

C6587557

MODEL 700TM M24

Model **SWS** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00130909**

Serial: C6587557 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

New 6/28/2007 7:55:00 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: HHC 2-6 IN

HHC 2-6 IN

Address 1: UNIT 23719

UNIT 23719

Address 2: CMR 405 BOX 40

PO Box:

CMR 405 BOX 40

PO Box:

City: APO

APD

State: AE

Zip Code: 09034

Country: IT

State: AE

Zip Code: 09034

Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

6/28/2007

11:40 AM

CAPS

NUM

INS

SCRL

start

2 Micro...

3 Inter...

2 Micro...

Part Sear...

Arms Ser...

11:40 AM

Serial Number: **C6587557**
Model: **M24 SWS**

RE00130909

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587557.__0
FILE DATE AND TIME: 08/01/2007 14:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.011
The Average Y Centroid of the Five Target Set:	-0.071
The Average Point of Impact of the Five Target Set:	0.072
The Average Mean Radius of the Five Target Set:	0.659
The Distance from POA to Centroid Target #1:	0.086
The Distance from Centroid Target #2 to Centroid Target #1:	0.220
The Distance from Centroid Target #3 to Centroid Target #1:	0.222
The Distance from Centroid Target #4 to Centroid Target #1:	0.068
The Distance from Centroid Target #5 to Centroid Target #1:	0.143

SERIAL NUMBER: C6587557. __0

TARGET NUMBER: 1

FILE DATE: 08/01/2007

FILE TIME: 14:54

X CENTROID: -0.084

Y CENTROID: -0.017

POA TO CENTROID: 0.086

HORZ SPREAD: 1.645

VERT SPREAD: 1.923

GROUP SPREAD: 1.928

MIN RADIUS: 0.209

MAX RADIUS: 1.177

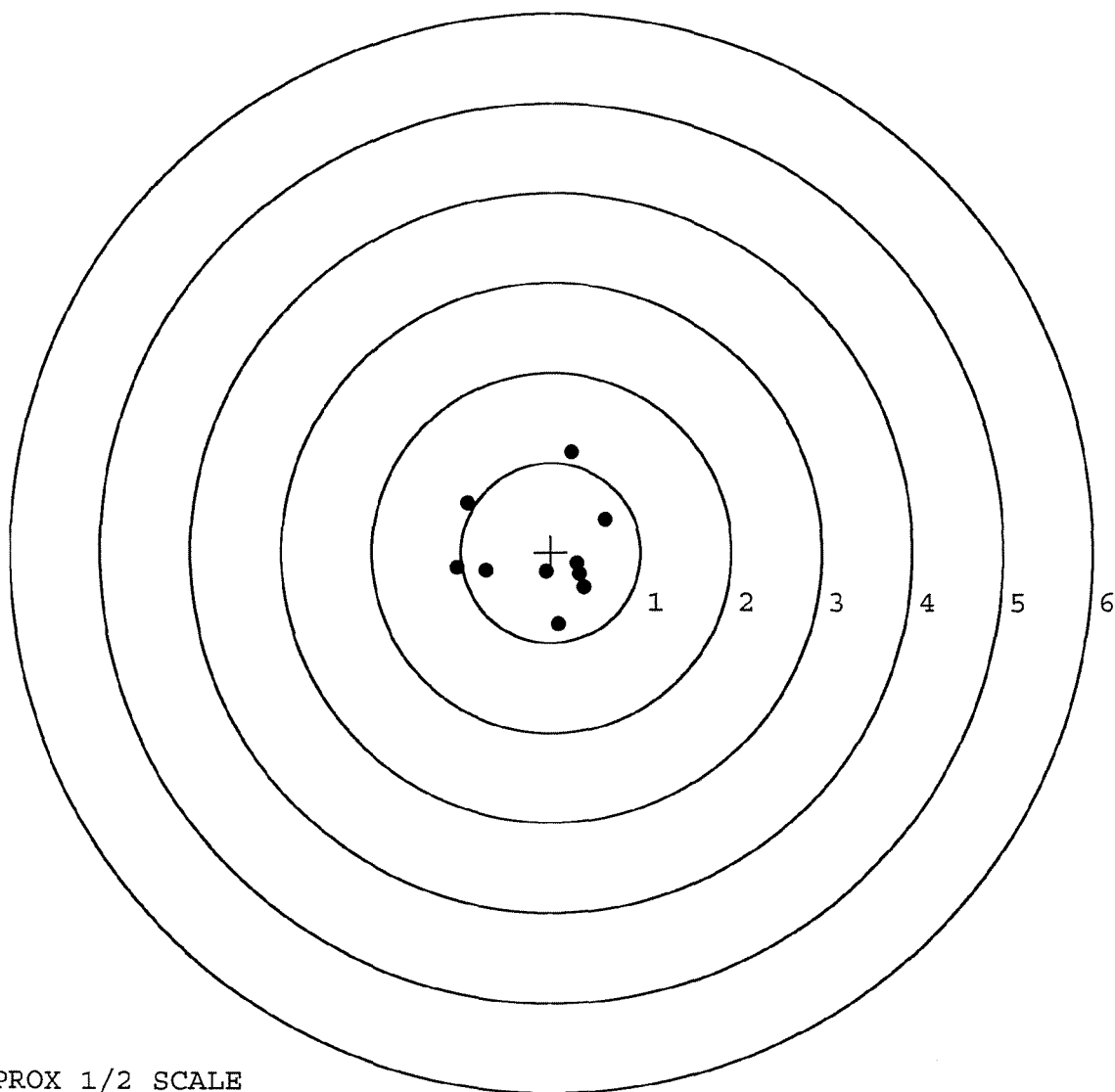
MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.086	-0.805
2:	0.604	0.372
3:	0.228	1.118
4:	-0.928	0.543
5:	-1.041	-0.181
6:	-0.722	-0.211
7:	-0.058	-0.224
8:	0.298	-0.132
9:	0.324	-0.247
10:	0.369	-0.399



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587557. 0

TARGET NUMBER: 2

FILE DATE: 08/01/2007

FILE TIME: 14:54

X CENTROID: 0.108

Y CENTROID: -0.124

POA TO CENTROID: 0.165

HORZ SPREAD: 1.495

VERT SPREAD: 1.550

GROUP SPREAD: 1.782

MIN RADIUS: 0.141

MAX RADIUS: 1.059

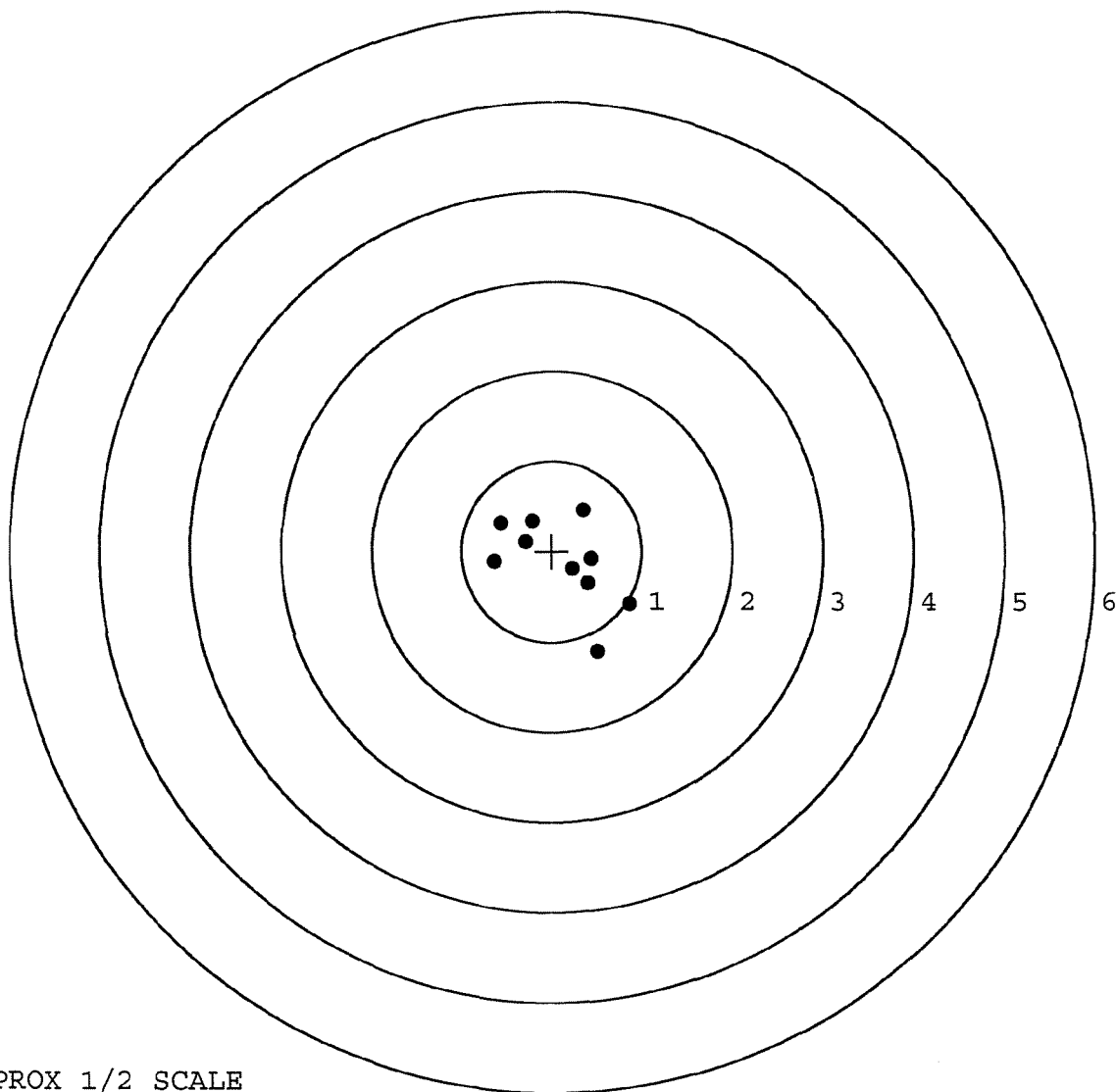
MEAN RADIUS: 0.599

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.519	-1.100
2:	0.861	-0.580
3:	0.350	0.450
4:	-0.634	-0.116
5:	-0.572	0.309
6:	-0.225	0.330
7:	-0.291	0.105
8:	0.441	-0.085
9:	0.230	-0.196
10:	0.403	-0.358



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587557. __0

TARGET NUMBER: 3

FILE DATE: 08/01/2007

FILE TIME: 14:54

POINT#	X	Y
1:	0.587	-0.999
2:	0.361	-0.983
3:	0.895	-0.395
4:	0.902	0.072
5:	0.525	-0.037
6:	-0.912	0.227
7:	-0.701	0.285
8:	-0.595	-0.034
9:	-0.699	-0.198
10:	-0.872	-0.304

X CENTROID: -0.051

Y CENTROID: -0.237

POA TO CENTROID: 0.242

HORZ SPREAD: 1.814

VERT SPREAD: 1.284

GROUP SPREAD: 1.821

MIN RADIUS: 0.581

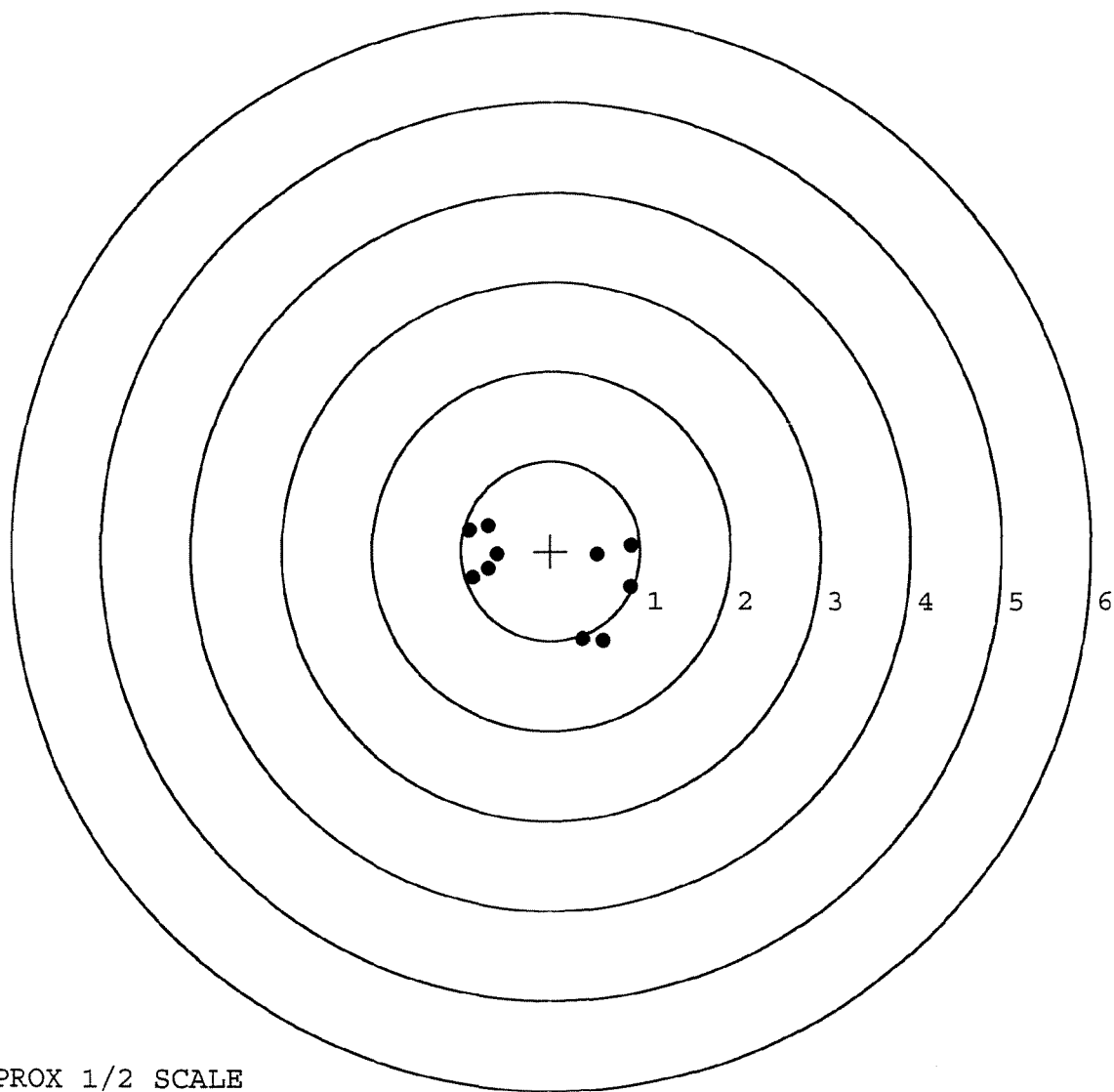
MAX RADIUS: 1.002

MEAN RADIUS: 0.828

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587557.___0

TARGET NUMBER: 4

FILE DATE: 08/01/2007

FILE TIME: 14:54

POINT#	X	Y
1:	-0.117	1.056
2:	-0.935	0.714
3:	-0.672	-0.036
4:	0.609	0.069
5:	0.549	-0.147
6:	-0.136	-0.889
7:	0.074	-0.242
8:	0.106	0.012
9:	-0.142	0.083
10:	-0.209	-0.110

X CENTROID: -0.087

Y CENTROID: 0.051

POA TO CENTROID: 0.101

HORZ SPREAD: 1.544

VERT SPREAD: 1.945

GROUP SPREAD: 1.791

MIN RADIUS: 0.063

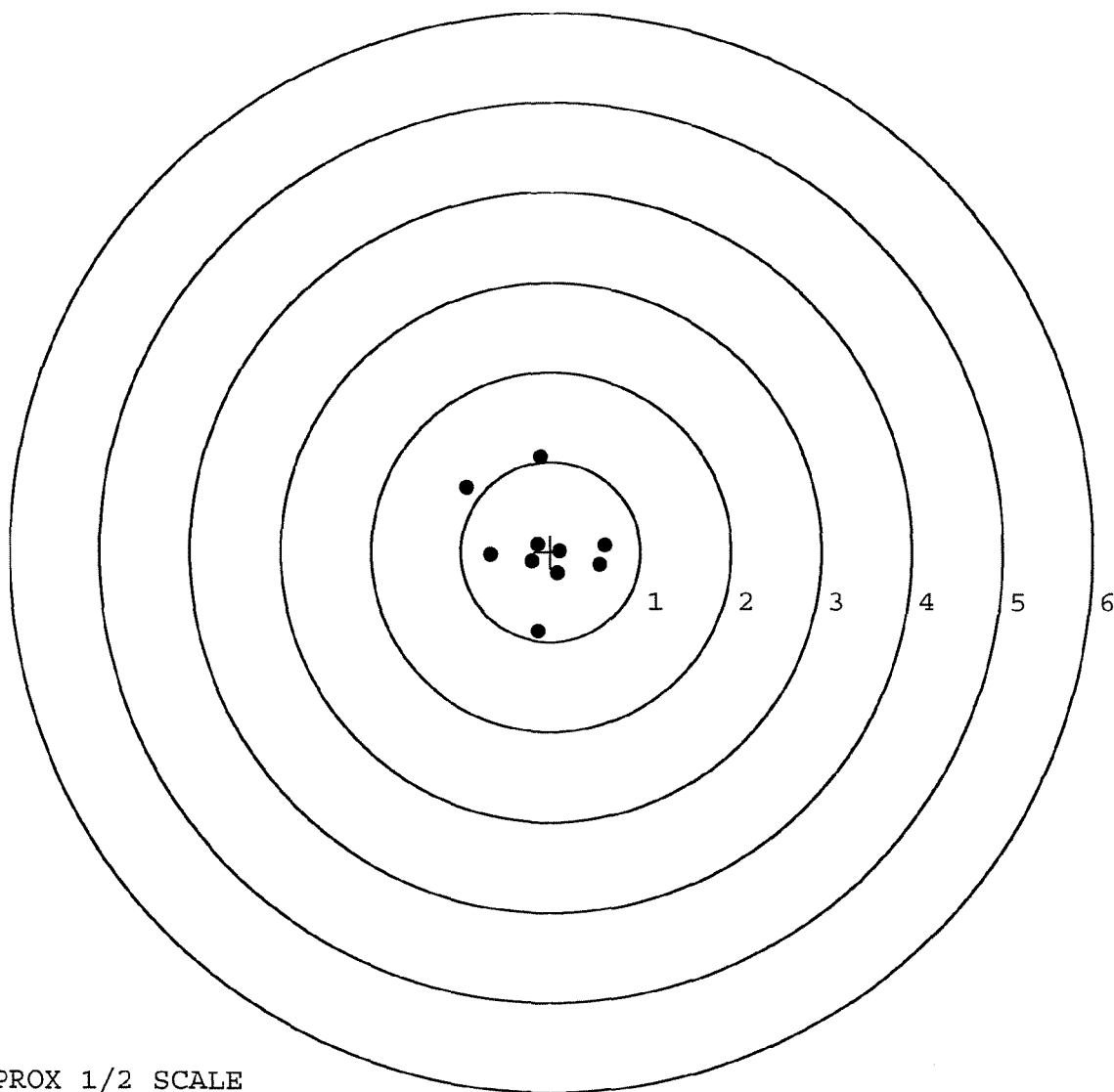
MAX RADIUS: 1.076

MEAN RADIUS: 0.577

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

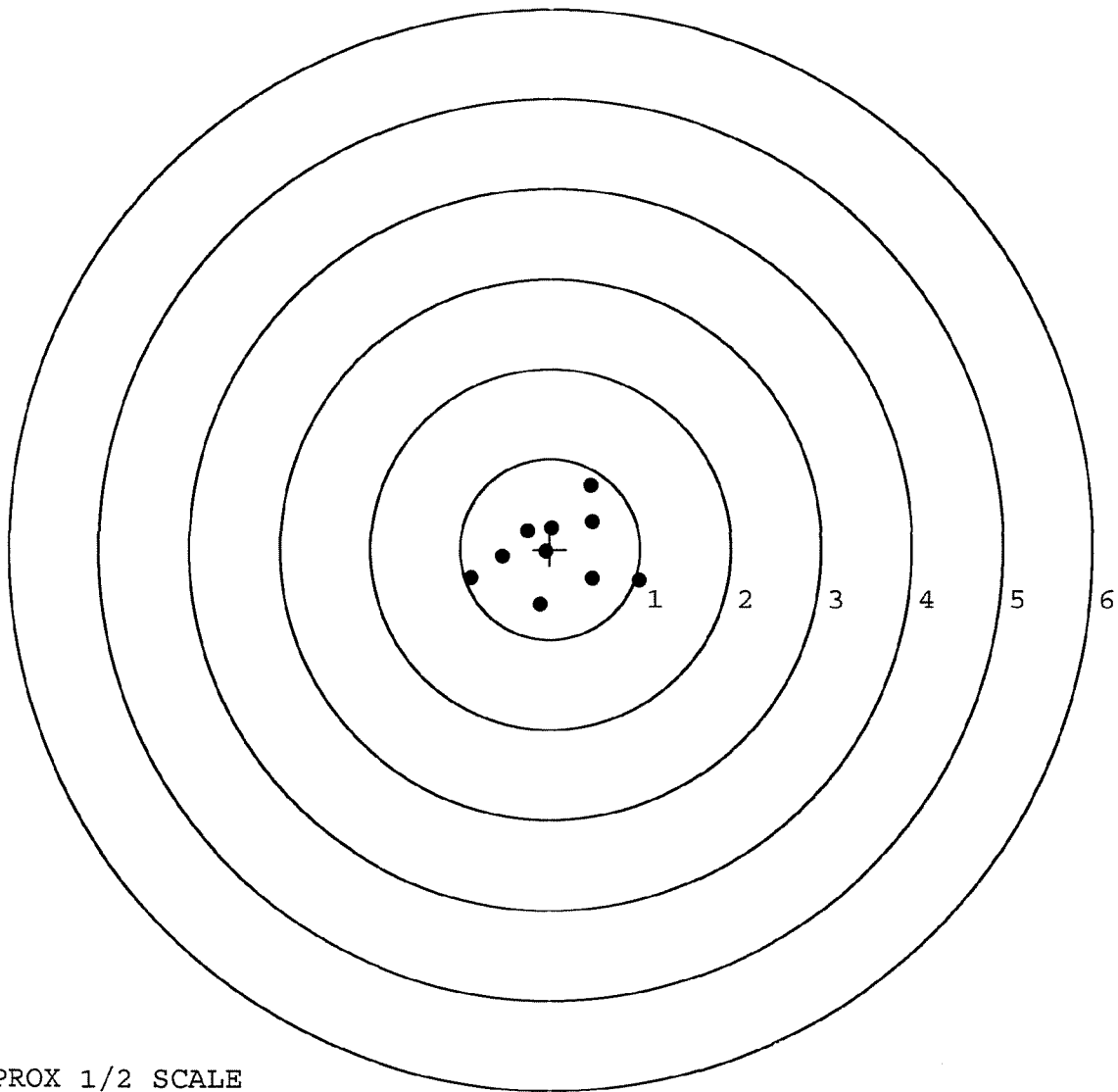


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587557. __0
TARGET NUMBER: 5
FILE DATE: 08/01/2007
FILE TIME: 14:54

POINT#	X	Y
1:	0.992	-0.352
2:	0.474	-0.328
3:	-0.113	-0.615
4:	0.467	0.305
5:	0.451	0.706
6:	0.024	0.237
7:	-0.047	-0.029
8:	-0.257	0.201
9:	-0.528	-0.086
10:	-0.874	-0.322

X CENTROID: 0.059
Y CENTROID: -0.028
POA TO CENTROID: 0.065
HORZ SPREAD: 1.866
VERT SPREAD: 1.321
GROUP SPREAD: 1.866
MIN RADIUS: 0.106
MAX RADIUS: 0.988
MEAN RADIUS: 0.580
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER		<u>130909</u>	
SERIAL NUMBER		<u>C6587557</u>	
LOG-IN DATE		<u>6-28-07</u>	

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	7-16-07	RTZ
505	RE-BARREL	7-17-07	RTZ
560	ASSEMBLE	7-19-07	TRW
600	PROOF	7-19-07	TRW
605	CHECK HEADSPACE	7-19-07	TRW
610	DIS-ASSEMBLE GUN	7-20-07	RTZ
612	MAGNAFLUX	7-23-07	mm
510	DRILL AND TAP	7-20-07	TRW
615	ROLLMARK CALIBER	7-20-07	CW
618	ROTO-BLAST	7-24-07	LB
620	APPLY COATINGS	7-26-07	TRW
625	FINAL ASSEMBLY	7-31-07	RTZ
640	FUNCTION TEST AND	(PASS) FAIL	8-1-07 TRW
650	TARGET	(PASS) FAIL	8-1-07 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	8-1-07	FM
	A) HEADSPACE	(PASS) FAIL	8-6-07 RTZ
	B) TRIGGER PULL	273 273 226 222 266	8-2-07 RTZ
680	F) SAFETY ON FORCE	525 525 525	8-2-07 RTZ
	G) SAFETY OFF FORCE	30 30 30	8-2-07 RTZ
	I) FIRING PIN INDENT	.022 .023 .022	8-2-07 RTZ
690	PACK		8-7-07 DA

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00094704** Serial: C6587557 Model: M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 3/17/2005 8:24:32 AM

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: TMO 436 APS TRTD FB 4497 TMO 436 APS TRTD FB 4497

Address 1: 505 ATLANTIC ST 505 ATLANTIC ST

Address 2: PO Box: PO Box:

City: DOVER AFB DOVER AFB

State: DE Zip Code: 19902 Country: US State: DE Zip Code: 19902 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: N/A

Fax:

Email:

Comments:

Received Condition

Good

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A006	Sling Strap	1
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
A055	Deployment Kit	1

Repair Search Refresh Close

maglej 3/17/2005 8:43 AM CAPS NUM INS SCPL

start 3 2

Serial Number: **C6587557**

Model: **M24 SWS**



RE00094704

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	94704		
SERIAL NUMBER	C6587557		
LOG-IN DATE	3-17-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL		
B	DRILL AND TAP		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET TEST	4-12-05	TRLW
655	FINAL INSPECT	4-13-05	RTL
660	PACK	4-13-05	AT
		SHIP DATE	
		QAR INSPECTION DATE	

Remington
MODEL 700™ H24

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

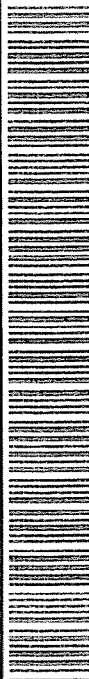
REMINGTON-UMC
 REG. U.S. PAT. & TM. OFF.

SERIAL NO.
 C6587557

ORDER NO.
 5716

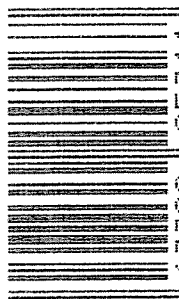
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20



5716 C6587557

LPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587557

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1023	90	RW
600	Proof	1023	90	RW
607	Check Headspace	1028	90	RW
610	Dis-assemble Gun	1028	90	RW
612	Magnaflux Barrel Action		10/24/90	KR
	Magnaflux Bolt		10/24/90	KR
615	Rollmark Caliber		10/24/90	GL
617	Drill and Tap Sight Holes		10/25/90	WB
618	Polish Barrel RB		10/26/90	WB
620	Apply Coatings (Barrel Action)		11-7-90	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/12/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/12/90	RW
	C) Inspect Ejector Hole for Chamfer		12/12/90	RW
	D) Oil Firing Pin Ass'y		12/12/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		1/18/91	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	3 1/2	3 1/2	3 1/2			1/18/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			1/18/91	WB
	H) Trigger Pull Test & Retainability						1/18/91	WB
	I) Firing Pin Indent	.0225	.0215	.022			1/18/91	WB
	J) Assemble Stock						1/18/91	RW
	K) Assemble Swivel Studs						2-1-91	K
	L) Attach Front and Rear Sight Assemblies						1/18/91	RW
	M) Iron Sight Alignment						1/18/91	RW
	N) Detach Front & Rear Sights & place in numbered container						1/18/91	RW
	O) Attach Scope to Rifle						1/18/91	RW
	P) Detach & Attach Scope 20 Times						1/18/91	RW
640	Gallery Target & Test						1/18/91	KJ
	A) Time							KJ
	B) Malfunctions							KJ
	C) Pierced Primers							KJ
	D) Optical Clarity of Scope							KJ
645	Inspect for Live Ammo						1/18/91	KJ
655	Final Inspection							
	A) Headspace						2-1-91	K
	B) Trigger Pull	2.52	2.51	2.53	2.53	2.45	1-23-91	JU
	C) Function						2-1-91	K
660	Pack						3-19-91	NF

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587557
DATE 1/18/91
TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.29	2.22	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.21	2.24	2.51	
PULL #3	2.34	2.32	2.30	2.53	
PULL #4	2.34	2.26	2.24	2.53	
PULL #5	2.55	2.47	2.30	2.45	
TOTAL	12.02	11.55	11.30		
AVG.	2.40	2.31	2.26		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.47		
PULL #2	3.13	3.34		
PULL #3	3.28	3.39		
PULL #4	3.22	3.45		
PULL #5	3.20	3.30		
TOTAL	15.94	16.95		
AVG.	3.19	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.00		4.25
PULL #2	4.45	4.20		4.31
PULL #3	4.13	4.19		4.26
PULL #4	4.20	4.29		4.33
PULL #5	4.05	4.38		4.42
TOTAL	20.63	21.06		21.57
AVG.	4.12	4.21		4.31

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06587557
19 Jan 1991

CENTROIDAL DISTANCES

0 TO	1	.187302
1 TO	2	.295244
1 TO	3	.329621
1 TO	4	.264877
1 TO	5	.112178

$\frac{3}{4}$

<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0462
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1012
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111247

THE AMR FOR THIS RIFLE IS: 1.034

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8587557

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

CENTROID #

OF SHOTS- 10

IN CIR

1in = 3

2in = 5

3in = 7

HS= 3.218

VS= 3.091

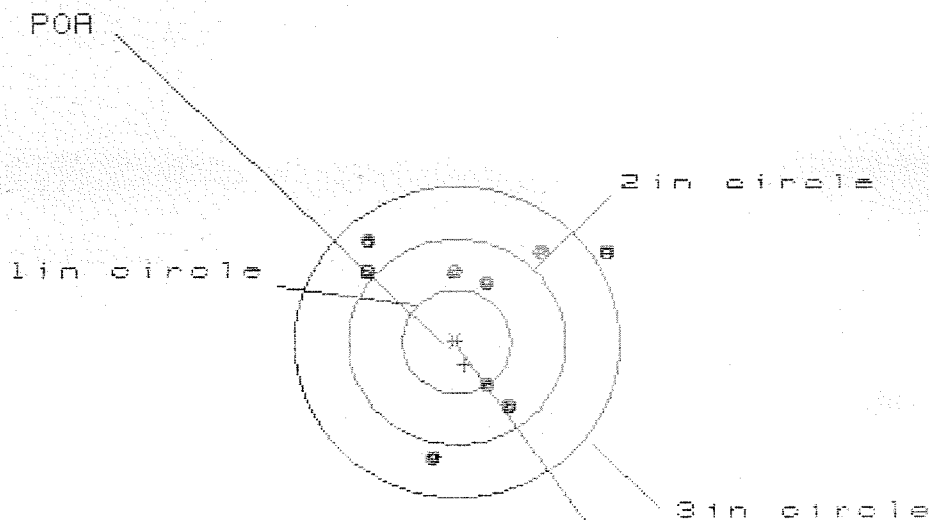
GS= 3.655

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.394	1.191	1.284
MINIMUM X	:	-1.824	-1.757	-1.664
MAXIMUM Y	:	1.645	1.499	1.300
MINIMUM Y	:	-1.446	-1.592	-1.616
CENTROID X	:	.136	.339	.246
CENTROID Y	:	-.111	.035	.234
POA TO CENTROID in.	:	.176	.340	.339
MIN RADIUS	:	.254	.451	.575
MEAN RADIUS	:	1.084	.987	.891
MAX RADIUS	:	2.247	1.757	1.318
HORIZONTAL SPREAD	:	3.218	1.948	1.948
VERTICAL SPREAD	:	3.091	3.091	1.916
EXTREME SPREAD	:	3.655	3.153	2.042
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587557

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 0

2in = 4

3in = 8

HS = 2.695

VS = 3.594

GS = 4.394

CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.359	1.210	.780
MINIMUM X	:	-1.336	-.928	-.776
MAXIMUM Y	:	1.023	.737	.814
MINIMUM Y	:	-2.571	-1.406	-1.329
CENTROID X	:	-.076	.073	-.079
CENTROID Y	:	.220	.506	.429
POA TO CENTROID in.	:	.233	.511	.436
MIN RADIUS	:	.524	.316	.427
MEAN RADIUS	:	1.176	.924	.874
MAX RADIUS	:	2.897	1.445	1.341
HORIZONTAL SPREAD	:	2.695	2.138	1.557
VERTICAL SPREAD	:	3.594	2.143	2.143
EXTREME SPREAD	:	4.394	2.543	2.252
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587557

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

CENTROID #

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 5

3 in = 10

HS= 2.192

VS= 2.372

GS= 2.409

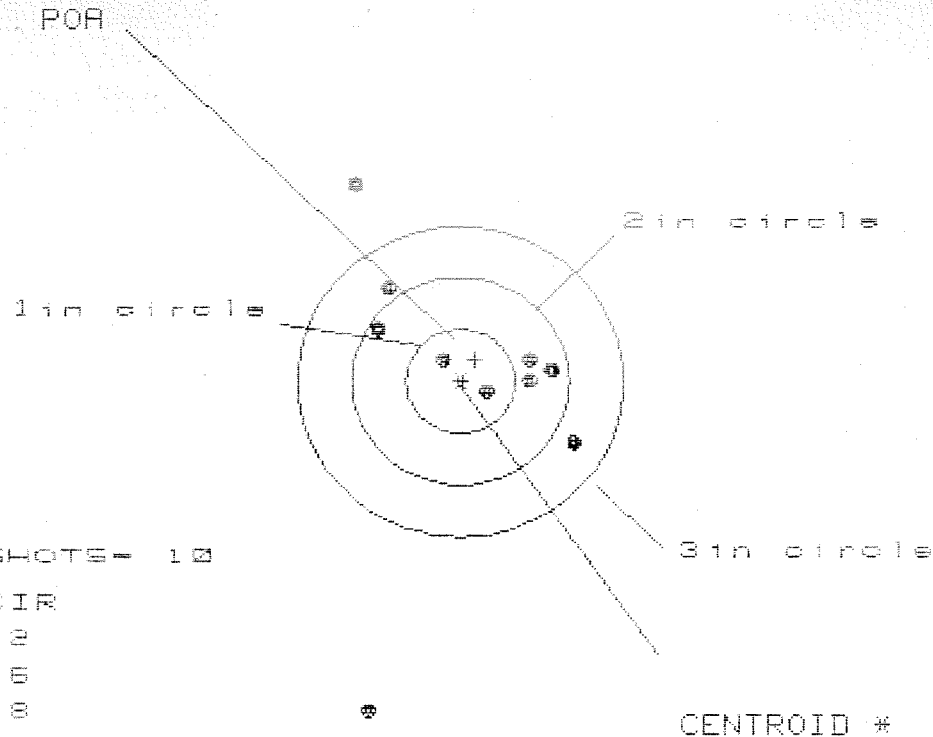
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.081	.958	.936
MINIMUM X	:	-1.111	-.757	-.778
MAXIMUM Y	:	1.270	1.342	1.064
MINIMUM Y	:	-1.102	-1.030	-.862
CENTROID X	:	.005	.129	.150
CENTROID Y	:	-.307	-.379	-.547
POA TO CENTROID in.	:	.307	.401	.567
MIN RADIUS	:	.320	.258	.094
MEAN RADIUS	:	.844	.767	.643
MAX RADIUS	:	1.288	1.353	1.162
HORIZONTAL SPREAD	:	2.192	1.715	1.715
VERTICAL SPREAD	:	2.372	2.372	1.926
EXTREME SPREAD	:	2.409	2.409	2.208
NUMBER IN ONE INCH CIRCLE =			3	
NUMBER IN TWO INCH CIRCLE =			5	
NUMBER IN THREE INCH CIRCLE =			10	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8587557

CENTERFIRE PATTERNS

4



OF SHOTS= 10

IN CIR

1in = 2

2in = 6

3in = 8

HS= 1.974

VS= 5.127

GS= 5.129

CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.996	.903	.769
MINIMUM X	:	-.978	-1.071	-.949
MAXIMUM Y	:	1.957	1.604	.735
MINIMUM Y	:	-3.171	-.903	-.702
CENTROID X	:	-.137	-.044	.090
CENTROID Y	:	-.209	.144	-.057
POA TO CENTROID in.	:	.250	.150	.106
MIN RADIUS	:	.218	.281	.275
MEAN RADIUS	:	1.121	.858	.663
MAX RADIUS	:	3.279	1.929	1.147
HORIZONTAL SPREAD	:	1.974	1.974	1.718
VERTICAL SPREAD	:	5.127	2.507	1.437
EXTREME SPREAD	:	5.129	3.191	2.188
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			6	

NUMBER IN THREE INCH CIRCLE =

8

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587557

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 9

HS= 2.698

VS= 2.222

GS= 3.051

CENTROID #

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.903	.703	.660
MINIMUM X	-1.795	-.759	-.802
MAXIMUM Y	1.295	1.200	.622
MINIMUM Y	-.927	-1.022	-.873
CENTROID X	-.159	.041	.084
CENTROID Y	-.099	-.004	-.153
POA TO CENTROID in.	.187	.041	.175
MIN RADIUS	.293	.179	.044
MEAN RADIUS	.947	.782	.710
MAX RADIUS	1.989	1.263	1.173
HORIZONTAL SPREAD	2.698	1.462	1.462
VERTICAL SPREAD	2.222	2.222	1.495
EXTREME SPREAD	3.051	2.278	2.878
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 96-21866

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE

Scope # 90-0544

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

10/03/96

10/03/96

EK 10-90

C6587557

700

7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTONAL
36201

CUST NO: 150939 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

✓ Trigger Assy - 96024

Scope Sent Back To Factory
for Int Spec.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/95

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400022703

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 6587557

DATE 4-12-97

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.34	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.33	2.52	
PULL #3	2.42	2.34	2.64	
PULL #4	2.41	2.29	2.55	
PULL #5	2.43	2.34	2.61	
TOTAL	1207	1164	1283	
AVG.	2.41	2.32	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.12	
PULL #2	3.21	3.19	
PULL #3	3.20	3.21	
PULL #4	3.27	3.14	
PULL #5	3.26	3.16	
TOTAL	1610	1584	
AVG.	3.22	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.38		4.42
PULL #2	4.39	4.39		4.39
PULL #3	4.39	4.36		4.42
PULL #4	4.04	4.29		4.30
PULL #5	4.37	4.43		4.31
TOTAL	2121	2185		2184
AVG.	4.24	4.37		4.36

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C 6587557*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST <i>2.61 2.74 2.65 2.71 2.74</i>
C	SAFETY ON FORCE <i>4 4.5 4.5</i>
D	SAFETY OFF FORCE <i>3 3 3</i>
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK

QAR INSPECTION

SHIP DATE

6/18/97 Ru

Final Inspection

Sn: C6587557

DATE REC'D: 10/3/96

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE Butt PLATE☒ Lock Nuts☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☒ Iron SIGHTS☒ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: