

C6523484

MODEL 700™ M24

Model SMS™

Action

Barrel Length

Capacity

Order No. 5715

*Includes 1 in chamber.

Remington

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00089040** Serial: C6523484 Model: M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 12/6/2004 7:56:23 AM

Verify Repair

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: **TRANSPORTATION OFFICER** **TRANSPORTATION OFFICER**

Address 1: **DEF DIST DEPOT ANNISTON AL** **DEF DIST DEPOT ANNISTON AL**

Address 2: **PO Box:** **PO Box:**

City: **ANNISTON** **ANNISTON**

State: **AL** Zip Code: **36201** Country: **US** State: **AL** Zip Code: **36201** Country: **US**

FFL ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **NA**

Fax:

Email:

Comments:

Received Condition

Condition: **Fair**

Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A006	Sling Strap	1
A007	With Studs	3
A010	Hard Case	1
A026	Scope w/case	1
A055	Deployment Kit	1
A057	Front and Rear Sgt Base	3

Repair Search Refresh Close

12/6/2004 8:54 AM CAPS NUM IIS SCPL

start 2 2 2 2

Serial Number: **C6523484**

Model: **M24 SWS**



RE00089040

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523484.__0
FILE DATE AND TIME: 01/12/2005 11:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.083
The Average Y Centroid of the Five Target Set:	-0.091
The Average Point of Impact of the Five Target Set:	0.123
The Average Mean Radius of the Five Target Set:	0.656
The Distance from POA to Centroid Target #1:	0.008
The Distance from Centroid Target #2 to Centroid Target #1:	0.153
The Distance from Centroid Target #3 to Centroid Target #1:	0.121
The Distance from Centroid Target #4 to Centroid Target #1:	0.205
The Distance from Centroid Target #5 to Centroid Target #1:	0.221

SERIAL NUMBER: C6523484. __0

TARGET NUMBER: 1

FILE DATE: 01/12/2005

FILE TIME: 11:17

POINT#	X	Y
1:	-0.319	-0.464
2:	-0.594	0.421
3:	0.342	0.482
4:	0.204	0.634
5:	0.339	-0.354
6:	0.202	-0.228
7:	0.155	0.037
8:	-0.032	0.070
9:	-0.070	-0.147
10:	-0.308	-0.462

X CENTROID: -0.008

Y CENTROID: -0.001

POA TO CENTROID: 0.008

HORZ SPREAD: 0.936

VERT SPREAD: 1.098

GROUP SPREAD: 1.213

MIN RADIUS: 0.075

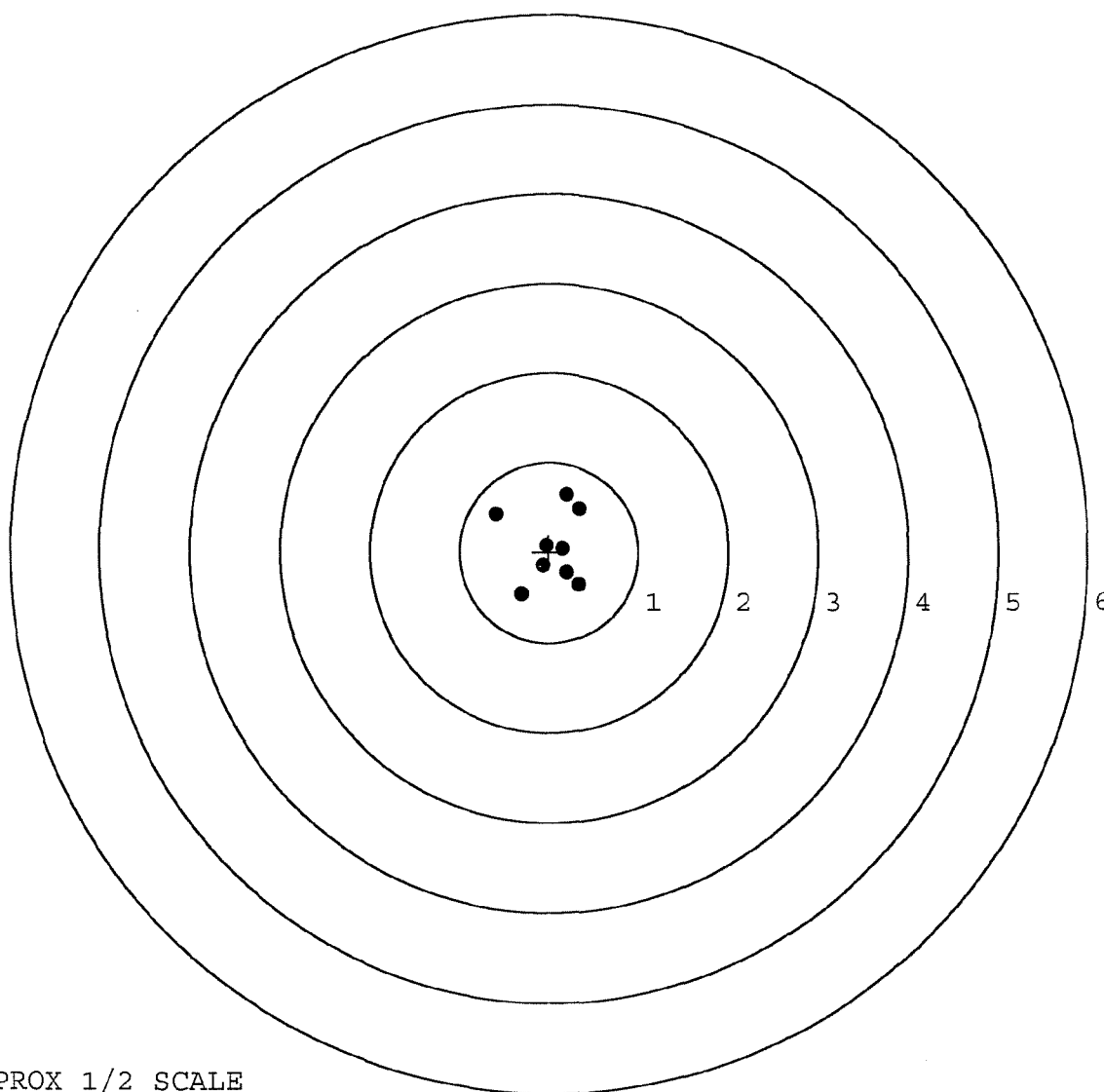
MAX RADIUS: 0.722

MEAN RADIUS: 0.430

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. 0

TARGET NUMBER: 2

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.160

Y CENTROID: -0.021

POA TO CENTROID: 0.162

HORZ SPREAD: 1.774

VERT SPREAD: 2.227

GROUP SPREAD: 2.599

MIN RADIUS: 0.179

MAX RADIUS: 1.634

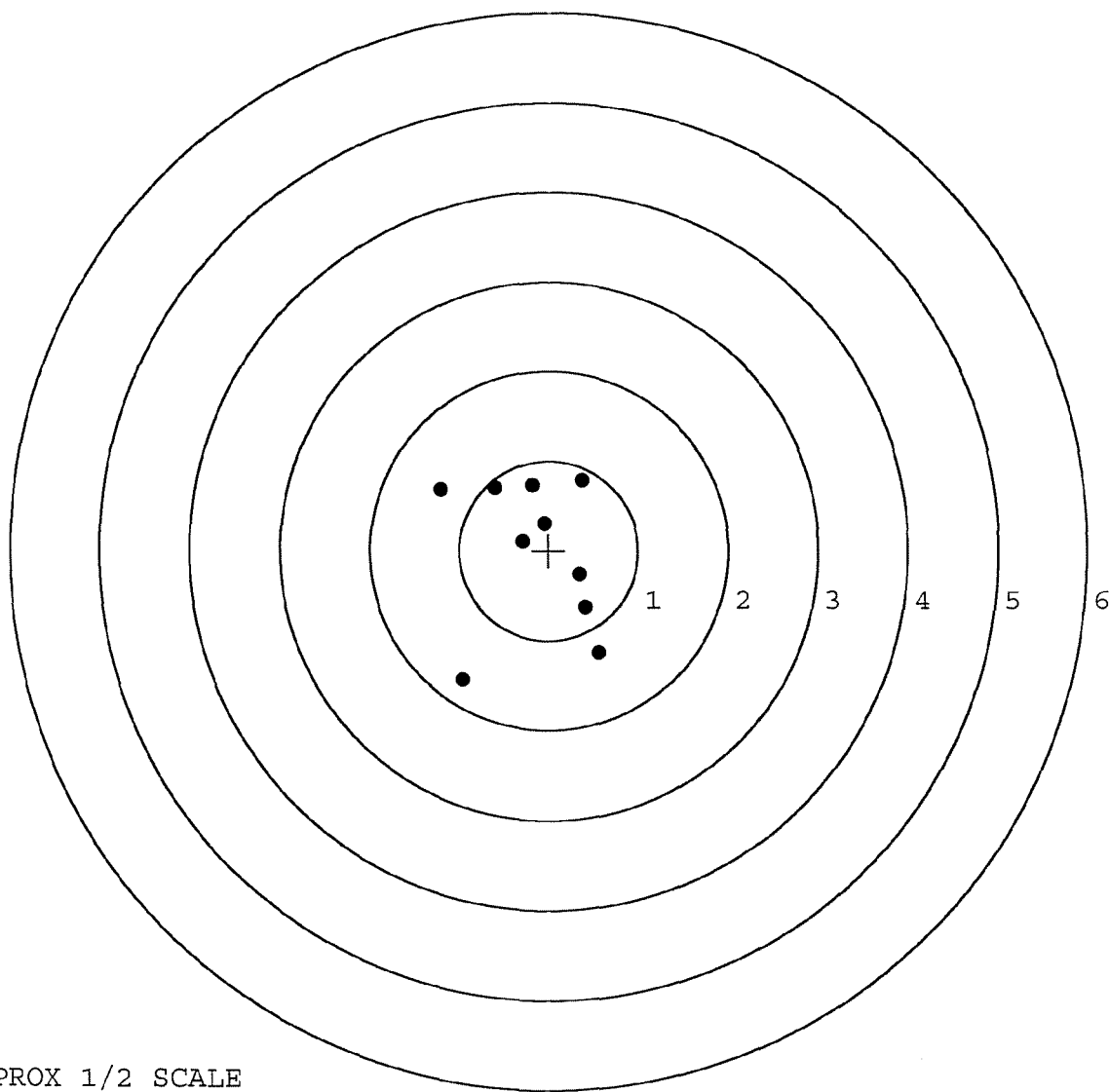
MEAN RADIUS: 0.872

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.960	-1.446
2:	0.564	-1.142
3:	0.412	-0.638
4:	0.350	-0.271
5:	-0.054	0.300
6:	-0.289	0.104
7:	0.379	0.781
8:	-0.188	0.728
9:	-0.606	0.696
10:	-1.210	0.682



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. 0

TARGET NUMBER: 3

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.127

Y CENTROID: -0.025

POA TO CENTROID: 0.129

HORZ SPREAD: 1.911

VERT SPREAD: 2.162

GROUP SPREAD: 2.491

MIN RADIUS: 0.069

MAX RADIUS: 1.280

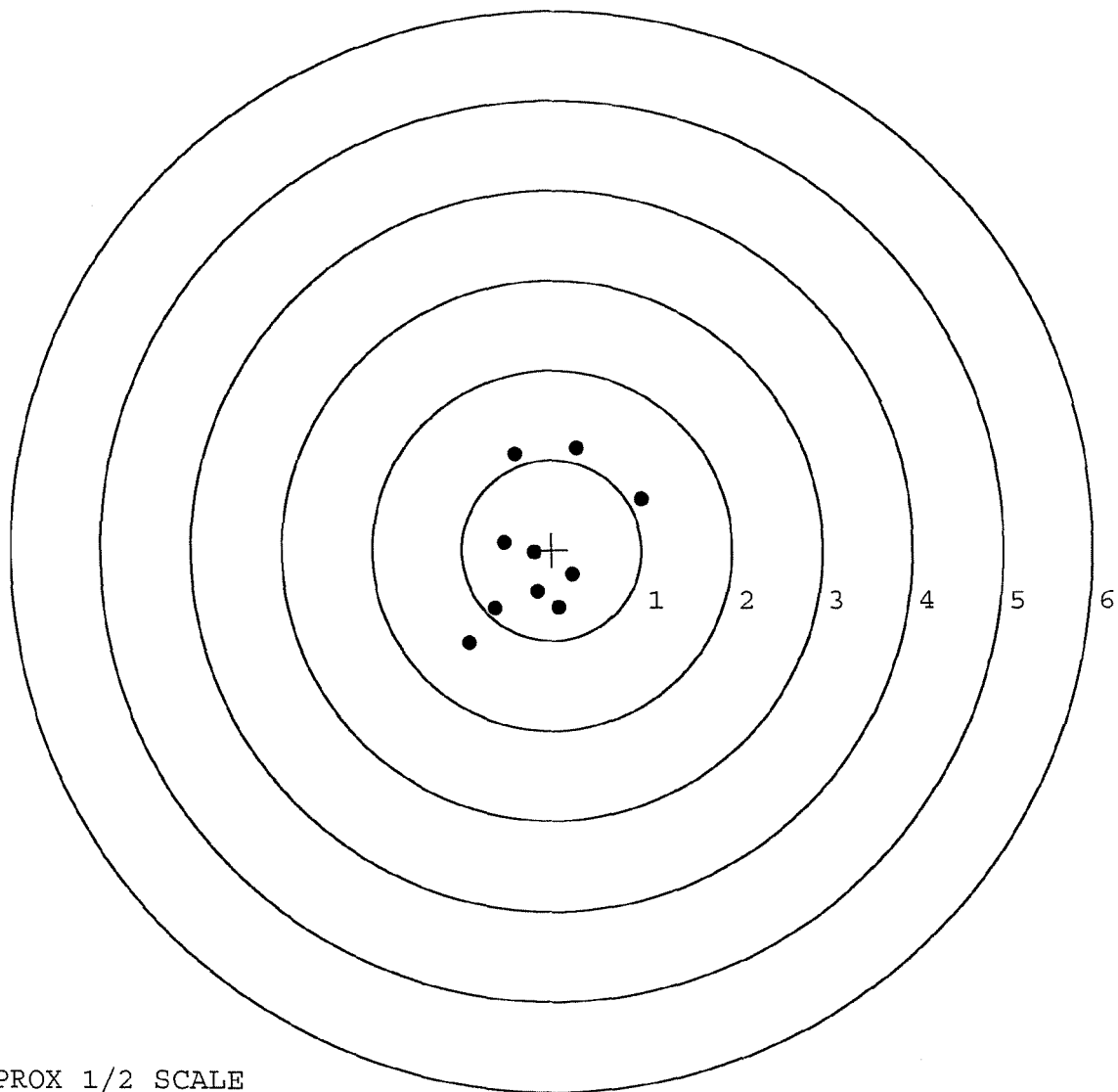
MEAN RADIUS: 0.771

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.996	0.564
2:	0.275	1.128
3:	-0.420	1.064
4:	0.230	-0.267
5:	0.081	-0.640
6:	-0.160	-0.463
7:	-0.629	-0.653
8:	-0.915	-1.034
9:	-0.195	-0.031
10:	-0.530	0.082



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. __0

TARGET NUMBER: 4

FILE DATE: 01/12/2005

FILE TIME: 11:17

X CENTROID: -0.100

Y CENTROID: -0.184

POA TO CENTROID: 0.210

HORZ SPREAD: 1.020

VERT SPREAD: 2.140

GROUP SPREAD: 2.145

MIN RADIUS: 0.357

MAX RADIUS: 1.194

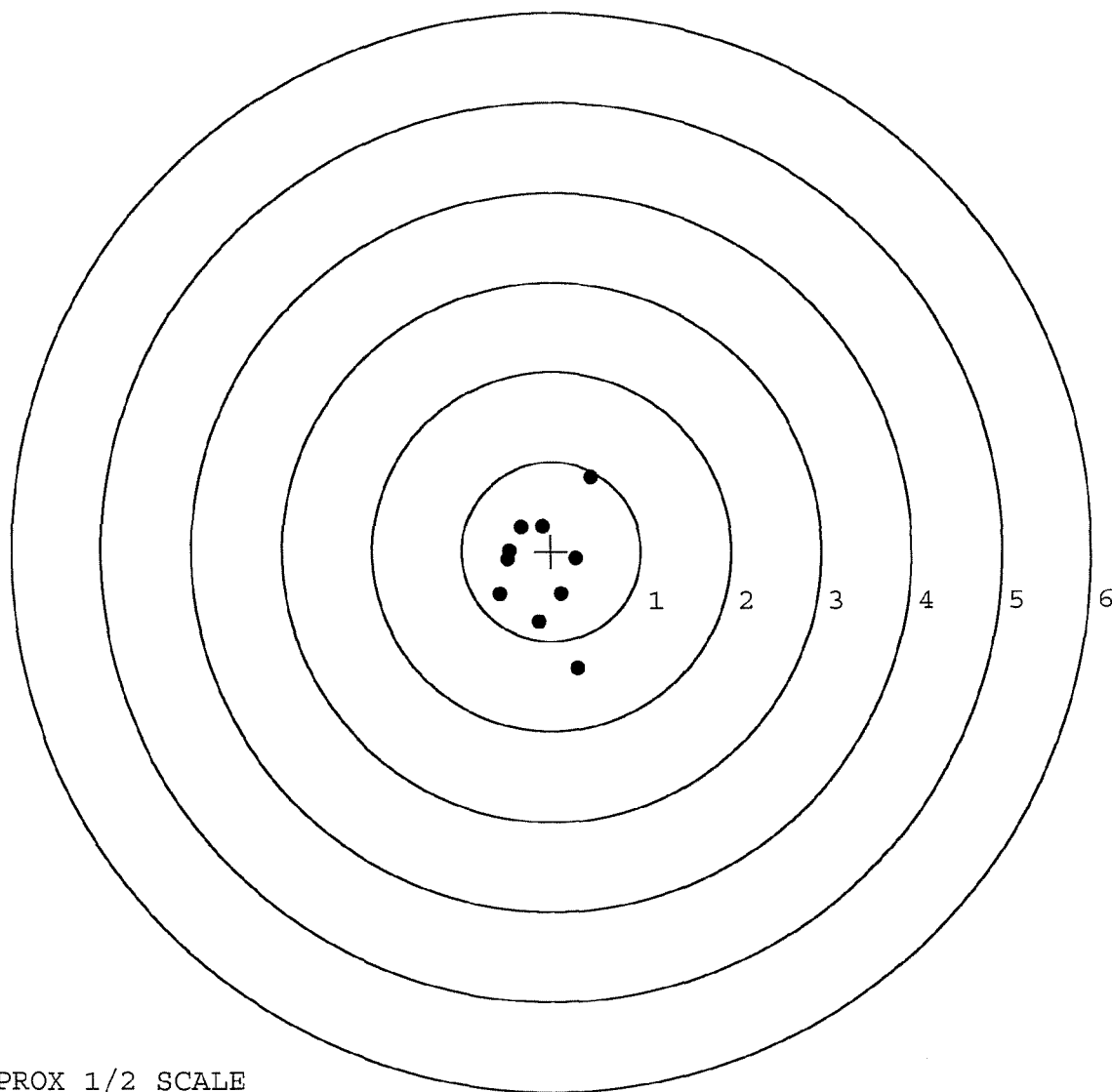
MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.299	-1.310
2:	-0.143	-0.793
3:	0.110	-0.474
4:	0.277	-0.086
5:	0.444	0.830
6:	-0.576	-0.479
7:	-0.491	-0.090
8:	-0.106	0.274
9:	-0.337	0.271
10:	-0.473	0.013



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523484. __0

TARGET NUMBER: 5

FILE DATE: 01/12/2005

FILE TIME: 11:17

POINT#	X	Y
1:	0.602	-1.759
2:	-1.107	-0.041
3:	0.179	0.439
4:	0.303	-0.042
5:	0.293	-0.592
6:	-0.171	-0.513
7:	-0.145	0.326
8:	0.159	0.124
9:	-0.172	0.051
10:	-0.127	-0.213

X CENTROID: -0.019

Y CENTROID: -0.222

POA TO CENTROID: 0.223

HORZ SPREAD: 1.709

VERT SPREAD: 2.198

GROUP SPREAD: 2.423

MIN RADIUS: 0.109

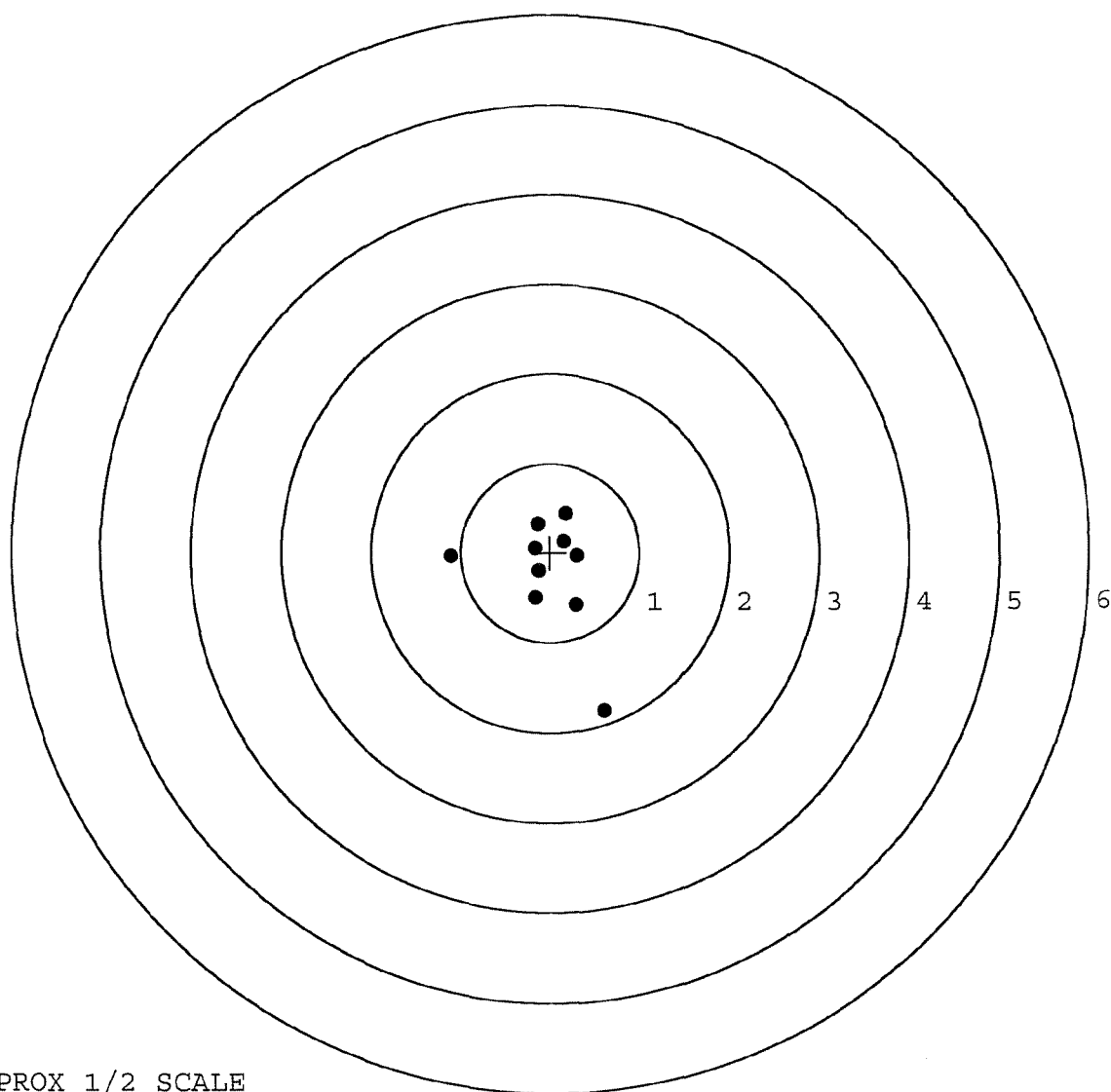
MAX RADIUS: 1.658

MEAN RADIUS: 0.600

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	89040		
SERIAL NUMBER	C652348-1		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	AC
560 A	RE-BARREL	12-15-04	RTZ
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-04	RTZ
600	PROOF	12-16-04	RTZ
605	CHECK HEADSPACE	12-16-04	RTZ
610	DIS-ASSEMBLE GUN	12-27-04	RTZ
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HJ
625 A	FINAL ASSEMBLY	1-5-05	RTZ
B	TRIGGER PULL TEST	NA	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-12-05	TRW
655	FINAL INSPECT	1-13-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
QAR INSPECTION DATE			

Remington® **DU PONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

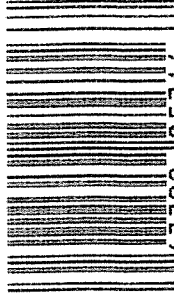
SERIAL NO.
 C6523484

ORDER NO.
 5716



5716 C6523484

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6523484

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 25	90	RW
600	Proof	9 25	90	RW
607	Check Headspace	9 25	90	RW
610	Dis-assemble Gun	9 25		RW
612	Magnaflux Barrel Action		9/26/90	KR
	Magnaflux Bolt		9/26/90	KR
615	Rollmark Caliber		9/26/90	L.S.
617	Drill and Tap Sight Holes		9/28/90	WB
618	Polish Barrel RWB		10/1/90	WB
620	Apply Coatings (Barrel Action)		10/5/90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/8/90	RW
	C) Inspect Ejector Hole for Chamfer		10/8/90	RW
	D) Oil Firing Pin Ass'y		10/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/9/90	WB

op. #	OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2		10/9/90	WB
	G) Safety Off Force	3	3	3		10/9/90	WB
	H) Trigger Pull Test & Retainability					10/9/90	WB
	I) Firing Pin Indent	.0215	.021	.0215		10/9/90	WB
	J) Assemble Stock					10/9/90	RW
	K) Assemble Swivel Studs					10/30/90	928
	L) Attach Front and Rear Sight Assemblies					10/9/90	RW
	M) Iron Sight Alignment					10/9/90	RW
	N) Detach Front & Rear Sights & place in numbered container					10/9/90	RW
	O) Attach Scope to Rifle					10-9-90	A
	P) Detach & Attach Scope 20 Times					10-9-90	A
640	Gallery Target & Test					10-10-90	AC
	A) Time					10-10-90	AC
	B) Malfunctions					10-10-90	AC
	C) Pierced Primers					10-10-90	AC
	D) Optical Clarity of Scope					10-10-90	AC
645	Inspect for Live Ammo					10-10-90	AC
655	Final Inspection						
	A) Headspace					10/30/90	928
	B) Trigger Pull	209	213	212	207	210	10/30/90
	C) Function					10/30/90	928
660	Pack					12-18-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 652 3484

DATE 10/9/90

TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.36	2.53	2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.38	2.55	2.13	
PULL #3	2.32	2.34	2.66	2.12	
PULL #4	2.29	2.26	2.63	2.07	
PULL #5	2.26	2.33	2.60	2.10	
TOTAL	11.59	11.67	12.97		
AVG.	2.32	2.33	2.59		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	2.96		
PULL #2	3.00	2.94		
PULL #3	3.04	2.96		
PULL #4	3.12	2.90		
PULL #5	3.04	2.94		
TOTAL	15.29	14.70		
AVG.	3.02	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.12		4.30
PULL #2	4.15	4.08		4.28
PULL #3	4.18	4.14		4.33
PULL #4	4.27	4.11		4.32
PULL #5	4.26	4.13		4.29
TOTAL	20.92	20.58		21.52
AVG.	4.20	4.11		4.30

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523484
10 Oct 1990

CENTROIDAL DISTANCES

0 TO	1	.0347851
1 TO	2	.288721
1 TO	3	.114586
1 TO	4	.330024
1 TO	5	.439823

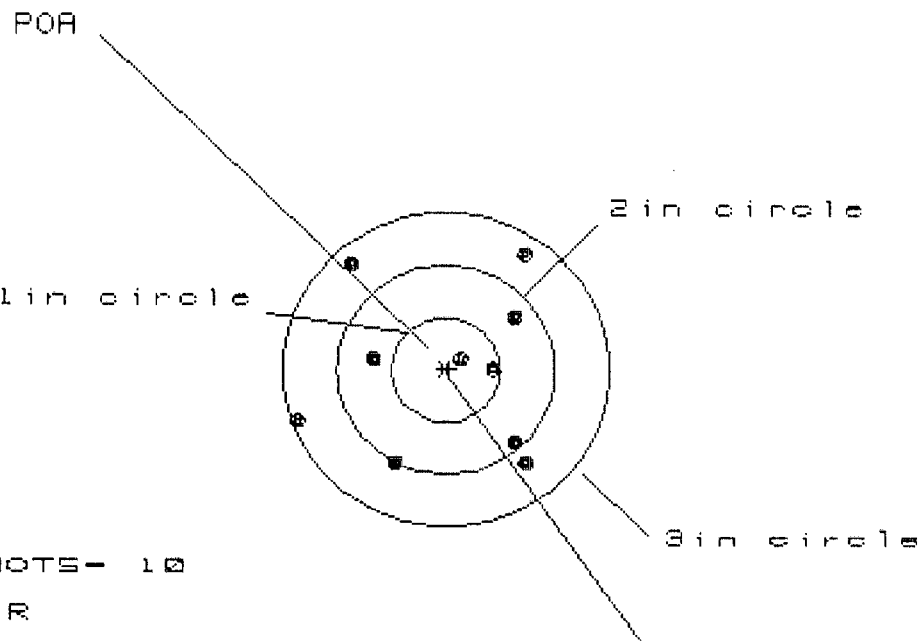
2⁴₅ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0308
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0932
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0981574
THE AMR FOR THIS RIFLE IS: 1.004

18 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523484

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

HS= 2.120

VS= 2.053

GS= 2.665

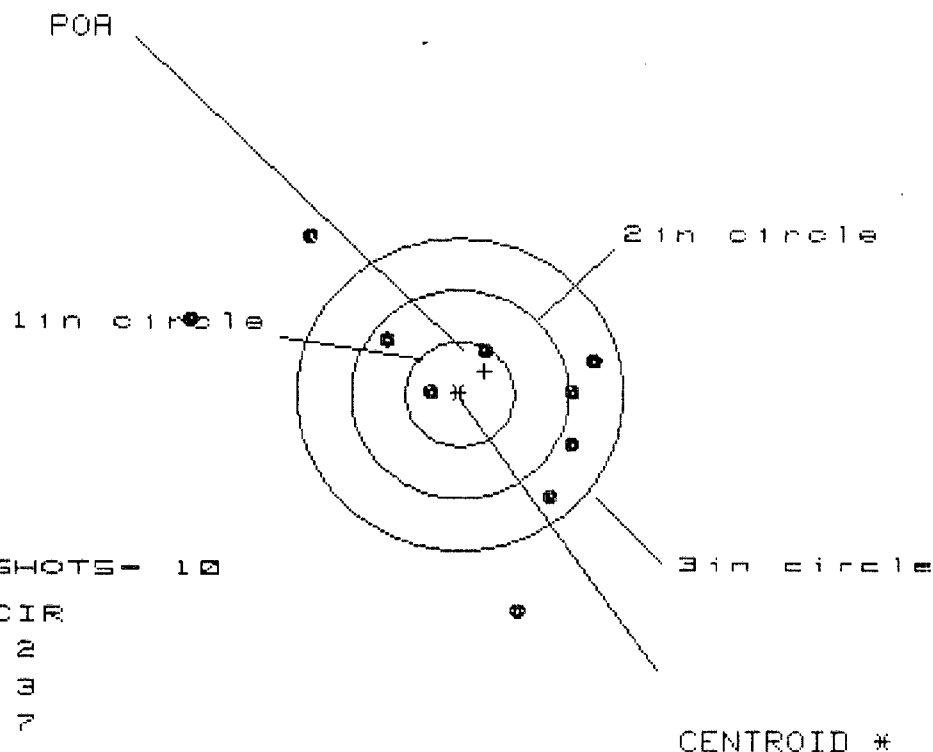
CENTROID #

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.734	.580	.621
MINIMUM X	:	-1.386	-.979	-.906
MAXIMUM Y	:	1.146	1.094	1.102
MINIMUM Y	:	-.907	-.959	-.823
CENTROID X	:	-.033	.121	.048
CENTROID Y	:	-.011	.041	-.095
POA TO CENTROID in.	:	.035	.128	.107
MIN RADIUS	:	.182	.082	.219
MEAN RADIUS	:	.924	.833	.791
MAX RADIUS	:	1.463	1.375	1.427
HORIZONTAL SPREAD	:	2.120	1.559	1.527
VERTICAL SPREAD	:	2.053	2.053	1.925
EXTREME SPREAD	:	2.665	2.457	2.457
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

18 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C65234B4

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 2

2in = 3

3in = 7

HS= 3.682

VS= 3.568

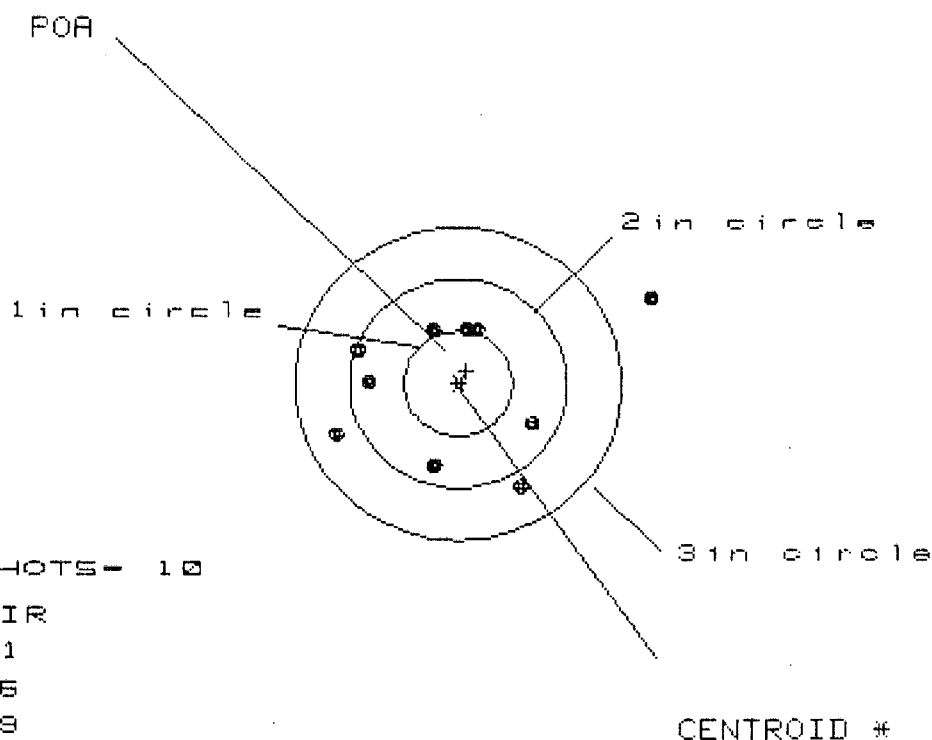
GS= 4.076

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.219	.946	.978
MINIMUM X	:	-2.463	-1.628	-1.596
MAXIMUM Y	:	1.519	1.598	1.352
MINIMUM Y	:	-2.049	-1.970	-1.164
CENTROID X	:	-.229	.044	.012
CENTROID Y	:	-.223	-.302	-.056
POA TO CENTROID in.	:	.320	.305	.057
MIN RADIUS	:	.316	.498	.250
MEAN RADIUS	:	1.307	1.134	1.003
MAX RADIUS	:	2.564	2.282	2.092
HORIZONTAL SPREAD	:	3.682	2.574	2.574
VERTICAL SPREAD	:	3.568	3.568	2.516
EXTREME SPREAD	:	4.076	4.037	3.363
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

10 Oct 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6523464

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 2.923

VS= 1.859

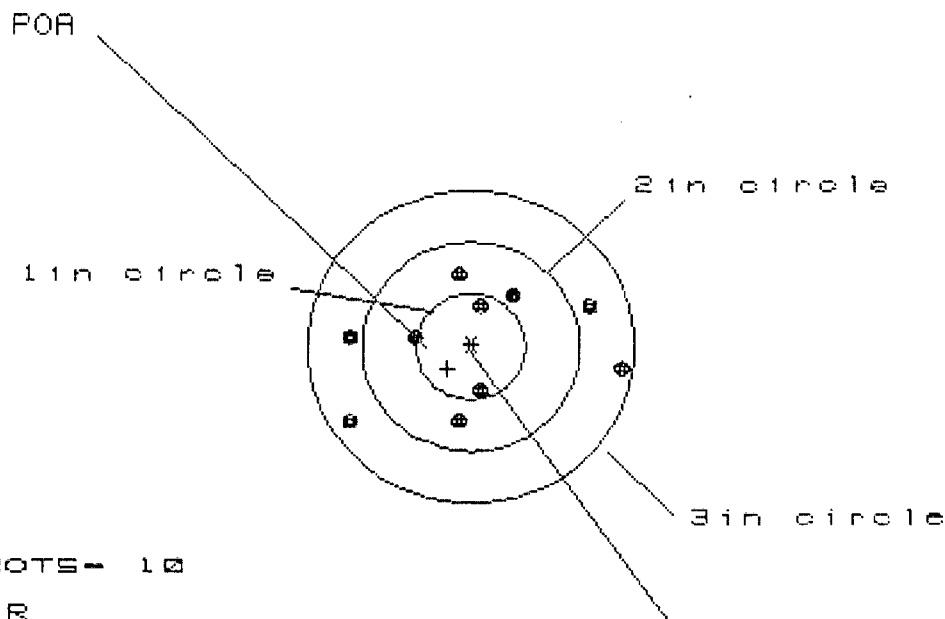
GS= 3.209

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.814	.904	.791
MINIMUM X	:	-1.109	-.907	-.870
MAXIMUM Y	:	.853	.617	.570
MINIMUM Y	:	-1.006	-.911	-.958
CENTROID X	:	-.074	-.276	-.163
CENTROID Y	:	-.118	-.213	-.166
POA TO CENTROID in.	:	.140	.349	.232
MIN RADIUS	:	.490	.589	.552
MEAN RADIUS	:	.939	.804	.772
MAX RADIUS	:	2.005	1.226	1.191
HORIZONTAL SPREAD	:	2.923	1.811	1.661
VERTICAL SPREAD	:	1.859	1.528	1.528
EXTREME SPREAD	:	3.209	2.065	2.065
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

10 Oct 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C65234B4

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 10

HS= 2.508

VS= 1.415

GS= 2.551

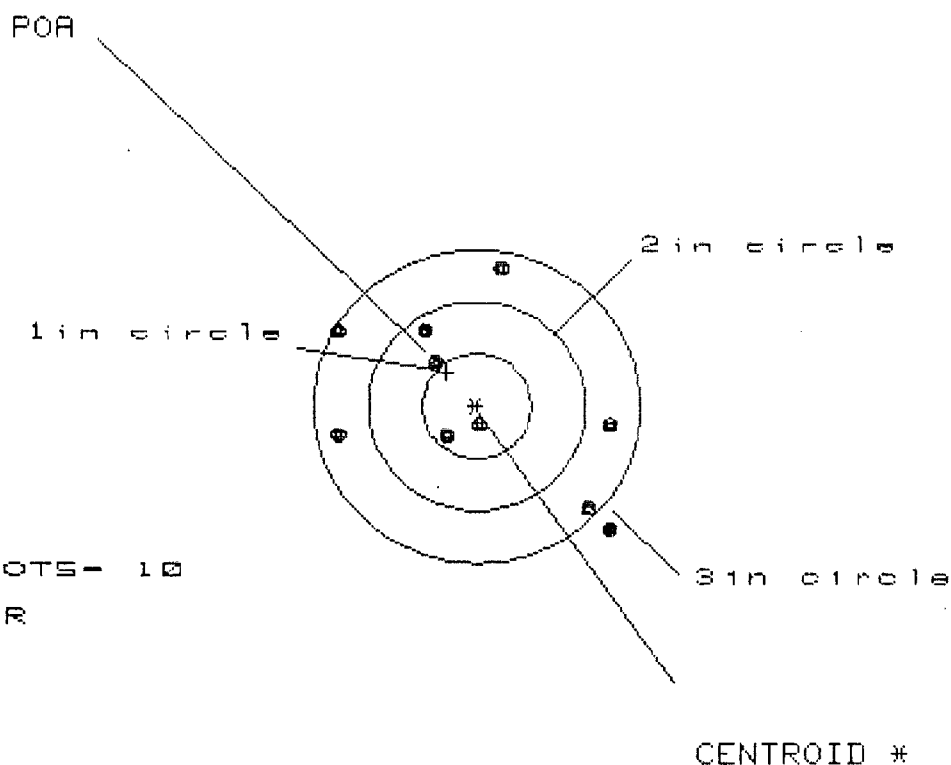
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.357	1.237	1.112
MINIMUM X	:	-1.151	-1.000	-1.055
MAXIMUM Y	:	.707	.680	.588
MINIMUM Y	:	-.708	-.735	-.793
CENTROID X	:	.213	.062	.187
CENTROID Y	:	.209	.236	.328
POA TO CENTROID in.	:	.298	.244	.377
MIN RADIUS	:	.399	.346	.287
MEAN RADIUS	:	.825	.751	.675
MAX RADIUS	:	1.378	1.289	1.145
HORIZONTAL SPREAD	:	2.508	2.237	2.167
VERTICAL SPREAD	:	1.415	1.415	1.381
EXTREME SPREAD	:	2.551	2.492	2.195
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

10 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523484

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS= 2.437

VS= 2.460

GS= 3.032

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.197
MINIMUM X	-1.240
MAXIMUM Y	1.300
MINIMUM Y	-1.160
CENTROID X	.277
CENTROID Y	-.323
POA TO CENTROID in.	.426
MIN RADIUS	.210
MEAN RADIUS	1.023
MAX RADIUS	1.651
HORIZONTAL SPREAD	2.437
VERTICAL SPREAD	2.460
EXTREME SPREAD	3.032
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	9

R ORDER
94-17158

SCOPE 89-1372

MODEL AND GRADE

NATO

HARD CASE

SHIP TO:

IL
61299

CUST NO: 097998 C=0.04

WRITE

VIA

UP2

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

PARCEL POST

TOTAL

INSPECT

0.0000

12

23

15

1000

11

C2

MAIN FAULT

COMMENTS

Trigger Assy \$123.31
CTI 50.00
\$223.31

PATTERN

DATE _____

W02H09 4138 #027

RD6925 REV. 1/94

M2400028942

1. TOTAL PRICE										2. SHIP FROM										3. SHIP TO									
DOLLARS CTS										DOLLARS CTS										DOLLARS CTS									
A5EB070 EA										CMAH2WMGM										031452JB14AF									
0514500										10290.00										CMAH2W									
5 DOC DATE										6. NMFC										7. FRT RATE									
94145										069300										LTL 100									
8. TYPE CARGO										9 PS																			
10 QTY REC										11. UP										12. UNIT WEIGHT									
00001																				13 UNIT CUBE									
14. UFG										15SL																			
38340										0																			
16. FREIGHT CLASSIFICATION NOMENCLATURE																													
FIREARMS NOI																													
17. ITEM NOMENCLATURE																													
RIFLE																													
18. TY CONT										19. NO CONT										20. TOTAL WEIGHT									
C7										2																			
21. TOTAL CUBE																													
22. RECEIVED BY																				23. DATE RECEIVED									
28. ISSUED BY AND DATE																				29. SHIPPED BY AND DATE									
DT REC: 94144 STD: 94145 SUSU: 94145 DOD 5100.76M SCIC: 6 SIGNATURE REC REQ LEVEL A/C SELECT CODE: F ARM STOCK NON EXP PKG REF NO: MILSTD2073 EXT WT: .00 TP-1 PA: PO2 PL: AC2 SPW: 433C85 001 CK DIG: S SHIP BY TRACEABLE MEANS 1 EXCEPTION LINE 001 OF 001 SNT FOR DODSASP REQUIRED MAJOR END ITEM WHSE LOC 15122212C 15122207B SEQ NO: 00071 BATCH: 0004 2 OF 6 SC: TCN: W52H09 4138 H227 XXX NOT HAZARDOUS FOR TRANSPORT																													

DD FORM 1348-1A, JUN 86 ISSUE RELEASE/RECEIPT DOCUMENT

FORM APPROVED, OMB NO 0704-0188

* * * * *
* W52H094138H227 1005012402136 1 *

* M/F: REPAIR AND RETURN CONTRACT NO
* DAAA09-92-C-0834. CITE APPL SN.
* SHIP BY FASTEST TRACEABLE MEANS/
* PACKAGED TO PREVENT SHIRMENT DAMAGE
* * * E X C E P T I O N D A T A * * *

* * * * *
* W52H094138H227 1005012402136 2 *

* CONTRACTORS ADDRESS MUST BE ANNO-
* TATED ON SHIPPING DOCUMENTS.
* REPAIRED ITEMS SHOULD BE RETURNED
* TO DEPOT USING DOCUMENT NUMBER
* * * E X C E P T I O N D A T A * * *

* * * * *
* W52H094138H227 1005012402136 3 *

* W52H09-4138-H227; NSN 1005-01-240-
* 2136. CITE APPL SERIAL NUMBER.
* SHIP TO: CDR, ANAD, ATTN: TRANS
* OFFICER, ANNISTON ARMY DEPOT.
* * * E X C E P T I O N D A T A * * *

* * * * *
* W52H094138H227 1005012402136 4 *

* M/F: B14 FIELD SVC STOCK D6H
* CONTRACT NUMBER DAAA09-02-C-0834.
* POC IS MR. WALTON, AMSMC-MMD-T,
* DSN 793-3838.
* * * E X C E P T I O N D A T A * * *

* * * * *
* W52H094138H227 1005012402136 5 *

* NOTE: PROVIDE THE SERIAL NUMBER
* FOR BOTH WEAPONS WHEN SHIPPED TO
* THE CONTRACTOR.
* * * E X C E P T I O N D A T A * * *

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	00
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5 OF 6 SC:										TCN: W52H09 4138 H227 XXX										C 6523484																																																																															
NOT HAZARDOUS FOR TRANSPORT																																																																																																			

DD FORM 1348-1A, JUN 86 ISSUE RELEASE/RECEIPT DOCUMENT

FORM APPROVED, OMB NO 0704-0188



SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6523484

DATE 9-15-95

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.88	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.70	2.58		
PULL #3	2.66	2.75	2.54		
PULL #4	2.66	2.82	2.52		
PULL #5	2.47	2.80	2.46		
TOTAL	13.05	13.95	12.69		
AVG.	2.61	2.79	2.53		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.04		
PULL #2	3.11	3.09		
PULL #3	3.08	3.11		
PULL #4	3.21	3.00		
PULL #5	3.03	3.20		
TOTAL	15.44	15.44		
AVG.	3.08	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.11	4.07	
PULL #2	4.00	4.10	4.11	
PULL #3	3.95	4.01	4.05	
PULL #4	3.96	3.88	4.19	
PULL #5	4.07	3.88	4.12	
TOTAL	20.03	19.98	20.54	
AVG.	4.00	3.99	4.10	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6523484

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6 1/4	6 1/2	6 1/2			12/14	WB
	G) Safety Off Force	3 1/4	3 1/2	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.22	2.27	2.25	2.30	2.28	12/14	WB
	C) Function							
660	Pack							