Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

with the muzzle of the gun inserted into a shooting port or other approved device. With the bolt in the open and un-locked position and safety "On", using the ISS tool, lock the ISS System in the secure mode (no red dot visible) and remove tool. Attempt to close and lockup the bolt after placing a primed case into the chamber. You should not be able to close and lock the bolt easily, without applying excessive force. If the bolt cannot be closed the test sample passes the test. (Note: If the bolt can be closed, place the safety in the "Fire" position and then pull the trigger. The firing pin must not fall and set off the primed case. If the primed case fires then the test sample fails the test. If the primed case does not fire, attempt to unlock the ISS with the tool. Be careful, only apply enough force to see if you can unlock the ISS, without bending the tool. If the primed case is fired at any time during this procedure the test sample fails the test. If the primed case does not fire the test sample passes the test.) Record outcome of all steps taken and Pass/Fail results.

2. If the test sample passes the above test in either of the two possible ways (bolt cannot be closed or primed case does not fire) then perform the following test. Open the bolt and move partially to the rearward position (do not open bolt far enough to eject the primed case), unlock the ISS System (red dot visible) using the ISS tool. Move the safety to the "On Safe" position if it is not already there. **Remember that there is still a primed case in the chamber**. Push the bolt forward slowly, re-chambering the primed case, and fully lock the bolt. Make sure the muzzle of the rifle is in the port of the shooting station (or other approved device). Place the Safety in the "Off Safe" position and pull the trigger, the firing pin must fall and set off the primed case. If the primed case is not fired then the test sample fails. Record results.

3. If the system passes both tests above then perform this procedure. Make sure the gun is completely unloaded of live ammo or primed cases. Open the bolt to the rearward position and put the safety in the "On Safe" position. Rotate the ISS to the locked position (no red dot visible) using the ISS tool and then attempt to unlock the ISS first using your fingers and then using a small screwdriver. You must not be able to unlock the ISS System. (Be careful, do not use excessive force when using the

Subject to Protective Order - Williams v. Remington