

C6523433

MODEL 700TM M24

Model SWSTM

Action

Barrel Length

Capacity

Order No. 5715

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00129629**

Serial: C6523433 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/18/1990

Repairman:

Status: New 5/22/2007 11:52:32 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: DODDAAC W81F64

DODDAAC W81F64

Address 1: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 2: EAST GARRISON BLDG 25021

PO Box:

EAST GARRISON BLDG 25021

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

5/23/2007

7:40 AM

CAPS

NUM

INS

SCRL

start

3 Mi...

Arms ...

Part ...

6 In...

3 Mi...

Stock...

7:40 AM

Serial Number: **C6523433**

Model: **M24 SWS**



RE00129629

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523433.___0
FILE DATE AND TIME: 07/06/2007 07:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.092
The Average Y Centroid of the Five Target Set:	-0.097
The Average Point of Impact of the Five Target Set:	0.134
The Average Mean Radius of the Five Target Set:	0.824
The Distance from POA to Centroid Target #1:	0.157
The Distance from Centroid Target #2 to Centroid Target #1:	0.045
The Distance from Centroid Target #3 to Centroid Target #1:	0.332
The Distance from Centroid Target #4 to Centroid Target #1:	0.095
The Distance from Centroid Target #5 to Centroid Target #1:	0.232

SERIAL NUMBER: C6523433. __0

TARGET NUMBER: 1

FILE DATE: 07/06/2007

FILE TIME: 07:08

POINT#	X	Y
1:	0.158	-0.872
2:	-0.003	-0.585
3:	-0.246	-0.161
4:	0.091	0.635
5:	-0.849	0.219
6:	-1.297	0.460
7:	-1.111	-1.065
8:	1.105	0.117
9:	1.346	0.883
10:	2.362	0.564

X CENTROID: 0.156

Y CENTROID: 0.020

POA TO CENTROID: 0.157

HORZ SPREAD: 3.659

VERT SPREAD: 1.948

GROUP SPREAD: 3.836

MIN RADIUS: 0.440

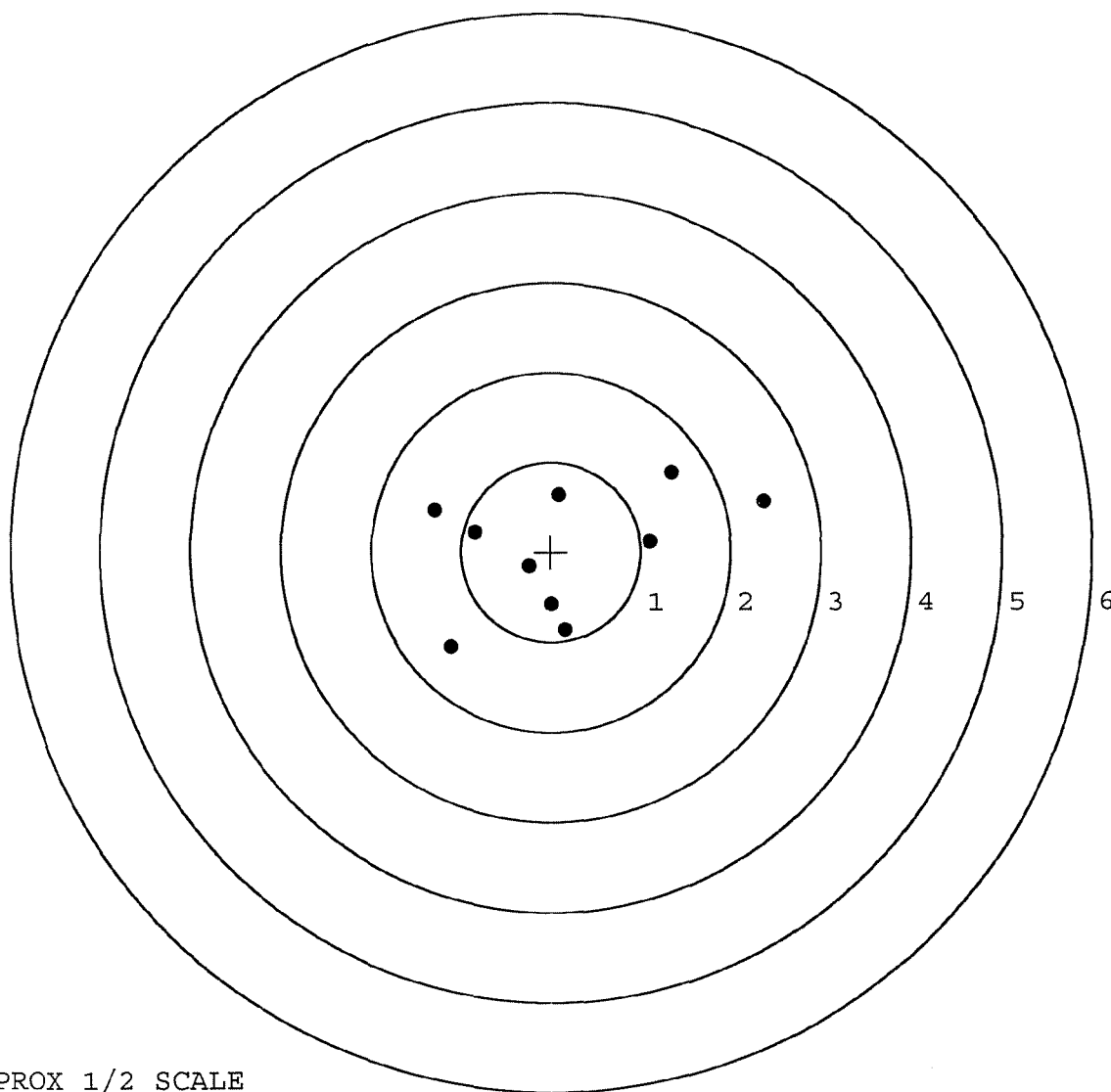
MAX RADIUS: 2.273

MEAN RADIUS: 1.148

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0

TARGET NUMBER: 2

FILE DATE: 07/06/2007

FILE TIME: 07:08

POINT#	X	Y
1:	1.291	-0.213
2:	0.963	0.273
3:	0.733	-0.272
4:	0.653	-0.020
5:	0.588	0.348
6:	-0.113	-0.252
7:	-0.285	-0.170
8:	-0.525	-0.272
9:	-0.843	-0.164
10:	-0.808	0.498

X CENTROID: 0.165

Y CENTROID: -0.024

POA TO CENTROID: 0.167

HORZ SPREAD: 2.134

VERT SPREAD: 0.770

GROUP SPREAD: 2.216

MIN RADIUS: 0.360

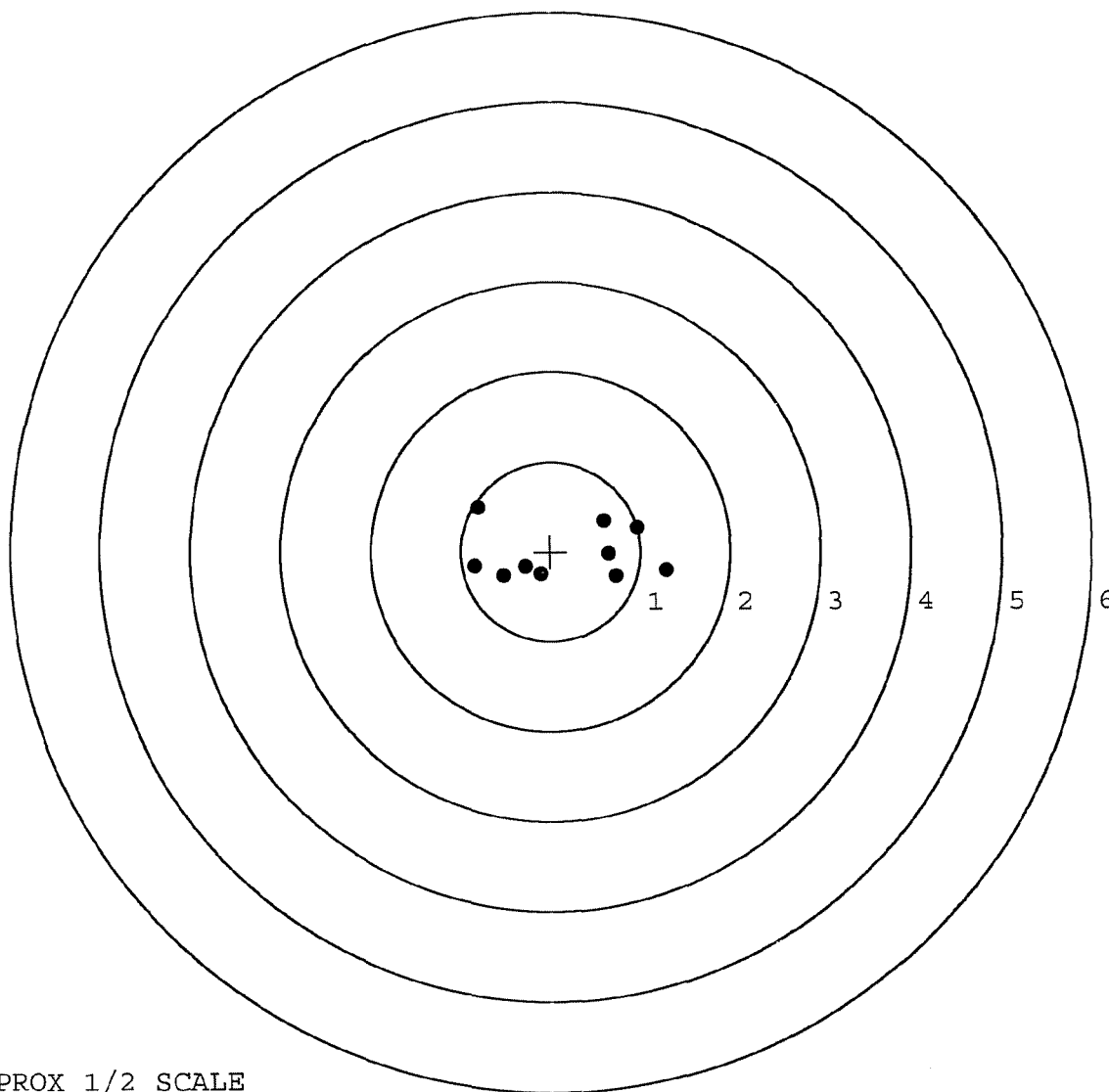
MAX RADIUS: 1.141

MEAN RADIUS: 0.735

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0

TARGET NUMBER: 3

FILE DATE: 07/06/2007

FILE TIME: 07:08

POINT#	X	Y
1:	1.604	-1.954
2:	0.620	-1.218
3:	0.330	-0.574
4:	-0.638	-0.544
5:	-1.185	0.108
6:	-0.517	-0.042
7:	-0.246	-0.117
8:	0.117	0.066
9:	0.048	0.404
10:	0.434	0.894

X CENTROID: 0.057

Y CENTROID: -0.298

POA TO CENTROID: 0.303

HORZ SPREAD: 2.789

VERT SPREAD: 2.848

GROUP SPREAD: 3.468

MIN RADIUS: 0.353

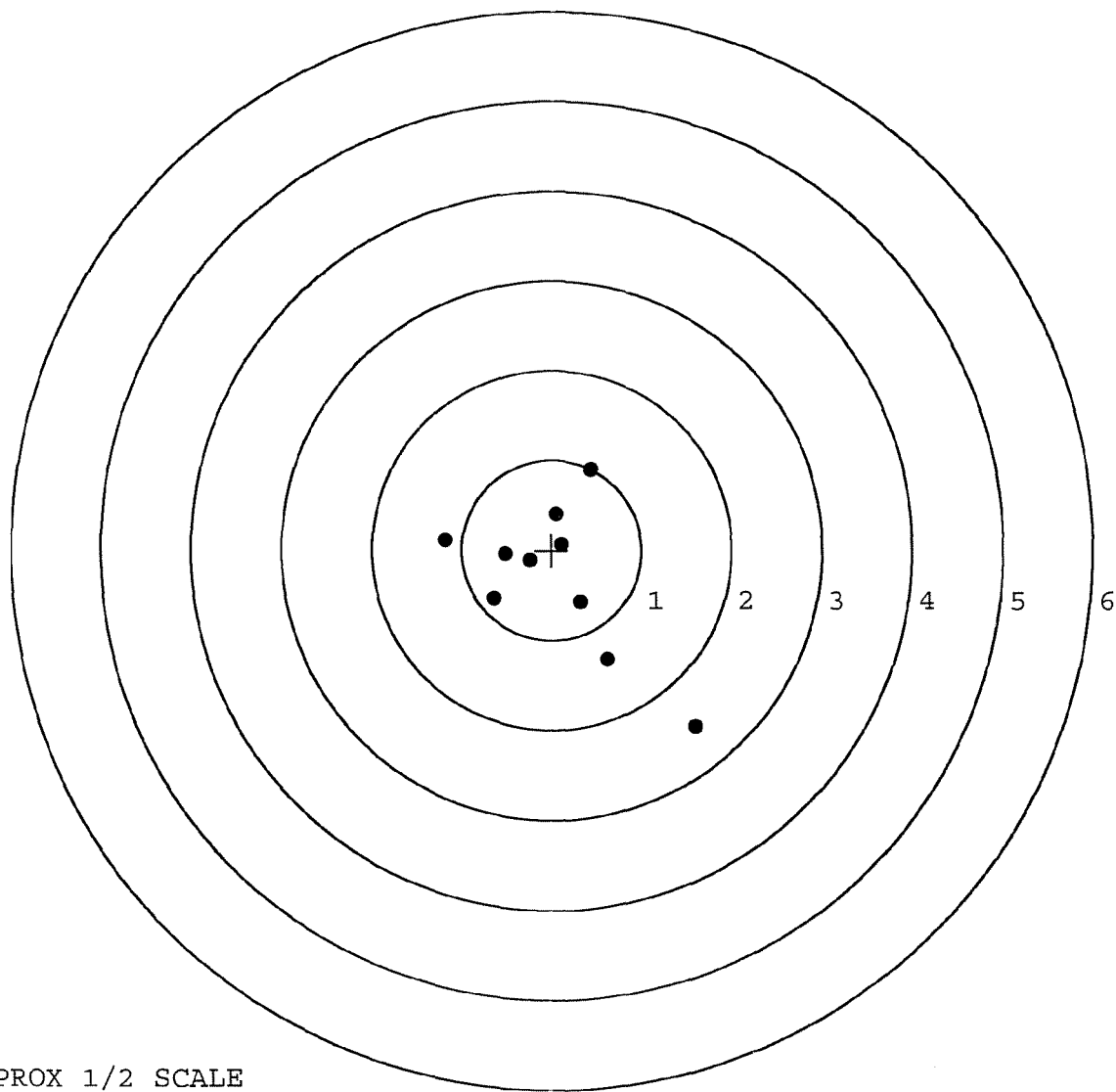
MAX RADIUS: 2.267

MEAN RADIUS: 0.908

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

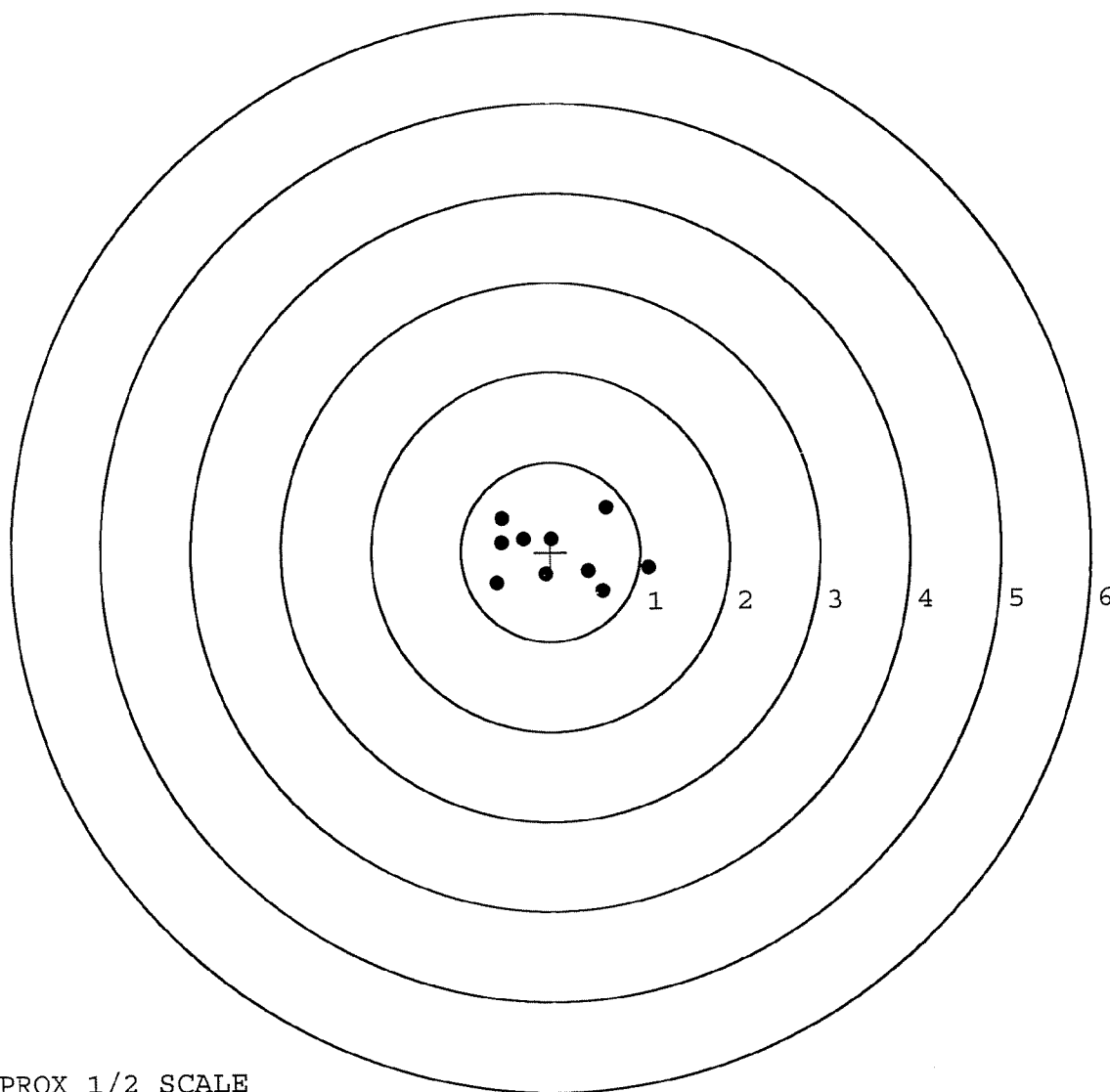


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. __0
TARGET NUMBER: 4
FILE DATE: 07/06/2007
FILE TIME: 07:08

X CENTROID: 0.068
Y CENTROID: -0.017
POA TO CENTROID: 0.070
HORZ SPREAD: 1.694
VERT SPREAD: 0.936
GROUP SPREAD: 1.723
MIN RADIUS: 0.172
MAX RADIUS: 1.034
MEAN RADIUS: 0.581
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.625	0.498
2:	1.088	-0.181
3:	0.586	-0.438
4:	0.422	-0.216
5:	0.011	0.146
6:	-0.302	0.141
7:	-0.058	-0.247
8:	-0.606	-0.348
9:	-0.547	0.102
10:	-0.543	0.375



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523433. 0

TARGET NUMBER: 5

FILE DATE: 07/06/2007

FILE TIME: 07:08

POINT#	X	Y
1:	0.295	-1.428
2:	0.814	-0.689
3:	0.617	-0.483
4:	0.223	-0.632
5:	0.289	0.040
6:	-0.026	-0.036
7:	-0.642	-0.103
8:	-0.914	0.192
9:	-0.328	0.455
10:	-0.172	1.024

X CENTROID: 0.016

Y CENTROID: -0.166

POA TO CENTROID: 0.167

HORZ SPREAD: 1.728

VERT SPREAD: 2.452

GROUP SPREAD: 2.496

MIN RADIUS: 0.136

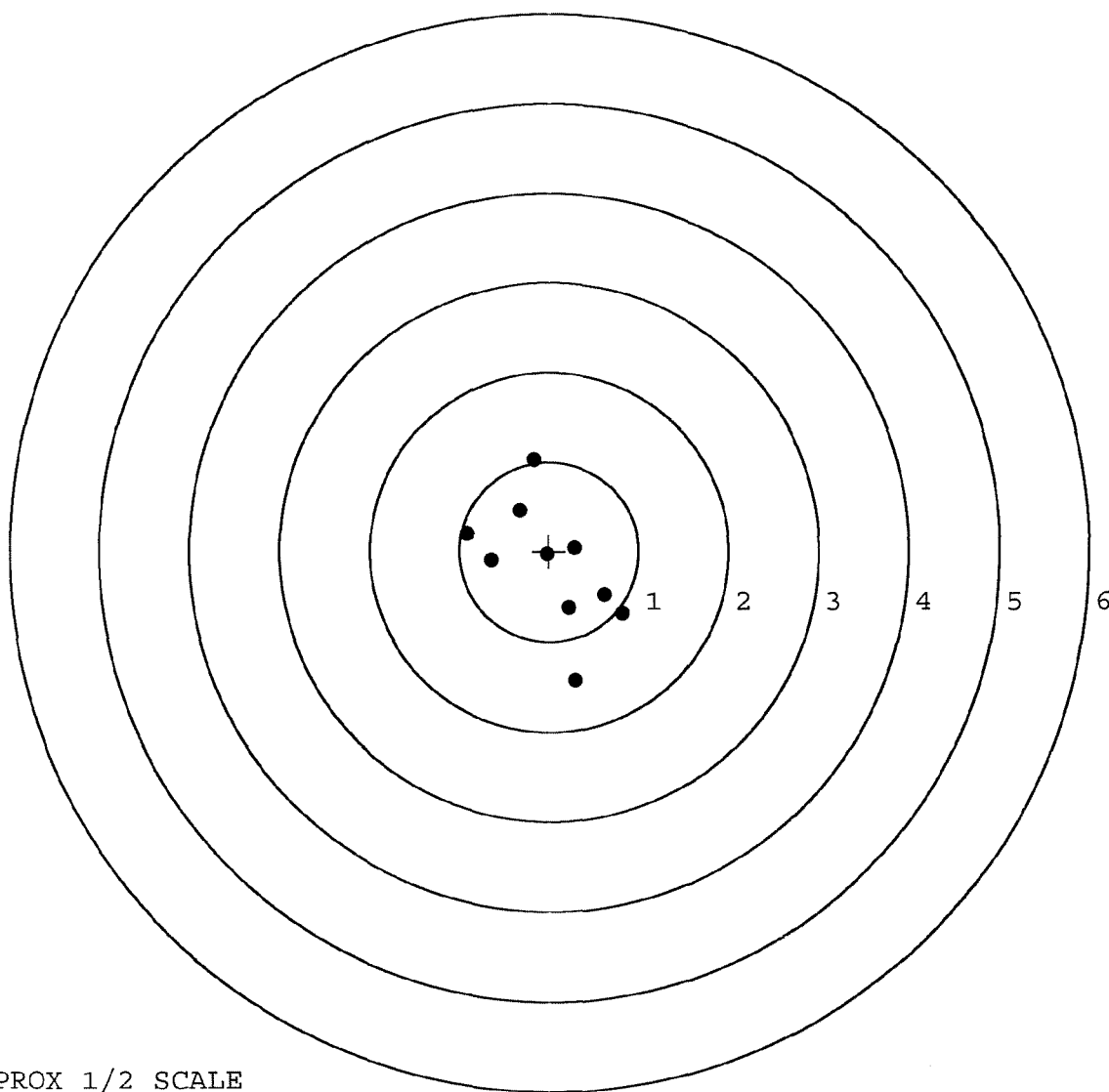
MAX RADIUS: 1.293

MEAN RADIUS: 0.749

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER <u>129629</u>			
SERIAL NUMBER <u>C6523433</u>			
LOG-IN DATE <u>5-22-07</u>			

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	6-20-07	RTZ
505	RE-BARREL	6-22-07	RTZ
560	ASSEMBLE	6-22-07	RTZ
600	PROOF	6-22-07	TRW
605	CHECK HEADSPACE	6-22-07	TRW
610	DIS-ASSEMBLE GUN	6-22-07	RTZ
612	MAGNAFLUX	6/25/07	mmms
510	DRILL AND TAP	6-22-07	SD
615	ROLLMARK CALIBER	6-26-07	CW
618	ROTO-BLAST	6-26-07	CB
620	APPLY COATINGS	6-28-07	CM
625	FINAL ASSEMBLY	7-3-07	ADN
640	FUNCTION TEST AND	<u>PASS</u> FAIL	
650	TARGET	<u>PASS</u> FAIL	
	MALFUNCTION ^{CH} _{CH} <i>Power line rels</i>	CORRECTION <u>OK</u>	7-9-07 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		7-9-07 DA
	A) HEADSPACE	PASS FAIL	7-9-07 DA
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40 2.43 2.41 2.39 2.47</u> 7-6-07 DA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5 4.5 4.5</u> 7-6-07 DA
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0 2.0 2.0</u> 7-6-07 DA
	I) FIRING PIN INDENT	.020	<u>1.026 .025 1.026</u> 7-6-07 DA
690	PACK		7-10-07 DA

FSN, PART NO. AND ITEM DESCRIPTION 1005012402136 Rifle 7.62MM 1M24 W/Scope		UNSERVICEABLE (REPARABLE) TAG - MATERIEL	
		INSPECTION ACTIVITY DPDF/EM	CONDITION CODE F-8
REASON FOR REPARABLE CONDITION FWT			
REMOVED FROM			
INSPECTOR'S NAME OR STAMP AND DATE			
SERIAL NO./LOT NO. SN: C6523299 C6523433		UNIT OF ISSUE EA	
CONTRACT OR PURCHASE ORDER NO.		QUANTITY 2	
REMARKS		INSPECTED BY: <i>Leonard E. Turner</i> LEONARD E. TURNER EQP SPEC, DPD F/EQP MGR DATE: 2-8-95	

WARNING: Unauthorized persons removing, defacing, or destroying this tag may be subject to a fine of not more than \$1,000 or imprisonment for not more than one year or both. (18 USC 1361)

DD FORM 1372, 1 OCT 56

SIGNATURE AND TALLY RECORD

Form Approved
OMB No. 0702-0027
Expires Sep 30, 1992

Public reporting burden for this collection of information is estimated to average 2 minutes per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0702-0027), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses.

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher For Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

SECTION A - To be completed by the SHIPPER.

1. SHIPPER		2. PROTECTIVE SERVICE REQUESTED	
a. NAME DEFENSE DISTRIBUTION REGION CENTRAL DEFENSE DISTRIBUTION DEPOT RED RIVER		DUEL DRIVER PROTECTIVE SERVICE SM	
b. ORIGIN TEXARKANA TX 75507-5000		3. GBL OR CBL NUMBER E-3152088	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
a. NAME REMINGTON ARMS CO., INC			
b. DESTINATION 14 HOFFLER AVE ILION NY 13357		6. TRANSPORTATION CONTROL NUMBER W45G18 5044 1260 XXX	
7. ROUTING		8. WEIGHT 250	9. CUBE 25
10. SPECIAL INSTRUCTIONS		11. DATE SHIPMENT TENDERED TO CARRIER 28 APR 95	12. NAME OF CARRIER TRI-STATE MOTOR CARRIER PRAIRIE TRUCKING CO PRRY TSMT
13. NUMBER OF PIECES 1	14. TYPE OF PACKAGE(S) (for unsealed loads only) OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS (for sealed loads only) SB	15. FREIGHT CLASSIFICATION DESCRIPTION FIREARMS NOI	

SECTION B - To be completed by each person accepting custody of classified or protected material requiring the use of transportation protective service during transit.

16. CUSTODY RECORD

a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ACCEPTING CUSTODY	d. TIME ACCEPTED	e. DATE ACCEPTED
PAT L. WINCHESTER	COMMANDER	<i>Pat L. Winchester</i>	10:30	5-2-95
Judith Foster	DEFENSE DISTRIBUTION DEPOT RED RIVER TEXAS	<i>Judith Foster</i>	10:30	5-2-95
	ATTN:DDRT-FRT TEXARKANA TX 75507-5000			
<i>Roy F</i>	<i>WASH</i>	<i>[Signature]</i>	<i>10:00</i>	<i>5295</i>
<i>Roy N Tomby</i>	<i>WASH TX</i>	<i>Roy N Tomby</i>	<i>0600</i>	<i>5-3-95</i>
<i>Roy F</i>	<i>WASH</i>	<i>[Signature]</i>	<i>0600</i>	<i>5-3-95</i>
<i>Roy N Tomby</i>	<i>WASH TX</i>	<i>Roy N Tomby</i>	<i>0600</i>	<i>5-4-95</i>
<i>Roy F</i>	<i>WASH</i>	<i>[Signature]</i>	<i>0600</i>	<i>5-4-95</i>
<i>Roy N Tomby</i>	<i>WASH TX</i>	<i>Roy N Tomby</i>	<i>0600</i>	<i>5-5-95</i>
<i>Roy F</i>	<i>WASH</i>	<i>[Signature]</i>	<i>0600</i>	<i>5-5-95</i>
<i>Robert</i>	<i>WASH</i>	<i>[Signature]</i>	<i>0600</i>	<i>5-6-95</i>

a. PRINT NAME OF PERSON AND
COMPANY REPRESENTED

b. STATION INTERCHANGE POINT
DESTINATION

c. SIGNATURE OF PERSON
ACCEPTING CUSTODY.

d. TIME
ACCEPTED

e. DATE
ACCEPTED

Key F	WPH	5690	
CRBERTS	WPH	600	5795
LEWIS & HOUSEMAN	" "	2000	5795
TOWN/NORTON	" "	2000	5795
E. MARTIN TSMT NORTH EAST MD	E. Martin	1900	5795
T. NORTON	J. Norton	0400	5-10-95
L. HOUSEMAN	J. Houseman	0400	5-10-95
J. PRIVETT TSMT NORTH EAST MD	J. Privett	1135	5-10-95
E. MARTIN TSMT " " "	E. Martin	1800	5-10-95
LENDALL MORRIS	Lendall Morris	0400	5-11-95
C. Hibbs	C. Hibbs	0400	5-11-95
J. Vowleski	J. Vowleski	1345	5-11-95

U.S. GOVERNMENT FREIGHT WAYBILL

ORIGINAL

B/L
NO. ▶

E-3,152,088

51101003 53152088

1. TRANSPORTATION COMPANY TENDERED TO PRATER / TRUCKING / CO / TRI-STATE MOTOR		2. SCAC TSMT PRAT	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856 7. SPLC (Orig.) 661157	8. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOEFLE AVE ILION NY 13357		10. GBLOC (Cons.) I00I	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11		13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DFAS-I-THA) INDIANAPOLIS, IN. 46249-0611		
14. VIA (Route shipment when advantageous to the Government) PRAT TSMT		AGENCY LOC CODE		
15. MARKS AND ANNOTATIONS TP: 3 DDD: 950507/4 950505				

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES AND EXCEPTIONS	COMMODITY CODE NO.	19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND					Services	Rate	Charges
1			CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS		ACTUAL 250			
						TOTAL CHARGES		

20. TARIFF/SPECIAL RATE AUTHORITY PRAT 1655/4 TSMT 1626		21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED		☒ YES ☐ YES	SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE		
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS						
		INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE		MARKED CAPACITY		DATE FURNISHED
FOR:		PRAT TSMT (01) 731	RRAD 0866005, 0866006	ORDERED /	FURNISHED /			950428
25. CARRIER'S PICKUP DATE 95 / 05 / 02		26a. SIGNATURE OF AGENT		26b. PER		B/L NUMBER E-3,152,088		

27. MODE AD1 B	28. ESTIMATE 916 01/4	29. NO. OF CLS/TLS	30. TYPE RATE 1	31. PSC	32. REASON	WEIGHED AT GROSS TARE ALLOWANCE NET
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FOR USE OF ISSUING OFFICE				OUTBOUND JUNCTION AGENT—Show junction stamps in space and order provided. Additional junction stamps and all yard stamps to be placed on back hereof.			
33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000				33b. GBLOC HBSQ		33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN	
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY				33e. DATED		33f. FOB POINT NAMED IN CONTRACT	
						FOURTH JUNCTION FIFTH JUNCTION DESTINATION AGENT (Stamp herein station name and date reported)	

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1105-123

STANDARD FORM 1105 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028037

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

2 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTS 1-800-826-0794 DRIVER MUST PROVIDE DDTS A TELE LOCATION STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLE-SEATED EQUIPMENT.				

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028038

U.S. GOVERNMENT FREIGHT WAYBILL CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1105, U.S. Government Freight Waybill—Original, or SF 1205, U.S. Government Freight Waybill—Privately Owned Personal Property—Original.)

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

3 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES AND EXCEPTIONS	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
1				250			

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1111-113-02

STANDARD FORM 1111 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028039

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000	1001	1002	1003	1004	1005	1006	1007	1008	1009	1010	1011	1012	1013	1014	1015	1016	1017	1018	1019	1020	1021	1022	1023	1024	1025	1026	1027	1028	1029	1030	1031	1032	1033	1034	1035	1036	1037	1038	1039	1040	1041	1042	1043	1044	1045	1046	1047	1048	1049	1050	1051	1052	1053	1054	1055	1056	1057	1058	1059	1060	1061	1062	1063	1064	1065	1066	1067	1068	1069	1070	1071	1072	1073	1074	1075	1076	1077	1078	1079	1080	1081	1082	1083	1084	1085	1086	1087	1088	1089	1090	1091	1092	1093	1094	1095	1096	1097	1098	1099	1100	1101	1102	1103	1104	1105	1106	1107	1108	1109	1110	1111	1112	1113	1114	1115	1116	1117
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U.S. GOVERNMENT BILL OF LADING

MEMORANDUM
COPYB/L
NO.

E-3,152,088

51404003 E3152088

1. TRANSPORTATION COMPANY TENDERED TO PRESTERN/ TRUCKING/ CO/ TRI-STATE MOTOR		2. SCAC TSMT PRAI	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856	8. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
		7. SPLC (Orig.) 661157	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOEFLER AVE ILION NY 13357		10. GBLOC (Cons.) I00I		
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11		13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DFAS-I-THA) INDIANAPOLIS, IN. 46249-0611		
14. VIA (Route shipment when advantageous to the Government) PRAI TSMT		AGENCY LOC CODE		
15. MARKS AND ANNOTATIONS TP: 3 DDD: 950504/ 950505				

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description)	19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1			CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS	ACTUAL 250			
					TOTAL CHARGES		

20. TARIFF/SPECIAL RATE AUTHORITY PRAI TSMT 1626		21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED		☒ YES ☐ YES	SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE					
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS									
		INITIALS & NO.		SEAL NUMBERS		LENGTH/CUBE		MARKED CAPACITY		DATE FURNISHED	
		PRAI TSMT 731 (01)		RRAD 0866005, 0866006		ORDERED / FURNISHED /		ORDERED / FURNISHED		950428	
FOR:		APPLIED BY: SHIPPER									
25. CARRIER'S PICKUP DATE (Year, month, & day)		26a. SIGNATURE OF AGENT		26b. PER		B/L NUMBER E-3,152,088					
27. MODE GUARANTEED TRAFFIC	28. ESTIMATE 916	29. NO. OF CLS/TLS	30. TYPE RATE	31. PSC	32. REASON Received by the transportation company named above; subject to conditions named on the reverse hereof, the property hereinafter described, in apparent good order and condition (contents and value unknown), to be forwarded to destination by the said company and connecting lines, there to be delivered in like good order and condition to said consignee.						
AD1 B	914		1								

FOR USE OF ISSUING OFFICE					MEMORANDUM COPY—CONSIGNEE	
33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000						
33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN					34d. DELIVERED THIS CONSIGNMENT COMPLETE & IN APPARENT GOOD ORDER EXCEPT AS MAY BE INDICATED ☐ SHORTAGE ☐ DAMAGED	
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY					33e. DATED	
33f. FOB POINT NAMED IN CONTRACT						

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1103-323

STANDARD FORM 1103-B (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028042

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

2 OF 3

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTs 1-800-826-0794 DRIVER MUST PROVIDE DDTS A TELE LOCAS STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLE-SEALED EQUIPMENT.				

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028043

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1103-B, U.S. Government Bill of Lading—Memorandum Copy—Consignee, or SF 1203-B, U.S. Government Bill of Lading—Privately Owned Personal Property—Memorandum Copy—Consignee.)

MEMORANDUM
COPY—CONSIGNEE

B/L
NO. ►

E3152088

SHEET NO.

3 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
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1				250			

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1109-313-02

STANDARD FORM 1109-B (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028044

U.S. GOVERNMENT FREIGHT WAYBILL

CARRIER'S
COPY

B/L
NO. ▶

E-3,152,088

51184002 F2152088

1. TRANSPORTATION COMPANY TENDERED TO PRESTERA TRUCKING CO// TRI-STATE MOTOR		2. SCAC TSMT PRAT	3. DATE B/L PREPARED 28 APR 95	4. ROUTE ORDER/RELEASE NUMBER 7YBAAECNAA
5. DESTINATION (Name, address and ZIP code) ILION NY		6. SPLC (Dest.) 172856	8. ORIGIN (Name, address and ZIP code) DLA-DDRT DEFENSE TX (661157)	
		7. SPLC (Orig.) 661157		
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC 14 HOEFLER AVE ILION NY 13357		10. GBLOC (Cons.) I00I	11. SHIPPER (Name, address and ZIP code) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
12. APPROPRIATION CHARGEABLE 97X4930.5BW0.00160 22.21 S33181 349.11		13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SERVICE-INDIANAPOLIS CENTER TRANSPORTATION OPNS (DEAS-I-THA) INDIANAPOLIS, IN. 46249-0611		
14. VIA (Route shipment when advantageous to the Government) PRAT TSMT		AGENCY LOC CODE		
15. MARKS AND ANNOTATIONS TP: 3 DDD: 9503044 950505				

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES AND EXCEPTIONS	COMMODITY CODE NO.	19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND					Services	Rate	Charges
1			CLASSIFICATION ITEM NO. **THIS B/L CONSISTS OF 3 SHEETS** TOTAL PIECES TOTAL CUBE 25 TOTAL WT OF ARTICLES SEE PAGE 2 FOR SPECIAL INSTRUCTIONS		ACTUAL 250			
						TOTAL CHARGES		
20. TARIFF/SPECIAL RATE AUTHORITY PRAT 16354 TSMT 1626			21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED ☒ YES ☐ NO		SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE		
23. STOP THIS SHIPMENT AT			24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS					
			INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE	MARKED CAPACITY		DATE FURNISHED
FOR:			PRAT TSMT (01) 731	RRAD0866005 0866006	ORDERED / FURNISHED /			950428
			APPLIED BY: SHIPPER					
25. CARRIER'S PICKUP DATE (Year, month, & day) 95 / 05 / 02			26a. SIGNATURE OF AGENT		26b. PER	B/L NUMBER E-3,152,088		
27. MODE AD1 B	28. ESTIMATE 916	29. NO. OF CLS/TLS	30. TYPE RATE 1	31. PSC	32. REASON	WEIGHED AT		
						GROSS	TARE	ALLOWANCE NET

FOR USE OF ISSUING OFFICE	
33a. ISSUING OFFICE (Name and complete address) DEF DIST DEPOT RED RIVER (HBSQ) TEXARKANA TX 75507-5000	
33b. GBLOC HBSQ	
33c. ISSUING OFFICER TRANSPORTATION OFFICER CHARLES W AUSTIN	
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY	33e. DATED
33f. FOB POINT NAMED IN CONTRACT	

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1106-123

STANDARD FORM 1106 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400028045

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

ORIGINAL

B/L
NO. ►

E3152088

SHEET NO.

2 OF 3

(This form is to be used as a continuation sheet for SF 1103, U.S. Government Bill of Lading—Original, or SF 1203, U.S. Government Bill of Lading—Privately Owned Personal Property—Original.)

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
			SPECIAL INSTRUCTIONS FOR GBL: DUAL DRIVER PROTECTIVE SERVICE REQUESTED. DD FORM 1907 FURNISHED TO CARRIER USE OF SIGNATURE AND TALLY RECORD REQUESTED DD FORM 1907 FURNISHED TO CARRIER SHIPPER TO LOAD CONSIGNEE TO UNLOAD FLAME OR HEAT PRODUCING TOOLS WILL NOT BE USED TO REMOVE SECURITY DEVICES CARRIER TO NOTIFY C W AUSTIN, TRANS OFFICER AT AV 829-3672 IMMEDIATE IF SHIP IS DELAYED IN ROUTE. IF CAN NOT BE REACHED CONTACT HOTLINE (800) 331-1822. USE HOT LINE NUMBER TO OBTAIN SAFE HAVEN IN THE EVENT OF CIVIL DISORDER, NATURAL DISASTER CARRIER STRIKE OR OTHER EMERGENCY" "SATELLITE MOTOR SURVEILLANCE REQUESTED. IN EVENT OF SYSTEM FAILURE DRIVER MUST NOTIFY THEIR DISPATCHER WHO WILL IMMEDIATELY NOTIFY DDTS 1-800-826-0794 DRIVER MUST PROVIDE DDTS A TELE LOCAS STATUS REPORT EVERY 4 HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION" DROMEDARY SERVICE REQUESTED THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLE-SEATED EQUIPMENT.				

*Show also cubic measurements for shipments via air
truck or water carrier in cases where required.

1109-113-02

STANDARD FORM 1109 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028046

U.S. GOVERNMENT FREIGHT WAYBILL CONTINUATION SHEET

(This form is to be used as a continuation sheet for SF 1106, U.S. Government Freight Waybill—Carrier's Copy, or SF 1206, U.S. Government Freight Waybill—Privately Owned Personal Property—Carrier's Copy.)

CARRIER'S
COPY

B/L
NO. ►

E3152088

SHEET NO.

3 OF 3

ISSUING OFFICE (Name and complete address)

DEF DIST DEPOT RED RIVER (HBSQ)
TEXARKANA TX 75507-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES AND EXCEPTIONS	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				Services	Rate	Charges
1	SB		FIREARMS NOI NMFC: SUB: CUBE: 25 TCN: W45G18 5044 1260XXX TP: 3 FOR: Y00000 RDD: PROJ: SPW-NO: 5A4300	250			
---				---			
1				250			

*Show also cubic measurements for shipments via air truck or water carrier in cases where required.

1112-113-02

STANDARD FORM 1112 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400028047

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6523433
DATE 7/23/96
TESTER SF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.27		2.78	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.27		2.47	
PULL #3	2.63	2.49		2.50	
PULL #4	2.27	2.19		2.46	
PULL #5	2.72	2.25		2.85	
TOTAL	12.38	11.47		13.06	
AVG.	2.476	2.294		2.612	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.42		
PULL #2	3.05	3.21		
PULL #3	3.41	3.22		
PULL #4	3.22	3.31		
PULL #5	3.14	3.31		
TOTAL	16.03	16.47		
AVG.	3.206	3.294		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.67	4.23		4.92
PULL #2	4.42	4.37		4.92
PULL #3	4.32	4.63		4.84
PULL #4	4.40	4.63		4.95
PULL #5	4.43	4.29		4.85
TOTAL	22.24	22.15		24.48
AVG.	4.448	4.43		4.896

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	5	5	5.5	8/2	SF		
	G) Safety Off Force	4	3	3	8/2	SF		
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.023	.023	.0235	8/2	SF		
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.78	2.48	2.72	2.77	2.72	8/2	SF
	C) Function							
660	Pack							

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final-Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

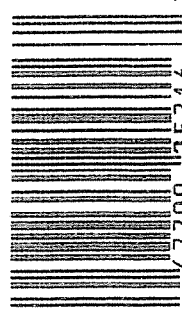
MODEL 700™ M24

SERIAL NO.
C6520433

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

UPC



0 47700 25716 7



5716 C6520433

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6523433

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/4/90	KJ
600	Proof		10/4/90	KJ
607	Check Headspace		10/4/90	KJ
610	Dis-assemble Gun		10/4/90	KJ
612	Magnaflux Barrel Action		10/9/90	KR
	Magnaflux Bolt		10/9/90	KR
615	Rollmark Caliber		10/9/90	JS
617	Drill and Tap Sight Holes		10/11/90	FB
618	Polish Barrel		10/12/90	WB
620	Apply Coatings (Barrel Action)		10/18/90	JA
	Apply Coating (Bolt)		10/18/90	JA
625	Final Assembly		10/20/90	KJ
	A) Clean inside of Bolt Assembly		10/20/90	KJ
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/20/90	KJ
	C) Inspect Ejector Hole for Chamfer		10/20/90	KJ
	D) Oil Firing Pin Ass'y		10/20/90	KJ
	E) Adjust Trigger Pull to Min Setting and Stake		11/3/90	JK

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4.25	4.0	4.0			11-2-90	KT
	G) Safety Off Force	3.0	3.0	3.0			11-2-90	KT
	H) Trigger Pull Test & Retainability						11/3/90	JS
	I) Firing Pin Indent	.029	.028	.030			11-2-90	KT
	J) Assemble Stock						11-3-90	KA
	K) Assemble Swivel Studs						11/19/90	JS
	L) Attach Front and Rear Sight Assemblies						11-3-90	KA
	M) Iron Sight Alignment						11-3-90	KA
	N) Detach Front & Rear Sights & place in numbered container						11-3-90	KA
	O) Attach Scope to Rifle						11-3-90	KA
	P) Detach & Attach Scope 20 Times						11-3-90	KA
640	Gallery Target & Test						11-5-90	DH
	A) Time						11-5-90	DH
	B) Malfunctions						11-5-90	DH
	C) Pierced Primers						11-5-90	DH
	D) Optical Clarity of Scope						11-5-90	DH
645	Inspect for Live Ammo						11-5-90	DH
655	Final Inspection							
	A) Headspace						11/19/90	JS
	B) Trigger Pull	228	222	231	218	232	11/19/90	JS
	C) Function						11/19/90	JS
660	Pack						12-17-90	DH

MOD.		GA. CAL.	GUN #
		CG523 433	
# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st		
	11-5-90	shut butt eject don't eject	KS
	2nd	REAMED EJECTOR HOLE	
	3rd	POLISHED EJECTOR 11-6-90 KS	
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6523433

DATE 11/3/90

TESTER SP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.43	2.49	228	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.48	2.44	222	
PULL #3	2.15	2.27	2.47	231	
PULL #4	2.48	2.47	2.42	218	
PULL #5	2.48	2.46	2.50	232	
TOTAL	11.78	12.11	12.32		
AVG.	2.356	2.422	2.464		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.21		
PULL #2	3.25	3.14		
PULL #3	3.23	3.19		
PULL #4	3.21	3.25		
PULL #5	3.20	3.30		
TOTAL	16.00	16.09		
AVG.	3.2	3.218		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.50	4.35		4.32
PULL #2	4.44	4.37		4.39
PULL #3	4.34	4.37		4.36
PULL #4	4.34	4.38		4.36
PULL #5	4.38	4.36		4.35
TOTAL	22.00	21.83		21.78
AVG.	4.4	4.366		4.356

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523433
5 Nov 1990

CENTROIDAL DISTANCES

0 TO	1	.12516
1 TO	2	.0910824
1 TO	3	.249201
1 TO	4	.0878465
1 TO	5	.3322

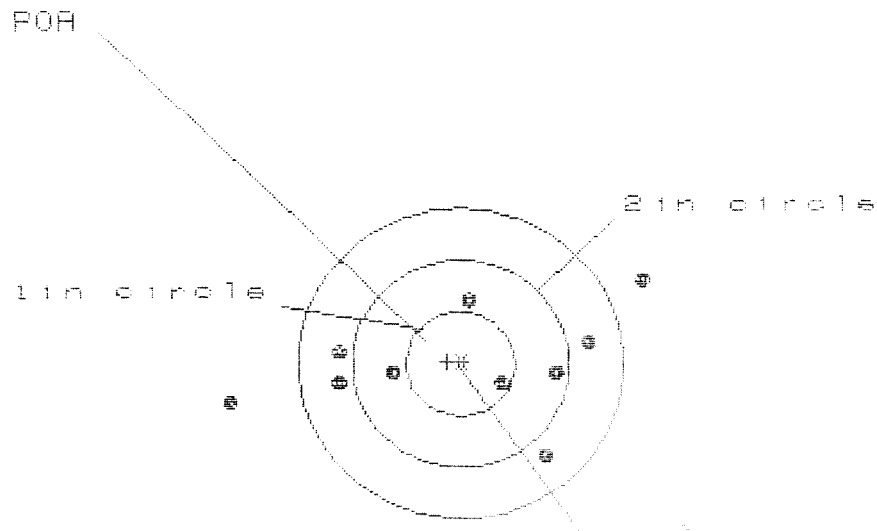
⁵
3 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .084
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0044
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0841152
THE AMR FOR THIS RIFLE IS: .9944

5 NOV 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523433

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 5

HS = 3.807

VS = 1.687

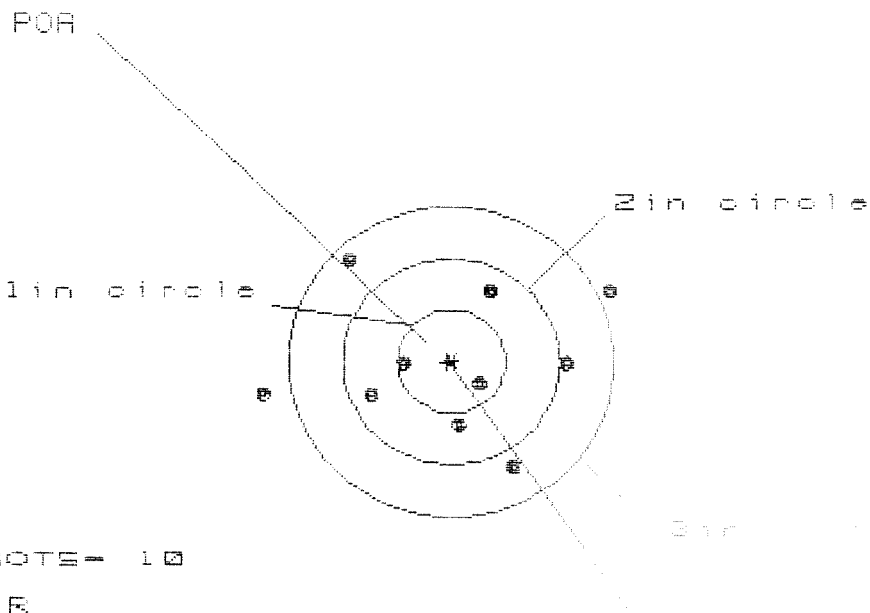
GS = 3.972

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.706	1.473	1.133
MINIMUM X	:	-2.101	-1.381	-1.197
MAXIMUM Y	:	.792	.754	.665
MINIMUM Y	:	-.895	-.933	-.839
CENTROID X	:	.124	.357	.173
CENTROID Y	:	-.017	.021	-.073
POA TO CENTROID in.	:	.125	.358	.188
MIN RADIUS	:	.421	.255	.356
MEAN RADIUS	:	1.127	.985	.903
MAX RADIUS	:	2.128	1.654	1.205
HORIZONTAL SPREAD	:	3.807	2.854	2.330
VERTICAL SPREAD	:	1.687	1.687	1.504
EXTREME SPREAD	:	3.972	3.008	2.365
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

5 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06523433

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS= 3.163

VS= 1.937

GS= 3.308

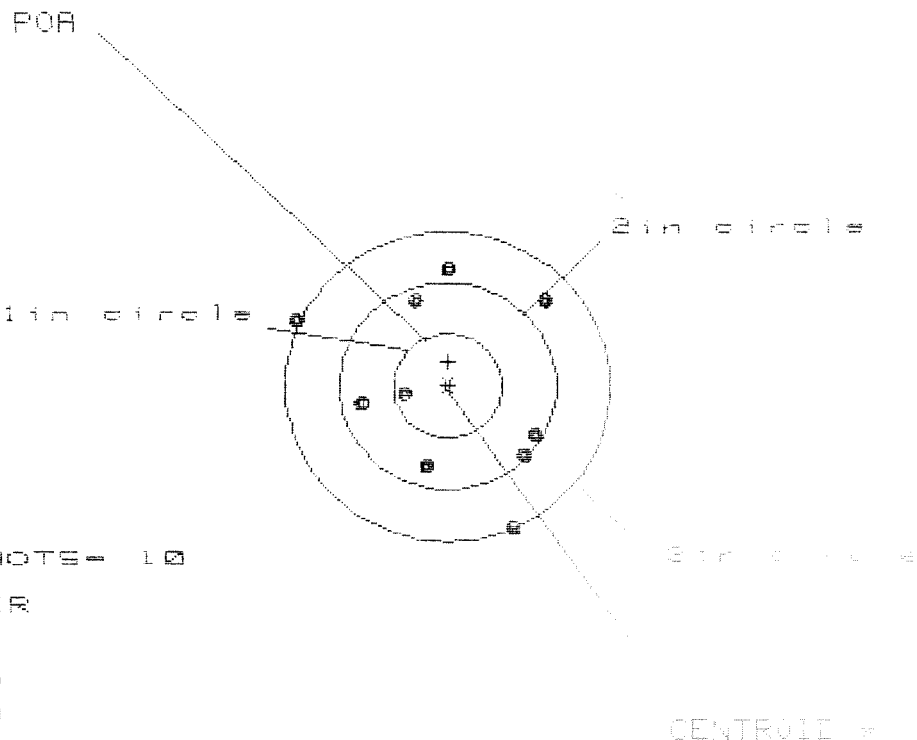
CENTER

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.441	1.249	1.044
MINIMUM X	:	-1.722	-1.109	-.958
MAXIMUM Y	:	.952	.919	.999
MINIMUM Y	:	-.985	-1.018	-.938
CENTROID X	:	.038	.230	.074
CENTROID Y	:	.013	.046	-.034
POA TO CENTROID in.	:	.041	.234	.081
MIN RADIUS	:	.312	.220	.256
MEAN RADIUS	:	.977	.881	.797
MAX RADIUS	:	1.747	1.440	1.381
HORIZONTAL SPREAD	:	3.163	2.358	1.997
VERTICAL SPREAD	:	1.937	1.937	1.937
EXTREME SPREAD	:	3.308	2.457	2.457
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

5 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523433

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 6

3in = 3

IS= 2.285

VS= 2.479

GS= 2.786

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	.897
MINIMUM X	-1.388
MAXIMUM Y	1.114
MINIMUM Y	-1.365
CENTROID X	-.002
CENTROID Y	-.232
POA TO CENTROID in.	.232
MIN RADIUS	.369
MEAN RADIUS	1.005
MAX RADIUS	1.524
HORIZONTAL SPREAD	2.285
VERTICAL SPREAD	2.479
EXTREME SPREAD	2.786
NUMBER IN ONE INCH CIRCLE	1
NUMBER IN TWO INCH CIRCLE	6
NUMBER IN THREE INCH CIRCLE	3

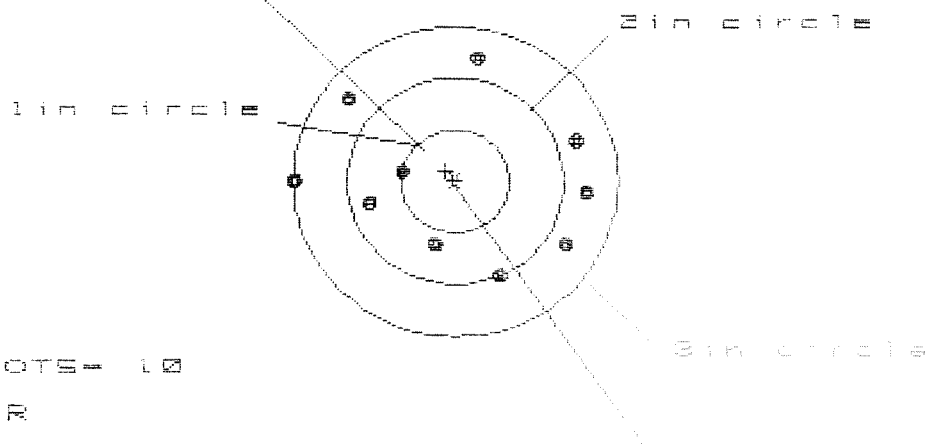
5 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08523433

CENTERFIRE PATTERNS

4

POB



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 9

HS = 2.716

VS = 2.047

GS = 2.719

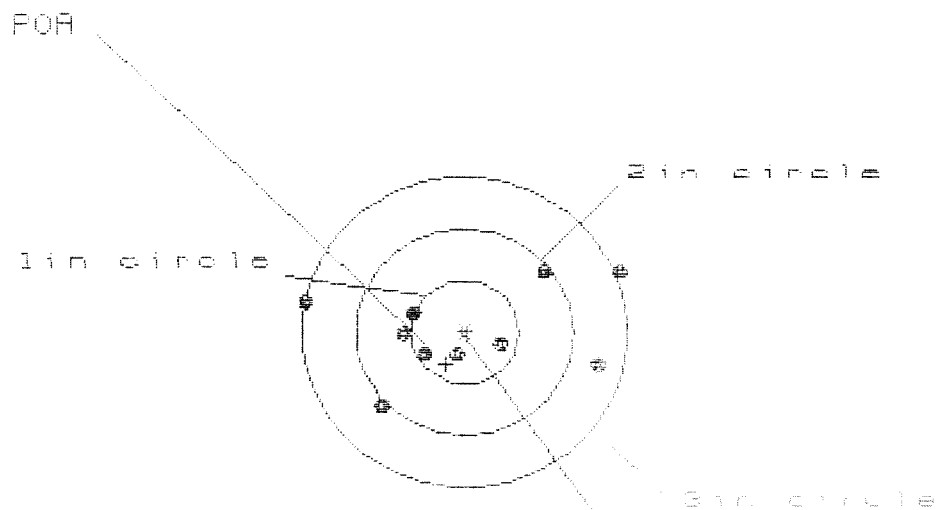
CENTROID =

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.195	1.026	.986
MINIMUM X	:	-1.521	-1.122	-1.092
MAXIMUM Y	:	1.167	1.167	1.266
MINIMUM Y	:	-.880	-.880	-.781
CENTROID X	:	.090	.259	.399
CENTROID Y	:	-.098	-.098	-.197
POB TO CENTROID in.	:	.133	.277	.445
MIN RADIUS	:	.454	.620	.701
MEAN RADIUS	:	1.033	.977	.911
MAX RADIUS	:	1.521	1.375	1.273
HORIZONTAL SPREAD	:	2.716	2.148	1.978
VERTICAL SPREAD	:	2.047	2.047	2.047
EXTREME SPREAD	:	2.719	2.399	2.061
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

5 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08523433

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 6

3 in = 8

HSI= 2.939

VS= 1.274

GS= 2.958

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.427	1.390	1.220
MINIMUM X	:	-1.512	-1.353	-1.776
MAXIMUM Y	:	.584	.616	.656
MINIMUM Y	:	-.690	-.625	-.585
CENTROID X	:	.170	.011	.181
CENTROID Y	:	.312	.247	.207
POA TO CENTROID in.	:	.355	.247	.275
MIN RADIUS	:	.231	.206	.132
MEAN RADIUS	:	.830	.716	.637
MAX RADIUS	:	1.542	1.414	1.241
HORIZONTAL SPREAD	:	2.939	2.743	1.996
VERTICAL SPREAD	:	1.274	1.241	1.241
EXTREME SPREAD	:	2.958	2.803	2.029
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	