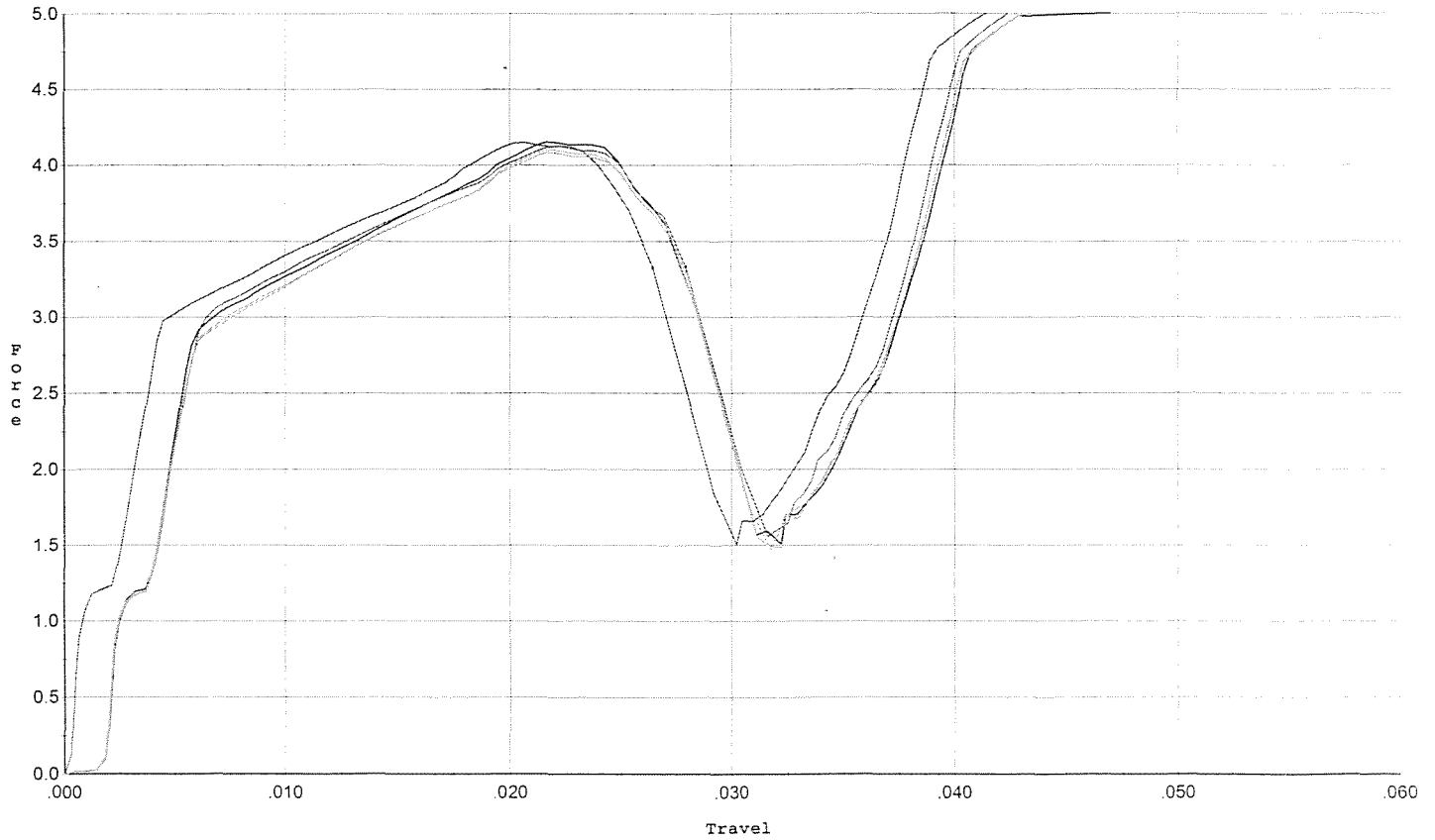
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.025	0.00	0.033	0.049		Set Trigger
2	2.523	0.026	0.00	0.033	0.049		Set Trigger
3	2.543	0.024	0.00	0.033	0.048		Set Trigger
4	2.518	0.025	0.00	0.033	0.049		Set Trigger
5	2.556	0.024	0.00	0.032	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.026	0.00	0.025	0.081		Set Trigger
2	4.152	0.028	0.00	0.025	0.082		Set Trigger
3	4.126	0.028	0.00	0.024	0.081		Set Trigger
4	4.101	0.028	0.00	0.024	0.081		Set Trigger
5	4.085	0.028	0.00	0.024	0.081		Set Trigger

Avg 4.12