

G6807808

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

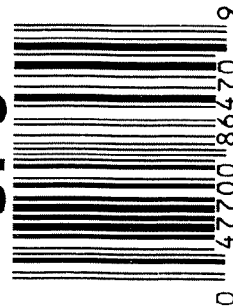
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807808

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7808

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TK
480	MAGNAFLUX BBL ACTION		2-7-09	HS
490	MAGNAFLUX BOLT		2-7-09	MR
500	ROLLMARK CALIBER		2-9-09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

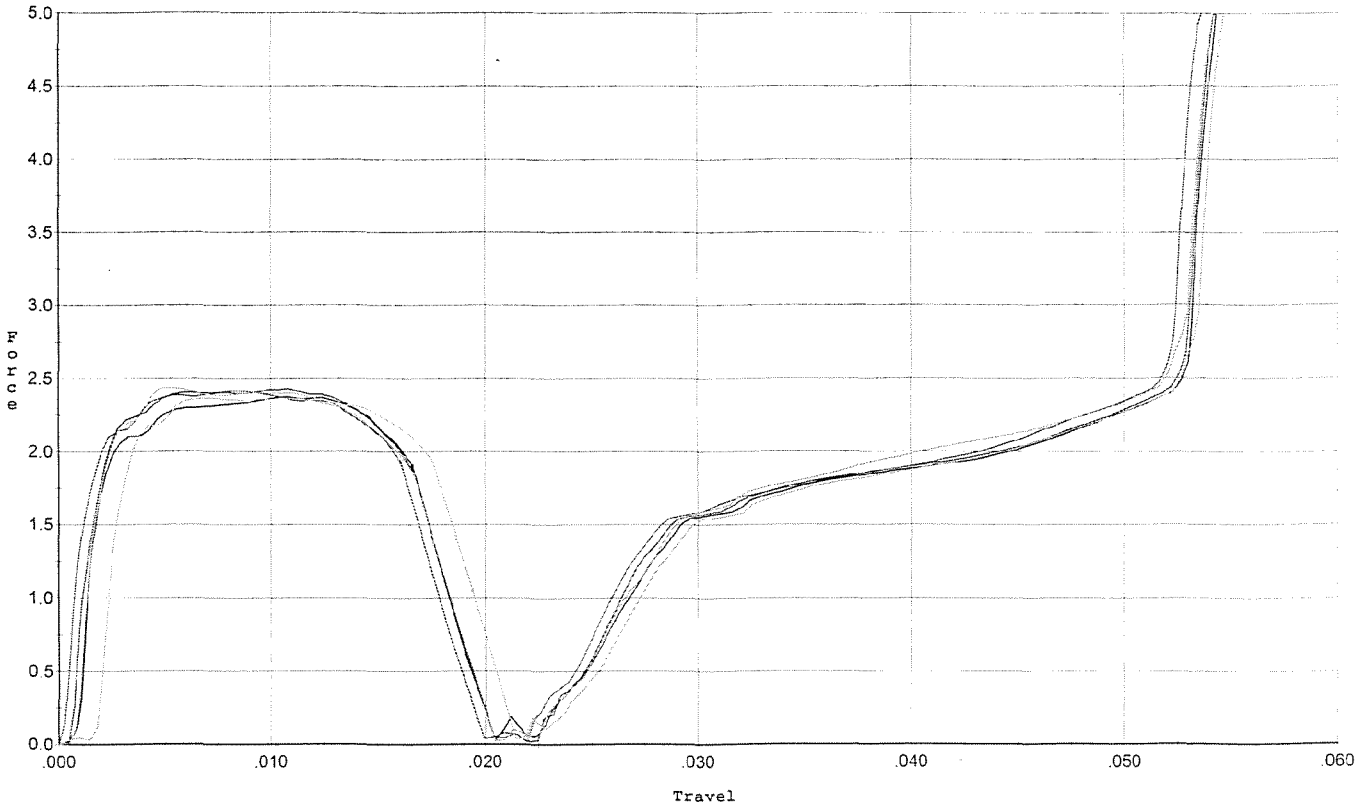
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>20</u> <u>30</u>	2-17-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	2-17-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-17-09	L N
	J) ASSEMBLE STOCK		2-11-09	L N
	K) ASSEMBLE SWIVEL STUDS		2-17-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	L N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TL
670	FINAL INSPECTION A) HEADSPACE		2-17-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.34</u> <u>2.33</u> <u>2.26</u> <u>2.42</u>	2-17-09	L N
	C) FUNCTION		2-17-09	L N
690	PACK		2/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



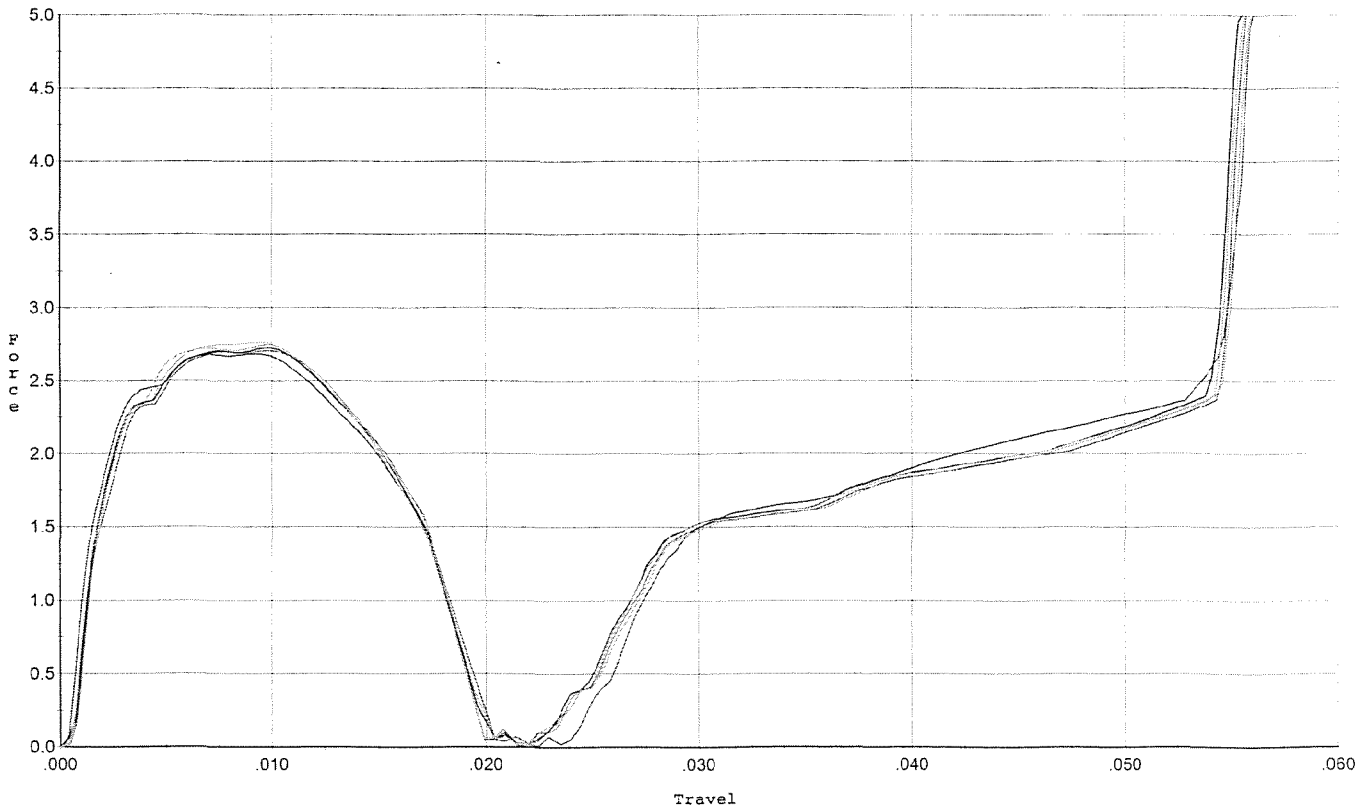
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.017	0.00	0.042	0.033		Set Trigger
2	2.372	0.017	0.00	0.042	0.032		Set Trigger
3	2.414	0.016	0.00	0.042	0.032		Set Trigger
4	2.365	0.019	0.00	0.041	0.035		Set Trigger
5	2.436	0.017	0.00	0.042	0.032		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



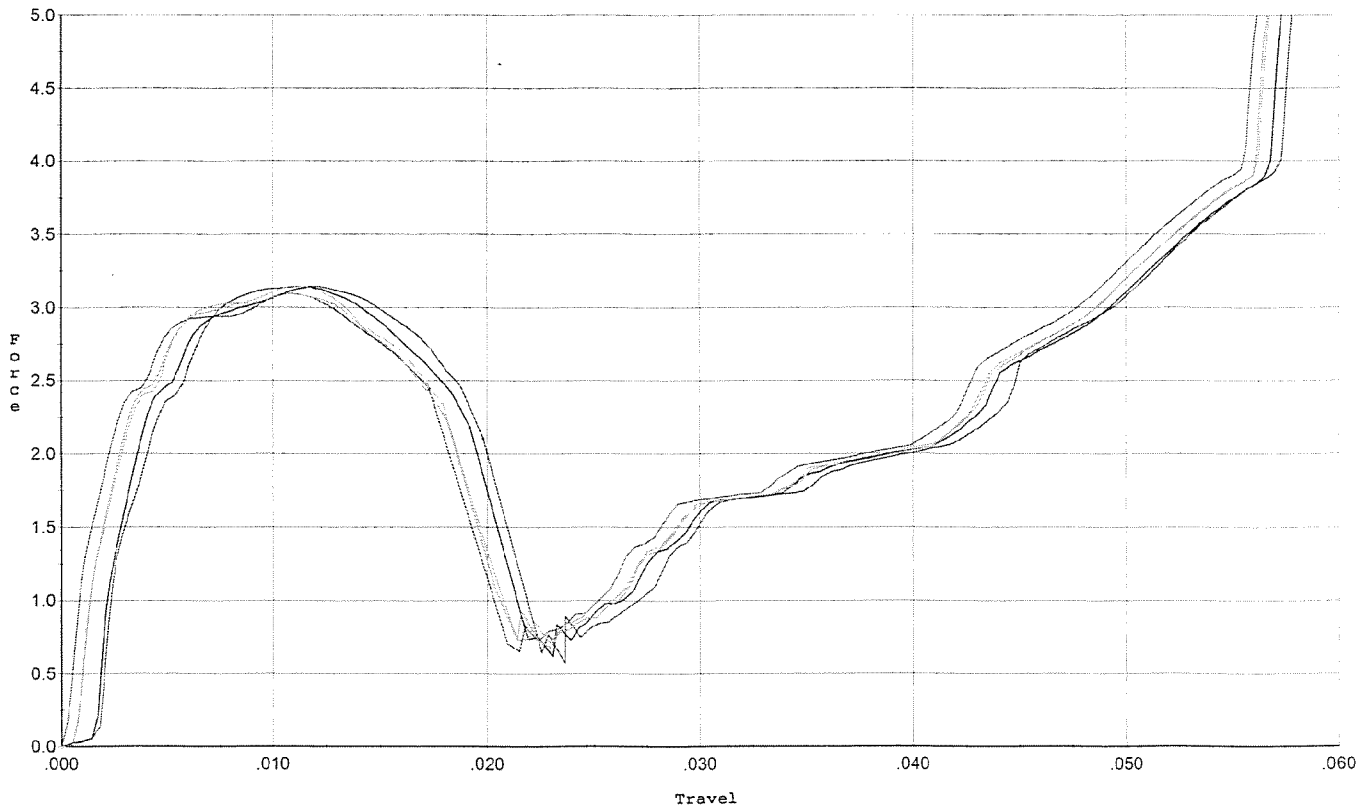
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.017	0.00	0.043	0.035		Set Trigger
2	2.726	0.017	0.00	0.043	0.035		Set Trigger
3	2.706	0.017	0.00	0.044	0.035		Set Trigger
4	2.761	0.017	0.00	0.044	0.035		Set Trigger
5	2.750	0.017	0.00	0.044	0.036		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



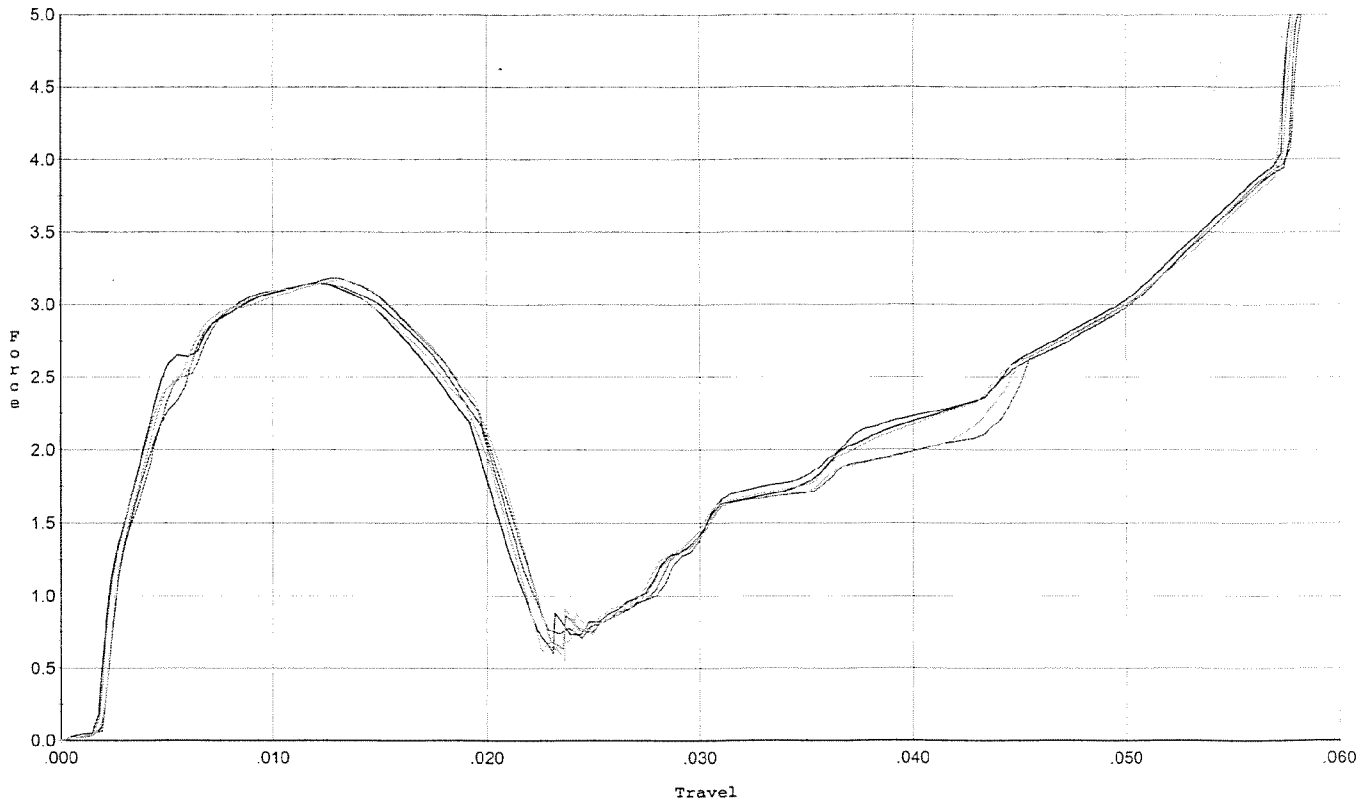
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.020	0.00	0.042	0.045		Set Trigger
2	3.134	0.019	0.00	0.042	0.043		Set Trigger
3	3.098	0.017	0.00	0.042	0.041		Set Trigger
4	3.146	0.018	0.00	0.042	0.042		Set Trigger
5	3.094	0.018	0.00	0.042	0.042		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



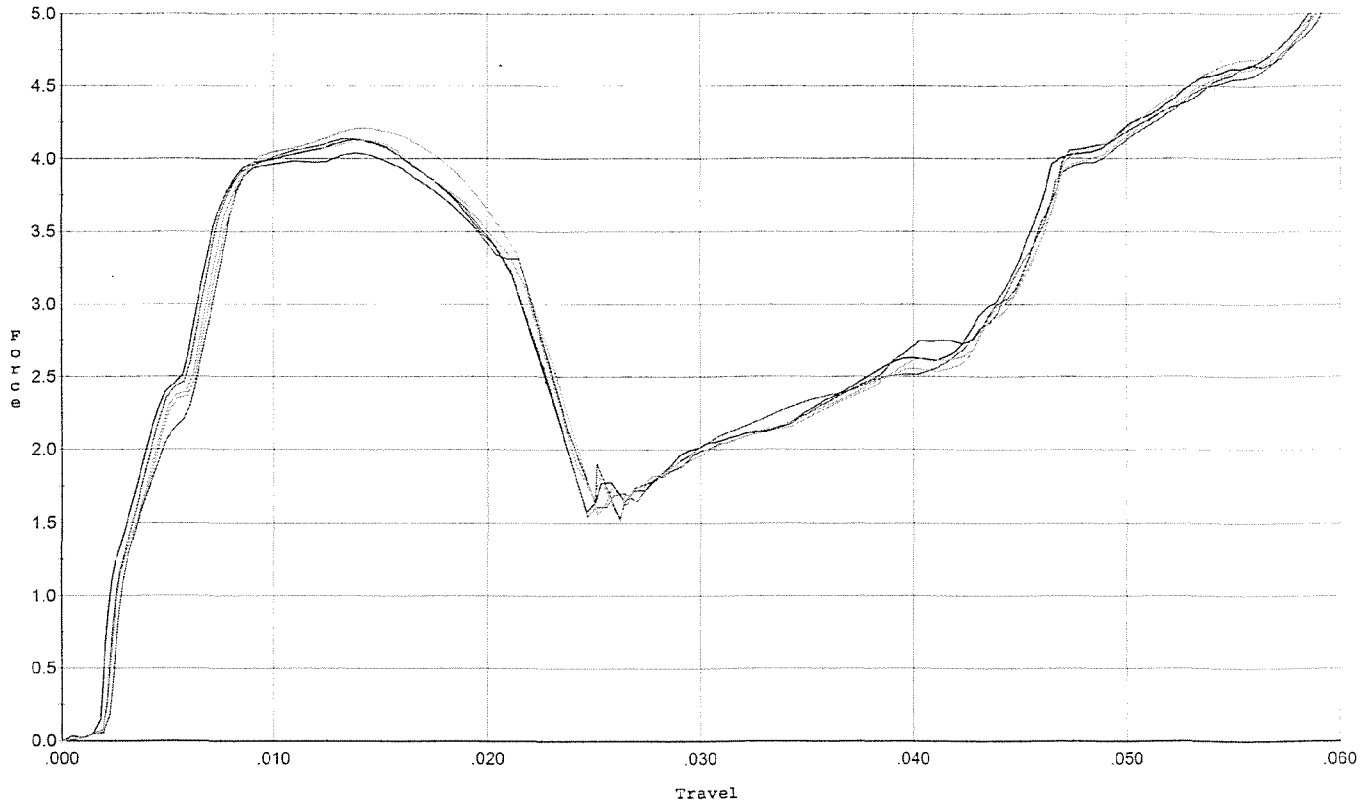
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.020	0.00	0.042	0.043		Set Trigger
2	3.145	0.019	0.00	0.042	0.043		Set Trigger
3	3.179	0.021	0.00	0.042	0.047		Set Trigger
4	3.170	0.021	0.00	0.041	0.046		Set Trigger
5	3.150	0.020	0.00	0.041	0.045		Set Trigger

A.3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



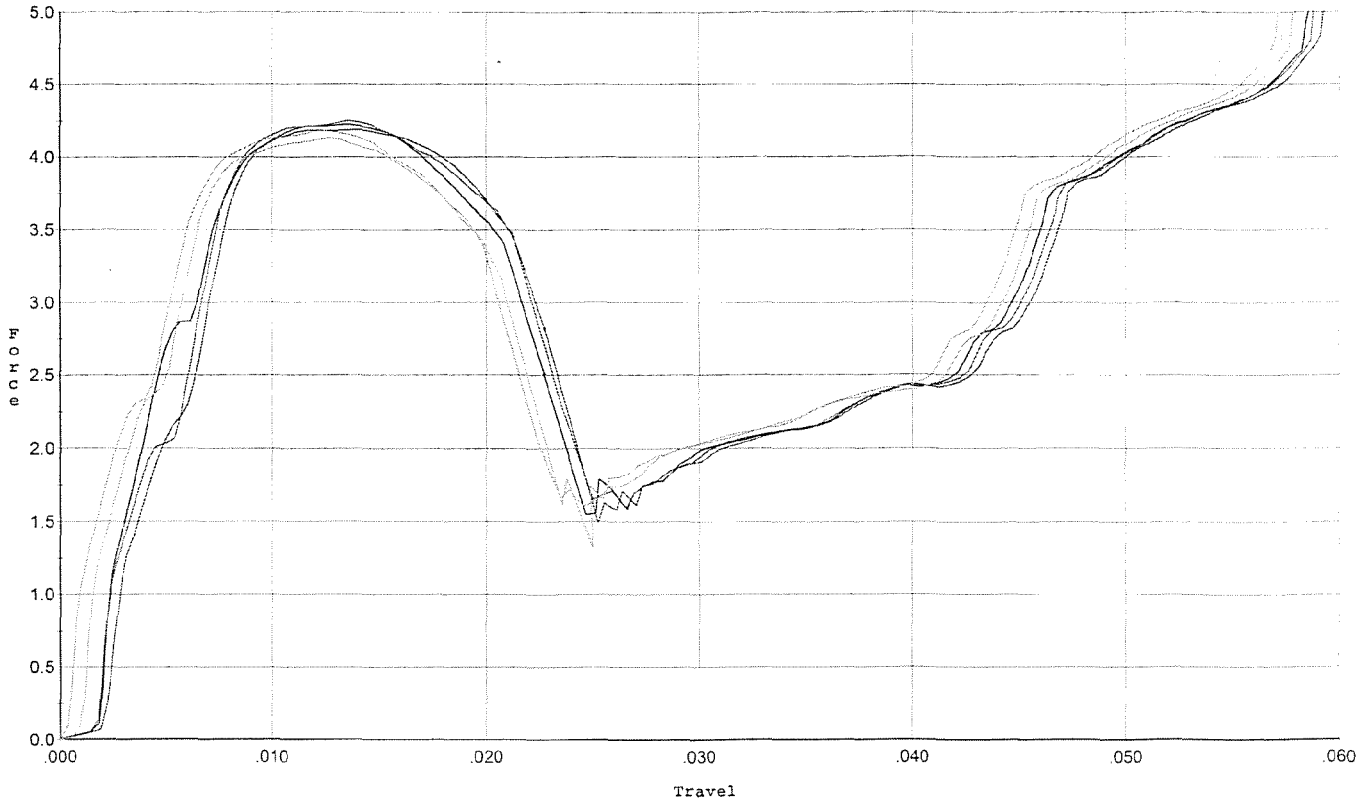
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.021	0.00	0.039	0.059		Set Trigger
2	4.133	0.023	0.00	0.038	0.065		Set Trigger
3	4.139	0.023	0.00	0.038	0.064		Set Trigger
4	4.128	0.022	0.00	0.039	0.061		Set Trigger
5	4.210	0.023	0.00	0.038	0.066		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



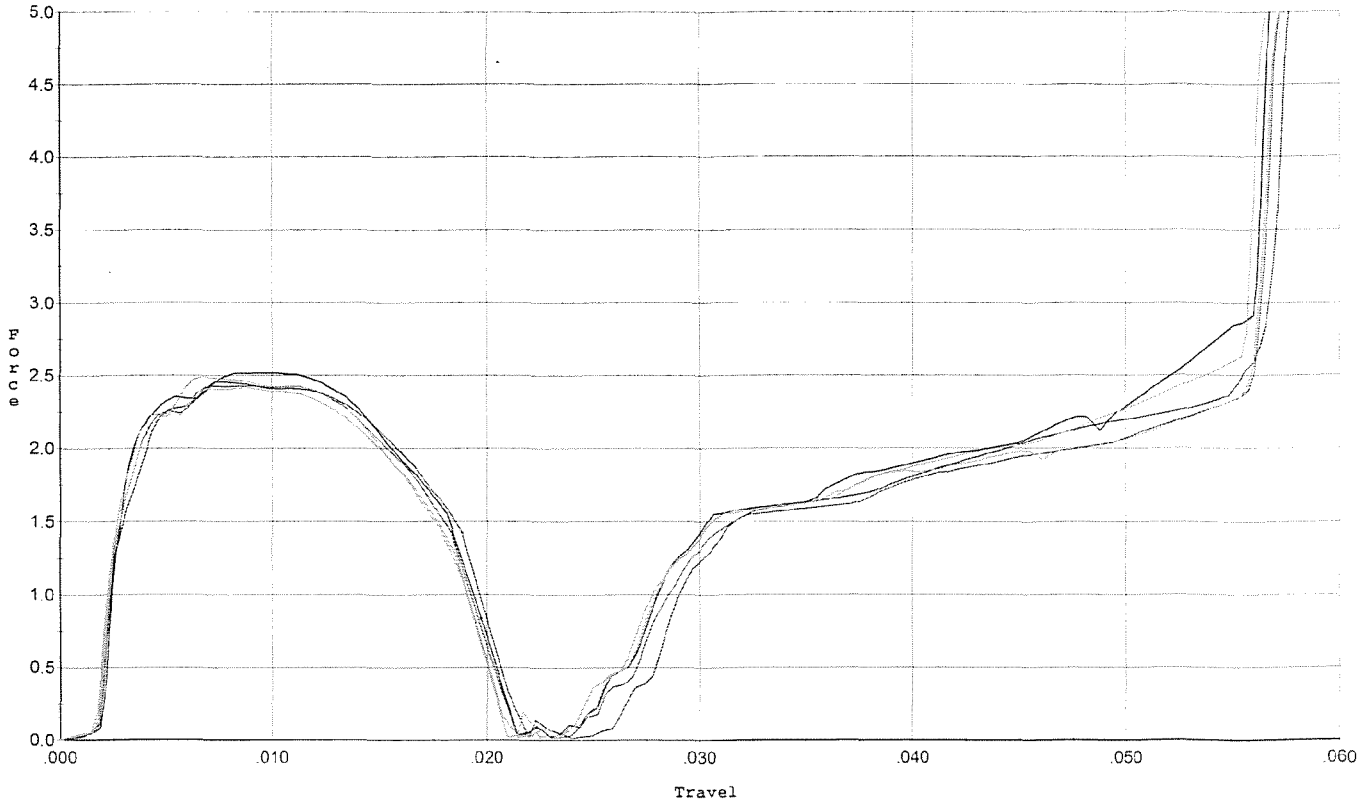
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.023	0.00	0.038	0.065		Set Trigger
2	4.226	0.023	0.00	0.038	0.066		Set Trigger
3	4.249	0.021	0.00	0.038	0.062		Set Trigger
4	4.131	0.021	0.00	0.039	0.061		Set Trigger
5	4.180	0.020	0.00	0.038	0.061		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



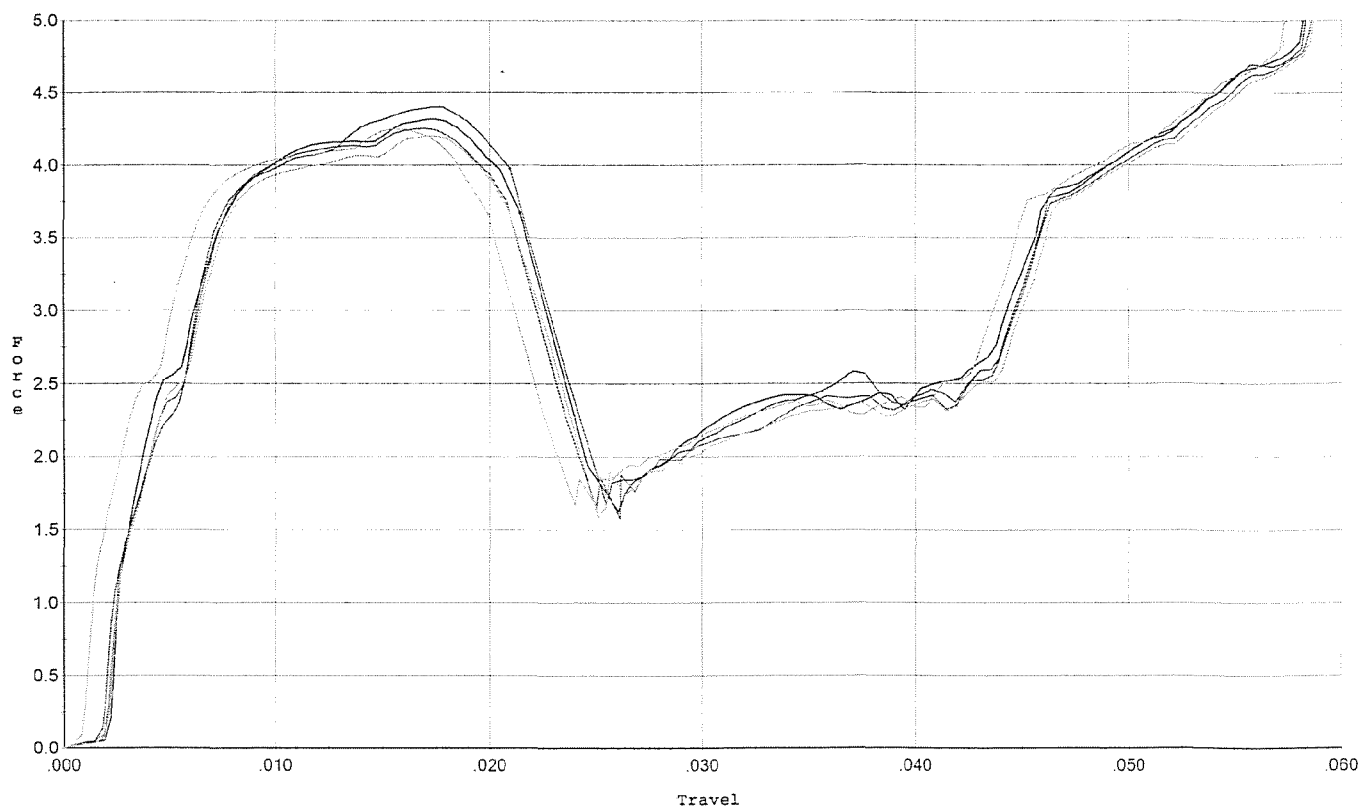
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.019	0.00	0.044	0.034		Set Trigger
2	2.517	0.020	0.00	0.043	0.036		Set Trigger
3	2.430	0.018	0.00	0.044	0.033		Set Trigger
4	2.418	0.019	0.00	0.044	0.033		Set Trigger
5	2.489	0.019	0.00	0.043	0.034		Set Trigger

A.2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.403	0.021	0.00	0.038	0.063		Set Trigger
2	4.318	0.021	0.00	0.037	0.064		Set Trigger
3	4.255	0.021	0.00	0.038	0.061		Set Trigger
4	4.202	0.023	0.00	0.038	0.066		Set Trigger
5	4.250	0.020	0.00	0.038	0.061		Set Trigger

A-4.28