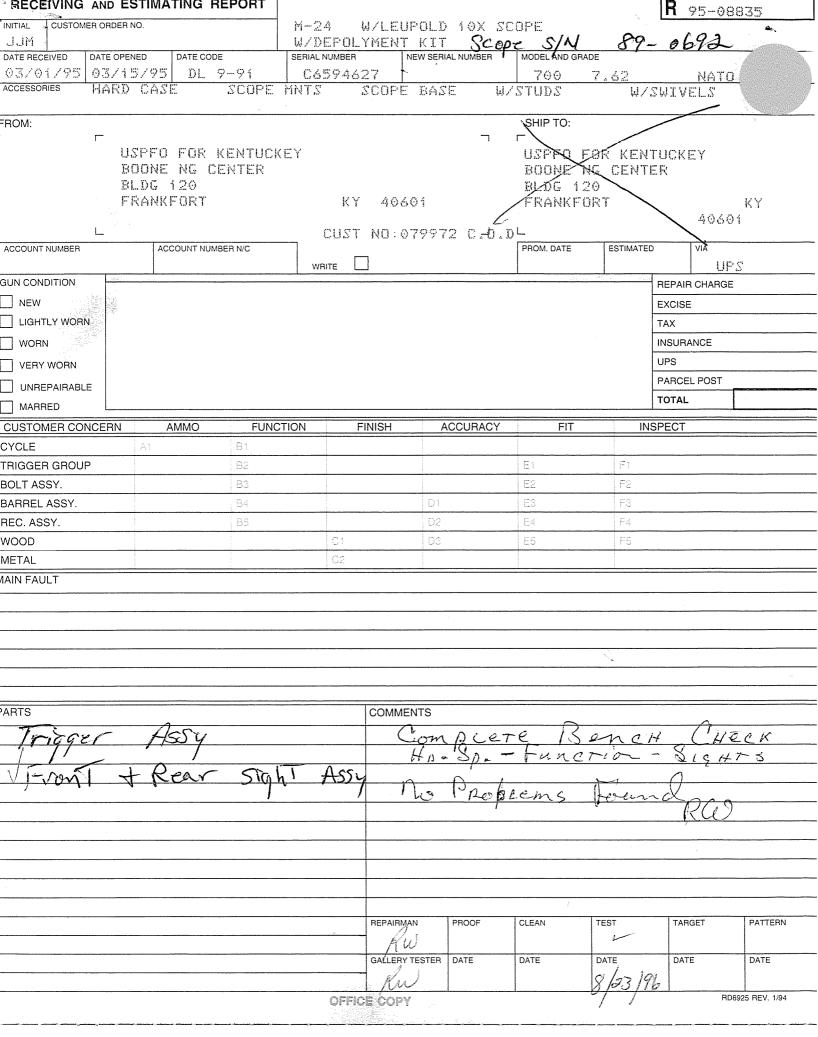
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- 5. American-flag carriers must be used for U.S. Government-financed carriage of personal property (household goods, personal effects, or privately owned vehicles) as prescribed by 46 USC 1241 and U.S. Government-financed movement of freight as prescribed by 49 USC 1517. Statement by authorizing official justifying use of foreign-flag carrier must accompany appropriate voucher. See General Accounting Office standards in 4 CFR 52.2.
- Contractor will return unused or canceled bills of lading to the Government office from which received.

IMPORTANT — Regulations require Original, Shipping Order, and Freight Waybill Original and Carrier's Copy to be surrendered to carrier after signature. Memorandum Copy SF 1103-B must be sent to consignee.

U.S. GOVERNMENT BILL OF LADING **CONTINUATION SHEET**

ORIGINAL

B/L NO. SHEET NO.

G-4523384

2 OF 2

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER USPFO FOR KENTUCKY, FRANKFORT **BNGC BLDG 120**

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading- Original, or SF 1203, U.S. Government Bill of Lading - Privately Owned Personal Property- Original.)

FRANKFORT, KY 40601-6192

TRANS	PORTATI	ON C	OMPANY TENDERED TO	FROM(Shipping Po	int)	WAYBILL DAT	AYBILL DATE WAYBILL NU	
WH	ITTEN,	CIT	TRANSFER CO	W81K70 286275250			•	
PACK	AGES		DESCRIPTION OF ARTICLES		WEIGHT*	FOR USE	OF BILLIN	G CARRIER ONLY
NO.	KIND	НМ	(Use carrier's classification or tariff description if possible; otherwinontechnical description.)	se use a clear	(Pounds only)	SERVICES	RATE	CHARGES
		Π	(315) 895-7791 OR 24-HOUR NON-DUTY PHONE		:			
			(315) 895-7791) AS SOON AS POSSIBLE.					
			CARRIER MUST ANNOTATE SEAL CHANGES ON					
		1	GBL.					
			(111) CHIEDED TO LOAD AND CONCIONED TO					
			(111) SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD.					
			ONEOAD.					
	1		(114) CARRIER TO NOTIFY CONSIGNEE					
			REMINGTON ARMS CO INC (DUTY PHONE (315)					
			895-7791 AV- , NON-DUTY PHONE					
	1		(983) 734-9847) AND CONSIGNOR			1		
			TRANSPORTATION OFFICE (DUTY PHONE (502)					
			564-8405 AV-366-3405, NON-DUTY PHONE					
			(349) 857-9385) IMMEDIATELY IF SHIPMENT					
			IS DELAYED EN ROUTE BECAUSE OF AN					
			ACCIDENT OR INCIDENT. IF NEITHER CAN BE REACHED, CONTACT MTMC EASTERN AREA AT					
			HOTLINE (800) 756-6862. USE HOTLINE					
		l	NUMBER TO OBTAIN SAFE HAVEN OR REFUGE					
			INSTRUCTIONS IN THE EVENT OF A CIVIL					
		1	DISORDER, NATURAL DISASTER, CARRIER					
			STRIKE OR OTHER EMERGENCY.					
			(116) RELEASED VALUE NOT EXCEEDING \$2.50					
			PER POUND.					
			(339) DROMEDARY SERVICE REQUESTED.					
			(346) MOTOR SURVEILLANCE SERVICE (MS)					
			REQUESTED. DRIVER MUST CALL DTTS AT					
			1-(800)-826-0794 BEFORE DEPARTING ORIGIN					
			ACTIVITY AND EVERY EIGHT (8) HOURS					
			THEREAFTER TO FURNISH SHIPMENT/LOCATION					
			STATUS. A FINAL CALL MUST BE MADE UPON					
			DELIVERY AT DESTINATION.					
			(367) THIS SHIPMENT MUST NOT BE			ļ		
			TRANSPORTED IN TRIP-LEASED EQUIPMENT.					
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*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

DOD EXCEPTION TO SF 1109 APPROVED BY GSA/IRMS - 7/78.

STANDARD FORM 1109, (REV. 4-85) PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

It is mutually agreed and understood between the United States and carriers, including forwarders, who are parties to this bill of lading that:

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IMPORTANT — Regulations require Original, Shipping Order, and Freight Waybill Original and Carrier's Copy to be surrendered to carrier after signature. Memorandum Copy SF 1103-B must be sent to consignee.

U.S. GOVERNMENT BILL OF LADING **CONTINUATION SHEET**

SHIPPING ORDER

B/L NO. SHEET NO.

G-4523384

2 OF 2

ISSUING OFFICE (Name and complete address) (This form is to be used as a continuation sheet for SF 1104, U.S. TRANSPORTATION OFFICER

Government Bill of Lading-Shipping Order, or SF 1204, U.S. Government Bill of Lading - Privately Owned Personal Property-Shipping Order.)

USPFO FOR KENTUCKY, FRANKFORT **BNGC BLDG 120** FRANKFORT, KY 40601-6192

TRANSPORTATION COMPANY TENDERED TO FROM(Shipping Point) WAYBILL DATE WAYBILL NUMBER W81K70

WH	ITTEN,	CII	RANSFER CO	W81K70 286275250					
PACK	AGES		DESCRIPTION OF ARTICLES		WEIGHT*	FOR USE	OF BILLING	CARRIER ONLY	
NO.	KIND	нм	(Use carrier's classification or tariff description if possible; otherwis nontechnical description.)	e use a clear	(Pounds only)	SERVICES	RATE	CHARGES	
***************************************	T	HM	(Use carrier's classification or tariff description if possible; otherwis-	e use a clear					
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			The obligation will discuss the site of the state of the					1110 (BEV 4	

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1110-114

STANDARD FORM 1110, (REV. 4-85) PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

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U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

MEMORANDUM COPY B/L NO. G-SHEET NO.

G-4523384

2 OF 2

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER USPFO FOR KENTUCKY, FRANKFORT BNGC BLDG 120 FRANKFORT, KY 40601-6192

(This form is to be used as a continuation sheet for SF 1103-A, U.S. Government Bill of Lading- Memorandum Copy or SF 1203-A,U.S. Government Bill of Lading - Privately Owned Personal Property-Property-Memorandum Copy.)

TRANSPORTATION COMPANY TENDERED TO WAYBILL DATE WAYBILL NUMBER FROM(Shipping Point) W81K70 286275250 WHITTEN, CITRANSFER CO FOR USE OF BILLING CARRIER ONLY PACKAGES WEIGHT* DESCRIPTION OF ARTICLES нм (Use carrier's classification or tariff description if possible; otherwise use a clear KIND NO (Pounds only) SERVICES RATE CHARGES nontechnical description.) (315) 895-7791 OR 24-HOUR NON-DUTY PHONE (315) 895-7791) AS SOON AS POSSIBLE. CARRIER MUST ANNOTATE SEAL CHANGES ON GBL. (111) SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD. (114) CARRIER TO NOTIFY CONSIGNEE REMINGTON ARMS CO INC (DUTY PHONE (315) 895-7791 AV-, NON-DUTY PHONE (983) 734-9847) AND CONSIGNOR TRANSPORTATION OFFICE (DUTY PHONE (502) 564-8405 AV-366-3405, NON-DUTY PHONE (349) 857-9385) IMMEDIATELY IF SHIPMENT IS DELAYED EN ROUTE BECAUSE OF AN ACCIDENT OR INCIDENT. IF NEITHER CAN BE REACHED, CONTACT MTMC EASTERN AREA AT HOTLINE (800) 756-6862. USE HOTLINE NUMBER TO OBTAIN SAFE HAVEN OR REFUGE INSTRUCTIONS IN THE EVENT OF A CIVIL DISORDER, NATURAL DISASTER, CARRIER STRIKE OR OTHER EMERGENCY. (116) RELEASED VALUE NOT EXCEEDING \$2.50 PER POUND. (339) DROMEDARY SERVICE REQUESTED. (346) MOTOR SURVEILLANCE SERVICE (MS) REQUESTED. DRIVER MUST CALL DTTS AT 1-(800)-826-0794 BEFORE DEPARTING ORIGIN **ACTIVITY AND EVERY EIGHT (8) HOURS** THEREAFTER TO FURNISH SHIPMENT/LOCATION STATUS. A FINAL CALL MUST BE MADE UPON DELIVERY AT DESTINATION. (367) THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIP-LEASED EQUIPMENT.

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1109-214

STANDARD FORM 1109-A, (REV. 4-85) PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

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- 5. American-flag carriers must be used for U.S. Government-financed carriage of personal property (household goods, personal effects, or privately owned vehicles) as prescribed by 46 USC 1241 and U.S. Government-financed movement of freight as prescribed by 49 USC 1517. Statement by authorizing official justifying use of foreign-flag carrier must accompany appropriate voucher. See General Accounting Office standards in 4 CFR 52.2.
- 6. Contractor will return unused or canceled bills of lading to the Government office from which received.

-IMPORTANT - Regulations require Original, Shipping Order, and Freight Waybill Original and Carrier's Copy to be surrendered to carrier after signature. Memorandum Copy SF 1103-B must be sent to consignee.

U.S. GOVERNMENT FREIGHT WAYBILL **CONTINUATION SHEET**

ORIGINAL

B/L NO.

G-4523384

SHEET NO.

2 OF 2

(This form is to be used as a continuation sheet for SF 1105, U.S. Government Freight Waybill-Original, or SF 1205, U.S.

Government Freight Waybill- Privately Owned Personal Property-

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER USPFO FOR KENTUCKY, FRANKFORT

BNGC BLDG 120

FRANKFORT, KY 40601-6192

			OMPANY TENDERED TO TRANSFER CO	FROM(Shipping Po W81K70 286275250	int)	WAYBILL DAT	E .	WAYBILL NUME	BER
PAC	CAGES		DESCRIPTION OF ARTICLES		WEIGHT*	FOR USE	OF BILLING	CARRIER ONLY	1
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		HM	(Use carrier's classification or tariff description if possible; otherwise	e use a clear			1	1	
	1								

*Show also cubic measurements for shipments via air. truck or water carrier in cases where required.

1111-114

STANDARD FORM 1111, (REV. 4-85) PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

It is mutually agreed and understood between the United States and carriers, including forwarders, who are parties to this bill of lading that:

This bill of lading is governed by the regulations relating thereto as published in Title 41, Part 101-41 of the Code of Federal Regulations.

Except as provided in 41 CFR 101 or as otherwise stated hereon, this bill of lading is also subject to the same rules and conditions as govern commercial shipments made on the usual forms provided therefor by the carrier.

Prepayment of charges shall in no way be demanded nor shall carrier make any collection of charges at time of delivery.

INTEREST SHALL ACCRUE FROM THE VOUCHER PAYMENT DATE ON OVERCHARGES MADE HEREUNDER AND SHALL BE PAID AT THE SAME RATE IN EFFECT ON THAT DATE AS PUBLISHED BY THE SECRETARY OF THE TREASURY

GENERAL INSTRUCTIONS AND ADMINISTRATIVE DIRECTIONS

- 1. SF 1109 Continuation Sheet should be used and attached hereto when space under "Description of Article" on the face of this bill of lading is inadequate.
- 2. Where accessorial or special services, such as exclusive use of a car or truck, expedited service, protective service, reconsignment, etc., are ordered incident to the line-haul transportation, the bill of lading shall be endorsed to show the name of the carrier upon which the request was made and the kind and scope of the special services ordered. The endorsement may be placed on the face hereof in the "Marks and Annotations," block 15, or in the space provided on this page for "Special Services Ordered," and shall be signed by or for the person who ordered the services. If such an endorsement is impractical, the same information may be set forth in a statement bearing the number of the covering bill of lading, which shall be signed by or for the person who ordered the services and, if possible, attached to the bill of lading. If the bill of lading is not available, the original and one copy of the statement shall be surrendered to the carrier from which the services where ordered, the original to be transmitted to the last line-haul carrier for presentation in connection with the bill for line-haul transportation charges. Where accessorial or special services are shown as ordered but were not furnished, the bill of lading shall be so annotated.
- 3. Shortage or damage reports shall be made on agency-designated forms, not on the bill of lading. Consignees shall observe the instructions on the reverse of the Consignee's Copy of the bill of lading.

- 4. Instructions for billing charges on Standard Form 1113 Public Voucher for Transportation Charges, are found in GSA's Federal Property Management Regulations 101-41 (41 CFR) which may be purchased from Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. SF 1113 may be purchased from the Superintendent of Documents or reproduced in accordance with 41 CFR 101-41.313-2.
- 5. American-flag carriers must be used for U.S. Government-financed carriage of personal property (household goods, personal effects, or privately owned vehicles) as prescribed by 46 USC 1241 and U.S. Government-financed movement of freight as prescribed by 49 USC 1517. Statement by authorizing official justifying use of foreign-flag carrier must accompany appropriate voucher. See General Accounting Office standards in 4 CFR 52.2.
- 6. Contractor will return unused or canceled bills of lading to the Government office from which received.

IMPORTANT - Regulations require Original, Shipping Order, and Freight Waybill Original and Carrier's Copy to be surrendered to carrier after signature. Memorandum Copy SF 1103-B must be sent to consignee.

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R U.S. GOVERNMENT PRINTING OFFICE, 1994-300-778/03005

a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ACCEPTING CUSTODY	d. TIME ACCEPTED	e. DATE ACCEP
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SIGNATURE AND TALLY RECORD

FORM APPROVED OMB No. 0702-0027 Expires Oct 31, 1988

DISTRIBUTION INSTRUCTIONS

- * The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- * The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- * The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher for Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- * The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

	SECTION A - 10 De 0	completed by the SHIPPER			
1. SHIPPER		2. PROTECTIVE SERVICE REC	QUESTED		
a. NAME		MS MOTOR SURVEIL	LANCE SERVIC	CE	
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4. CONSIGNEE		5. PERMIT NUMBER (if any)		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·
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DD FORM 1907, FEB 86

Consignee - Copy 2

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1. TRANSPORTATION COMPANY TENDERED TO		2. SCAC	3. DATE	B/L PREPARED	4. ROUTE ORI	DER/RELEA ADSWOA	SE NUMBER
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15. MARKS AND ANNOTATIONS THIS SHIPMENT MUST NOT BE APPN: 21520200000076202042 SAIRLITE MUSCR SURVELLANCE (SM) RE CARRIER'S DESARCHER WID WILL IMMEDIA TREEPING LOCATION/STATES REPORT BA	00000000022170 Jesiad. In 198 e Mely nutry Diis	10.000000311. VENT OF SYS AT 1-800-8	02111808 124 TAULA 26-0794 .	MOFAADOO E, DRIVER M THE DRIVER N	ii ngi Gi see		AVILE LEIS A
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FOR ARTIAL OFFICADING DRON		HIPPER	T as I super.	DROM			2775555
25. CARRIER'S PICKUP DATE (Year, month, & day) 95 / 02 / 27	WHE OF AGENT	S.	26b. PEF	ATT CA	B/L NUMBE		1,808
27. MODE 28. ESTIMATE 29. NO. OF 30. TYPE RATE 27. MODE 30. TYPE 30. TYPE	31. PSC 32. REAS	ON WEIG	SS ***	TARE	ALLOWA	ANCE	NET
FOR USE OF ISSUING OF 33a. ISSUING OFFICE (Name and complete address)	FICE						
TRANSPORTATION OFFICER							
FORT CAMEBELL, KY 42223-5129		BLOC					
33c. ISSUING OFFICER MICHAEL P. BOWERS, CH. ITO							
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY	33e. D/	ATED					
33f. FOB POINT NAMED IN CONTRACT							

^{*}Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1105, U.S. Government Freight Waybill—Original, or SF 1205, U.S. Government Freight Waybill—Privately Owned Personal Property—Original

TRANSPORTATION COMPANY TENDERED TO

ORIGINAL

NO. ► D-2111808

SHEET NO. 3 OF 3

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICE FORT CAMPBELL, KY 42223

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACK	AGES	T	DESCRIPTION OF ARTICLES AND	WEIGHT*	FOR US	SE OF BILLIN	G CARRIER ONLY	
NO.	KIND	нм	DESCRIPTION OF ARTICLES AND EXCEPTIONS	(Pounds only)	SERVICES	RATE	CHARGES	
			STOP OFF FOR FINAL OFFLOADING AT:					
			REMINSTON ARMS CO., INC. 14 HOEFLER AVE ILION NY 13357					
famel .	3)		W34GM7 5046 0507 CU: 7 SER NR. C6225486 NSN: 1005 01 240 2136	65				
			FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USE TO REMOVE SECURITY DEVICES.)				
			CARRIER TO NOTIFY TRANS OFC, FT CAMPBELL, KY PH: (502) 798 7154 OR AFTER DUTY HOURS, PH: (502) 798 9793 AND REMINSTON ARMS, ILION NY PH: (315) 894-9961, EXT 282 IMMEDIATELY IF SHIPMENT IS DELAYED ENGUTE BECAUSE OF A ACCIDENT OR INCIDENT. IF NEITHER CAN BE REACHED, CONTACT MINC EASTERN AREA HOTLINE (800) 524-0331. USE HOTLINE NUMBER TO OBTAIN SAFE HAVEN OR REFUSE INSTRUCTIONS IN TEVENT OF A CIVIL DISORDER, NATURAL DISASTER, CARRIER STRIKE OR OTHER EMERGENCY.	~				
-			SHIPPER SEAL(S) APPLIED. CARRIER MAY REMOVE SEAL(S) AND REPLACE WITH EQUIVALENT SEAL(S). IF SEALS ARE BROKEN IN EMERGENCIES, NOTIFY THE TRANSPORTATION OFFICE, IT CAMPBELL, MY AT (502)798-7154, AFTER MUTY HRS (502)798-9793 A SOON AS POSSIBLE. CARRIER MUST ANNOTATE SEAL CHANGES ON GEL.				ŧ	
			DROMEDARY SERVICE REQUESTED.					
			SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD					
			₩.					

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1111-114

STANDARD FORM 1111 (REV. 4-85) PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

a. PRINT NAME OF PERSON AND	b. STATION INTERCHANGE POINT	c. SIGNATURE OF PERSON	d. TIME	e. DATE
COMPANY REPRESENTED	DESTINATION	ACCEPTING CUSTODY	ACCEPTED	" ACCEP"
	Crane Term IN			
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	16. CUSTODY RECORD (CONTINUED)	3027027	**	mate 14
	a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ' ACCEPTING CUSTODY	d. TIME e. DATE ACCEPTED
-5	124M 3121	Evane Fern In		WEEKIS
-4	8AM 3129	in wishely	BIGGM FIELD	N BEAIS
2	mer 10:44 3-12-9	I to Wands Fare	1 ' 0	Was la Face
ſ	mer 4: Par 3:10.5		as Blambild	Whin do F.
Г	12AM 31375	1KI W. Beeld	S BUDAFIEID	W BEAL
3	mer 8:19m 3-13-9	In Wards Far	mor Manufield	Woods Fa
· [jan 1430 3-13-5	10 -2 11	MAI	
	(mg) 1430 3-13-9	Noull !!	1 . Jule	
*	41-8 M.CI	Anims dunch	Remington	1/64 V112
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-				
-	42			,
Lo	DD Form 1907, FEB 86	- L	N. S. Maria	PAGE

FINAL IN	rspection
Sn: C6594627 DATE RECO:	3/0//95 DATE RET'D:
Sn: C6594627 DATE RECO: AUDITOR: PLW	
•	
ITEM:	ITEM:
BARREL ASSY.	STOCK ASSY.
L'BARREC	STOCK
RECEIVER	Scing Swiver Studs
FRONT SIGHT BLOCK	L'ADJUSTABLE BUTT PLATE
KEAR SIGHT BLOCK	LOCK NUTS
Screws	- BARREL CLEARANCE
Finish	- COLOR/FinisH
Scope Assy.	-Systems CASE
L'Scope	- 1 · · · · · · · · · · · · · · · · · ·
Scope Rings	- LInon SigHTS
	- Deployment Kit
- Mounting Base	
L'Screws -	- Trigger
WFinish	- SAFETY OpenATion
Llooseness	- Set
L CLARITY	
	* * · · · · · · · · · · · · · · · · · ·
	Comments:
Misc.	
DD-250	
BAR CODE	
PACKAGING	

SHIPPING (LOG)/SHIPREG FRIDAY, 24 FEB 95, 12.10 PM (LOGOBJ) JSERU4/(LOGOBJ)/SSP2300 JOB #6275 MCPII

<u>DSMB14S100500</u>322971 DSMB14S100501240213 W22QW642579005 W3**1G**1ZW22QW600001881052 W22QW6 95043 W22QW642579025 W3151ZW22QW600006594627 W22QW6 95043 СМАНХЫ AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50#± .50# 3.00#± .75# 4.00#±1.00#

SERIAL NO. <u>C6594627</u>
DATE 7-2496

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2,63	2.64	222	MIN. SETTING,
PULL #2	271	<i>એ.</i> ડેર્ડે	2,68	NO AVG. OF 5
PULL #3	2.79	2.44	2.67	READINGS ACCEPT-
PULL #4	362	<i>ą.3</i> ડ	2.67	ABLE LESS THAN 2#
PULL #5	2.104	2.44	233	
TOTAL	13,39	1240	13.07	
AVG.	2.67	2.48	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	288	•	· .
PULL #2	3.05	285		
PULL #3	295	2.95		
PULL #4	294	3,04		·
PULL #5	2,97	3.00		
TOTAL	1494	14.72		
AVG.	2.98	2,94		

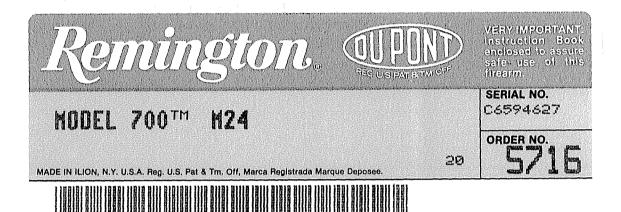
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	427	4.06	·	4.23
PULL #2	4.28	4.08		4.19
PULL #3	4.13	427		4.20
PULL #4	4.40	4.13		407
PULL #5	4.31	4.33		4.25
TOTAL	2/39	2087	•	20,94
AVG.	427	4.17		4.18

op. #	OP. NAME	READINGS	DATE	INIT
6 25 cont.	F) Safety On Force	4.25 4.5 4.5	8/2	SF
t.	G) Safety Off Force	3.5 3.5 3.5	8/2	5F
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent	.022 .0225 .022	8/2	SF
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies •			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	0) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clearity of Sco	pe		
645	Inspect for Live Ammo	·		
655	Final Inspection A) Headspace			
	B) Trigger Pull	2.44, 2.44 2.48 2.50, 2.47	8/2	SF
	C) Function			
660	Pack			
			·	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
•	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		·	
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer	·		
•	D) Oil Firing Pin Ass'y	·		
	E) Adjust Trigger Pull to Min Setting and Stake			-



5716 C6594627

25716 25716

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M - 24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6594627

OP. #	OP. NAME	READINGS	DATE	INIT
575 & / 580	Assemble Action and Stock		12/26/90	K.S.
35 600			15/36/80	K.S.
- 607	Check Headspace		14/24/90	K.S.
610	Dis-assemble Gun		12/24/90	F.S.
612	Magnaflux Barrel Action		1-7-91	KR
	Magnaflux Bolt		1-7-95	KR
615	Rollmark Caliber		1-7-41	2181
. 617	Drill and Tap Sight Holes	*Vancous and **	The second second	FB
618	Polish Barrel	E STREET LOS	109	wß
620	Apply Coatings (Barrel Action)		2001	4
	Apply Coating (Bolt)		100	$ \gamma \rangle$
625	Final Assembly A) Clean inside of - Bolt Assembly		1/24/91	45
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/24/91	K5
9.	C) Inspect Ejector Hole for Chamfer		1/24/11	KS
	D) Oil Firing Pin Ass'y		4/2491	KS
	E) Adjust Trigger Pull to Min Setting and Stake		4/26/91	All

op. #	OP. NAME	READI	INGS		DATE	INIT
625 cont.	F) Safety On Force	6	. 6	6	4/29/91	H
	G) Safety Off Force	4	; 4	4	4/29/91	SU.
	H) Trigger Pull Test & Retainability				4/26/91	W
	I) Firing Pin Indent	,023	:.023	,023	4/29/91	QU.
	J) Assemble Stock				1/29/91	145
;	K) Assemble Swivel Studs				5/19/	0/4
· · · · · · · · · · · · · · · · · · ·	L) Attach Front and Rear Sight Assemblies ·				4/29/91	145
	M) Iron Sight Alignment			:	4/29/91	1<5
	N) Detach Front & Rear Sights & place in numbered container				1/29/91	15
	0) Attach Scope to Rifle	· · · .			4/29/91	15
	P) Detach & Attach Scope 20 Times				4/29/11	155
640	Gallery Target & Test				4-30-91	OH
	A) Time				4-30-91	DH
1	B) Malfunctions			•	4-30-91	DH
	C) Pierced Primers				4-309/	0/+
ar'	D) Optical Clearity of Sco	pe	· ·		4-30-91	DH
645	Inspect for Live Ammo				4-30-91	.04
655	Final Inspection A) Headspace				5-1491	011
	B) Trigger Pull	2-22 2.1	2 20 2	12:2.18	5/10/91	W
	C) Function	2	2 17 1/2		5-11-91	104
660	Pack				6-19-91	N
				Transference of the substitution of the substi	<u></u>	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS

2.50#+ .50# 3.00#+ .75# 4.00#+1.00#

SERIAL NO. <u>C 6594627</u>

TESTER

	2.50# .INITIAL	2.50# AFTER 50 CYCLES	FINAL T	TEST & ET 2.50#	COMMENTS
PULL #1	2-41	2-33	2.37	222	MIN. SETTING,
PULL #2	2,41	2.38	235	2-12	NO AVG. OF 5
PULL #3	2-40	2,36	2,30	2.20	READINGS ACCEPT-
PULL #4	2,35	2,37	2.39	2-22	ABLE LESS THAN 2#
PULL #5	2.39	2:35	2139	2-18	e e e e e e e e e e e e e e e e e e e
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES	·	COMMENTS
PULL #1	3,48	3,48		in the second second
PULL #2	3,40	3,42	• · · ·	·
PULL-#3	5.30	3,43		
PULL #4	3-36	3.48	e .	
PULL-#5	-3,48	3.42		J 14 PM
TOTAL				
AVG.				

		· · · · · · · · · · · · · · · · · · ·		
	4.00#	4.00# AFTER	MAX SETTING	RESET TO 4# FOR
	INITIAL-	20 CYCLES	GREATER THAN 4#	TARGET & ACCURACY
PULL #1	4.22	4,27		4.39
PULL #2	4.33	4.23		4,41
PULL #3	4,20	4.28		4.39
PULL #4	4,25	4.27	,	4.26
PULL #5	420	4.34		4.37
TOTAL				
AVG.	·			

CENTROIDAL DISTANCE CALCULATIONS. FOR RIFLE # C6594627 30 Apr 1991

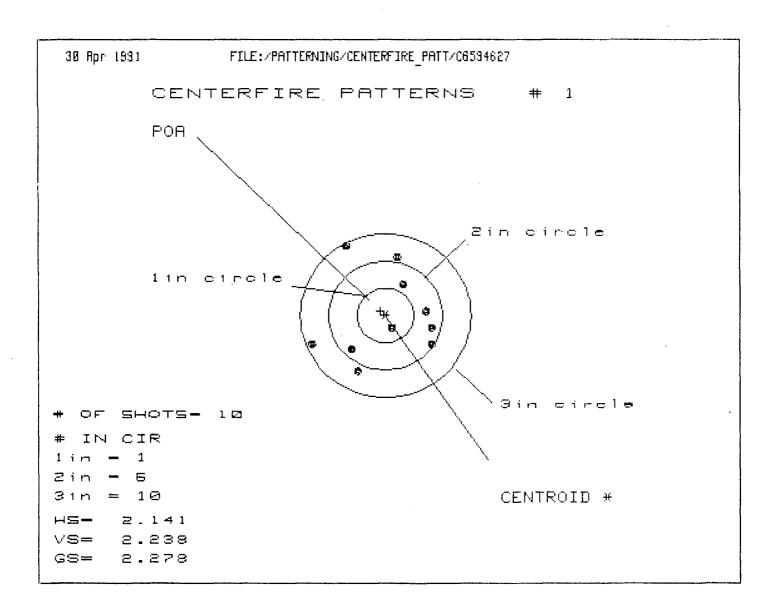
CENTROIDAL DISTANCES

0 TO 1 .121165 1 TO 2 .199123 1 TO 3 .153235 1 TO 4 .090471 1 TO 5 .280175

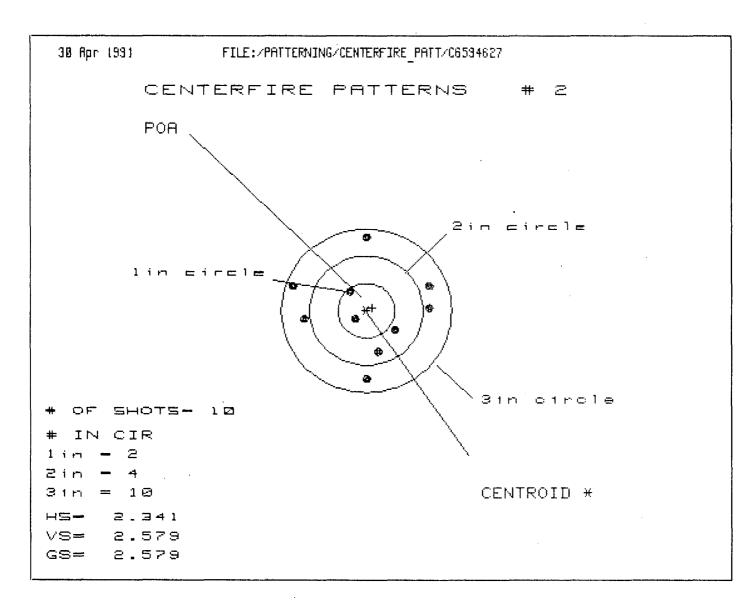
∰ (----POA

```
THE AMERICA MESOORDINATE FOR THIS RIFLE IS: .0334
THE HARRAGE AHCOORDINATE FOR THIS RIFLE IS: .0128
THE RESULTING AMERICA POI RADIUS FOR THIS RIFLE IS: .0357687
```

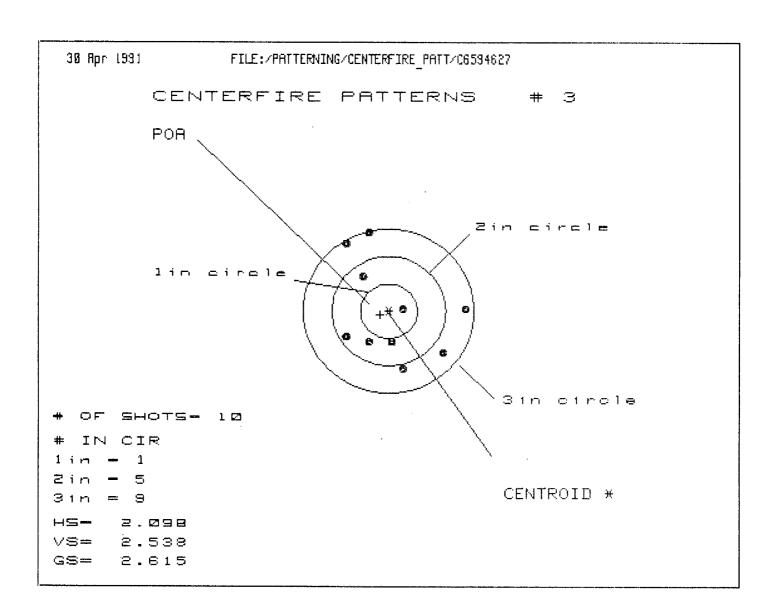
THE AMP FOR THIS RIFLE IS: .9792



PATTERN #	:	新		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.851	.779	.608
MINIMUM X	:	-1.290 -	-1.362	786
MAXIMUM Y	:	1.262	1.253	1.201
MINIMUM Y	:	976	836	888 '
CENTROID X	:	.091	.163	.334
CENTROID Y	:	080	220	168
POR TO CENTROID in	n.:	.121	.274	.373
MIN RADIUS	:	.207	.049	.180
MEAN RADIUS	:	.919	.830	.736
MAX RADIUS	:	1.421	1.425	1.201
HORIZONTAL SPREAD	:	2.141	2.141	1.394
VERTICAL SPREAD	:	2.238	2.089	2.089
EXTREME SPREAD	:	2.278	2.243	2.193
NUMBER IN ONE IN	NCH CIRCLE	=	i	
NUMBER IN TWO IN	NCH CIRCLE	=	6	
NUMBER IN THREE IN	NCH CIRCLE	=	10	

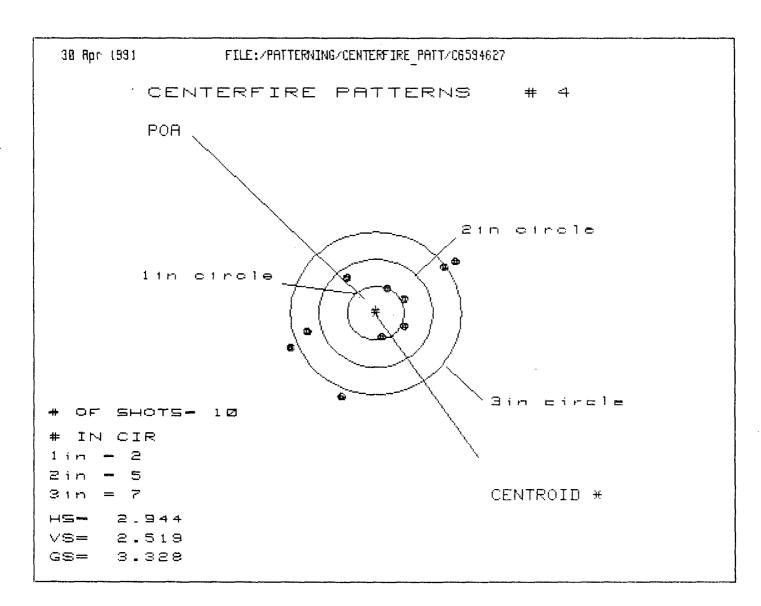


PATTERN #	:	(24)		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.089	1.093	.937
MINIMUM X	:	-1.252	-1.248	-1.220
MAXIMUM Y	:	1.374	.579	.649
MINIMUM Y	:	-1.205	-1.052	980
CENTROID X	:	106	110	.046
CENTROID Y	:	051	204	277
POA TO CENTROID in.	. :	.118	.232	.280
MIN RADIUS	:	.295	.237	.361
MEAN RADIUS	:	.933	.863	.787
MAX RADIUS	:	1.375	1.376	1.220
HORIZONTAL SPREAD	:	2.341	2.341	2.157
VERTICAL SPREAD	:	2.579	1.631	1.629
EXTREME SPREAD	:	2.579	2.372	2.240
NUMBER IN ONE INC	CH CIRCL	.E =	2	
NUMBER IN TWO INC	CH CIRCL	.E =	4	
NUMBER IN THREE INC	CH CIRCL	.E -=	10	



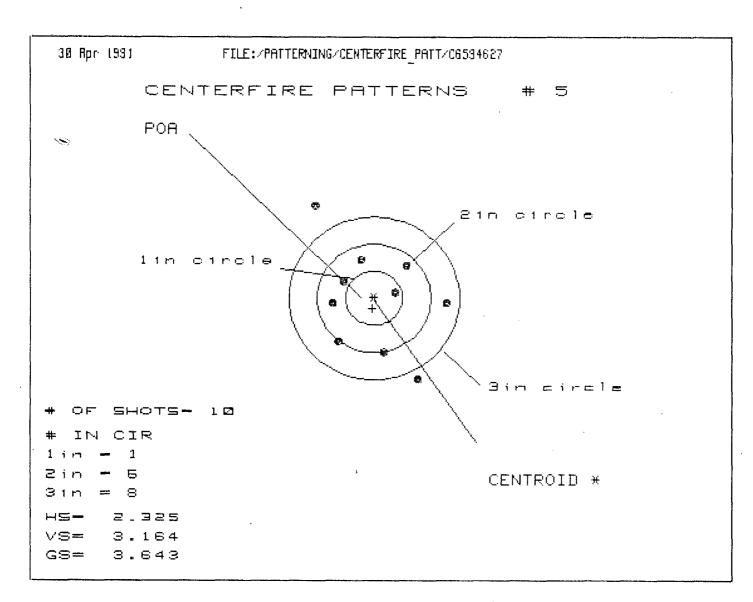
PATTERN #	:	33.		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.335	1.293	1.194
MINIMUM X	:	763	805	904
MAXIMUM Y	:	1.483	1.354	.980
MINIMUM Y	:	-1.055	891	722
CENTROID X	:	.151	.193	.292
CENTROID Y	:	.061	103	273
POA TO CENTROID in.	:	.163	.219	.400
MIN RADIUS	:	.228	.272	.305
MEAN RADIUS	:	.978	.889	.780
MAX RADIUS	:	1.530	1.570	1.259
HORIZONTAL SPREAD	:	2.098	2.098	2.098
VERTICAL SPREAD	:	2.538	2.245	1.701
EXTREME SPREAD	:	2.615	2.594	2.157
NUMBER IN ONE INC	H CIRCLE	=	1	•
NUMBER IN TWO INC	H CIRCLE	=	5	
NUMBER IN THREE INC	H CIRCLE	=	9	

AS 2000



PATTERN #	:	44		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.400	1.345	1.293
MINIMUM X	:	-1.544	-1.389	-1.441
MAXIMUM Y	:	.953	.929	.747
MINIMUM Y	:	-1.566	-1.460	674
CENTROID X	:	.003	152	100
CENTROID Y	:	059	165	.017
POA TO CENTROID in	n.:	.059	.224	.102
MIN RADIUS	:	.412	.383	.462
MEAN RADIUS	:	1.045	.987	.895
MAX RADIUS	:	1.693	1.635	1.591
HÓRIZONTAL SPREAD	:	2.944	2.734	2.734
VERTICAL SPREAD	:	2.519	2.389	1.421
EXTREME SPREAD	:	3.328	3.081	3.081
NUMBER IN ONE I	NCH CI	RCLE =	2	
NUMBER IN TWO I	NCH CI	RCLE =	5	
NUMBER IN THREE I	исн сі	RCLE =	7	

* C. V. O.



PATTERN #	:		54			
SHOTS (BEST OF)	:	1	Ø	9	8	
MAXIMUM X	:		1.265	1.147	1.226	
MINIMUM X	:		1.060	797	718	
MAXIMUM Y	:		1.668	.860	.696	
MINIMUM Y	:	_	1.496	-1.310	947	
CENTROID X	:		.028	.146	.067	
CENTROID Y	:		.193	.007	.171	
POA TO CENTROID	in.:		.195	.146	.184	
MIN RADIUS	:		.394	.414	.367	
MEAN RADIUS	:		1.021	.920	.822	
MAX RADIUS	:		1.976	1.453	1.228	
HORIZONTAL SPREA	D:		2.325	1.944	1.944	
VERTICAL SPREA	D:		3.164	2.170	1.643	
EXTREME SPREA	D :		3.643	2.370	2.005	
NUMBER IN ONE	INCH	CIRCLE	=	1		
NUMBER IN TWO	INCH	CIRCLE	=	6		
NUMBER IN THREE	INCH	CIRCLE	=	. 8		