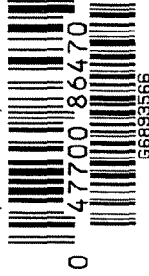


G 6893566

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



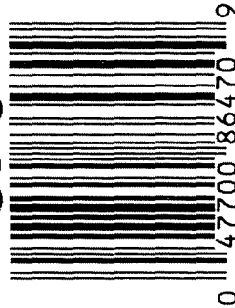
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6893566

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6893566

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	RPQ
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	RPQ
460	CHECK HEADSPACE	MAGNA - FLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION	2009	9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-15-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	9/17/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	SP
540	APPLY COATINGS (BARREL ACTION)		9/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

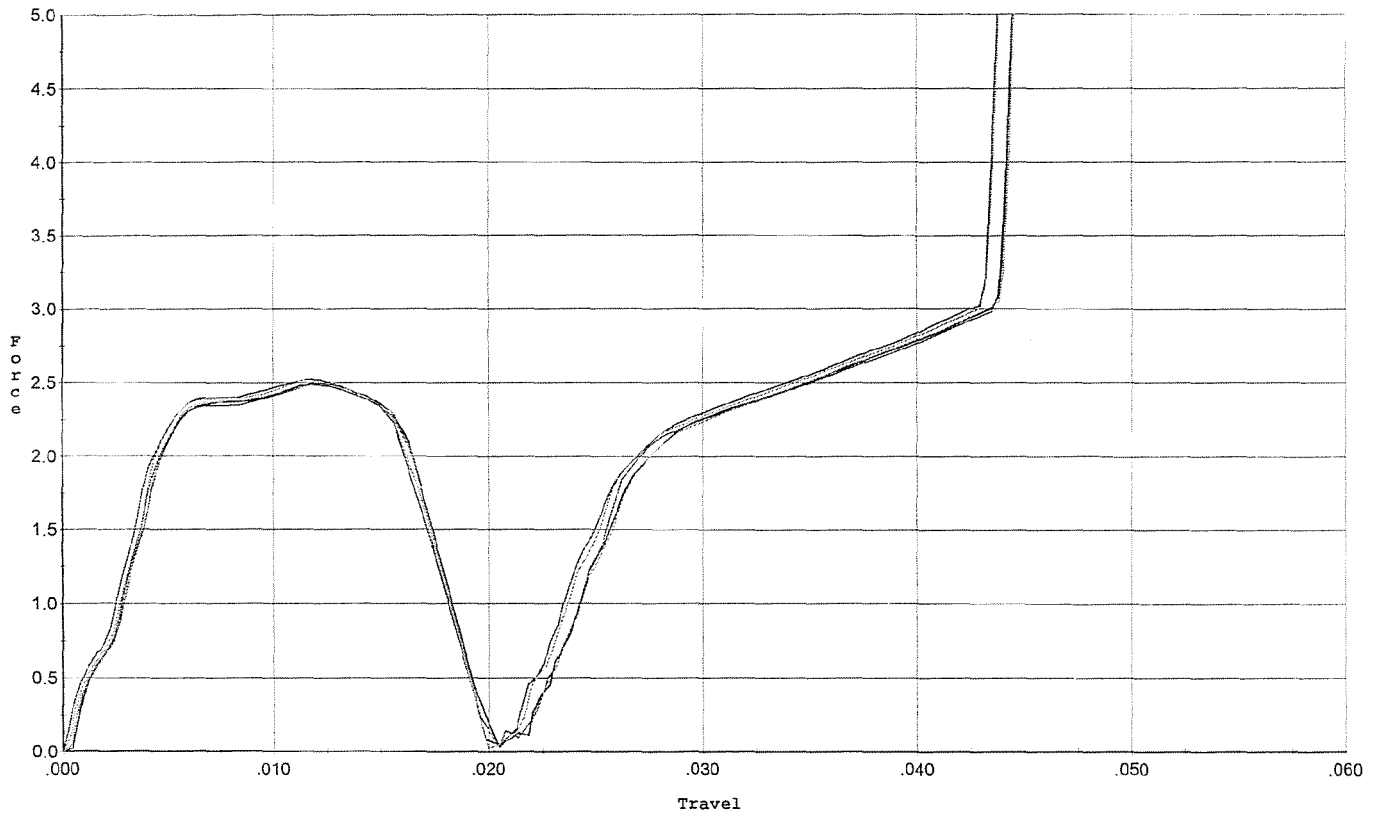
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-28-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-30-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-30-09	RP		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u>	<u>2.16</u>	<u>2.24</u>	<u>2.16</u>	<u>2.17</u>	10-1-09	TC
	C) FUNCTION					10/1/09	RB		
690	PACK					10-2-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



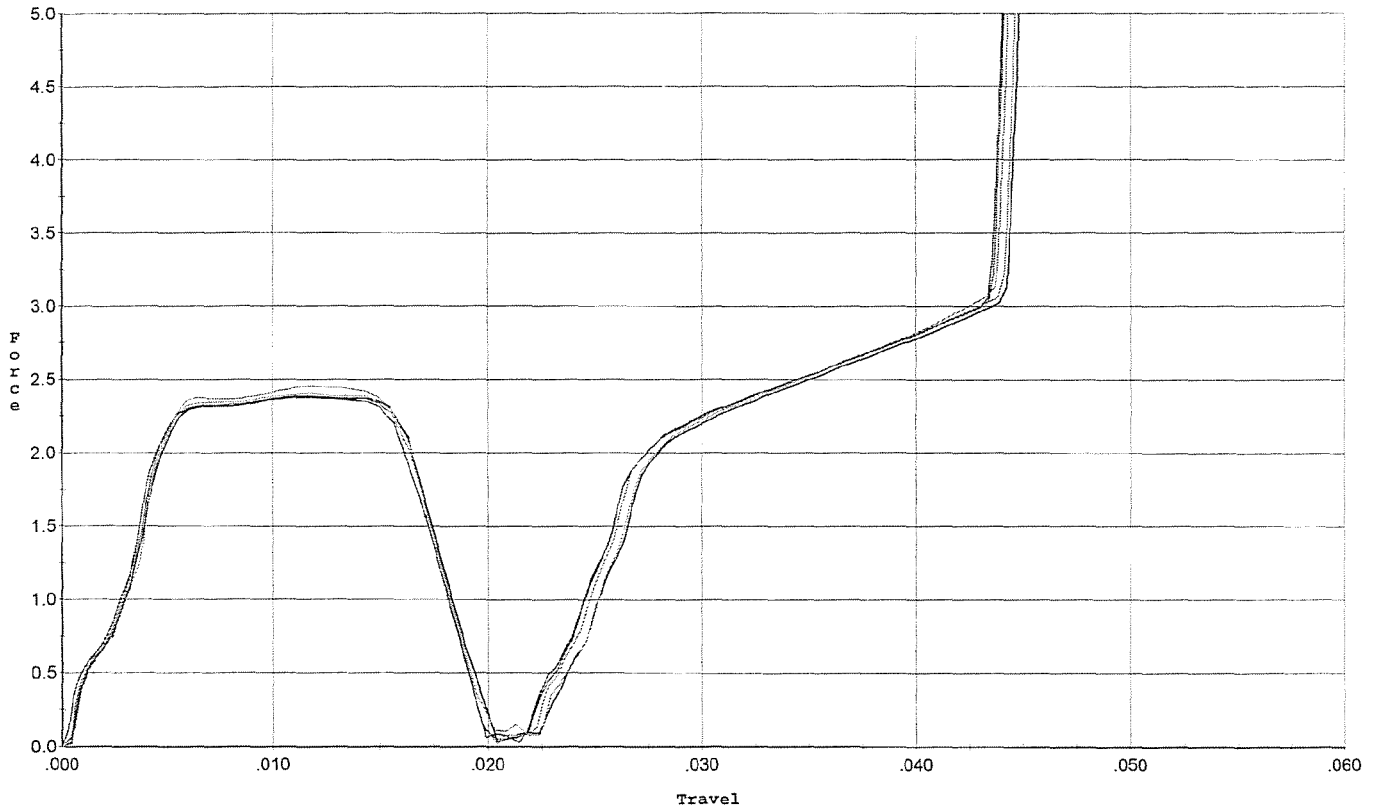
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.017	0.00	0.030	0.032		Set Trigger
2	2.493	0.016	0.00	0.031	0.030		Set Trigger
3	2.482	0.016	0.00	0.031	0.030		Set Trigger
4	2.524	0.017	0.00	0.030	0.031		Set Trigger
5	2.489	0.016	0.00	0.031	0.030		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



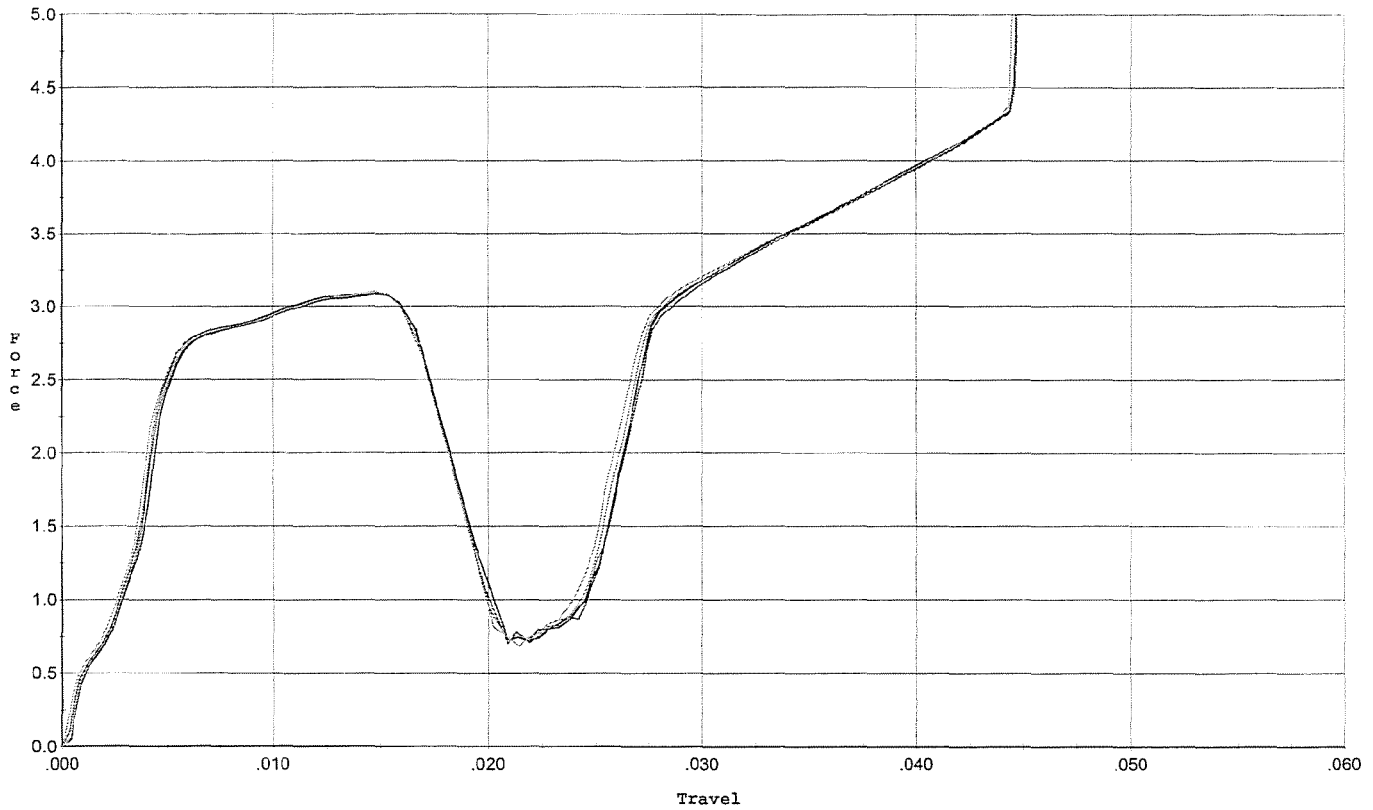
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.017	0.00	0.031	0.031		Set Trigger
2	2.383	0.016	0.00	0.031	0.029		Set Trigger
3	2.393	0.017	0.00	0.031	0.030		Set Trigger
4	2.407	0.017	0.00	0.031	0.030		Set Trigger
5	2.459	0.016	0.00	0.031	0.030		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



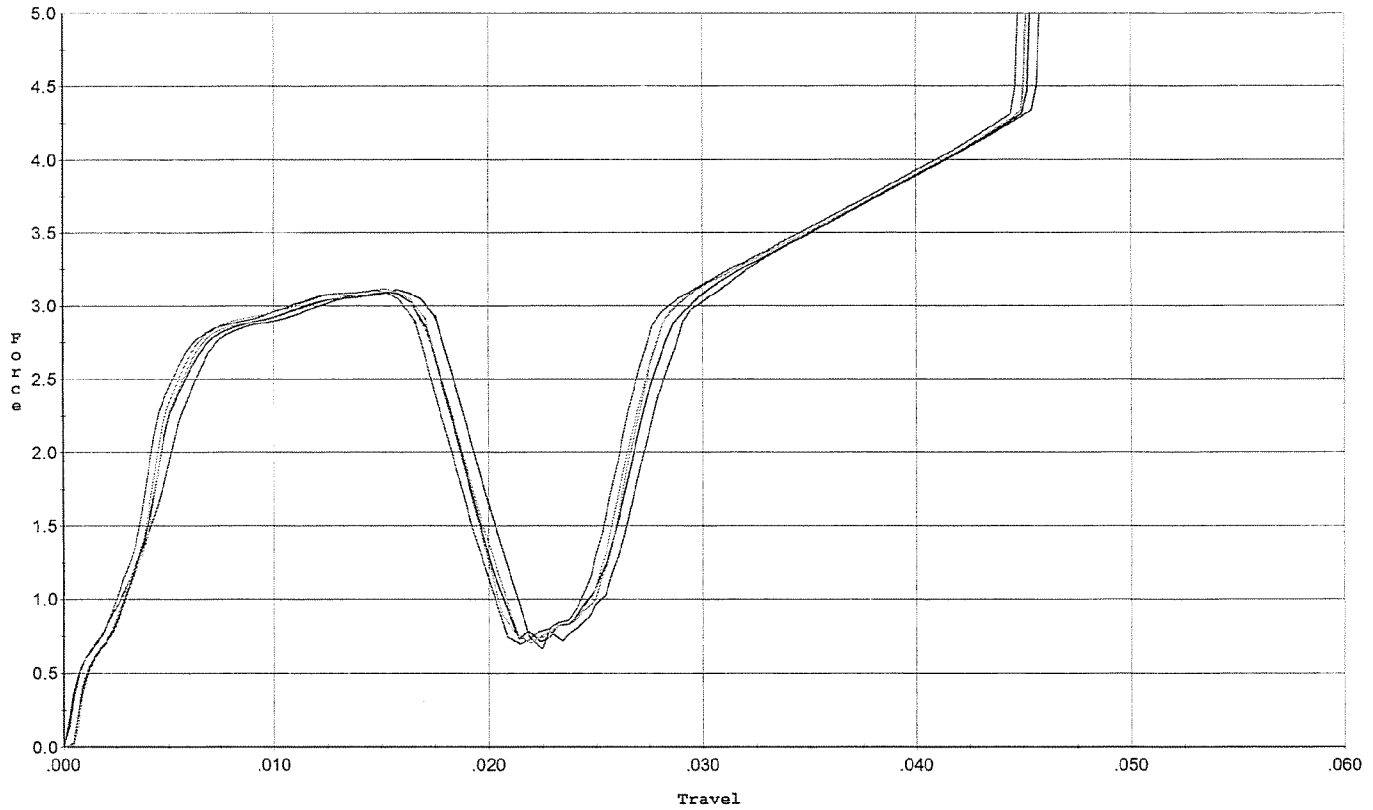
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.017	0.00	0.029	0.037		Set Trigger
2	3.083	0.017	0.00	0.029	0.037		Set Trigger
3	3.090	0.017	0.00	0.029	0.037		Set Trigger
4	3.100	0.017	0.00	0.029	0.037		Set Trigger
5	3.103	0.017	0.00	0.028	0.038		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



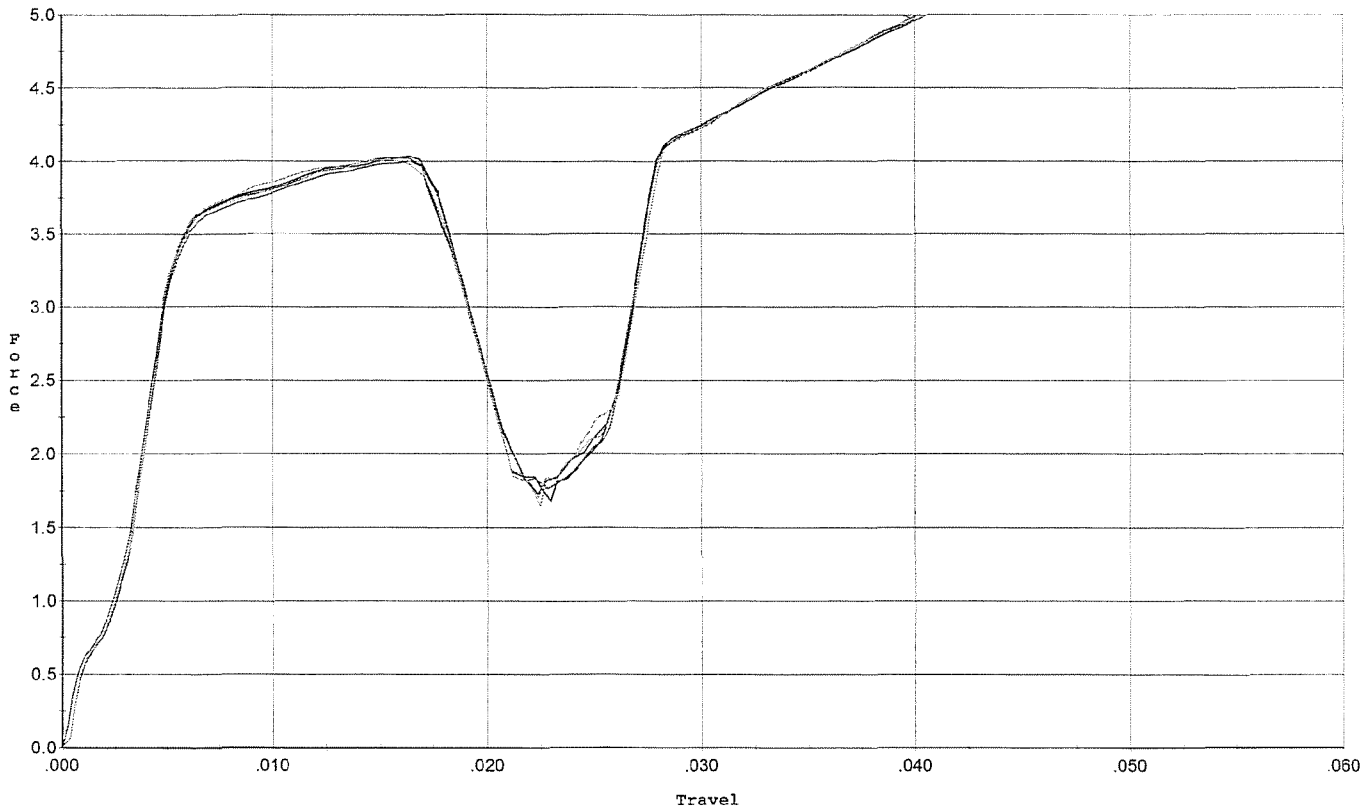
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.018	0.00	0.029	0.038		Set Trigger
2	3.095	0.017	0.00	0.029	0.038		Set Trigger
3	3.104	0.017	0.00	0.029	0.037		Set Trigger
4	3.112	0.017	0.00	0.029	0.038		Set Trigger
5	3.096	0.017	0.00	0.029	0.037		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



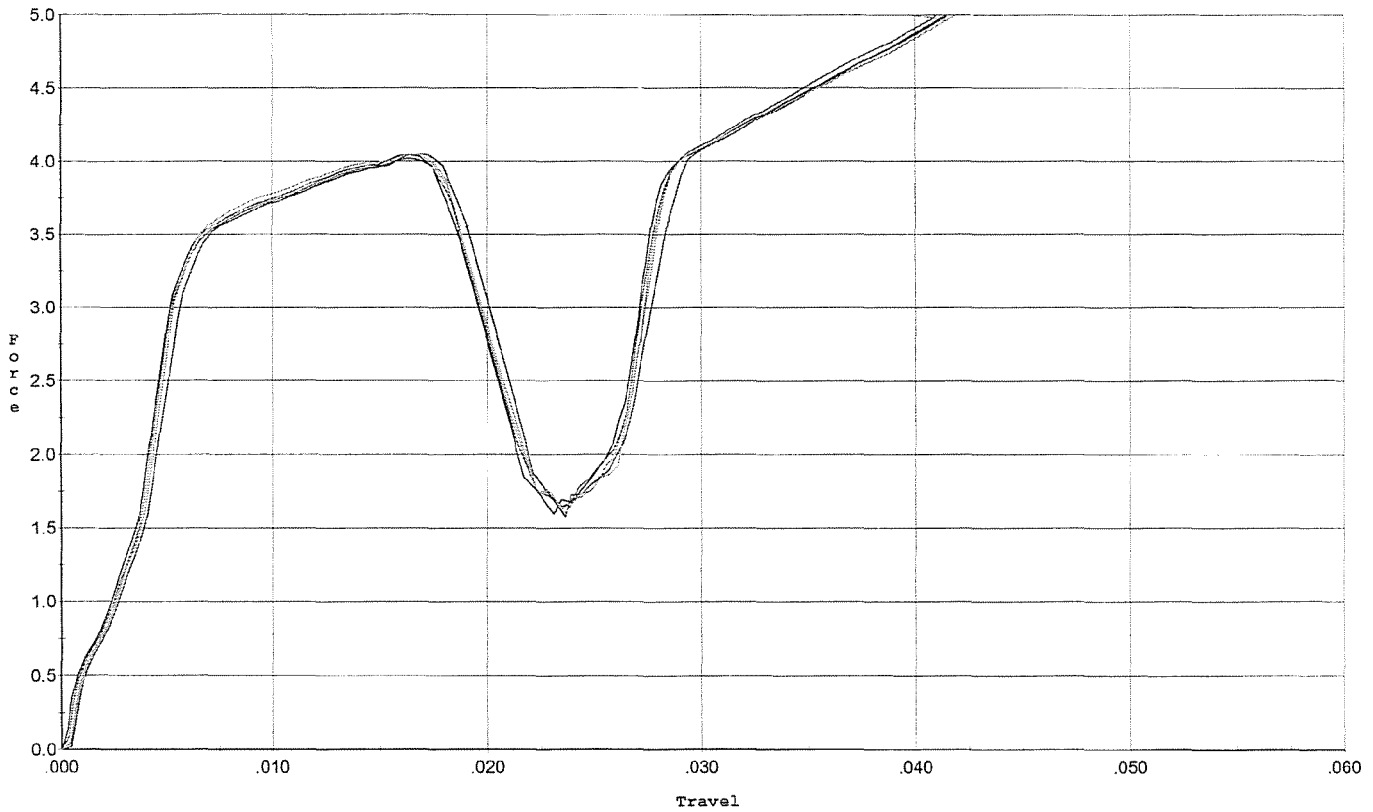
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.018	0.00	0.027	0.052		Set Trigger
2	4.035	0.018	0.00	0.027	0.050		Set Trigger
3	4.001	0.018	0.00	0.027	0.050		Set Trigger
4	4.011	0.018	0.00	0.027	0.051		Set Trigger
5	4.008	0.018	0.00	0.027	0.052		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



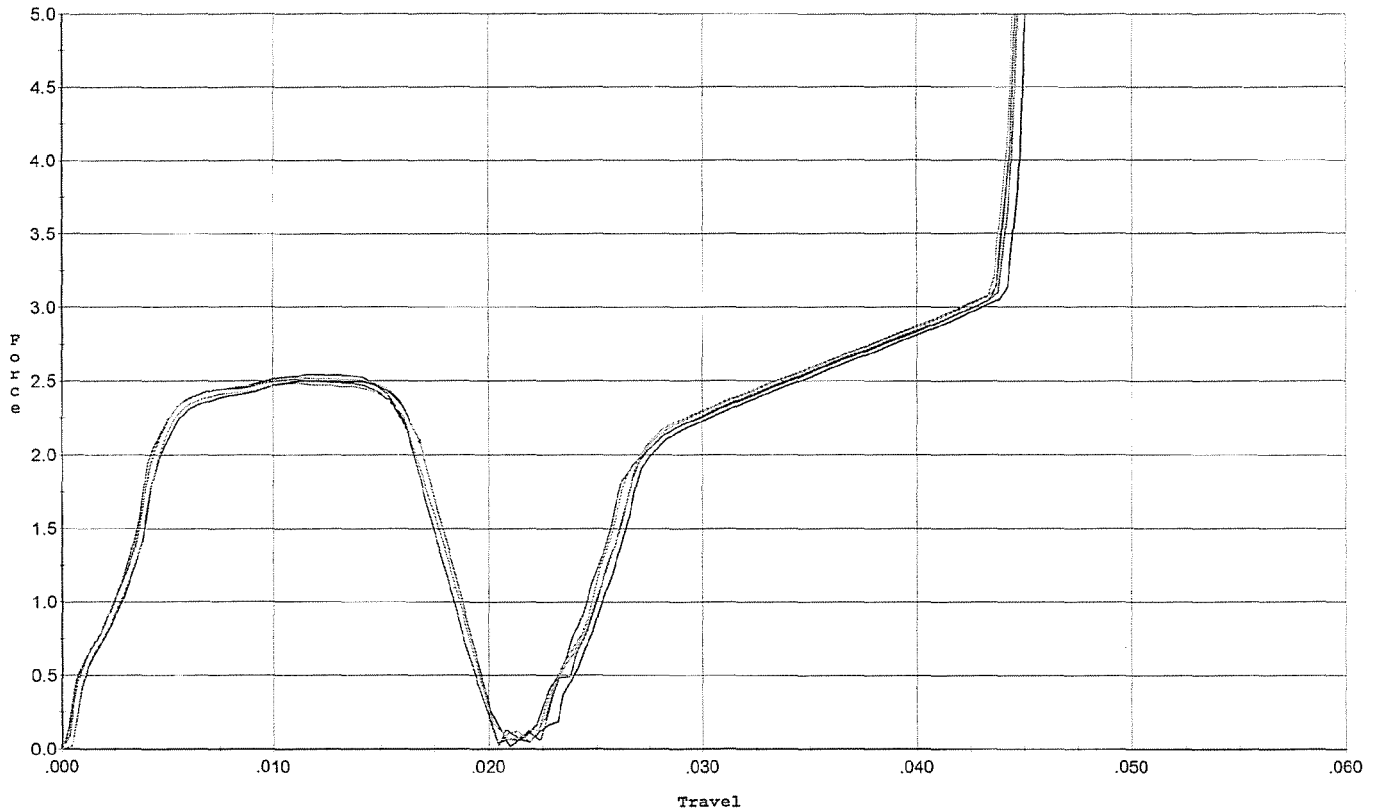
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.019	0.00	0.027	0.053		Set Trigger
2	4.047	0.019	0.00	0.027	0.053		Set Trigger
3	4.019	0.018	0.00	0.027	0.051		Set Trigger
4	4.050	0.018	0.00	0.027	0.051		Set Trigger
5	4.050	0.018	0.00	0.027	0.051		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



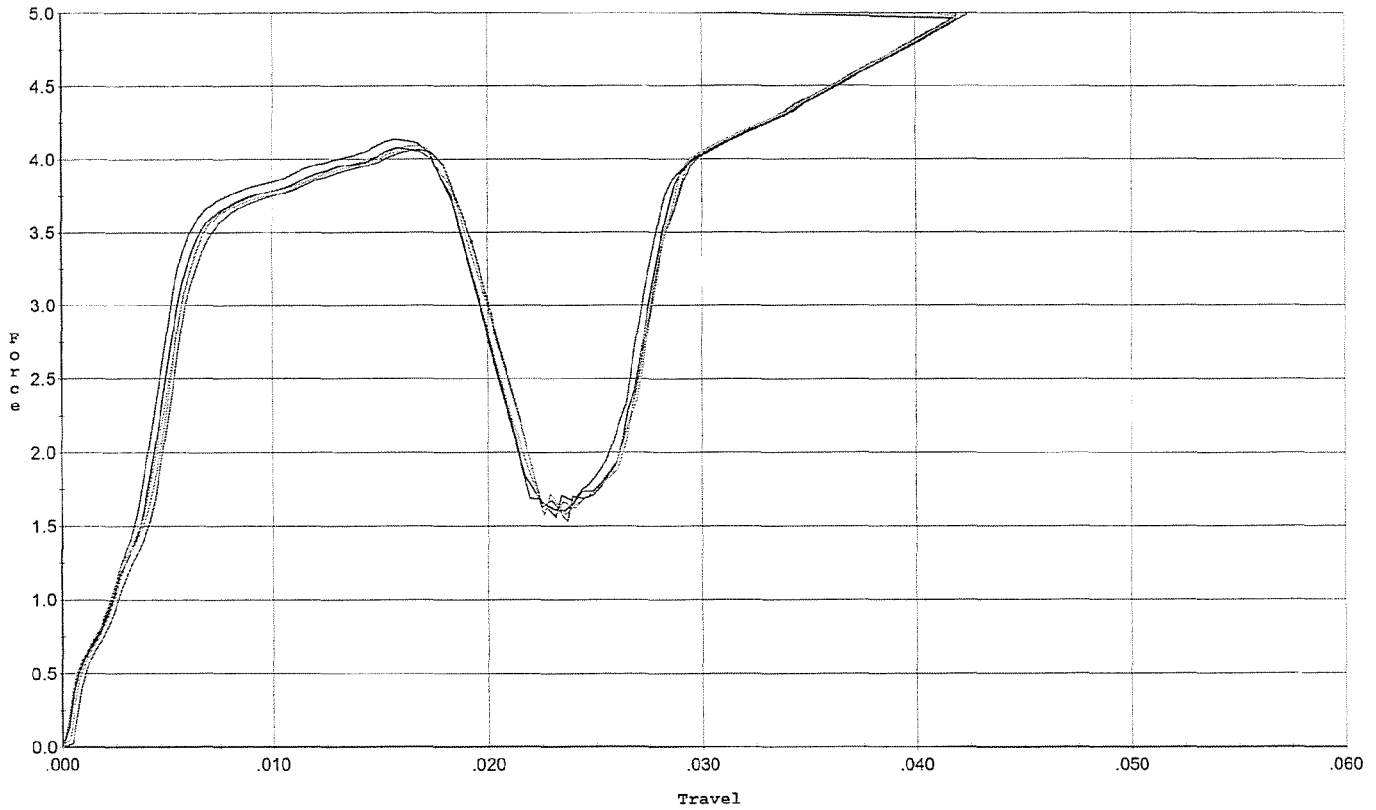
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.016	0.00	0.031	0.031		Set Trigger
2	2.501	0.017	0.00	0.031	0.031		Set Trigger
3	2.508	0.016	0.00	0.031	0.031		Set Trigger
4	2.522	0.017	0.00	0.031	0.032		Set Trigger
5	2.485	0.018	0.00	0.030	0.033		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.018	0.00	0.027	0.053		Set Trigger
2	4.079	0.018	0.00	0.027	0.052		Set Trigger
3	4.066	0.019	0.00	0.027	0.053		Set Trigger
4	4.061	0.018	0.00	0.027	0.051		Set Trigger
5	4.092	0.020	0.00	0.027	0.055		Set Trigger

Avg 4.08