

G 6893213

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

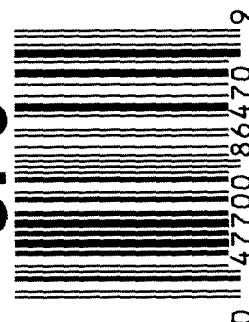
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6893213

UPC



GUN SERIAL # G 6893213

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	SP
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	SP
460	CHECK HEADSPACE	MAGNAFLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION		9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-15-09	KIZ
480	MAGNAFLUX BBL ACTION	OPERATOR	9/17/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	SP
540	APPLY COATINGS (BARREL ACTION)		9/21	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

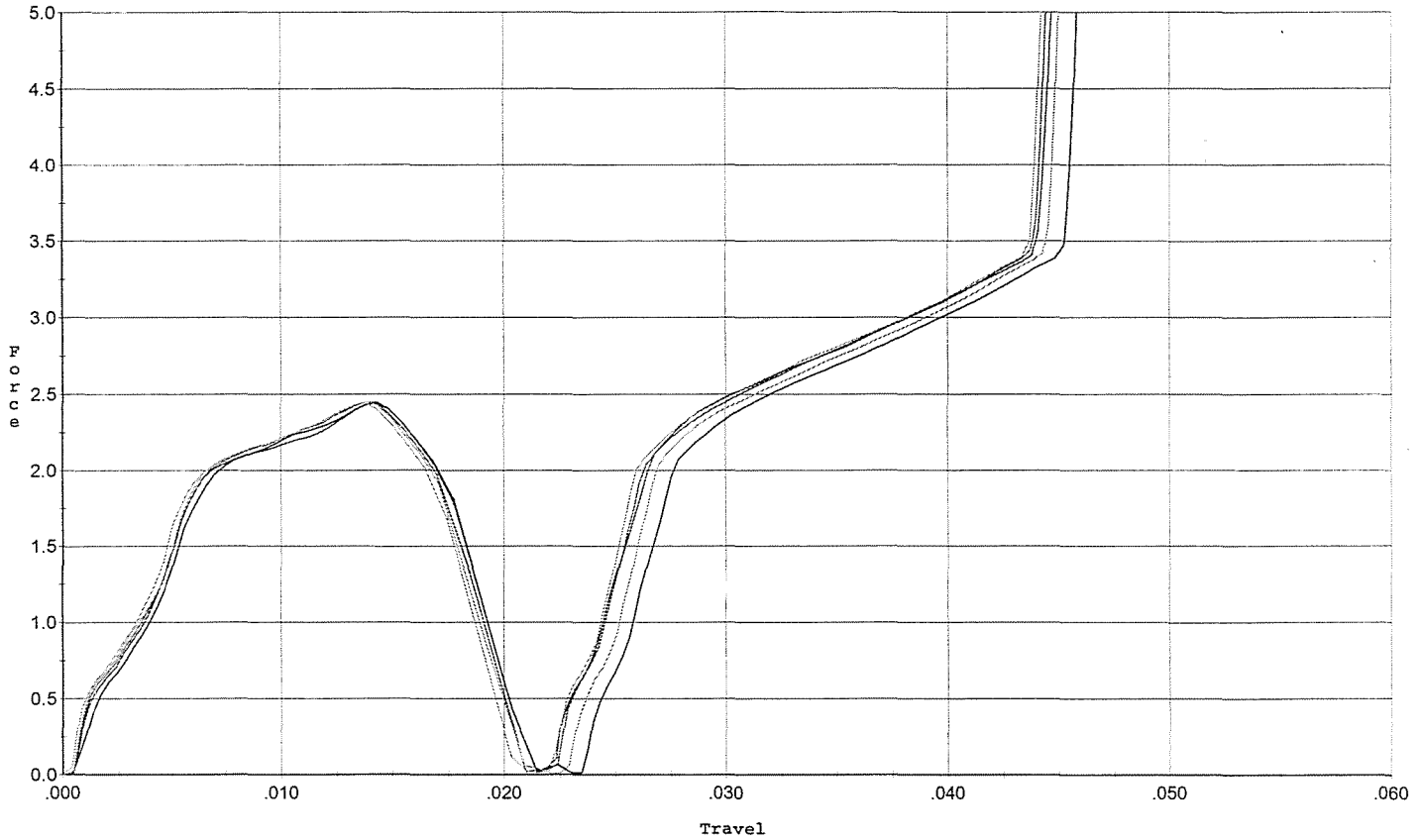
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-29-09	L.H.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-30-09			
			<u>PASS</u>	FAIL		9-30-09	RP		
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-30-09	RP		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.37</u>	<u>2.36</u>	<u>2.37</u>	<u>2.44</u>	10-1-09	TL
	C) FUNCTION					10/1/09	RB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



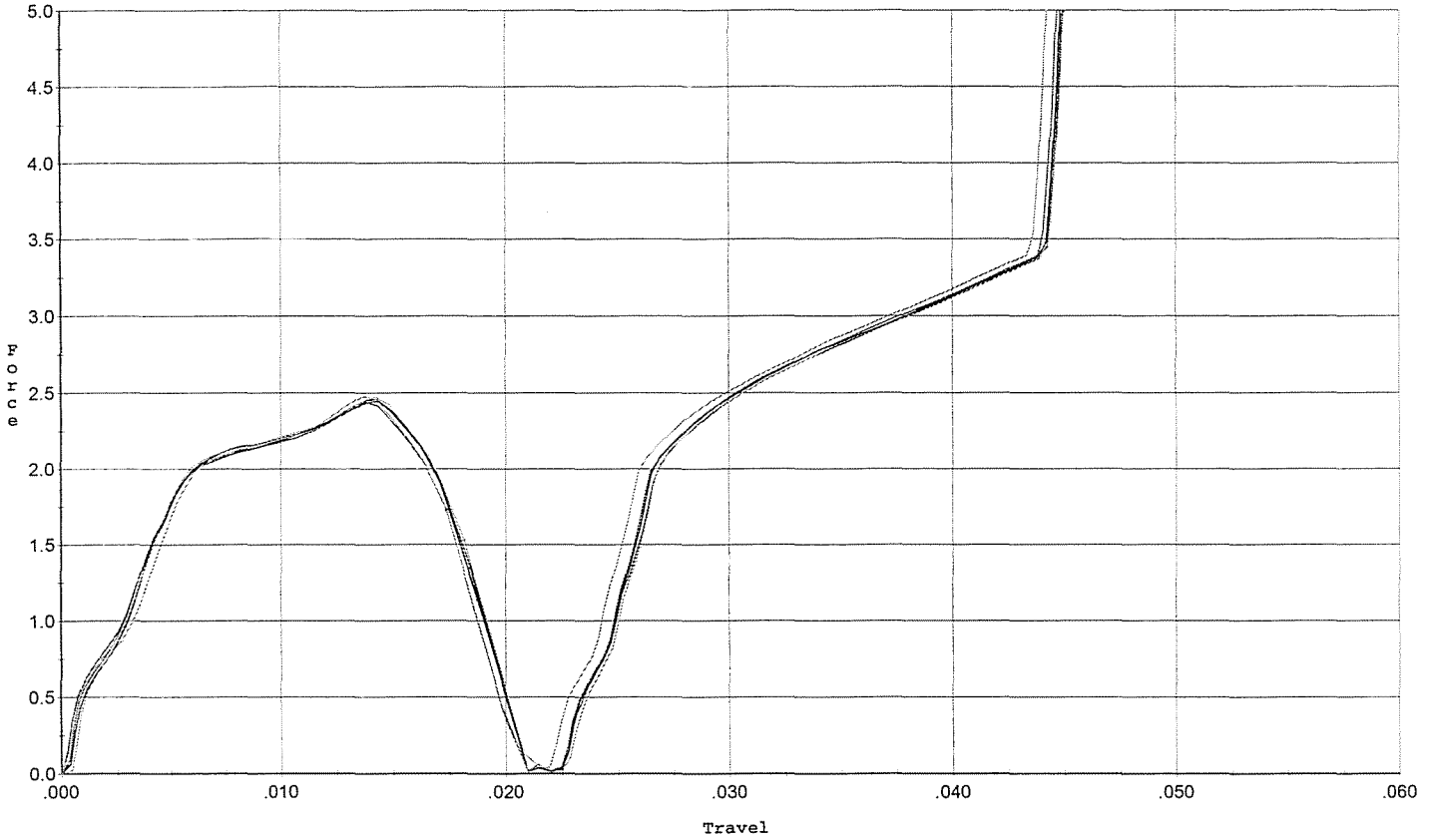
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.018	0.00	0.030	0.029		Set Trigger
2	2.447	0.018	0.00	0.031	0.029		Set Trigger
3	2.448	0.018	0.00	0.030	0.031		Set Trigger
4	2.450	0.017	0.00	0.031	0.028		Set Trigger
5	2.441	0.017	0.00	0.030	0.029		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



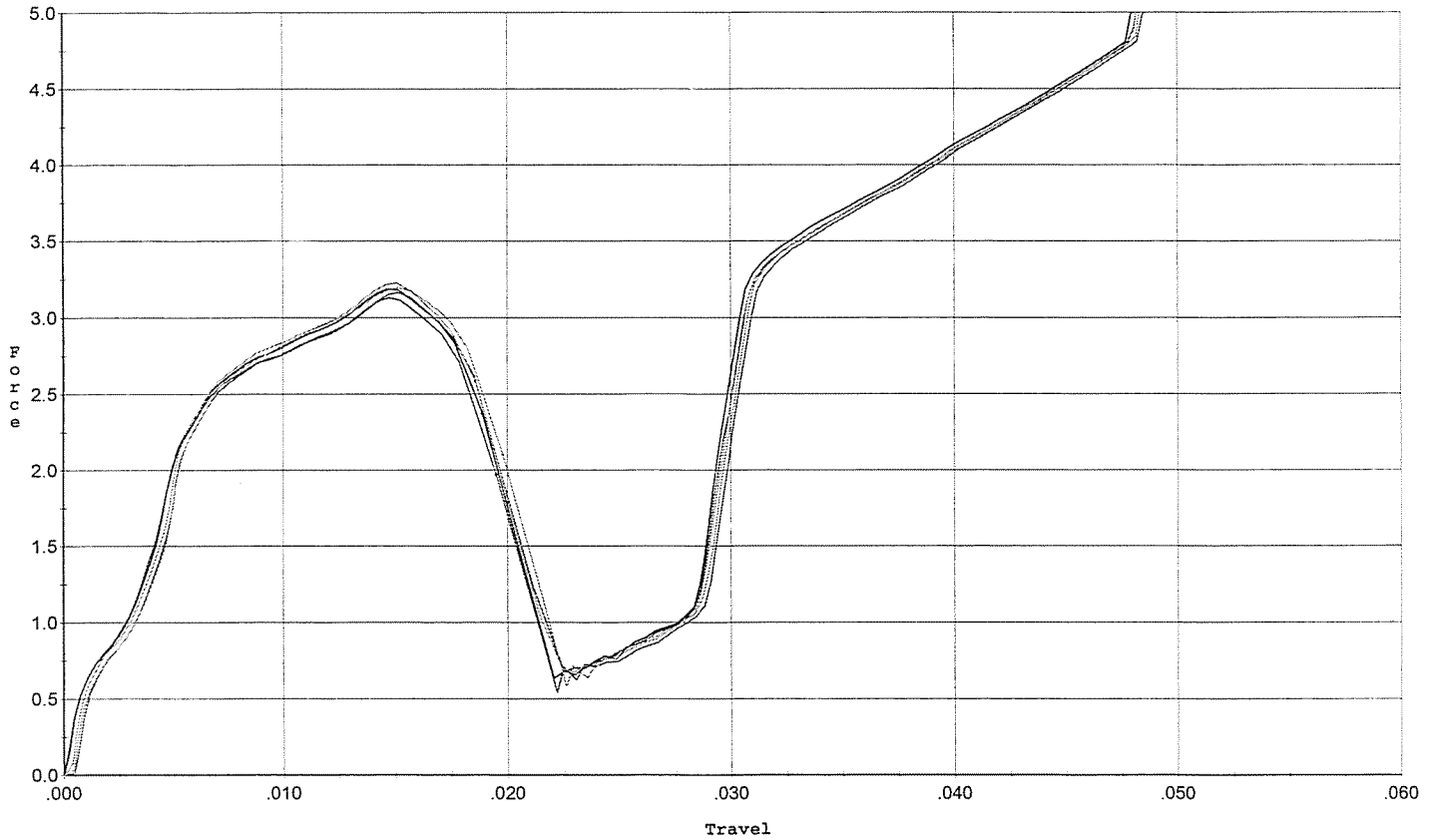
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.018	0.00	0.030	0.032		Set Trigger
2	2.458	0.019	0.00	0.030	0.032		Set Trigger
3	2.441	0.017	0.00	0.031	0.030		Set Trigger
4	2.471	0.018	0.00	0.030	0.031		Set Trigger
5	2.477	0.017	0.00	0.030	0.030		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



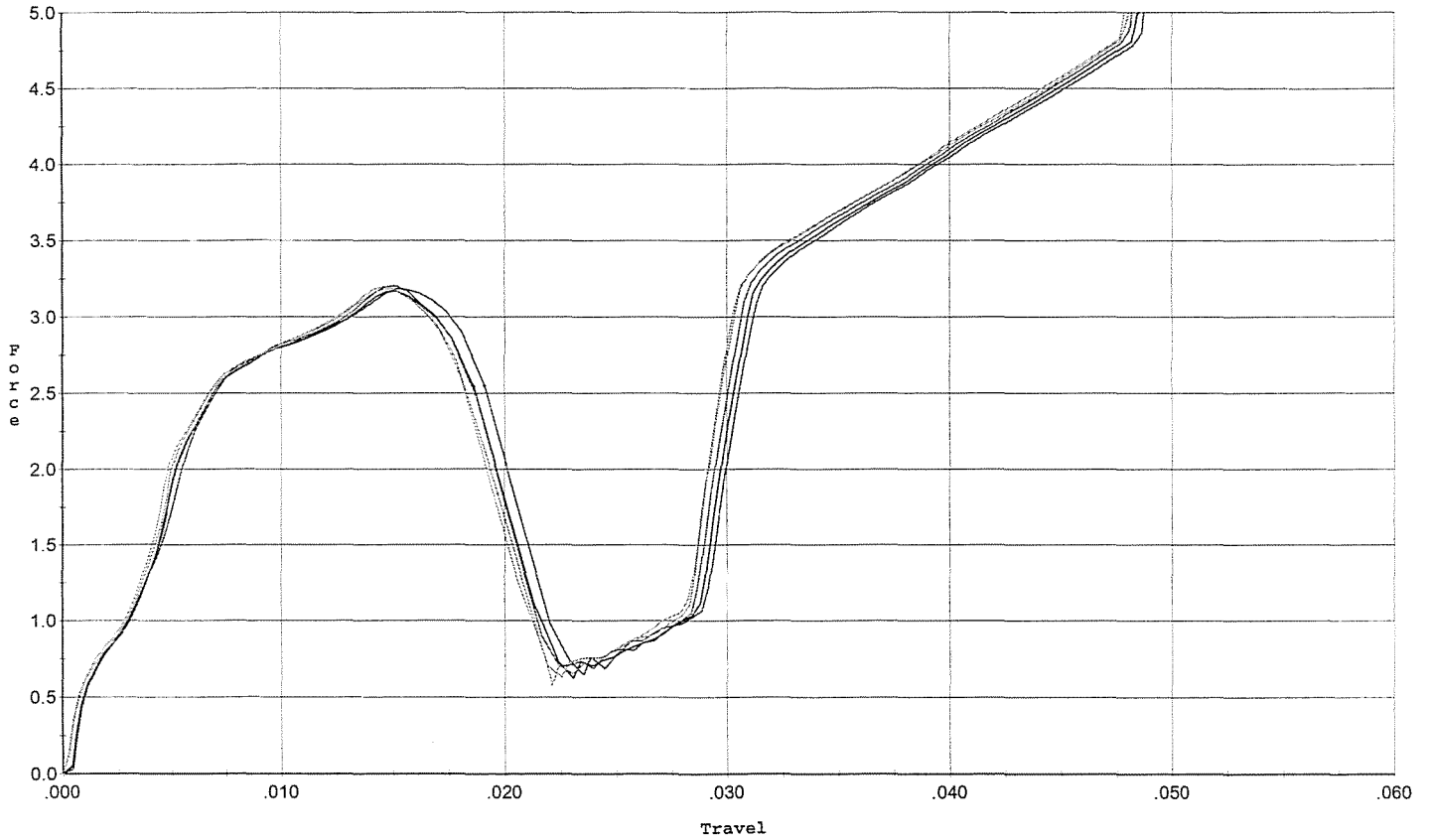
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.020	0.00	0.031	0.042		Set Trigger
2	3.188	0.019	0.00	0.030	0.041		Set Trigger
3	3.165	0.019	0.00	0.031	0.039		Set Trigger
4	3.195	0.020	0.00	0.031	0.043		Set Trigger
5	3.227	0.019	0.00	0.031	0.040		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



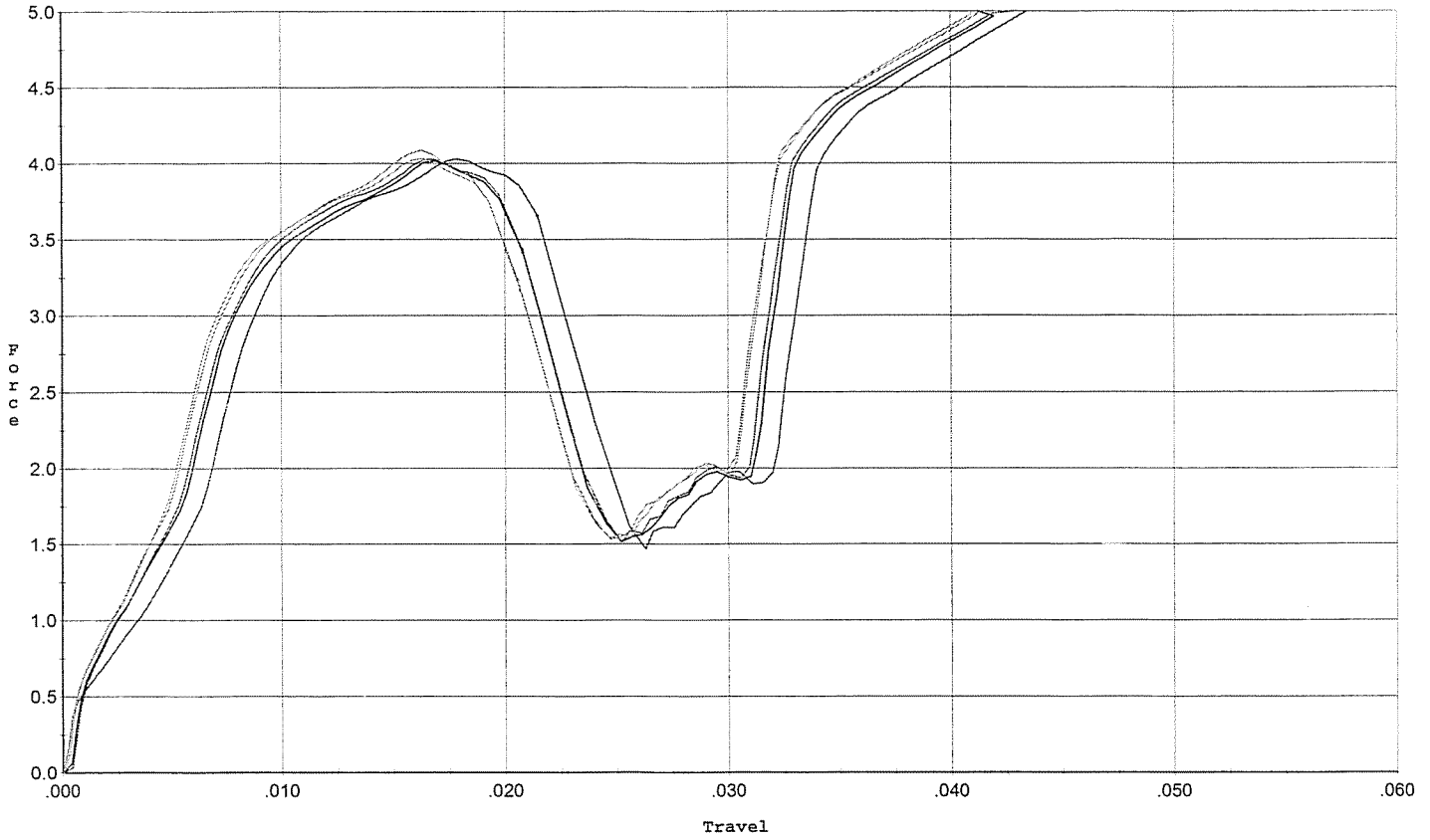
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.019	0.00	0.031	0.041		Set Trigger
2	3.169	0.019	0.00	0.031	0.040		Set Trigger
3	3.205	0.019	0.00	0.031	0.040		Set Trigger
4	3.199	0.018	0.00	0.031	0.039		Set Trigger
5	3.185	0.020	0.00	0.030	0.042		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



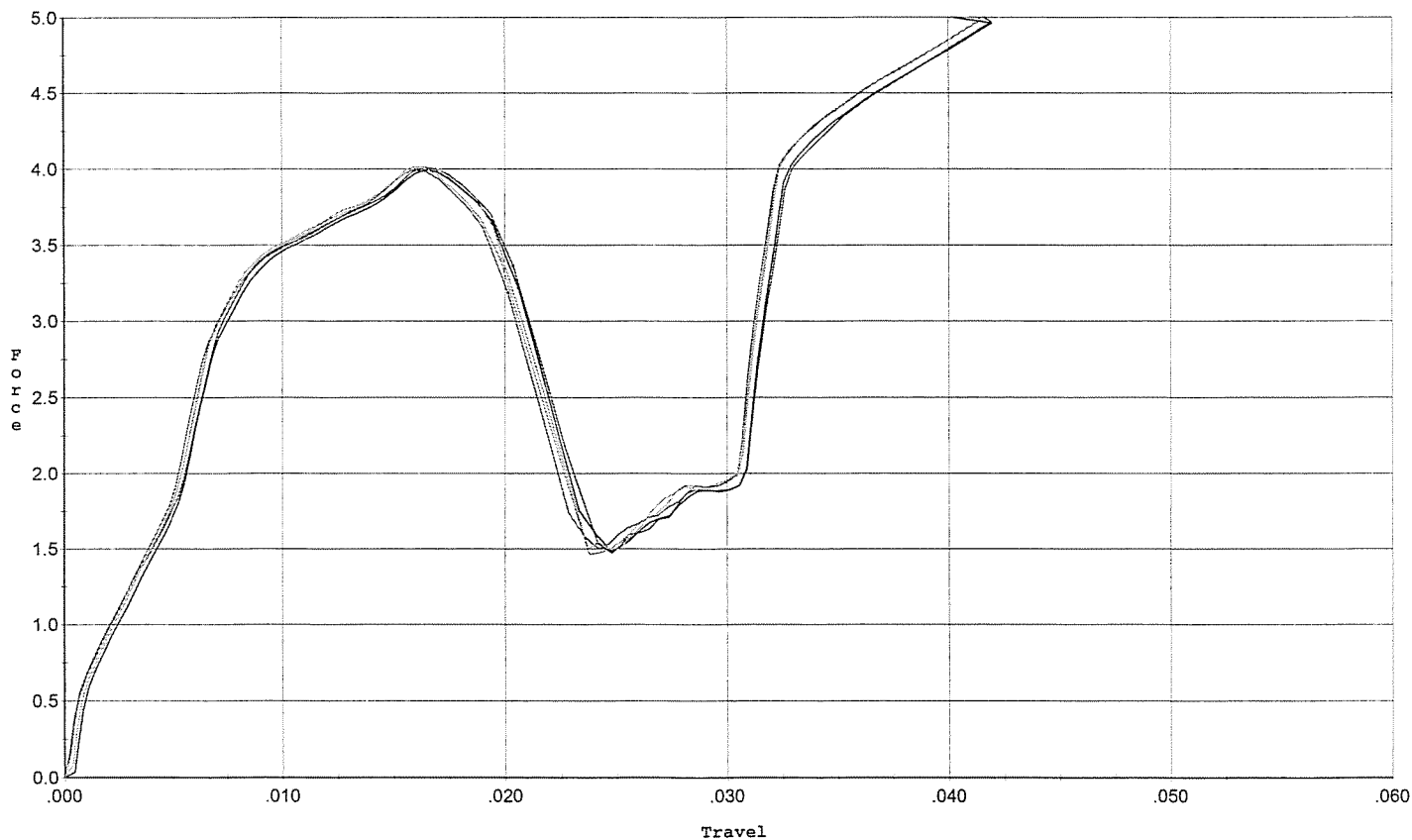
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.021	0.00	0.030	0.056		Set Trigger
2	4.018	0.021	0.00	0.031	0.055		Set Trigger
3	4.028	0.021	0.00	0.030	0.055		Set Trigger
4	4.032	0.021	0.00	0.030	0.056		Set Trigger
5	4.088	0.021	0.00	0.030	0.056		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



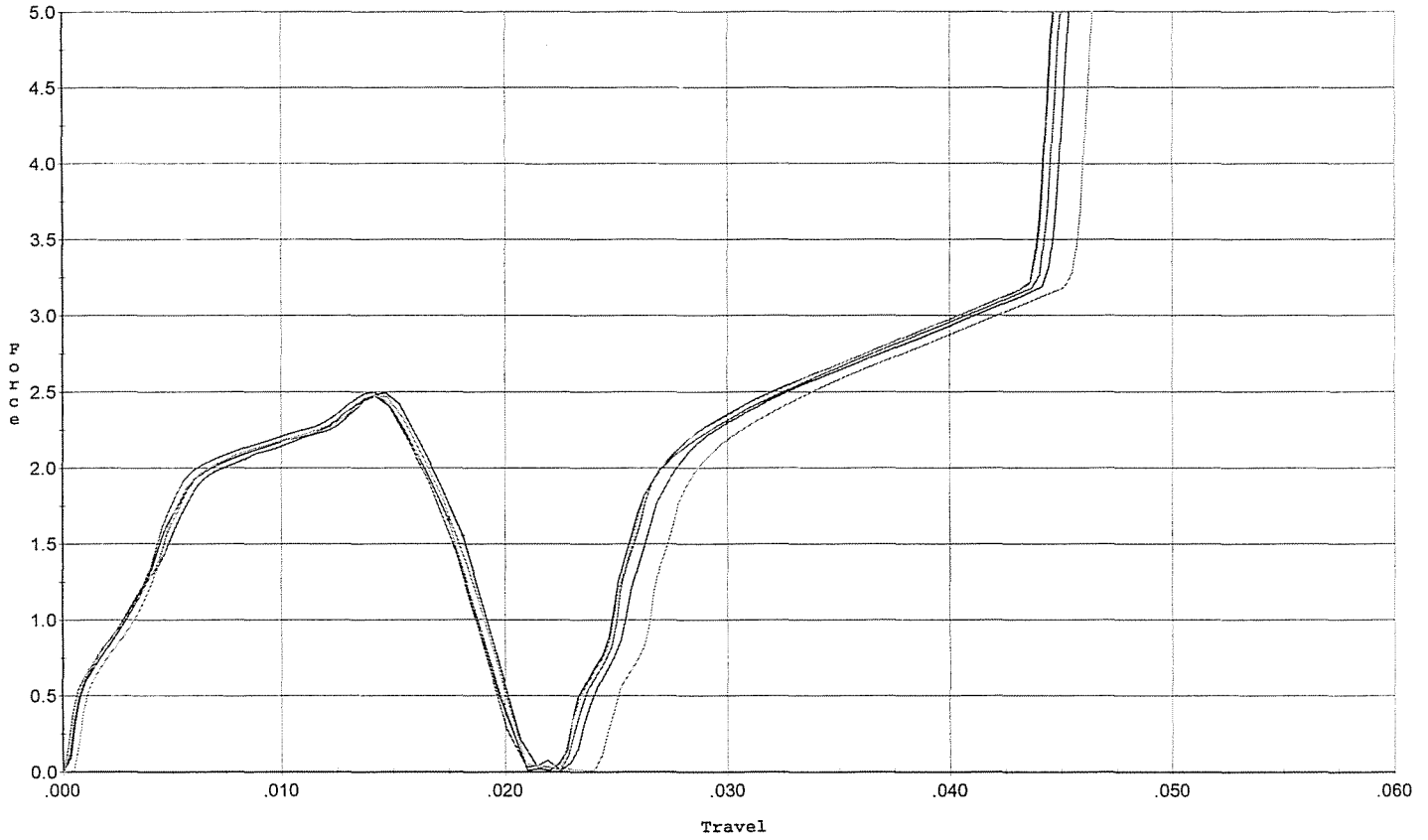
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.020	0.00	0.031	0.055		Set Trigger
2	3.994	0.021	0.00	0.031	0.054		Set Trigger
3	3.993	0.020	0.00	0.030	0.054		Set Trigger
4	4.016	0.021	0.00	0.030	0.057		Set Trigger
5	4.005	0.020	0.00	0.031	0.053		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



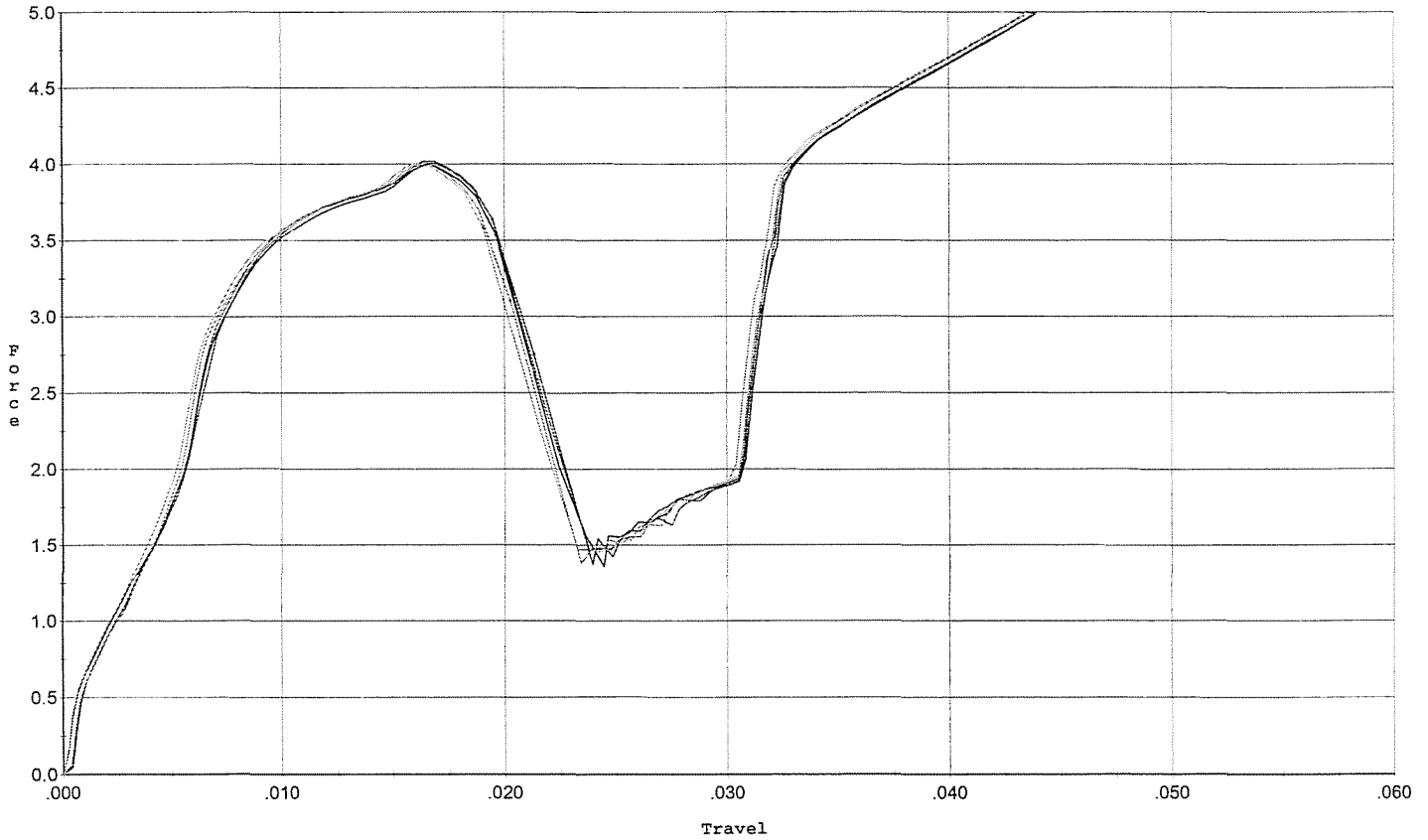
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.018	0.00	0.031	0.031		Set Trigger
2	2.471	0.017	0.00	0.031	0.030		Set Trigger
3	2.499	0.018	0.00	0.031	0.030		Set Trigger
4	2.481	0.017	0.00	0.031	0.030		Set Trigger
5	2.473	0.019	0.00	0.032	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.021	0.00	0.031	0.057		Set Trigger
2	3.994	0.020	0.00	0.031	0.052		Set Trigger
3	4.006	0.019	0.00	0.031	0.052		Set Trigger
4	4.001	0.019	0.00	0.031	0.051		Set Trigger
5	4.005	0.020	0.00	0.031	0.054		Set Trigger

Aug 4.00