

06523357

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Repair Number: RE00077422	Serial: C6523357 Model M24 SWS Center Fire 7.62 Nato	Repairman:	Status: Closed 2/18/2004 7:41:04 AM												
Address Information															
Customer: ☒ Received From		Return To: ☐ Received From													
Name: COMMANDER	Name: COMMANDER														
Address 1: HHC 3 325 AIR	Address 1: HHC 3 325 AIR														
Address 2: PO Box:	Address 2: PO Box:														
City: FORT BRAGG	City: FORT BRAGG														
State: NC Zip Code: 28310 Country: US	State: NC Zip Code: 28310 Country: US														
FFL:															
Contact / Condition	Problems	Estimate	History / Status												
Contact Information Phone: Fax: Email: Comments:		Received Condition Fair Condition Notes: CSR Notes:													
		Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Studs</td> <td>3</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Bases</td> <td>3</td> </tr> </tbody> </table>		Code	Desc	Qty	A007	With Studs	3	A010	Hard Case	1	A017	Scope Bases	3
Code	Desc	Qty													
A007	With Studs	3													
A010	Hard Case	1													
A017	Scope Bases	3													
Repair Search		Refresh	Close												

naglet | 2/18/2004 | 8:04 AM | CAPS | NUM | INS | SCRL

start | 3 | 3 | 2

Serial Number: **C6523357**
 Model: **M24 SWS**

RE00077422

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523357.___0

FILE DATE AND TIME: 03/09/2004 07:27

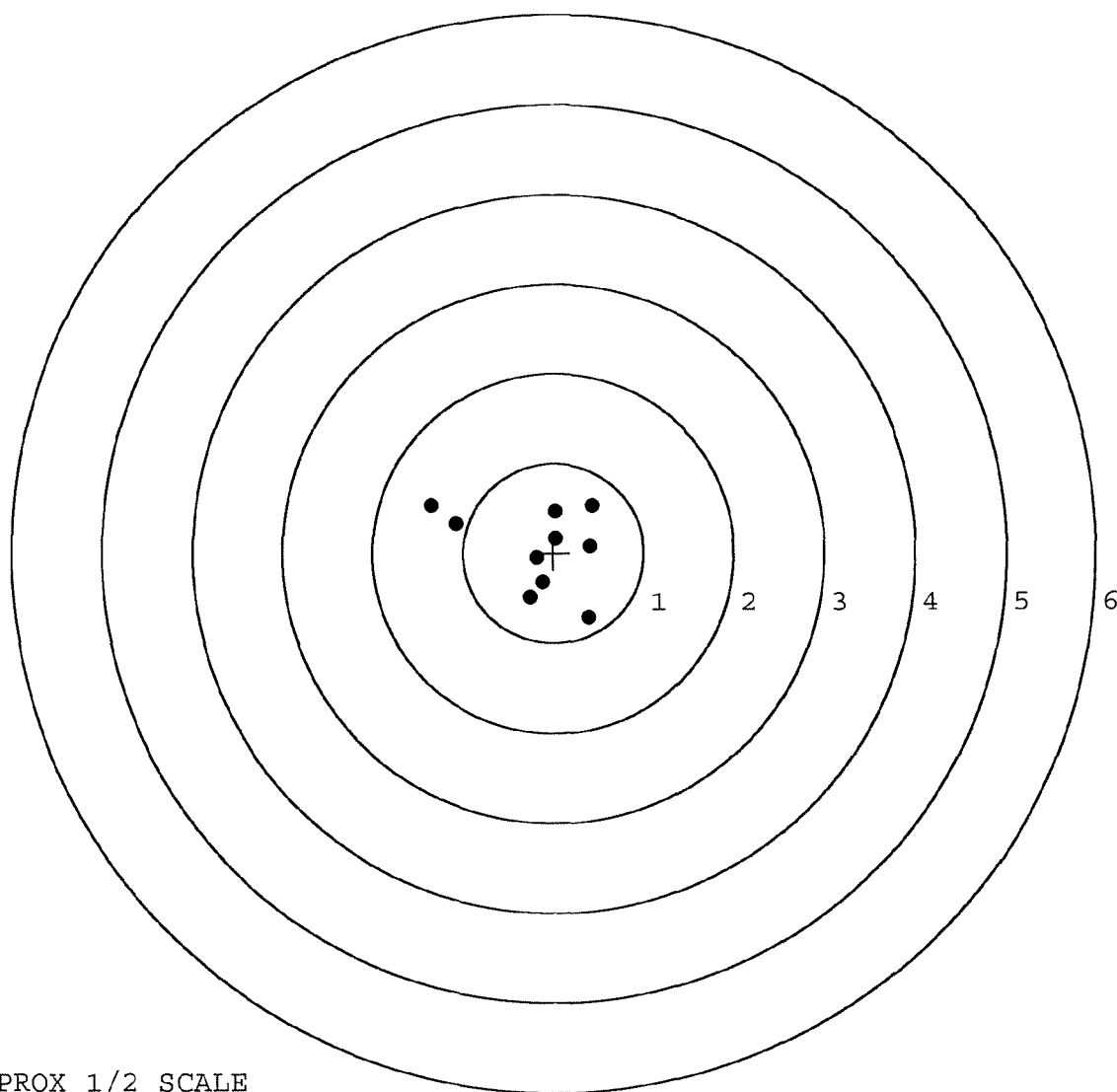
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.028
The Average Y Centroid of the Five Target Set:	0.090
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.549
The Distance from POA to Centroid Target #1:	0.180
The Distance from Centroid Target #2 to Centroid Target #1:	0.187
The Distance from Centroid Target #3 to Centroid Target #1:	0.297
The Distance from Centroid Target #4 to Centroid Target #1:	0.173
The Distance from Centroid Target #5 to Centroid Target #1:	0.154

SERIAL NUMBER: C6523357. __0
TARGET NUMBER: 1
FILE DATE: 03/09/2004
FILE TIME: 07:27

X CENTROID: -0.173
Y CENTROID: 0.048
POA TO CENTROID: 0.180
HORZ SPREAD: 1.776
VERT SPREAD: 1.261
GROUP SPREAD: 2.145
MIN RADIUS: 0.109
MAX RADIUS: 1.271
MEAN RADIUS: 0.627
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.388	-0.726
2:	0.429	0.532
3:	-1.084	0.327
4:	-1.347	0.535
5:	-0.265	-0.496
6:	-0.122	-0.329
7:	-0.193	-0.059
8:	0.026	0.461
9:	0.031	0.163
10:	0.407	0.075

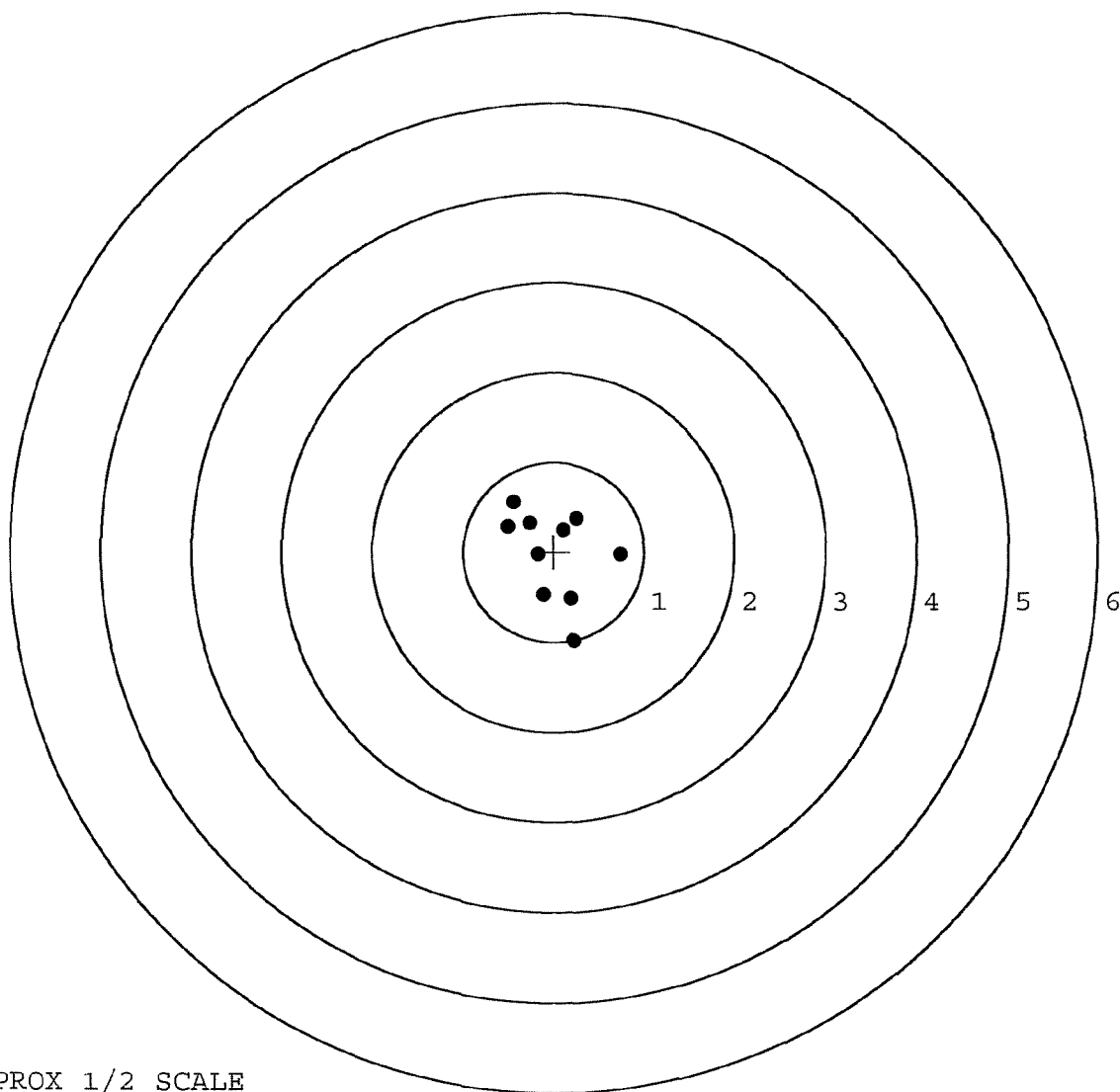


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. 0
TARGET NUMBER: 2
FILE DATE: 03/09/2004
FILE TIME: 07:27

X CENTROID: -0.003
Y CENTROID: -0.028
POA TO CENTROID: 0.028
HORZ SPREAD: 1.242
VERT SPREAD: 1.548
GROUP SPREAD: 1.686
MIN RADIUS: 0.172
MAX RADIUS: 0.989
MEAN RADIUS: 0.544
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.218	-0.992
2:	0.735	-0.031
3:	0.187	-0.526
4:	-0.119	-0.483
5:	0.252	0.375
6:	0.104	0.242
7:	-0.175	-0.027
8:	-0.271	0.325
9:	-0.451	0.556
10:	-0.507	0.282

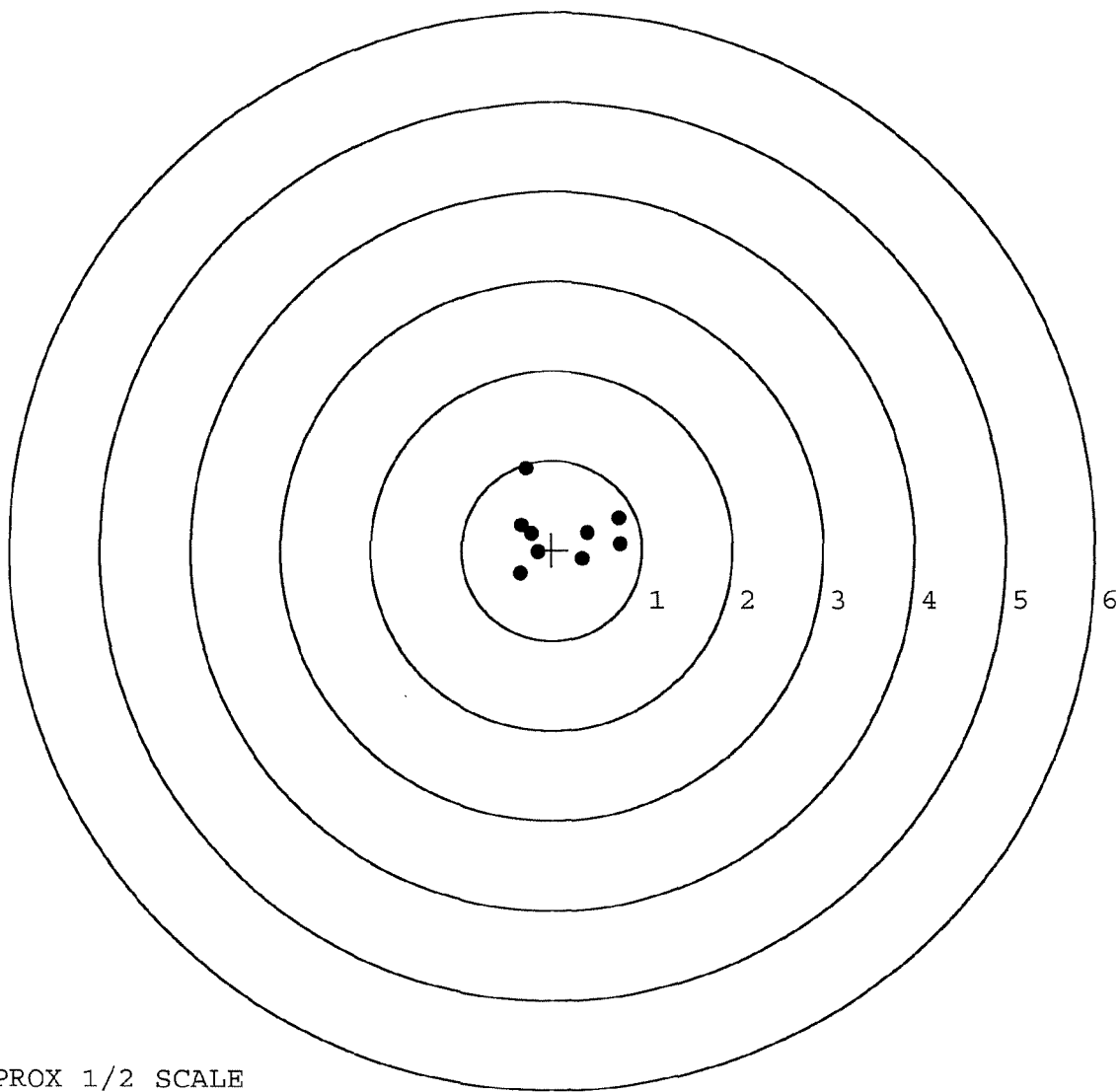


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __0
TARGET NUMBER: 3
FILE DATE: 03/09/2004
FILE TIME: 07:27

X CENTROID: 0.094
Y CENTROID: 0.178
POA TO CENTROID: 0.201
HORZ SPREAD: 1.107
VERT SPREAD: 1.173
GROUP SPREAD: 1.337
MIN RADIUS: 0.296
MAX RADIUS: 0.824
MEAN RADIUS: 0.507
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.288	0.908
2:	0.738	0.358
3:	0.754	0.071
4:	0.390	0.196
5:	0.339	-0.099
6:	-0.346	0.280
7:	-0.233	0.184
8:	-0.353	-0.265
9:	-0.154	-0.031

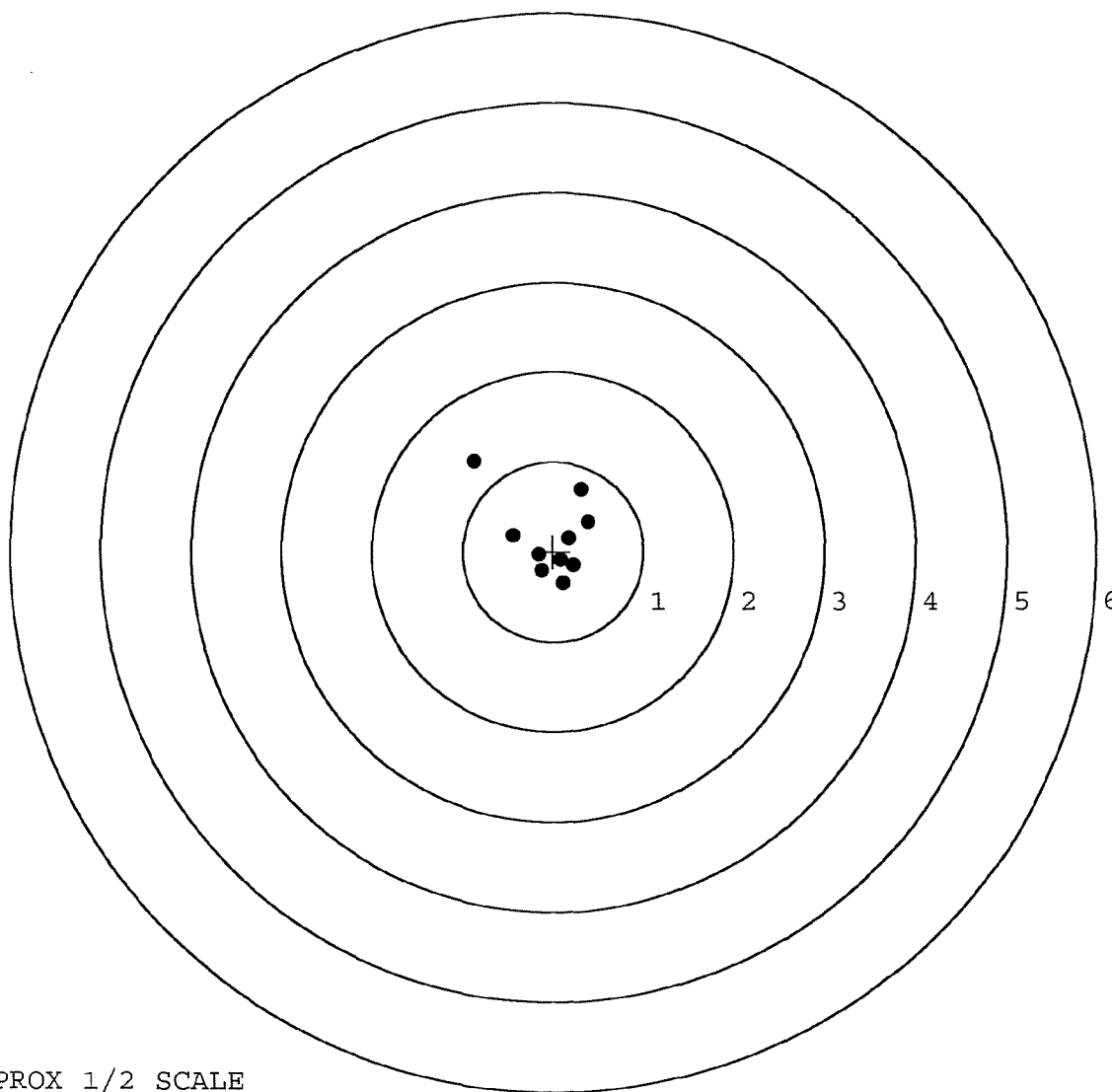


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __0
TARGET NUMBER: 4
FILE DATE: 03/09/2004
FILE TIME: 07:27

X CENTROID: -0.034
Y CENTROID: 0.151
POA TO CENTROID: 0.154
HORZ SPREAD: 1.253
VERT SPREAD: 1.372
GROUP SPREAD: 1.688
MIN RADIUS: 0.204
MAX RADIUS: 1.203
MEAN RADIUS: 0.473
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.381	0.334
2:	0.312	0.696
3:	-0.872	1.013
4:	-0.448	0.183
5:	0.111	-0.359
6:	0.221	-0.160
7:	-0.131	-0.214
8:	-0.163	-0.036
9:	0.170	0.148
10:	0.083	-0.098



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. 0

TARGET NUMBER: 5

FILE DATE: 03/09/2004

FILE TIME: 07:27

X CENTROID: -0.027

Y CENTROID: 0.099

POA TO CENTROID: 0.103

HORZ SPREAD: 1.231

VERT SPREAD: 2.075

GROUP SPREAD: 2.144

MIN RADIUS: 0.129

MAX RADIUS: 1.306

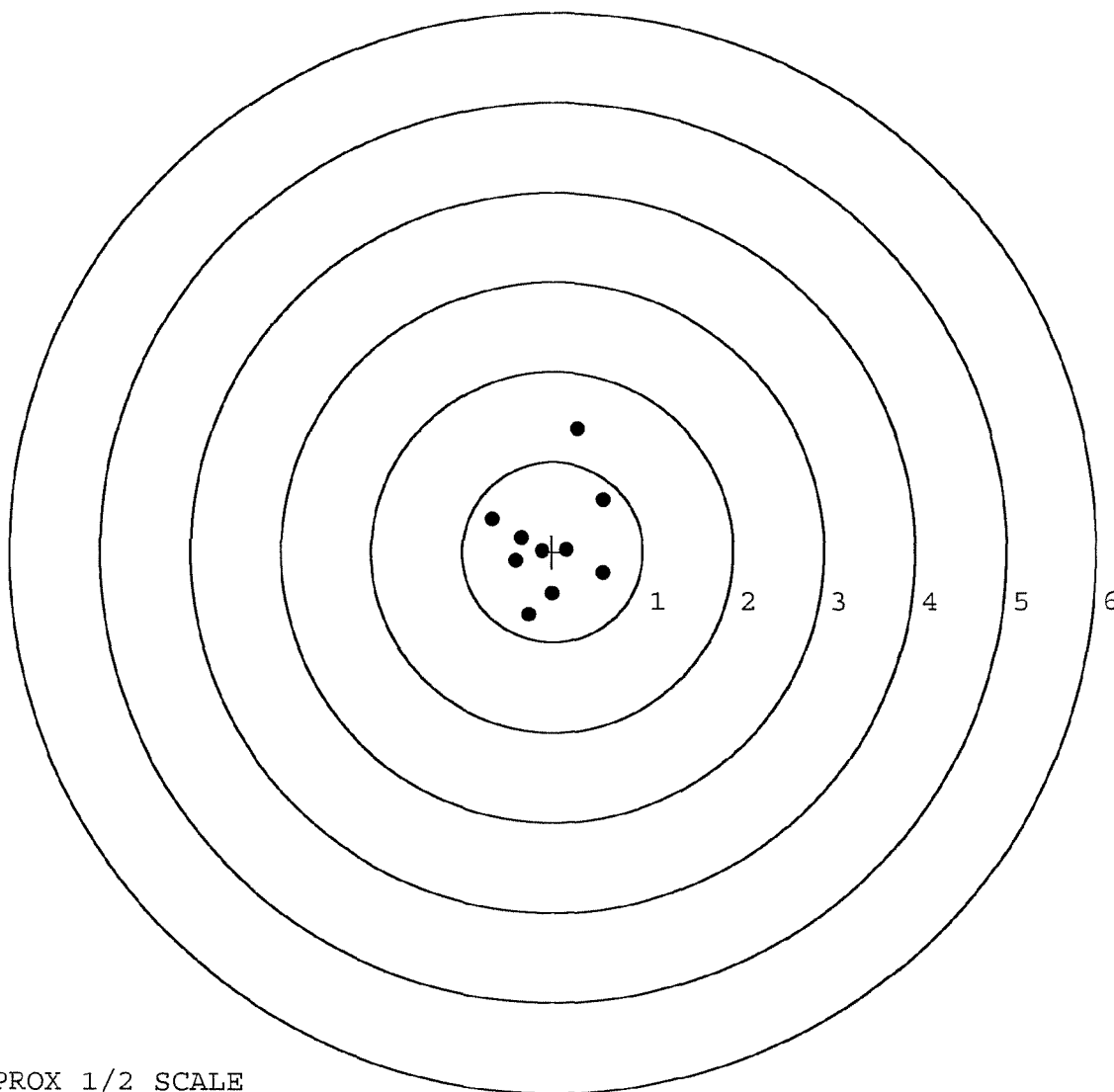
MEAN RADIUS: 0.594

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.270	1.370
2:	0.560	0.582
3:	0.560	-0.240
4:	-0.671	0.370
5:	-0.268	-0.705
6:	-0.008	-0.472
7:	-0.409	-0.105
8:	-0.347	0.159
9:	0.158	0.022
10:	-0.118	0.007



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-17-04

TESTER

TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.30		2.65	
PULL #2	2.50	2.62		2.62	
PULL #3	2.60	2.74		2.55	
PULL #4	2.85	2.51		2.09	
PULL #5	2.39	2.64		2.21	
TOTAL	12.69	12.81		12.12	
AVERAGE	2.53	2.56		2.42	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.33		
PULL #2	3.20	3.32		
PULL #3	3.22	3.42		
PULL #4	3.13	3.01		
PULL #5	3.14	2.88		
TOTAL	15.76	15.96		
AVERAGE	3.15	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.20	4.08		4.52
PULL #2	4.12	4.28		4.04
PULL #3	3.92	3.98		4.09
PULL #4	4.15	3.99		4.23
PULL #5	4.56	4.09		4.06
TOTAL	20.95	20.42		20.94
AVERAGE	4.19	4.08		4.18

R & E NUMBER	77422		
SERIAL NUMBER	C6523357		
LOG-IN DATE	2-18-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	2-18-04	RTL
560 A	RE-BARREL	2-19-04	RTL
B	DRILL AND TAP	2-20-04	TRW
575	ASSEMBLE	2-19-04	RTL
600	PROOF	2-19-04	AK
605	CHECK HEADSPACE	2-19-04	AK
610	DIS-ASSEMBLE GUN	2-19-04	RTL
612	MAGNAFLUX	2-19-04	RTL
615	ROLLMARK CALIBER	2/25/04	JA
618	ROTO-BLAST	2/26/04	CK
620	APPLY COATINGS	3-5	TA
625 A	FINAL ASSEMBLY	3-8-04	RTL
B	TRIGGER PULL TEST	3-11-04	DA
C	SAFETY "ON" FORCE	3-11-04	DA
D	SAFETY "OFF" FORCE	3-11-04	DA
E	FIRING PIN INDENT	3-11-04	DA
640	TARGET	3-9-04	TRW
655	FINAL INSPECT	3-11-04	RTL
660	PACK	3-11-04	DA
		SHIP DATE	
QAR INSPECTION DATE			

MAINTENANCE REQUEST For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG				PAGE NO 1	NO OF PAGES 1	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. UIC CUSTOMER WH92T.1		1b. CUSTOMER UNIT NAME HHC 3-325		1c. PHONE NO 432-5059		3a. WORK ORDER NUMBER (WON)
2a. SAMS-2 UIC/SAMS-I/TDA		2b. UTILIZATION CODE		2c. MCSR		3b. SHOP
						3c. PHONE NO
				4a. UIC SUPPORT UNIT		
				4b. SUPPORT UNIT NAME		
SECTION III - EQUIPMENT DATA						
5. TYPE MNT REQ CODE		6. ID A		7. NSN 1005912402136		
8. MODEL M24 SWS		9. NOUN Sniper weapon system		15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751		
10a. ORG WON/DOC NO		10b. EIC		15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		
11. SERIAL NUMBER 06523357		12. QTY 0001		13. PD 0.2		16. MILES/KILOMETERS/HOURS/ROUNDS M K
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use) T/1				17. PROJECT CODE (if assigned)		
				18. ACCOUNT PROCESSING CODE		19. IN WARRANTY? (enter Y or N)
				21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N)		20. ADMIN NO
				22. LEVEL OF WORK		23. SIGNATURE
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs)						
25. REMARKS						
PREPARATION INSTRUCTIONS FOR THIS PAGE						
SECTION I Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maint. is completed. Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit. Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751. Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank. SECTION II Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT. SECTION III Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751. Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank. Block 10b. Enter End Item Code. See AMDF. Block 11. Enter serial number of item being submitted.				SECTION III (Cont'd) Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1. Block 14. For DSU, GSU/AVIM, DEPOT use. Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751. Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751. Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. See DA Pamphlets 738-750 and 738-751. Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted. Block 21. For DSU/GSU/AVIM/Depot use. Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act. Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint. Block 25. Self-explanatory.		
34a. SUBMITTED BY		35a. ACCEPTED BY		35c. DATE		
34b. DATE		35b. STATUS		35d. TIME		

Block 34a. Enter first initial and last name of submitter.
 Block 34b. Enter ordinal date submitted (YYDDD).
 Block 35a. Enter first initial and last name of person accepting maint. request.
 Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751.
 Block 35c. Enter ordinal date accepted (YYDDD).
 Block 35d. Enter military time.

DA FORM 2407, JUL 94

PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE

RECEIPT COPY 1

B Co 307th TSB
 Arms Cont Section
 Ft. Belvoir, CO 80507
 J. [Signature]
 0372

08/28/09 08:29:57

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00173924

Serial: C6587714 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/18/1990

Repairman:

Verify Repair

Status:

Closed 8/27/2009 2:55:48 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: SUPPLY DIVISION USAR

SUPPLY DIVISION USAR

Address 1: BLDG 490

BLDG 490

Address 2:

PO Box:

BLDG 490

PO Box:

City: FORT BENNING

FORT BENNING

State: GA

Zip Code: 31905

Country: US

State: GA

Zip Code: 31905

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

Refresh

Close

Repair

magletj

8/28/2009

8:29 AM

CAPS

NUM

INS

SCRL

start

Microsoft Office...

Internet Explorer

Microsoft Office...

Arms Services Rep...

Part Search by Mat...

8/29 AM

Serial Number:

C6587714

Model: M24 SWS



RE00173924

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207
ISSUED 10/1/2007

R & E NUMBER <u>173924</u>			
SERIAL NUMBER <u>C6587714</u>			
LOG-IN DATE <u>8-27-09</u>			

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	9-2-09	RTZ
505	RE-BARREL	9-4-09	RTZ
420	ASSEMBLE	9-4-09	RTZ
440	PROOF	9-4-09	SPAD
460	CHECK HEADSPACE	9-4-09	SPAD
470	DIS-ASSEMBLE GUN	9-4-09	SPAD
480	MAGNAFLUX	9-10-09	SP
510	DRILL AND TAP	9-8-09	SP
500	ROLLMARK CALIBER	9-10-09	SP
520	GOFF BLAST BBL / REC	9-10-09	SP
530 & 540	APPLY COATINGS	9-10-09	SP
560	FINAL ASSEMBLY	9-22-09	RTZ
640	FUNCTION TEST AND	9-22-09	SPAD
650	TARGET	9-22-09	SPAD
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-22-09	RP
	A) HEADSPACE	9-24-09	TC
	B) TRIGGER PULL	9-24-09	TC
		2.71 2.67 2.73 2.76 2.76	
680	F) SAFETY ON FORCE	5.5 5.0 5.5	9-24-09 TC
	G) SAFETY OFF FORCE	4.0 4.0 4.0	9-24-09 TC
	I) FIRING PIN INDENT	.024 .024 .024	9-24-09 TC
690	PACK	9-25-09	FM

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587714.__0
FILE DATE AND TIME: 09/23/2009 08:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.057
The Average Y Centroid of the Five Target Set:	0.046
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.678
The Distance from POA to Centroid Target #1:	0.147
The Distance from Centroid Target #2 to Centroid Target #1:	0.096
The Distance from Centroid Target #3 to Centroid Target #1:	0.142
The Distance from Centroid Target #4 to Centroid Target #1:	0.283
The Distance from Centroid Target #5 to Centroid Target #1:	0.073

SERIAL NUMBER: C6587714. __ 0

TARGET NUMBER: 1

FILE DATE: 09/23/2009

FILE TIME: 08:21

POINT#	X	Y
1:	-0.887	-0.597
2:	-0.623	-0.974
3:	0.115	-0.328
4:	-0.351	-0.088
5:	0.638	0.088
6:	0.984	0.798
7:	-0.143	1.179
8:	-0.030	0.539
9:	0.440	0.492
10:	0.257	0.303

X CENTROID: 0.040

Y CENTROID: 0.141

POA TO CENTROID: 0.147

HORZ SPREAD: 1.871

VERT SPREAD: 2.153

GROUP SPREAD: 2.392

MIN RADIUS: 0.271

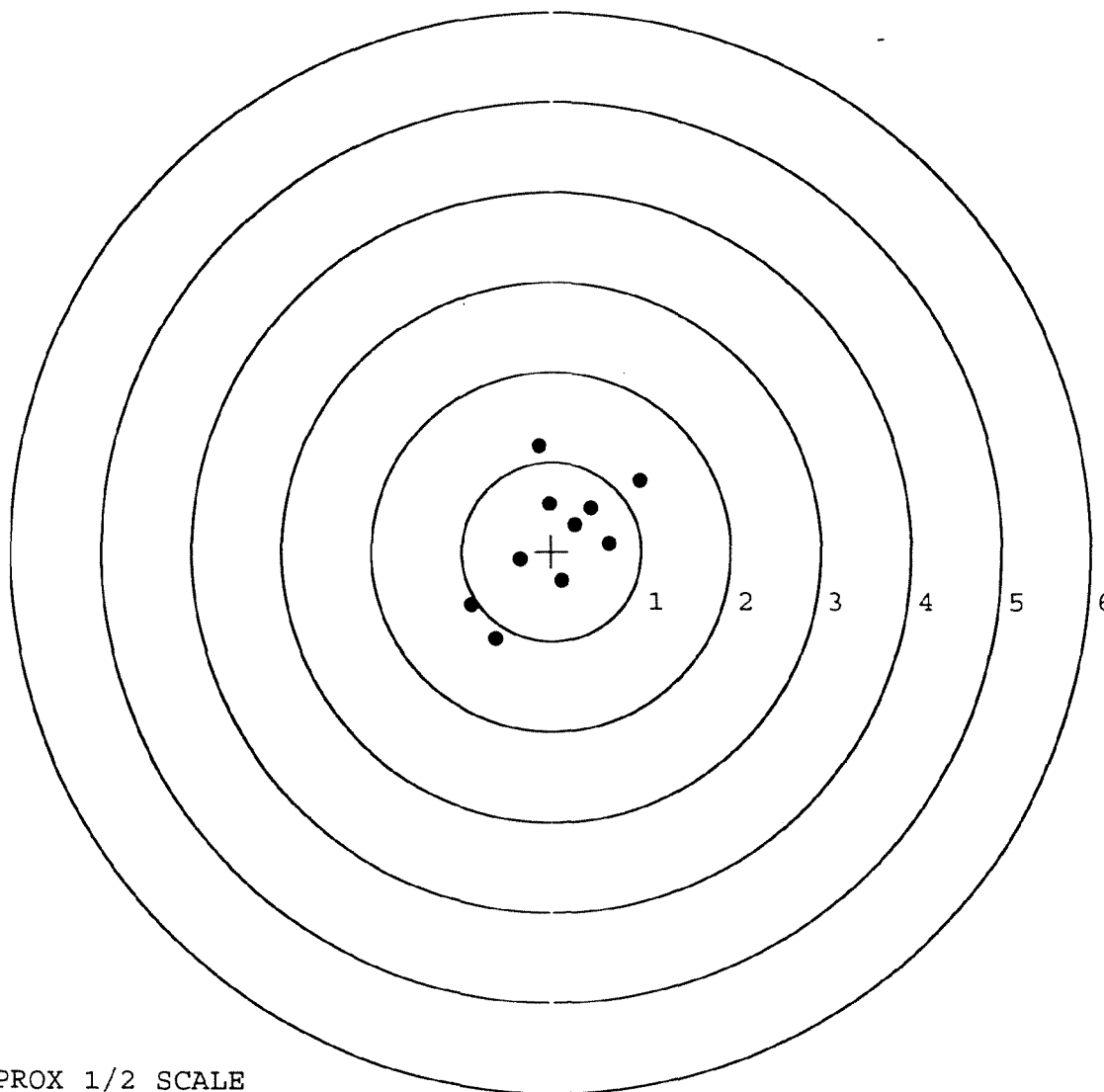
MAX RADIUS: 1.297

MEAN RADIUS: 0.742

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

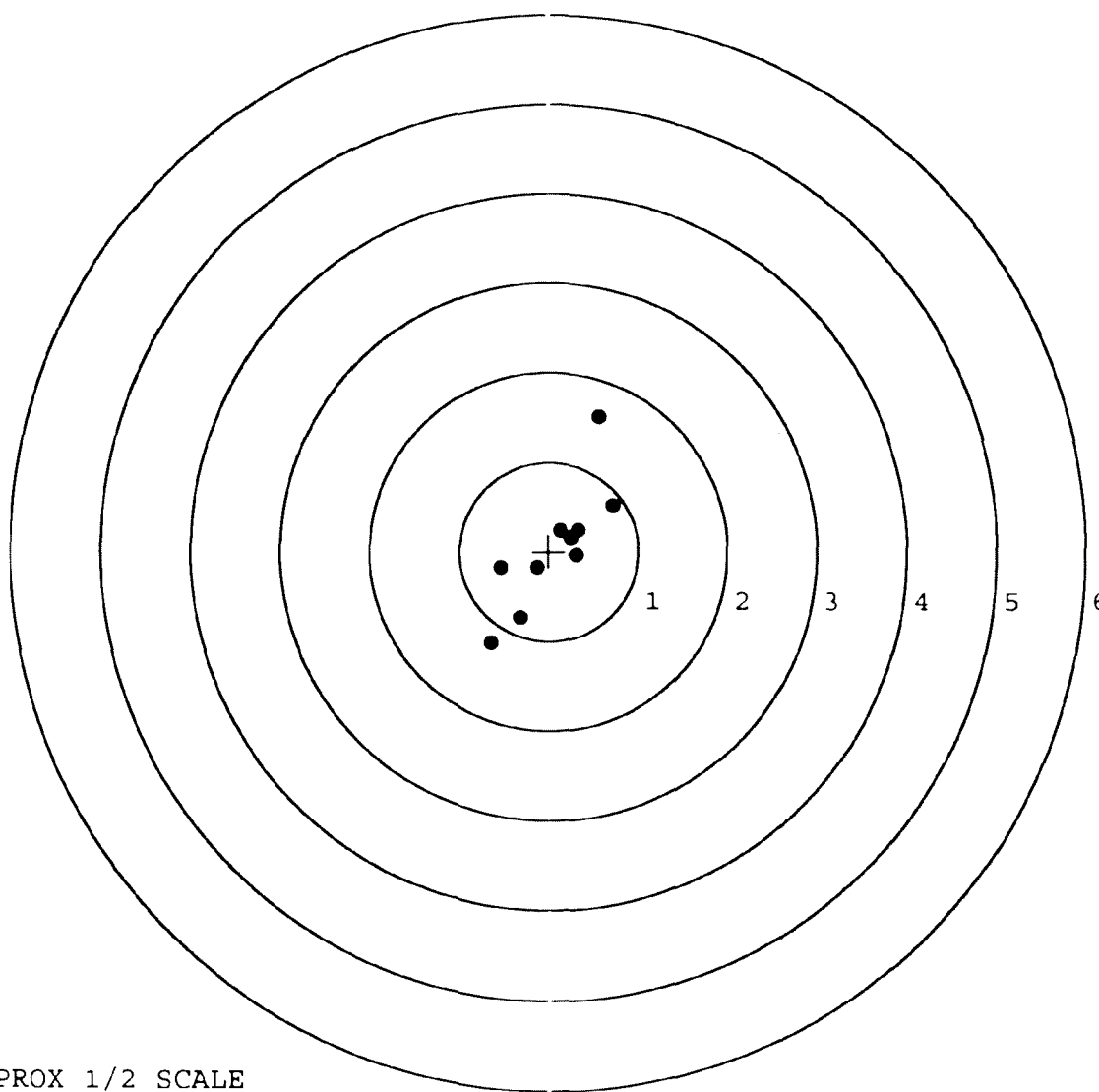


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587714. 0
TARGET NUMBER: 2
FILE DATE: 09/23/2009
FILE TIME: 08:21

X CENTROID: 0.064
Y CENTROID: 0.048
POA TO CENTROID: 0.080
HORZ SPREAD: 1.365
VERT SPREAD: 2.525
GROUP SPREAD: 2.802
MIN RADIUS: 0.202
MAX RADIUS: 1.537
MEAN RADIUS: 0.644
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.563	1.502
2:	-0.651	-1.023
3:	-0.323	-0.741
4:	-0.536	-0.183
5:	0.714	0.517
6:	0.325	0.234
7:	0.129	0.239
8:	0.309	-0.044
9:	-0.131	-0.181
10:	0.240	0.159

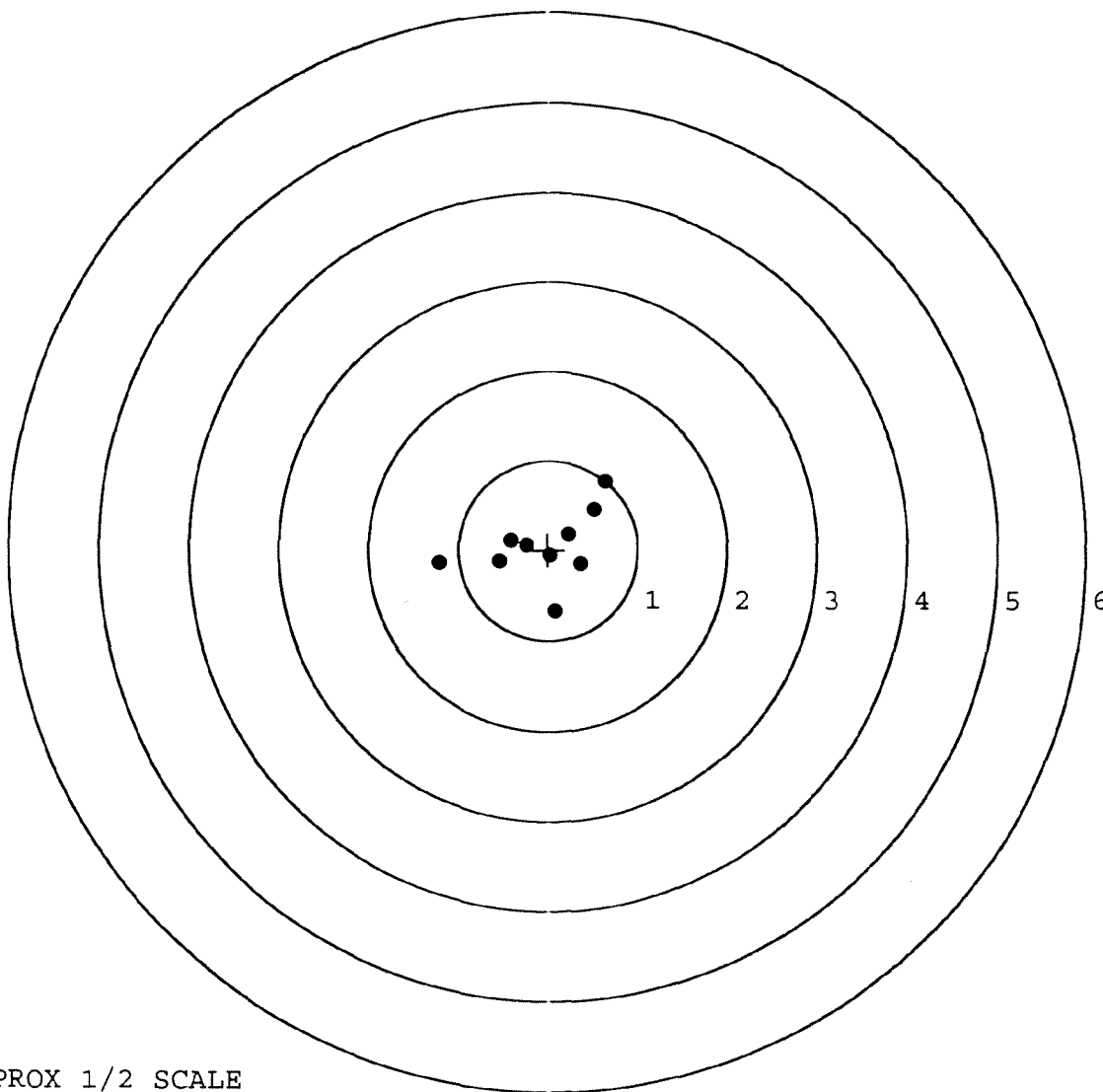


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587714. 0
TARGET NUMBER: 3
FILE DATE: 09/23/2009
FILE TIME: 08:21

X CENTROID: -0.058
Y CENTROID: 0.038
POA TO CENTROID: 0.069
HORZ SPREAD: 1.850
VERT SPREAD: 1.453
GROUP SPREAD: 2.065
MIN RADIUS: 0.128
MAX RADIUS: 1.168
MEAN RADIUS: 0.560
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.639	0.769
2:	0.511	0.458
3:	-1.211	-0.149
4:	0.078	-0.684
5:	0.366	-0.160
6:	0.222	0.176
7:	0.021	-0.062
8:	-0.245	0.057
9:	-0.416	0.109
10:	-0.546	-0.133



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587714. __0

TARGET NUMBER: 4

FILE DATE: 09/23/2009

FILE TIME: 08:21

POINT#	X	Y
1:	-0.400	-1.171
2:	-0.364	-0.747
3:	0.615	-0.642
4:	1.216	0.261
5:	1.238	0.552
6:	0.459	0.361
7:	0.123	0.333
8:	-0.502	0.147
9:	-0.670	-0.102
10:	-0.454	-0.271

X CENTROID: 0.126

Y CENTROID: -0.128

POA TO CENTROID: 0.180

HORZ SPREAD: 1.908

VERT SPREAD: 1.723

GROUP SPREAD: 2.377

MIN RADIUS: 0.461

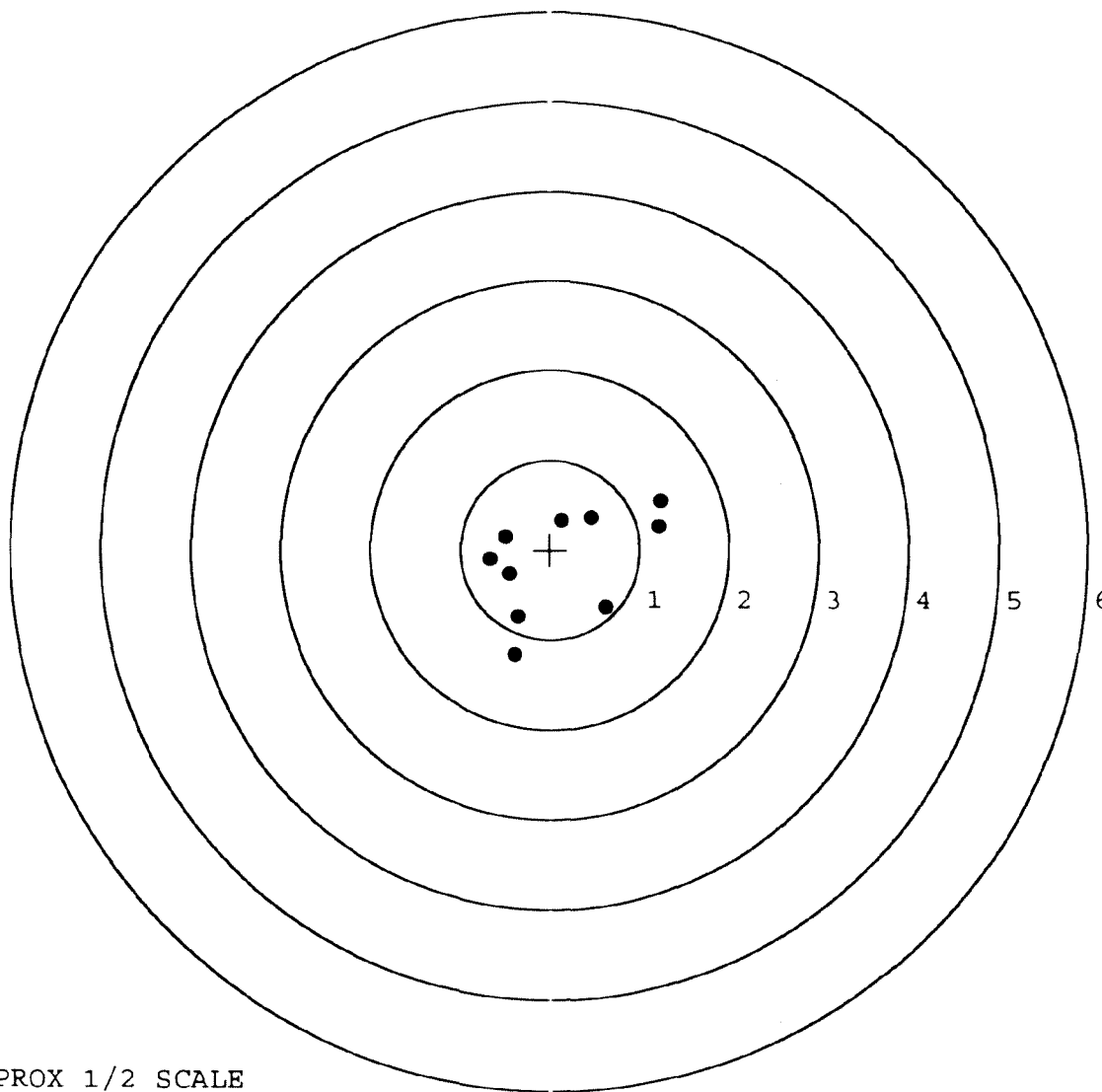
MAX RADIUS: 1.303

MEAN RADIUS: 0.826

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

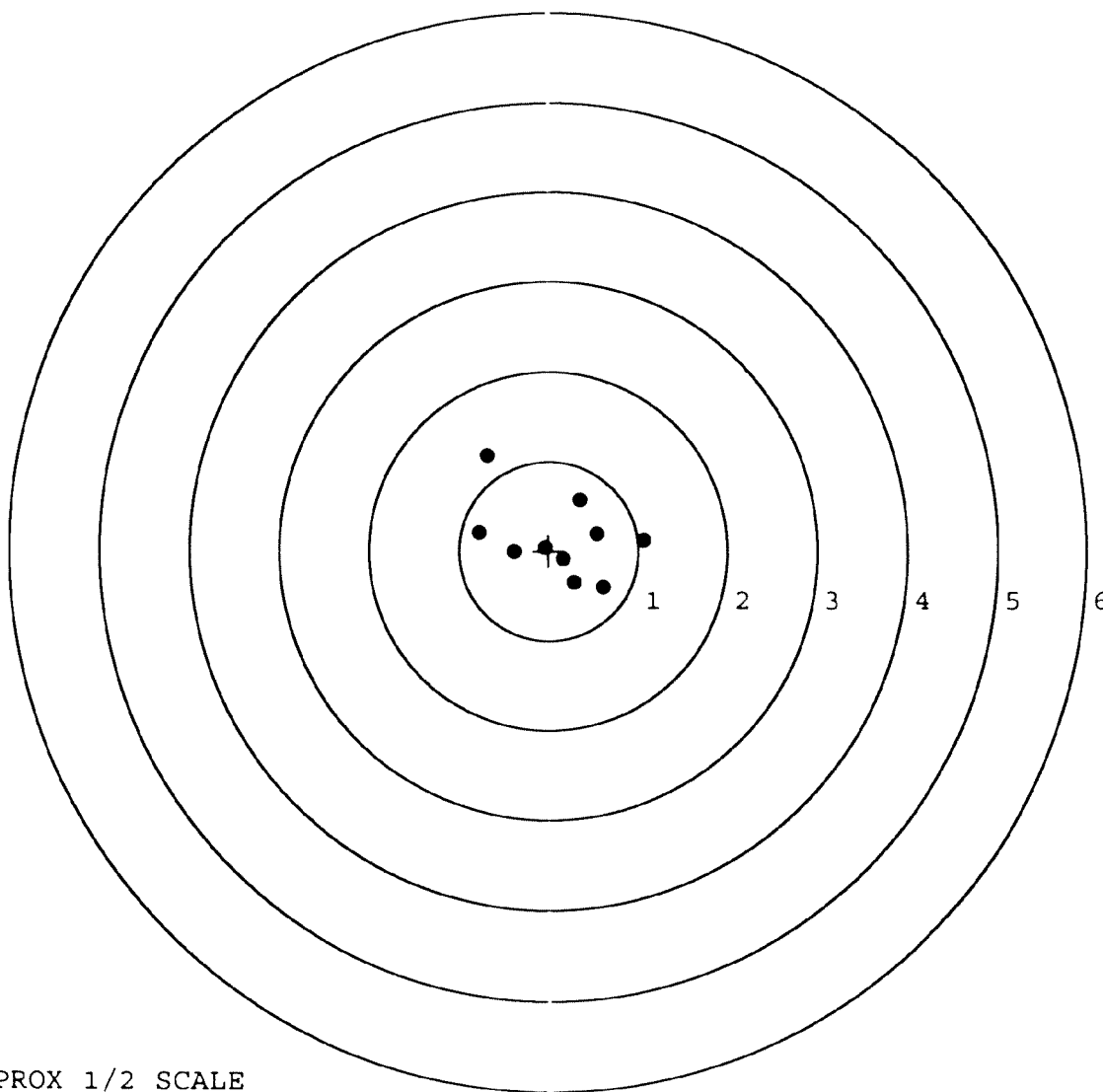


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587714. __ 0
TARGET NUMBER: 5
FILE DATE: 09/23/2009
FILE TIME: 08:21

X CENTROID: 0.112
Y CENTROID: 0.130
POA TO CENTROID: 0.172
HORZ SPREAD: 1.840
VERT SPREAD: 1.472
GROUP SPREAD: 1.987
MIN RADIUS: 0.181
MAX RADIUS: 1.225
MEAN RADIUS: 0.618
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.680	1.065
2:	-0.774	0.203
3:	0.349	0.567
4:	1.066	0.117
5:	0.538	0.192
6:	0.609	-0.407
7:	0.282	-0.359
8:	-0.388	-0.015
9:	-0.043	0.038
10:	0.161	-0.096



TARGET APPROX 1/2 SCALE

Remington®

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

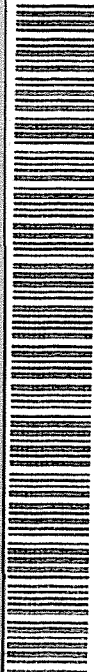
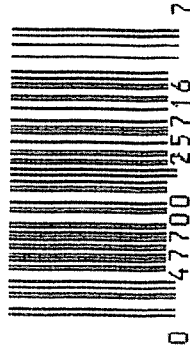
DUPONT
REG. U.S. PAT. & T.M. OFF.

SERIAL NO.
C6523357

ORDER NO.
5716

Q1

LIPC



5716 C6523357

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523357
12 Oct 1990

CENTROIDAL DISTANCES

0 TO	1	.115382
1 TO	2	.243758
1 TO	3	.213591
1 TO	4	.327153
1 TO	5	.310757

~~POI~~ <----POI

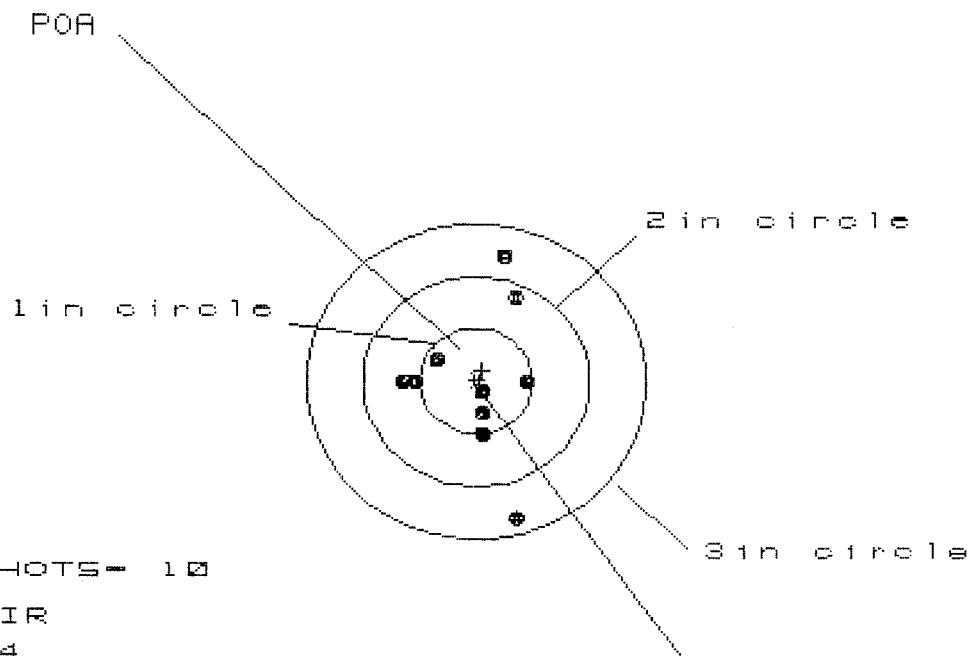
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0478
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0332
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0581986
THE AMR FOR THIS RIFLE IS: .772

12 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523357

CENTERFIRE PATTERNS

1



OF SHOTS- 10

IN CIR

1 in = 4

2 in = 8

3 in = 10

HS= 1.029

VS= 2.491

GS= 2.491

CENTROID #

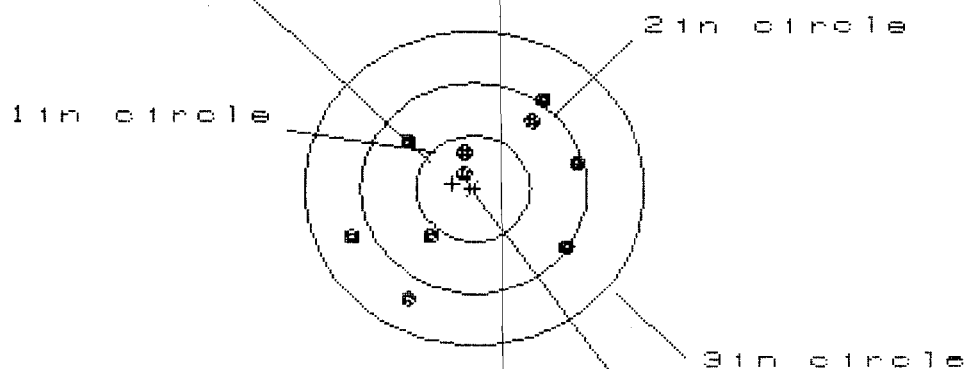
PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.423	.459	.502
MINIMUM X	:	-.606	-.570	-.527
MAXIMUM Y	:	1.216	1.074	.766
MINIMUM Y	:	-1.275	-.666	-.532
CENTROID X	:	-.052	-.088	-.131
CENTROID Y	:	-.103	.039	-.095
POA TO CENTROID in.	:	.115	.097	.162
MIN RADIUS	:	.093	.239	.137
MEAN RADIUS	:	.636	.576	.472
MAX RADIUS	:	1.317	1.126	.859
HORIZONTAL SPREAD	:	1.029	1.029	1.029
VERTICAL SPREAD	:	2.491	1.740	1.298
EXTREME SPREAD	:	2.491	1.752	1.315
NUMBER IN ONE INCH CIRCLE	=	4		
NUMBER IN TWO INCH CIRCLE	=	8		
NUMBER IN THREE INCH CIRCLE	=	10		

12 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523357

CENTERFIRE PATTERNS # 2

POA



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

HS= 2.064

VS= 1.846

GS= 2.216

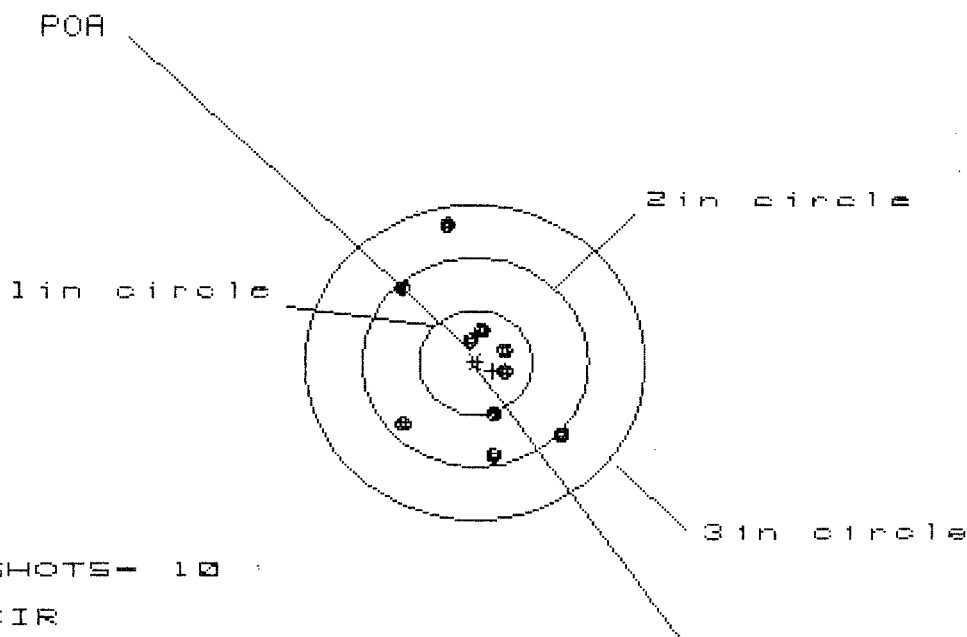
CENTROID #

PATTERN #	:	2	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.933	.807	.719
MINIMUM X	:	-1.131	-.737	-.825
MAXIMUM Y	:	.825	.777	.644
MINIMUM Y	:	-1.021	-1.069	-.781
CENTROID X	:	.185	.311	.399
CENTROID Y	:	-.046	.002	.135
POA TO CENTROID in.	:	.191	.311	.422
MIN RADIUS	:	.135	.226	.320
MEAN RADIUS	:	.812	.767	.686
MAX RADIUS	:	1.210	1.281	.999
HORIZONTAL SPREAD	:	2.064	1.544	1.544
VERTICAL SPREAD	:	1.846	1.846	1.425
EXTREME SPREAD	:	2.216	2.216	1.771
NUMBER IN ONE INCH CIRCLE =	:	2		
NUMBER IN TWO INCH CIRCLE =	:	6		
NUMBER IN THREE INCH CIRCLE =	:	10		

12 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523357

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 5

2in = 8

3in = 10

HS= 1.460

VS= 2.212

GS= 2.265

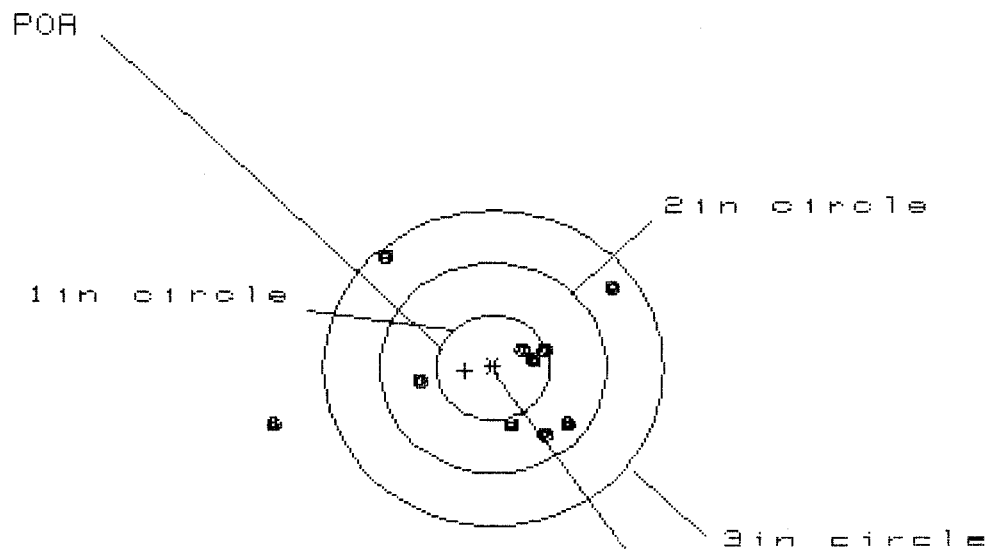
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.773	.742	.327
MINIMUM X	:	-.687	-.718	-.626
MAXIMUM Y	:	1.339	.855	.794
MINIMUM Y	:	-.873	-.724	-.785
CENTROID X	:	-.157	-.126	-.218
CENTROID Y	:	.083	-.066	-.005
POA TO CENTROID in.	:	.178	.142	.218
MIN RADIUS	:	.183	.259	.260
MEAN RADIUS	:	.664	.588	.551
MAX RADIUS	:	1.369	1.117	1.011
HORIZONTAL SPREAD	:	1.460	1.460	.953
VERTICAL SPREAD	:	2.212	1.579	1.579
EXTREME SPREAD	:	2.265	1.984	1.813
NUMBER IN ONE INCH CIRCLE	=		5	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523357

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 9

HS= 2.986

VS= 1.704

GS= 3.262

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.088	.877	.732
MINIMUM X	:	-1.898	-1.161	-.954
MAXIMUM Y	:	1.091	1.032	.850
MINIMUM Y	:	-.613	-.672	-.543
CENTROID X	:	.246	.457	.602
CENTROID Y	:	.032	.091	-.038
POA TO CENTROID in.	:	.248	.466	.603
MIN RADIUS	:	.309	.135	.186
MEAN RADIUS	:	.868	.677	.540
MAX RADIUS	:	1.971	1.554	1.122
HORIZONTAL SPREAD	:	2.986	2.038	1.686
VERTICAL SPREAD	:	1.704	1.704	1.393
EXTREME SPREAD	:	3.262	2.236	1.922
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

12 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523357

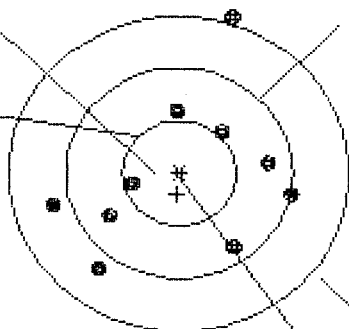
CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle



OF SHOTS- 10

IN CIR

1 in - 1

2 in - 7

3 in - 9

HS- 2.129

VS- 2.335

GS- 2.618

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.971	1.021	.883
MINIMUM X	:	-1.158	-1.108	-.816
MAXIMUM Y	:	1.469	.797	.783
MINIMUM Y	:	-.866	-.702	-.716
CENTROID X	:	.017	-.033	.105
CENTROID Y	:	.200	.036	.050
POA TO CENTROID in.	:	.200	.049	.116
MIN RADIUS	:	.467	.403	.540
MEAN RADIUS	:	.880	.796	.750
MAX RADIUS	:	1.538	1.113	1.086
HORIZONTAL SPREAD	:	2.129	2.129	1.699
VERTICAL SPREAD	:	2.335	1.499	1.499
EXTREME SPREAD	:	2.618	2.129	1.810
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6523357

DATE 10/11/90

TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.46	2.32	2.11	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.49	2.47	2.09	
PULL #3	2.31	2.54	2.54	2.10	
PULL #4	2.43	2.33	2.52	2.00	
PULL #5	2.36	2.50	2.57	2.19	
TOTAL	11.87	12.32	12.42		
AVG.	2.37	2.46	2.48		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.21		
PULL #2	3.14	3.12		
PULL #3	3.17	3.23		
PULL #4	3.03	3.28		
PULL #5	3.25	3.25		
TOTAL	15.73	16.09		
AVG.	3.15	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.38		4.00
PULL #2	4.27	4.45		4.09
PULL #3	4.23	4.38		4.26
PULL #4	4.28	4.33		4.23
PULL #5	4.37	4.35		4.15
TOTAL	21.47	21.89		20.73
AVG.	4.29	4.38		4.14

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523357

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 24 90		RW
600	Proof	9 24 90		RW
607	Check Headspace	9 24 90		RW
610	Dis-assemble Gun	9 24 90		RW
612	Magnaflux Barrel Action		9-25-90	KR
	Magnaflux Bolt		9-25-90	KR
615	Rollmark Caliber		9-25-90 S.S.	
617	Drill and Tap Sight Holes		9-25-90	FB
618	Polish Barrel AB		9/28/90	WB
620	Apply Coatings (Barrel Action)		10-8-90	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/8/90	RW
	C) Inspect Ejector Hole for Chamfer		10/8/90	RW
	D) Oil Firing Pin Ass'y		10/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/11/90	WB

op. #	OP. NAME	READINGS			DATE	INIT		
635 nt.	F) Safety On Force	5	5	5	10/11/90	WB		
	G) Safety Off Force	3	3	3	10/11/90	WB		
	H) Trigger Pull Test & Retainability				10/11/90	WB		
	I) Firing Pin Indent	.0275	.0275	.0275	10/11/90	WB		
	J) Assemble Stock				10/11/90	RW		
	K) Assemble Swivel Studs				2/10/90	928		
	L) Attach Front and Rear Sight Assemblies				10/11/90	RW		
	M) Iron Sight Alignment				10/11/90	RW		
	N) Detach Front & Rear Sights & place in numbered container				10/11/90	RW		
	O) Attach Scope to Rifle				10/11/90	RW		
	P) Detach & Attach Scope 20 Times				10/11/90	RW		
640	Gallery Target & Test				10-12-90	DH		
	A) Time				10-12-90	DH		
	B) Malfunctions				10-12-90	DH		
	C) Pierced Primers				10-12-90	DH		
	D) Optical Clarity of Scope				10-12-90	DH		
645	Inspect for Live Ammo				10-12-90	DH		
655	Final Inspection							
	A) Headspace				2/10/90	928		
	B) Trigger Pull	211	209	210	200	209	2/10/90	928
	C) Function						2/10/90	928
660	Pack						12-17-90	DH

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6523357
20 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1254
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.047
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .133918

THE AMR FOR THIS RIFLE IS: 1.096

CENTROIDAL DISTANCES

0 TO 1	.393975
1 TO 2	.73617
1 TO 3	.622832
1 TO 4	.461351
1 TO 5	.810349

1
523 4 <----POA

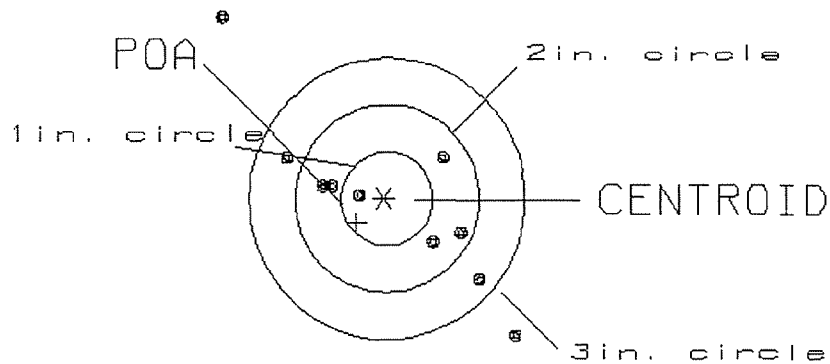
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .394
 MIN RADIUS : .305
 MEAN RADIUS : 1.114
 MAX RADIUS : 2.611
 CENTROID X : .296
 CENTROID Y : .260

20 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523357

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.14

1

VS= 3.44

6

GS= 4.66

9

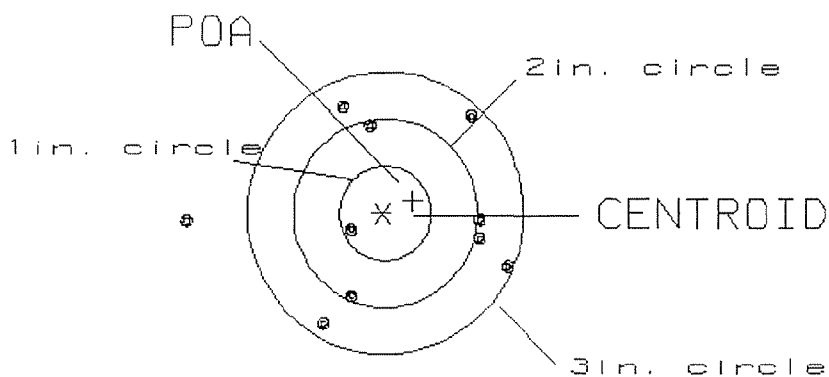
PATTERN #: 2

POA TO CENTROID: .353
 MIN RADIUS : .445
 MEAN RADIUS : 1.208
 MAX RADIUS : 2.205
 CENTROID X : -.329
 CENTROID Y : -.129

20 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523357

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.53

1

VS= 2.20

3

GS= 3.57

9

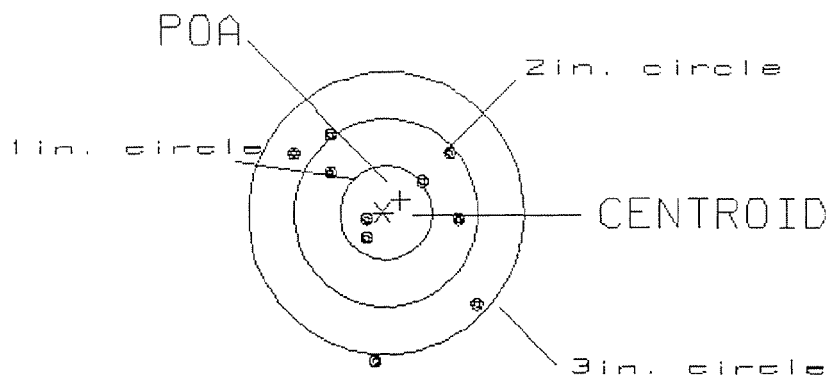
PATTERN #: 3

POA TO CENTROID: .230
 MIN RADIUS : .194
 MEAN RADIUS : .875
 MAX RADIUS : 1.527
 CENTROID X : -.188
 CENTROID Y : -.132

20 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523357

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.99

2

VS= 2.34

6

GS= 2.54

9

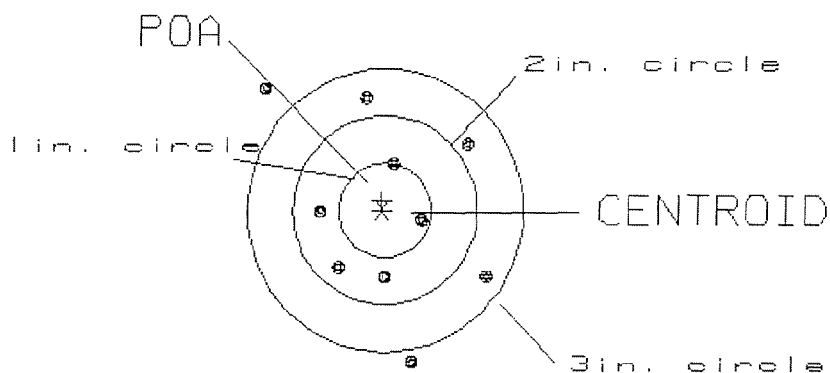
PATTERN #: 040

POA TO CENTROID: .098
 MIN RADIUS : .375
 MEAN RADIUS : 1.026
 MAX RADIUS : 1.872
 CENTROID X : .005
 CENTROID Y : -.098

20 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523357

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.47
 VS= 2.90
 GS= 3.35

1
 5
 8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

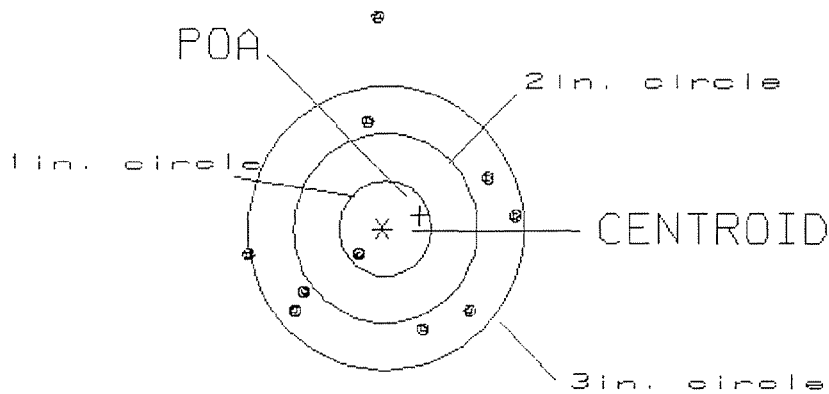
PATTERN #: 5

POA TO CENTROID: .433
 MIN RADIUS : .363
 MEAN RADIUS : 1.255
 MAX RADIUS : 2.199
 CENTROID X : -.411
 CENTROID Y : -.136

20 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523357

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.84

1

VS= 3.23

1

GS= 3.26

9

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	105766				
SERIAL NUMBER	06523357				
LOG-IN DATE	12-27-05				
OPERATION #	OPERATION NAME		DATE	INITIAL	
500	DIS-ASSEMBLE GUN		12-29-05	RTZ	
505	RE-BARREL		1-6-06	RTZ	
560	ASSEMBLE		1-6-06	RTZ	
600	PROOF	MAGNA-FLUX INSPECTED JAN 01 2006	1-4-06	K	
605	CHECK HEADSPACE		1-4-06	K	
610	DIS-ASSEMBLE GUN		1-4-06	K	
612	MAGNAFLUX	OPERATOR <i>unint</i>	1/6/06	<i>unint</i>	
510	DRILL AND TAP		1-5-06	TRW	
615	ROLLMARK CALIBER		1-6-06	CW	
618	ROTO-BLAST		1-6-06	LB	
620	APPLY COATINGS				
625	FINAL ASSEMBLY		1-11-06	RTZ	
640	FUNCTION TEST AND	PASS FAIL	1-16-06	TRW	
650	TARGET	PASS FAIL			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	1-16-06	TRW	
670	FINAL INSPECTION		1-20-06	AC	
	A) HEADSPACE	PASS FAIL	1-20-06	AC	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS			N/A
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS	5 lbs 5 lbs 5 lbs	AC	
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs 3 lbs 3 lbs	AC	
	I) FIRING PIN INDENT	.020	.021 .021 .021	AC	
690	PACK		12/06	DA	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00105766** Serial: C6523357 Model: M24 SWS Center Fire Caliber: 7.62 NATO Produced: 12/18/1990 Repairman: Status: Closed 12/27/2005 3:18:05 PM

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **S3 3 325 AIR** **S3 3 325 AIR**

Address 1: **82ND AIR ABN DIV** **82ND AIR ABN DIV**

Address 2: PO Box: PO Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐

☒ Contact / Condition
 ☐ Problems
 ☐ Estimate
 ☐ History / Status
 ☐ Shipping / Billing

Contact Information: Phone: NA Fax: Email: Comments:

Received Condition: Fair Condition Notes: CSR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Studs	3
A010	Hard Case	1
A017	Scope Base	1
A057	Front and Rear Sgt Base	2

naglelj 12/28/2005 8:08 AM CARS NUM INS SCPL

start 2 4 Arms Services R

Serial Number: **C6523357**

Model: **M24 SWS**

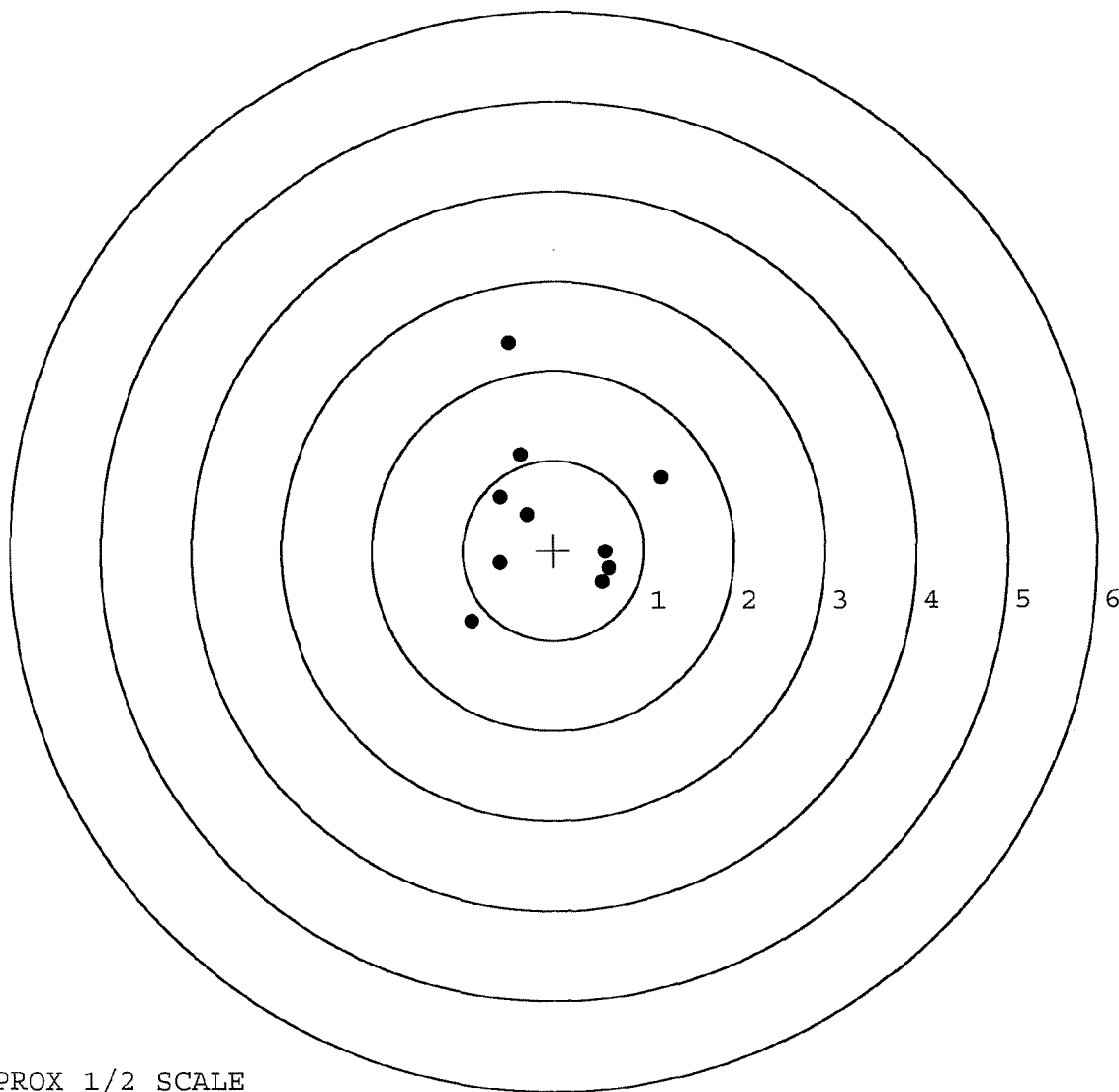


RE00105766

SERIAL NUMBER: C6523357. __1
TARGET NUMBER: 1
FILE DATE: 01/16/2006
FILE TIME: 11:49

X CENTROID: -0.031
Y CENTROID: 0.369
POA TO CENTROID: 0.370
HORZ SPREAD: 2.102
VERT SPREAD: 3.092
GROUP SPREAD: 3.120
MIN RADIUS: 0.270
MAX RADIUS: 1.995
MEAN RADIUS: 0.965
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.196	0.805
2:	-0.362	1.064
3:	-0.492	2.310
4:	-0.906	-0.782
5:	-0.592	-0.135
6:	0.540	-0.353
7:	0.619	-0.198
8:	0.579	-0.016
9:	-0.300	0.395
10:	-0.590	0.600

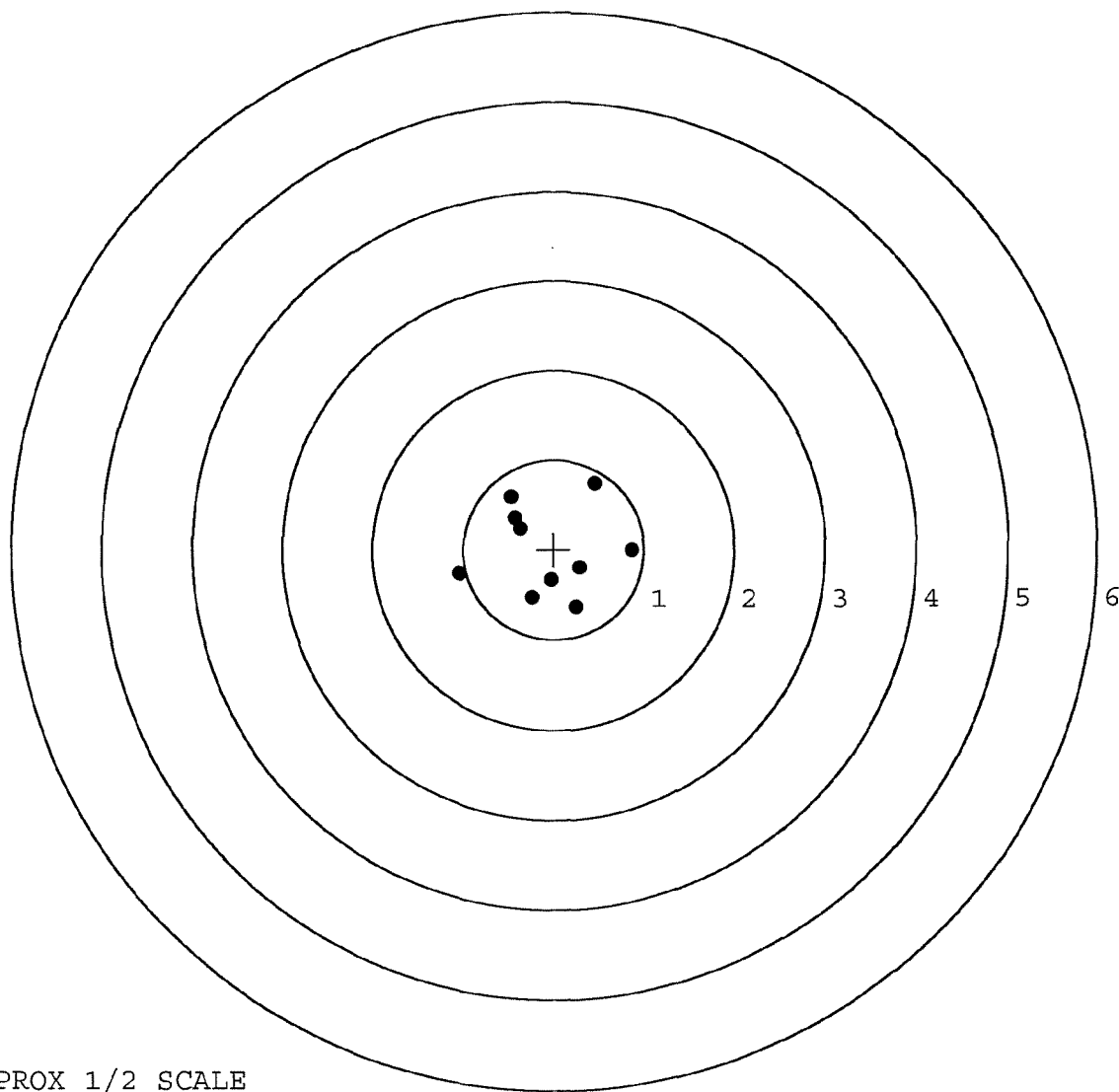


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __1
TARGET NUMBER: 2
FILE DATE: 01/16/2006
FILE TIME: 11:49

X CENTROID: -0.074
Y CENTROID: -0.007
POA TO CENTROID: 0.074
HORZ SPREAD: 1.909
VERT SPREAD: 1.377
GROUP SPREAD: 1.926
MIN RADIUS: 0.337
MAX RADIUS: 1.000
MEAN RADIUS: 0.650
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.868	-0.008
2:	0.456	0.736
3:	-0.476	0.589
4:	-0.439	0.359
5:	-0.376	0.235
6:	-1.041	-0.264
7:	-0.243	-0.537
8:	0.251	-0.641
9:	0.290	-0.201
10:	-0.030	-0.341

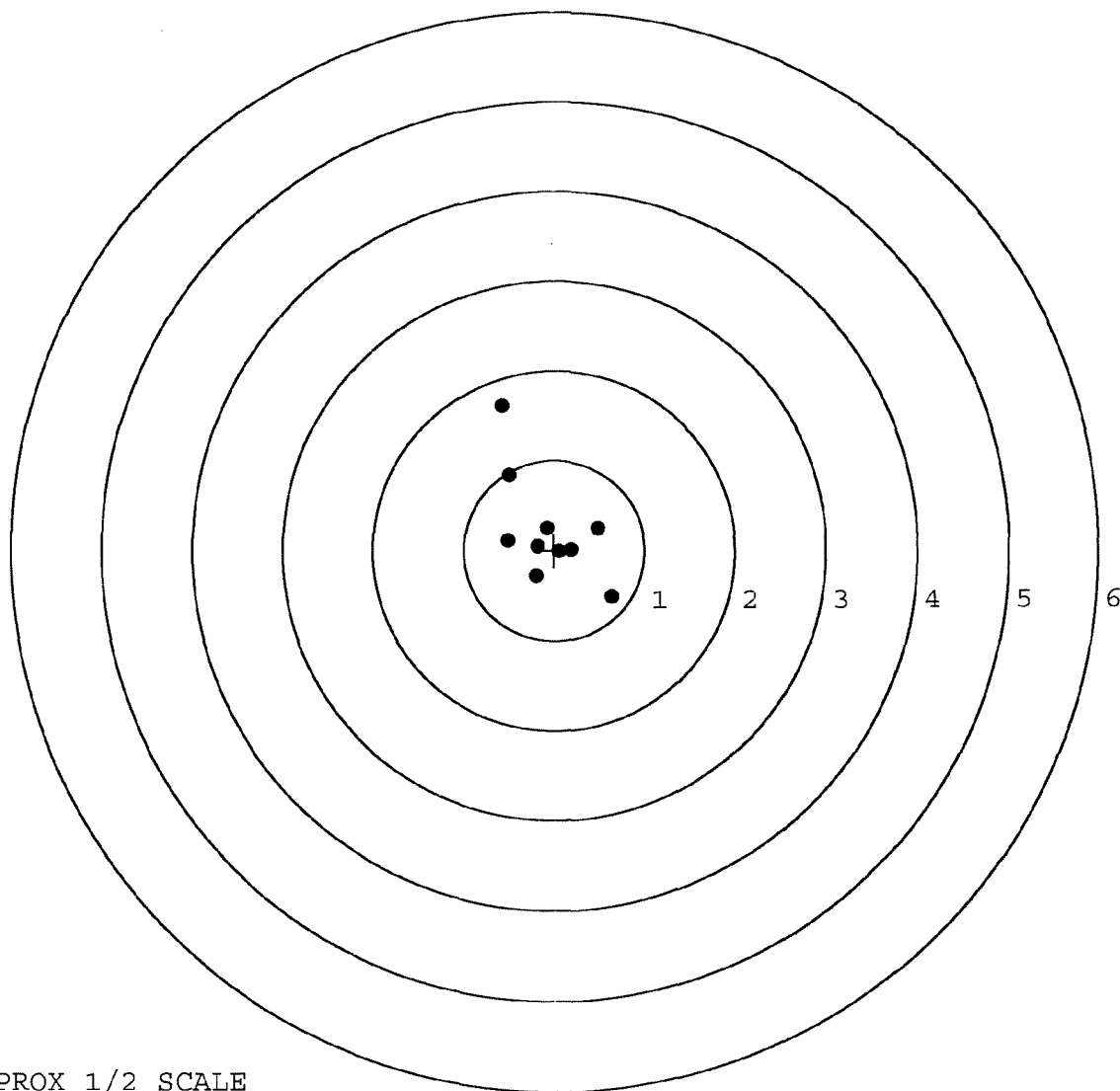


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __1
TARGET NUMBER: 3
FILE DATE: 01/16/2006
FILE TIME: 11:49

X CENTROID: -0.069
Y CENTROID: 0.226
POA TO CENTROID: 0.236
HORZ SPREAD: 1.211
VERT SPREAD: 2.126
GROUP SPREAD: 2.447
MIN RADIUS: 0.019
MAX RADIUS: 1.472
MEAN RADIUS: 0.563
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.637	-0.517
2:	0.485	0.241
3:	-0.510	0.112
4:	-0.498	0.836
5:	-0.574	1.609
6:	-0.081	0.240
7:	0.187	0.001
8:	-0.205	-0.288
9:	-0.184	0.043
10:	0.055	-0.018

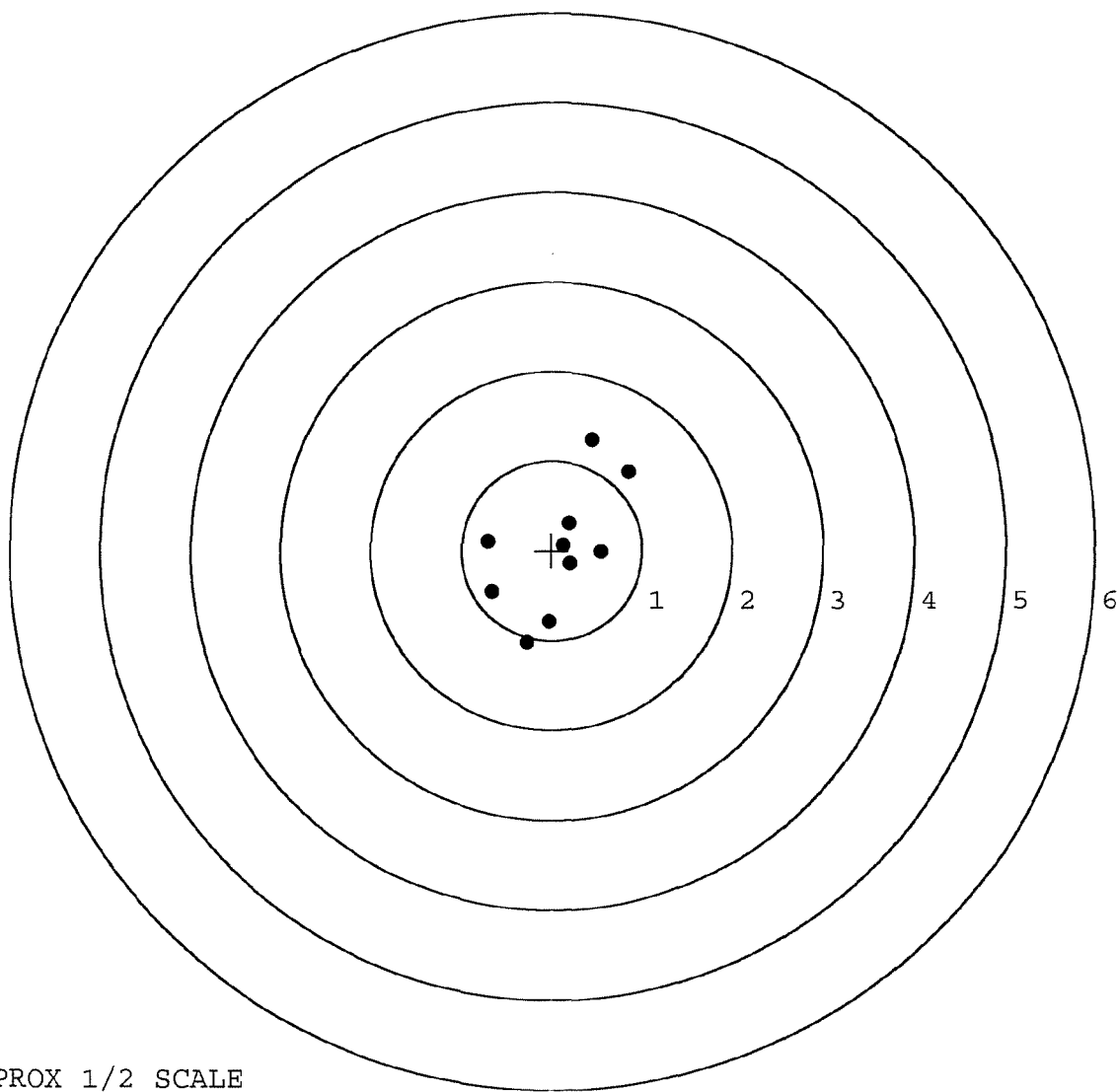


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __1
TARGET NUMBER: 4
FILE DATE: 01/16/2006
FILE TIME: 11:49

X CENTROID: 0.069
Y CENTROID: 0.012
POA TO CENTROID: 0.070
HORZ SPREAD: 1.563
VERT SPREAD: 2.255
GROUP SPREAD: 2.373
MIN RADIUS: 0.079
MAX RADIUS: 1.275
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

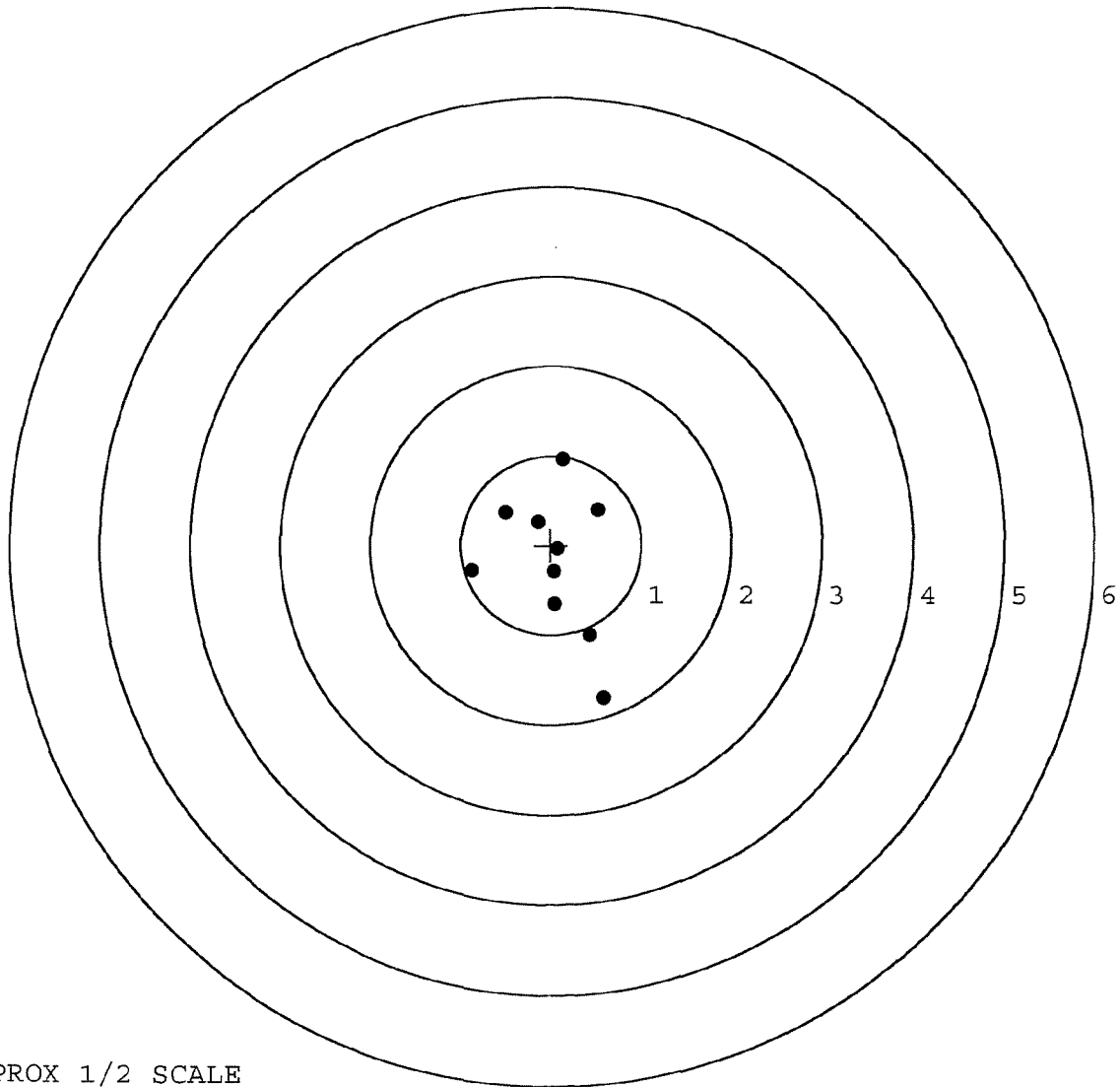
POINT#	X	Y
1:	0.853	0.878
2:	0.453	1.228
3:	-0.285	-1.027
4:	-0.039	-0.799
5:	-0.666	-0.459
6:	-0.710	0.102
7:	0.553	-0.017
8:	0.201	-0.151
9:	0.133	0.058
10:	0.192	0.306



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523357. __1
TARGET NUMBER: 5
FILE DATE: 01/16/2006
FILE TIME: 11:49

		POINT#	X	Y
X CENTROID:	0.028	1:	0.590	-1.704
Y CENTROID:	-0.199	2:	0.431	-1.002
POA TO CENTROID:	0.201	3:	-0.880	-0.282
HORZ SPREAD:	1.470	4:	-0.511	0.371
VERT SPREAD:	2.668	5:	-0.152	0.264
GROUP SPREAD:	2.707	6:	0.515	0.405
MIN RADIUS:	0.100	7:	0.130	0.964
MAX RADIUS:	1.607	8:	0.078	-0.045
MEAN RADIUS:	0.737	9:	0.035	-0.299
# IN 1 IN DIAMETER:	4	10:	0.040	-0.661
# IN 2 IN DIAMETER:	8			
# in 3 IN DIAMETER:	9			



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	105766			
SERIAL NUMBER	06523357			
LOG-IN DATE	12-27-05			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		12-29-05	RTZ
505	RE-BARREL		1-6-06	RTZ
560	ASSEMBLE		1-6-06	RTZ
600	PROOF	MAGNA-FLUX INSPECTED	1-4-06	K
605	CHECK HEADSPACE	JAN 11 2006	1-4-06	K
610	DIS-ASSEMBLE GUN		1-4-06	K
612	MAGNAFLUX	OPERATOR <i>unmarked</i>	1/6/06	<i>unmarked</i>
510	DRILL AND TAP		1-5-06	TRW
615	ROLLMARK CALIBER		1-6-06	CW
618	ROTO-BLAST		1-6-06	LB
620	APPLY COATINGS			
625	FINAL ASSEMBLY		1-11-06	RTZ
640	FUNCTION TEST AND	<u>PASS</u> FAIL	1-16-06	TRW
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	1-16-06	TRW
670	FINAL INSPECTION		1-20-06	AC
	A) HEADSPACE	<u>PASS</u> FAIL	1-20-06	AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS		N/A
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS	5 lbs 5 lbs 5 lbs	AC
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs 3 lbs 3 lbs	AC
	I) FIRING PIN INDENT	.020	.021 .021 .021	AC
690	PACK		12/06	DA