C6348914

MODEL 700™ M24

Model SWS ™

Action

Barrel Length

Capacity

Order No. 5716

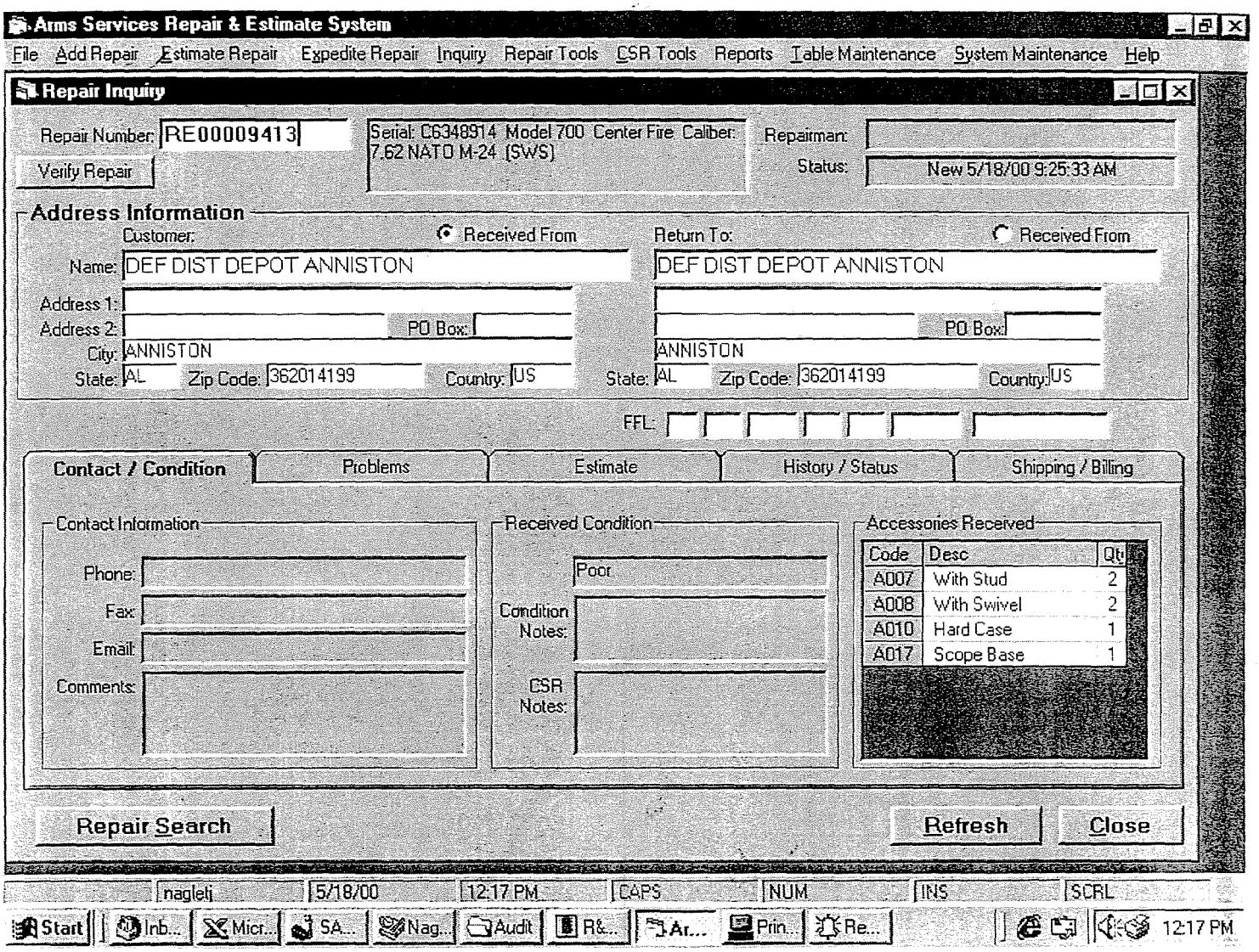
*Includes 1 in chamber.

Remington

M2400041496

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BBL - 96003



Serial Number: C6348914

Model: 700

RE00009413

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	
SERIAL NUMBER	C6348914
LOG-IN DATE	5-11-00

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-18-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
	QAR INSPECTION DATE	SHIP DATE	

Final Inspection

S/N: | DATE REC'D: | DATE RET'D:

Auditor: RW

Item:
Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:
Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ___ Scope
- ___ Scope Rings
- ___ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ___ Looseness
- ___ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: ___

Remington Test Lab, Ilion, N.Y.

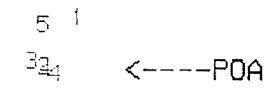
Circular distance calculations for Rifle # c6348914
2[illegible] Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0114
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1426
THE RESULTING AVERAGE FOR RADIUS FOR THIS RIFLE IS: .143055

THE AMP FOR THIS RIFLE IS: 1.037

CIRCULAR DISTANCES

TO 1 .399782
TO 2 .393071
TO 3 .427376
TO 4 .399061
TO 5 .238673

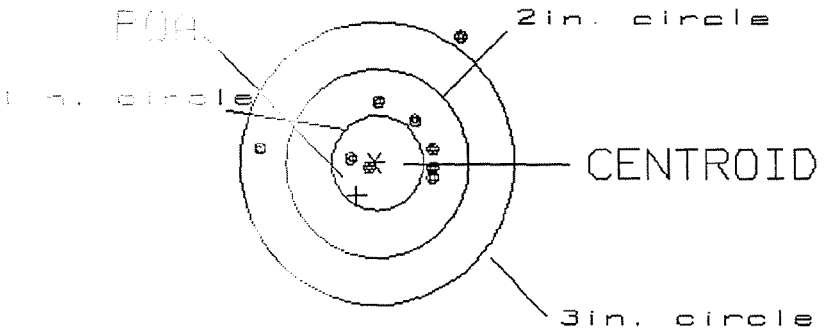


REMI GTON CENTE FIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATT RN #: 1	
POA D CENTROI	.400
MIN ADIUS	.109
MEA RADIUS	.934
MAX ADIUS	2.964
CENT OID X	.195
CENT OID Y	.349

2 Jul 2000 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 1



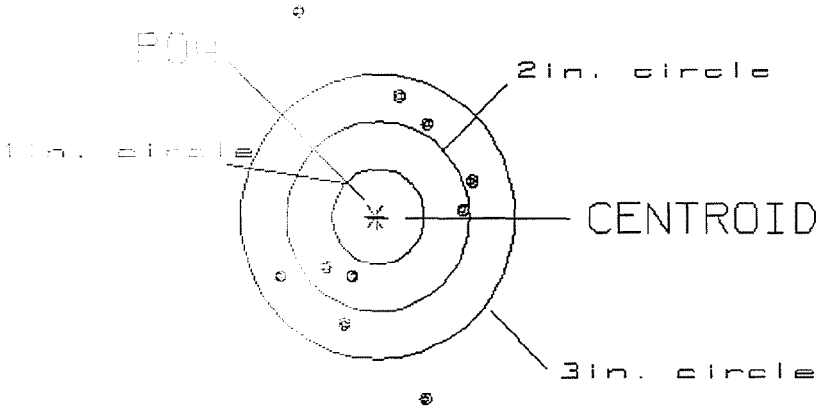
# OF SHOTS= 10	# IN CIRCLE
HS = 2.47	2
VS = 3.87	7
GS = 4.59	8

REM[illegible] CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [illegible]
POA TO CENTROID: .039
MIN ADIUS : .658
MEAN RADIUS : 1.246
MAX ADIUS : 2.375
CENTROID X : -.029
CENTROID Y : .026

[illegible] Jul [illegible]600 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 2



OF SHOTS= [illegible] # IN CIRCLE

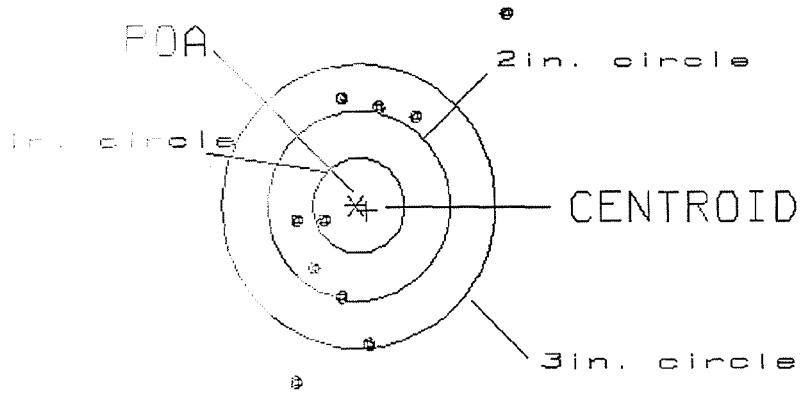
HS = 2.35 0
VS = 4.69 3
GS = 4.83 8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

POA TO CENTROID	.131
MIN RADIUS	.369
MEAN RADIUS	1.228
MAX RADIUS	2.585
CENTROID X	-.118
CENTROID Y	.058

Jul 2006 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 3



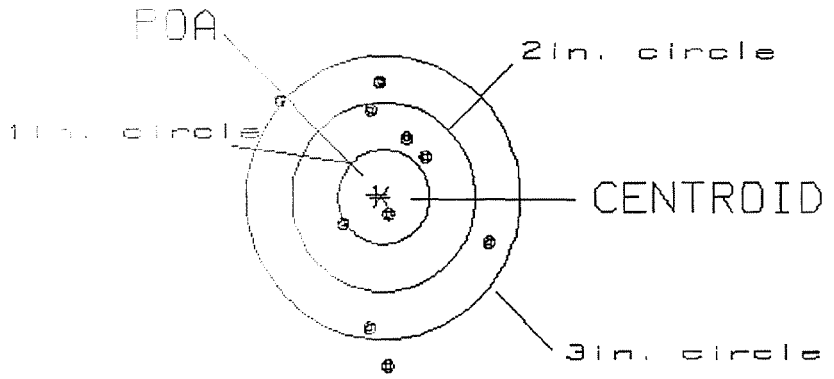
# OF SHOTS= 10	# IN CIRCLE
H = 2.3	1
W = 3.65	4
G = 4.49	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN # : 4	
POA TO CENTROID :	.053
MIN RADIUS :	.219
MEAN RADIUS :	1.013
MAX RADIUS :	1.778
CENTROID X :	.048
CENTROID Y :	-.022

Jul 2020 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 4



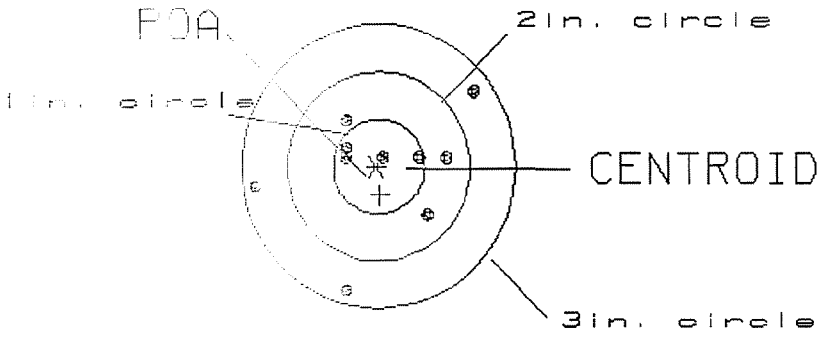
# OF SHOTS= 10	# IN CIRCLE
H = 2.30	1
V = 2.91	5
G = 3.61	8

REM[illegible] CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

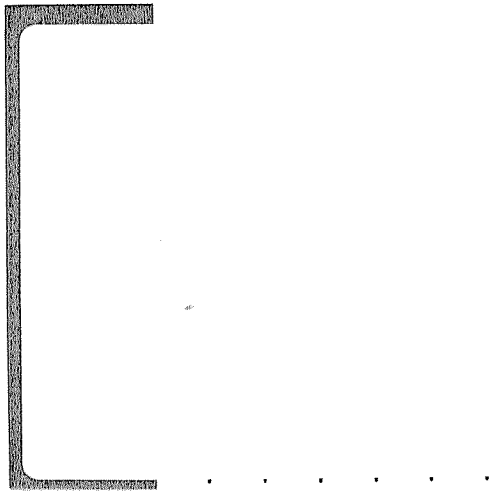
PAT[illegible] RU[illegible]	
POA[illegible] CENTROID	.305
MIN RADIUS	.146
MEAN RADIUS	.762
MAX RADIUS	1.383
CENT[illegible]	-.039
CENT[illegible]	.302

[illegible] JUL 000 FILE:/hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348914.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
H: = 2.37	4
V: = 2.10	7
G: = 2.58	10



Scope 0610

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348914

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	8 11	89	RW
600	Proof	8 11	89	RW
607	Check Headspace	8 11	89	RW
610	Dis-assemble Gun	8 11	89	RW
612	Magnaflux Barrel Action		8/15/89	KCR
	Magnaflux Bolt		8/15/89	KCR
615	Rollmark Caliber		8/15/89	DS
7	Drill and Tap Sight Holes	8 16	89	
618	Polish Barrel RB	8 16	89	
620	Apply Coatings (Barrel Action)		8/10-89	TJK
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/21/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/21/89	RW
	C) Inspect Ejector Hole for Chamfer		8/21/89	RW
	D) Oil Firing Pin Ass'y		8/21/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/23/89	JH

QUALITY AUDIT

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			23aug89	GS
	G) Safety Off Force	3	3	3			23aug89	GS
	H) Trigger Pull Test & Retainability						23aug89	GS
	I) Firing Pin Indent	.021	.021	.021			23aug89	GS
	J) Assemble Stock						8/23/89	RW
	K) Assemble Swivel Studs						28aug89	GS
	L) Attach Front and Rear Sight Assemblies						8/23/89	RW
	M) Iron Sight Alignment						8/23/89	RW
	N) Detach Front & Rear Sights & place in numbered container						8/23/89	RW
	O) Attach Scope to Rifle						28aug89	GS
	P) Detach & Attach Scope 20 Times						28aug89	GS
640	Gallery Target & Test	21 R 82L					8-24-89	DH
	A) Time						8-24-89	DH
	B) Malfunctions						8-24-89	DH
	C) Pierced Primers						8-24-89	DH
	D) Optical Clearity of Scope						8-24-89	DH
645	Inspect for Live Ammo						8-24-89	DH
655	Final Inspection A) Headspace						28aug89	GS
	B) Trigger Pull	2.76	2.85	2.69	2.81	2.79	28aug89	GS
	C) Function						28aug89	GS
660	Pack						19Sept89	GS

Repaired Stock at front Swivel / 13Sept89

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348914

DATE 11/6/98

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.55	2.38		MIN. SETTING,
PULL #2	2.31	2.53	2.35		NO AVG. OF 5
PULL #3	2.41	2.49	2.37		READINGS ACCEPT-
PULL #4	2.38	2.50	2.36		ABLE LESS THAN 2#
PULL #5	2.40	2.42	2.36		
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.15		
PULL #2	3.20	3.13		
PULL #3	3.18	3.08		
PULL #4	3.10	3.03		
PULL #5	3.10	3.10		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.15		
PULL #2	4.13	4.22		
PULL #3	4.11	4.14		
PULL #4	4.11	4.15		
PULL #5	4.12	4.15		
TOTAL				
AVG.				

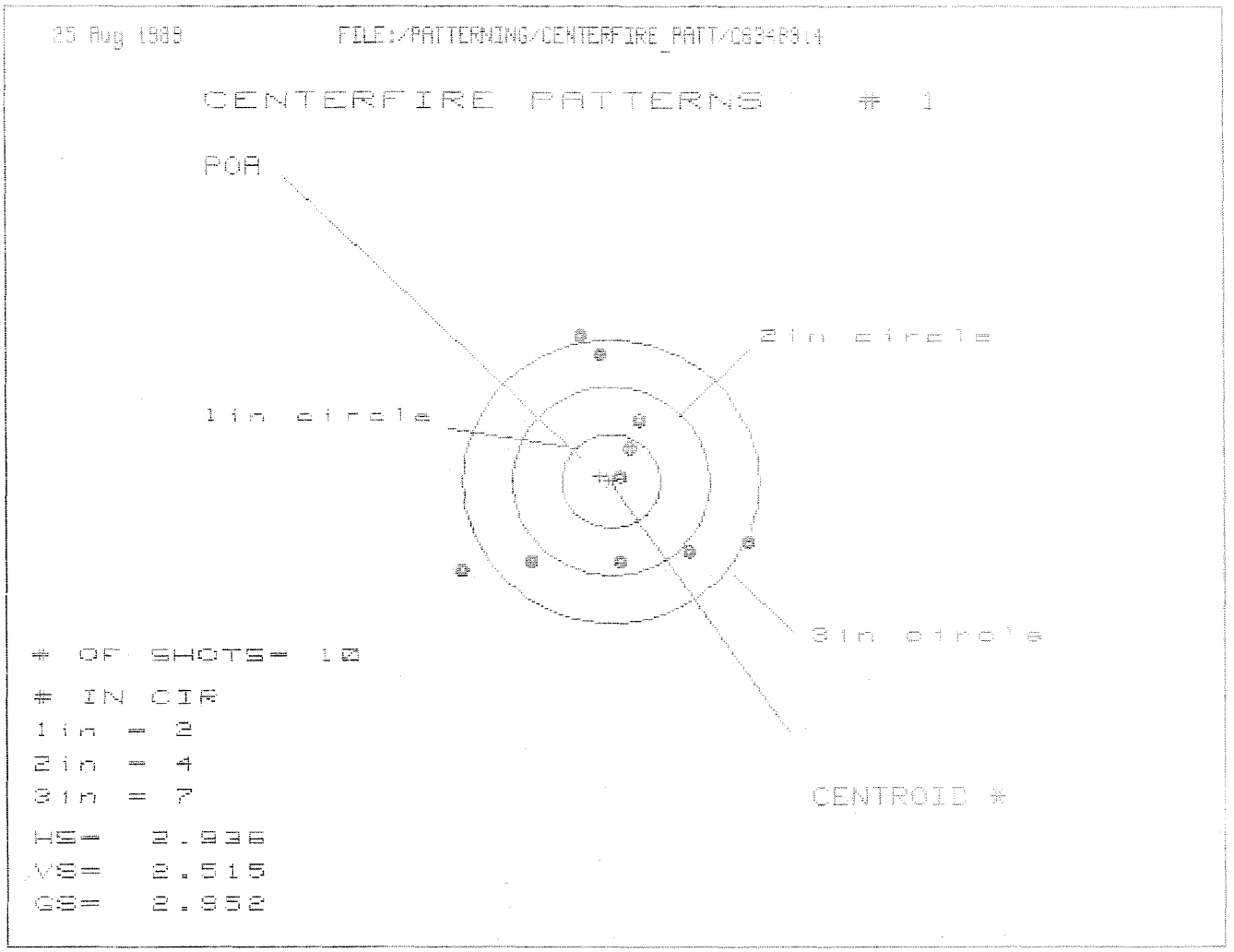
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348914
25 Aug 1989

CENTROIDAL DISTANCES

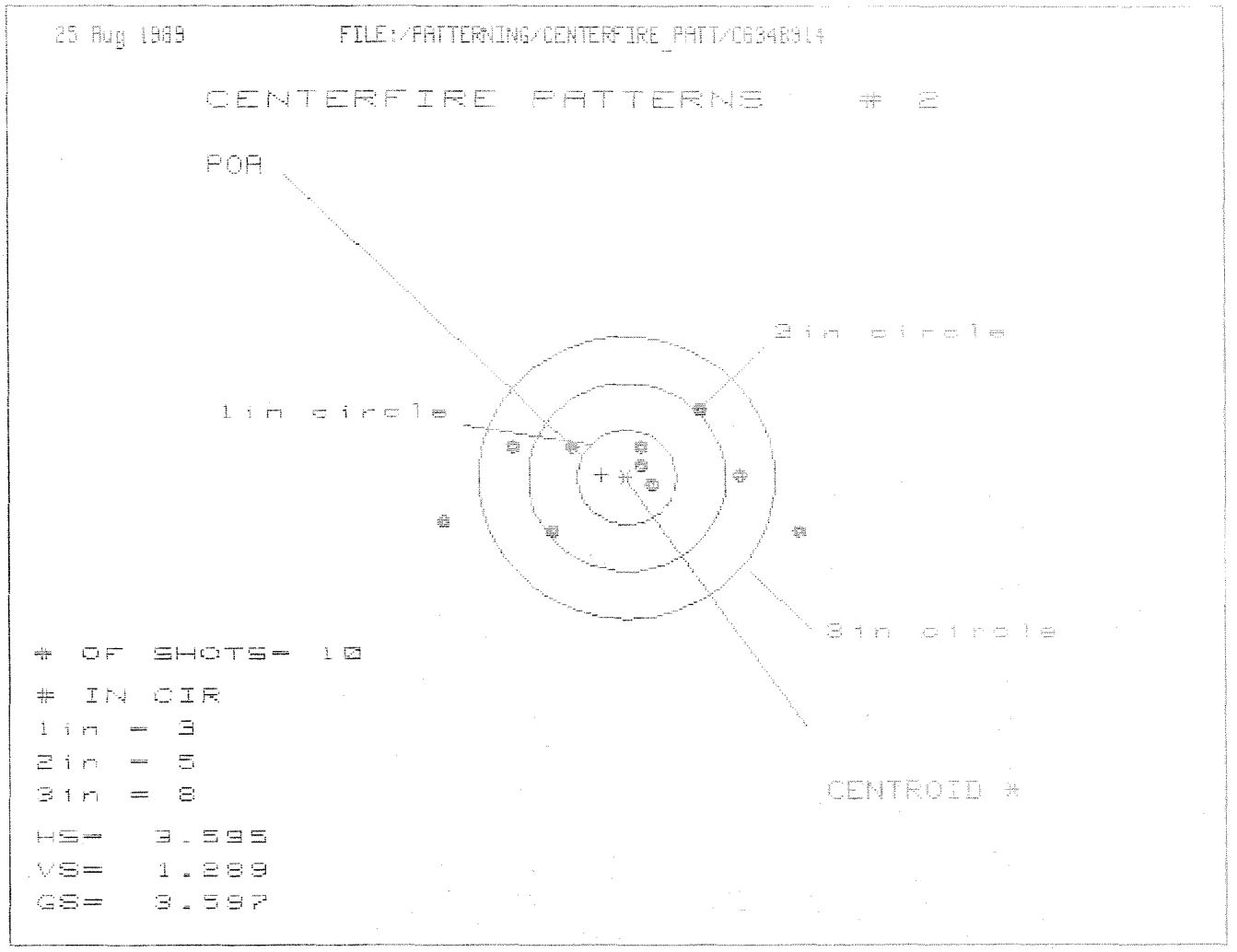
0	TO	1	.12524
1	TO	2	.144734
1	TO	3	.465317
1	TO	4	.449589
1	TO	5	.20401

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2888
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0426
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .291925

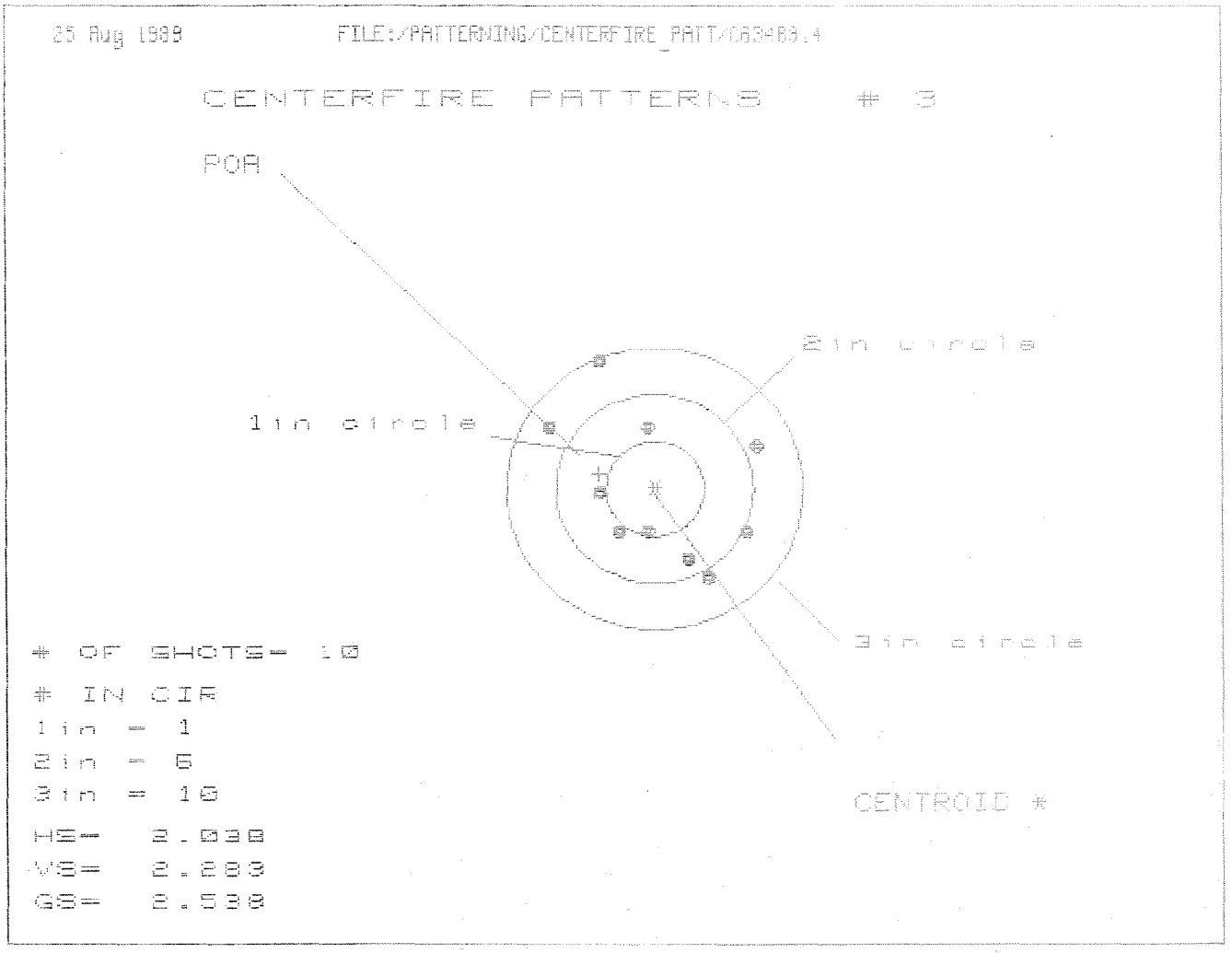
THE AMR FOR THIS RIFLE IS: .9542



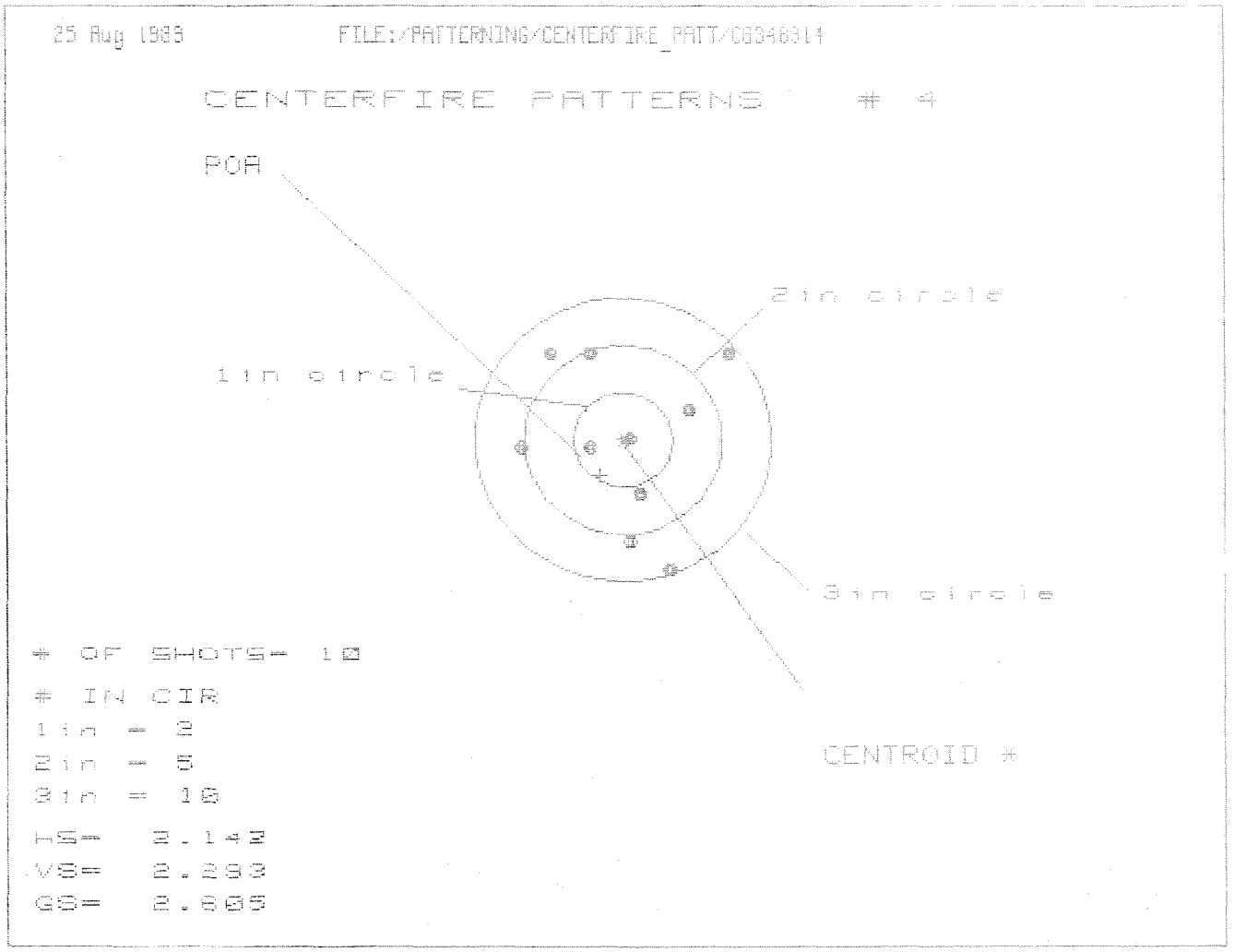
PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.375	1.202	1.139
MINIMUM X	:	-1.561	-.962	-1.025
MAXIMUM Y	:	1.602	1.500	1.416
MINIMUM Y	:	-.913	-.967	-.779
CENTROID X	:	.113	.286	.349
CENTROID Y	:	-.054	.048	-.140
POA TO CENTROID in.	:	.125	.290	.376
MIN RADIUS	:	.084	.119	.222
MEAN RADIUS	:	1.052	.940	.870
MAX RADIUS	:	1.808	1.582	1.463
HORIZONTAL SPREAD	:	2.936	2.164	2.164
VERTICAL SPREAD	:	2.515	2.467	2.196
EXTREME SPREAD	:	2.952	2.791	2.455
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	



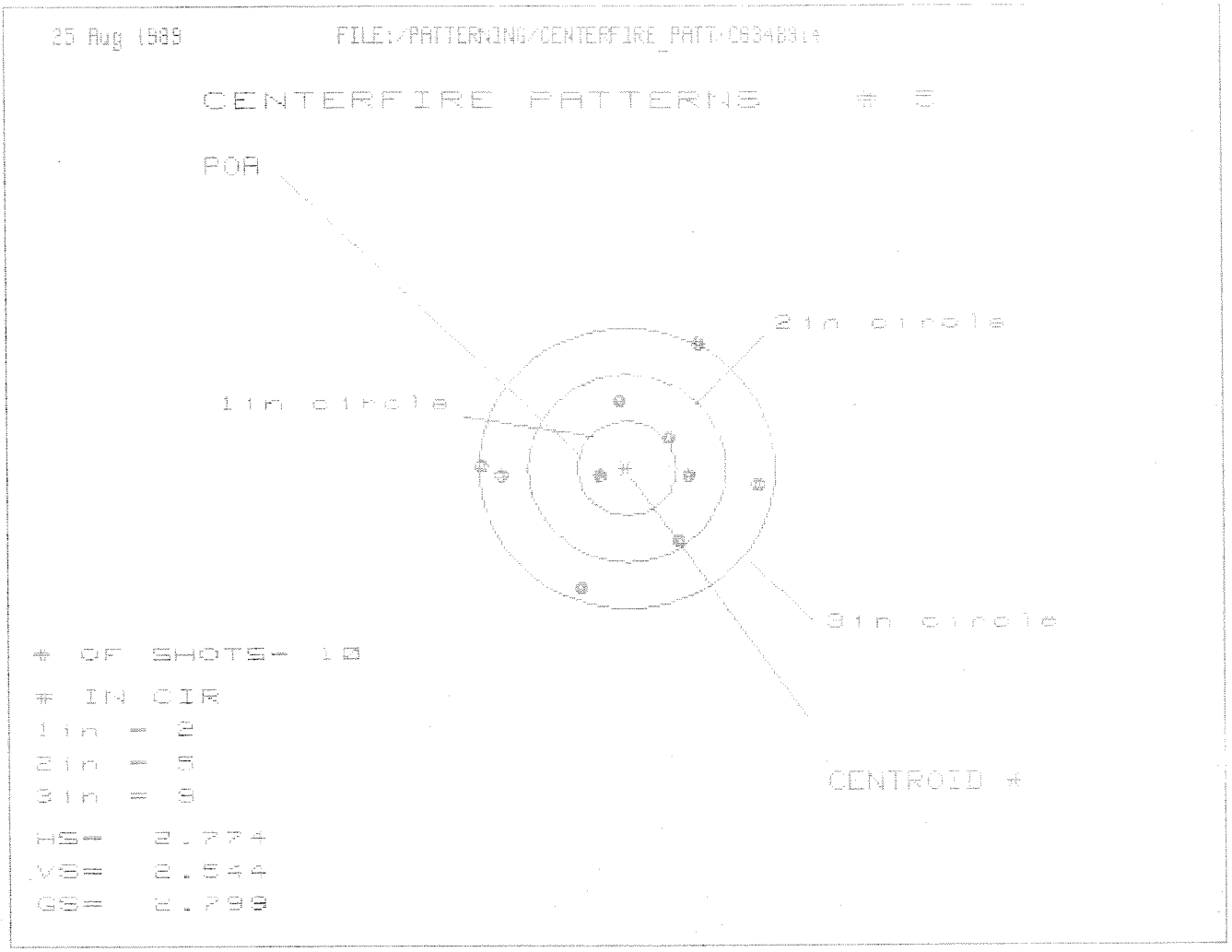
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.774	1.571	1.187
MINIMUM X	:	-1.821	-1.400	-1.203
MAXIMUM Y	:	.688	.639	.562
MINIMUM Y	:	-.601	-.650	-.727
CENTROID X	:	.255	.458	.261
CENTROID Y	:	-.026	.023	.100
POA TO CENTROID in.	:	.257	.458	.280
MIN RADIUS	:	.209	.085	.161
MEAN RADIUS	:	.950	.811	.699
MAX RADIUS	:	1.873	1.689	1.215
HORIZONTAL SPREAD	:	3.595	2.971	2.390
VERTICAL SPREAD	:	1.289	1.289	1.289
EXTREME SPREAD	:	3.597	3.095	2.409
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.984	.916	.776
MINIMUM X	:	-1.054	-1.122	-.767
MAXIMUM Y	:	1.315	.835	.881
MINIMUM Y	:	-.968	-.822	-.718
CENTROID X	:	.567	.635	.775
CENTROID Y	:	-.156	-.302	-.406
POA TO CENTROID in.	:	.588	.703	.875
MIN RADIUS	:	.487	.367	.373
MEAN RADIUS	:	.891	.804	.715
MAX RADIUS	:	1.448	1.398	1.043
HORIZONTAL SPREAD	:	2.038	2.038	1.543
VERTICAL SPREAD	:	2.283	1.657	1.599
EXTREME SPREAD	:	2.538	2.274	1.691
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.079	1.193	.887
MINIMUM X	:	-1.063	-1.009	-.867
MAXIMUM Y	:	.956	.808	.903
MINIMUM Y	:	-1.337	-1.210	-1.115
CENTROID X	:	.234	.180	.038
CENTROID Y	:	.379	.527	.432
POA TO CENTROID in.	:	.445	.557	.434
MIN RADIUS	:	.035	.185	.138
MEAN RADIUS	:	.889	.839	.753
MAX RADIUS	:	1.421	1.364	1.149
HORIZONTAL SPREAD	:	2.142	2.142	1.704
VERTICAL SPREAD	:	2.293	2.018	2.018
EXTREME SPREAD	:	2.605	2.344	2.180
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN # : 3

SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.299	1.380	1.206
MINIMUM X	:	-1.475	-1.394	-1.329
MAXIMUM Y	:	1.321	.876	.901
MINIMUM Y	:	-1.223	-1.076	-1.051
CENTROID X	:	.275	.194	.368
CENTROID Y	:	.070	-.077	-.102
POA TO CENTROID in.	:	.284	.209	.382
MIN RADIUS	:	.292	.194	.370
MEAN RADIUS	:	.989	.929	.854
MAX RADIUS	:	1.508	1.408	1.331
HORIZONTAL SPREAD	:	2.774	2.774	2.534
VERTICAL SPREAD	:	2.544	1.952	1.952
EXTREME SPREAD	:	2.799	2.781	2.534
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS: M-24 SNIPER W/LEUPOLD 10X SCOPE

INITIAL	CUSTOMER ORDER NO.
JJM	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	MODEL AND GRADE	ORDER
10/29/90	10/29/90		C6348914	700 7.62 NATO	R 90-28389

ACCESSORIES: HARD CASE

FROM:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY
09050

ACCOUNT NUMBER	ACCOUNT NUMBER N/C		PROM. DATE	ESTIMATED	VIA
		WRITE ☐ CLEAN/TEST			UPS

REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL

GUN CONDITION: ☐ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

CUSTOMER'S REQUEST

Repaired per Paramount Montana Inc. Tech.

MAIN FAULT

PARTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

RD6925 REV. 7/90

MAINTENANCE REQUEST

For use of this form, see PAM 738-750; the proponent agency is DCSLOG

PAGE NO.	NO. OF PAGES	REQUIREMENT CONTROL SYMBOL	CONTROL NUMBER

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO.
WH029A	PRO VID STE (A)	541-496-3

2a. IF INTRANSIT CUSTOMER, ENTER DATA IN BLOCKS 2b. AND 2c.	2b. SAMS-2 UIC	2c. UTILIZATION CODE

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO.

4a. UIC SUPPORT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
		1005012402136

8. MODEL: 1924

9. NOUN: RIFLE 7.62 mm SNIPER

10a. ORG WON	10b. EIC

11. SERIAL NUMBER	12. QTY	13. PD
C634891	0001	02

14. MALFUNCTION DESCRIPTION (for DSU/GSU use)

15. FAILURE DETECTED DURING (Select one - use √ or X)
[ ] A Scheduled Maintenance [ ] B Handling [ ] C Test [ ] D Normal Op [ ] E Storage [ ] F Inspection [ ] G Flight [ ] H Other [ ] J Calibration

16a. MILES/KILOMETERS (enter √ or x) MI KM	16b. HOURS	16c. ROUNDS

16d. LANDINGS	16e. AUTO-ROTATIONS	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE

19. IN WARRANTY? (enter Y or N)

20. LEVEL OF WORK (Select one - use √ or X)
[ ] O Unit Level [ ] F Intermediate Direct Spt [ ] H Intermediate General Spt [ ] D Depot [ ] I Special Repair Activity

21. BUMPER NO./TAIL NO.	22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)

23. PD AUTHENTICATING SIGNATURE (Payroll Signature)

24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM *(Do not prescribe repairs)*
MAINTENANCE ADVISORY LETTER NUMBER 90-6 ; NO FAULTS NOTED

24a. REMARKS: M3 ULTRA SCOPE SN# 89-0613

SECTION IV - REPORTABLE DATA

25a. STA	25b. ORD DATE	25c. MIL TIME	25a. STA	25b. ORD DATE	25c. MIL TIME	26. TECHNICAL REFERENCES

SECTION V - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO.	27c. ACT RQD	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MH RMN/PROJ

SECTION VI - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO.	28c. ID	28d. RQD NSN OR PART NUMBER	28e. SFX CD	28f. QTY RQD	28g. QTY ISSUED	28h. NM CS	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. NOUN/ INITIALS

SECTION VII - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

SECTION VIII - ACTION SIGNATURES

34a. SUBMITTED BY	35a. ACCEPTED BY	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY
Tom Bell				

34b. ORD DATE	34b. STA	35c. ORD DATE	35d. MIL TIME	36b. STA	36c. ORD DATE	36d. MIL TIME	37b. STA	37c. ORD DATE	37d. MIL TIME	38b. STA	38c. ORD DATE	38d. MIL TIME
2 10 96												

DA FORM 5504, APR 87 — DA FORM 5504 (TEST), DEC 85, MAY BE USED — COPY 3

07/30/07 12:50:30

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131881

Verify Repair

Serial: C6348914 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 7/30/2007 10:55:23 AM

Address Information

Customer:	Received From	Return To:	Received From
Name:	A CO 1/10SF BN	A CO 1/10SF BN	
Address 1:	PANZER KASERNE	PANZER KASERNE	
Address 2:	APO PO Box:	APO PO Box:	
City:	WH09A0	WH09A0	
State:	AE Zip Code: 09107 Country: IT	State: AE Zip Code: 09107 Country: IT	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

naglelj | 7/30/2007 | 12:50 PM | CAPS | NUM | INS | SCRL

start | 4 Micro... | 6 Inter... | RAC0179... | Part Sear... | Arms Ser... | 12:50 PM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348914.__0
FILE DATE AND TIME: 10/01/2007 09:36

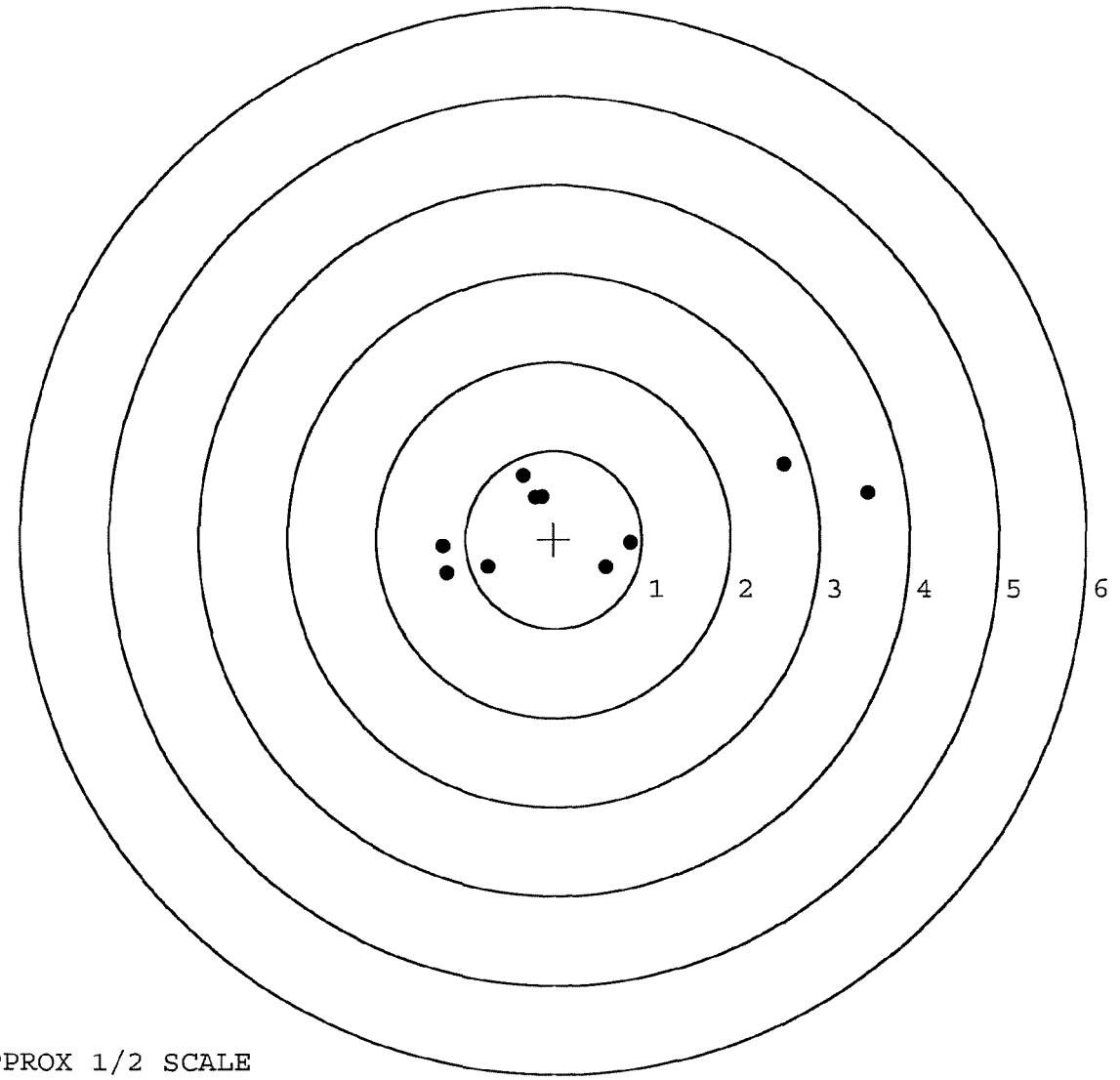
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.095
The Average Y Centroid of the Five Target Set:	0.130
The Average Point of Impact of the Five Target Set:	0.161
The Average Mean Radius of the Five Target Set:	0.934
The Distance from POA to Centroid Target #1:	0.416
The Distance from Centroid Target #2 to Centroid Target #1:	0.153
The Distance from Centroid Target #3 to Centroid Target #1:	0.559
The Distance from Centroid Target #4 to Centroid Target #1:	0.485
The Distance from Centroid Target #5 to Centroid Target #1:	0.530

SERIAL NUMBER: C6348914.__0
TARGET NUMBER: 1
FILE DATE: 10/01/2007
FILE TIME: 09:36

X CENTROID:	0.369
Y CENTROID:	0.192
POA TO CENTROID:	0.416
HORZ SPREAD:	4.787
VERT SPREAD:	1.241
GROUP SPREAD:	4.829
MIN RADIUS:	0.547
MAX RADIUS:	3.183
MEAN RADIUS:	1.328
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	6

POINT#	X	Y
1:	-1.207	-0.388
2:	-0.741	-0.311
3:	-0.349	0.720
4:	-0.219	0.474
5:	3.534	0.529
6:	2.598	0.853
7:	0.873	-0.040
8:	0.592	-0.307
9:	-0.139	0.485
10:	-1.253	-0.091

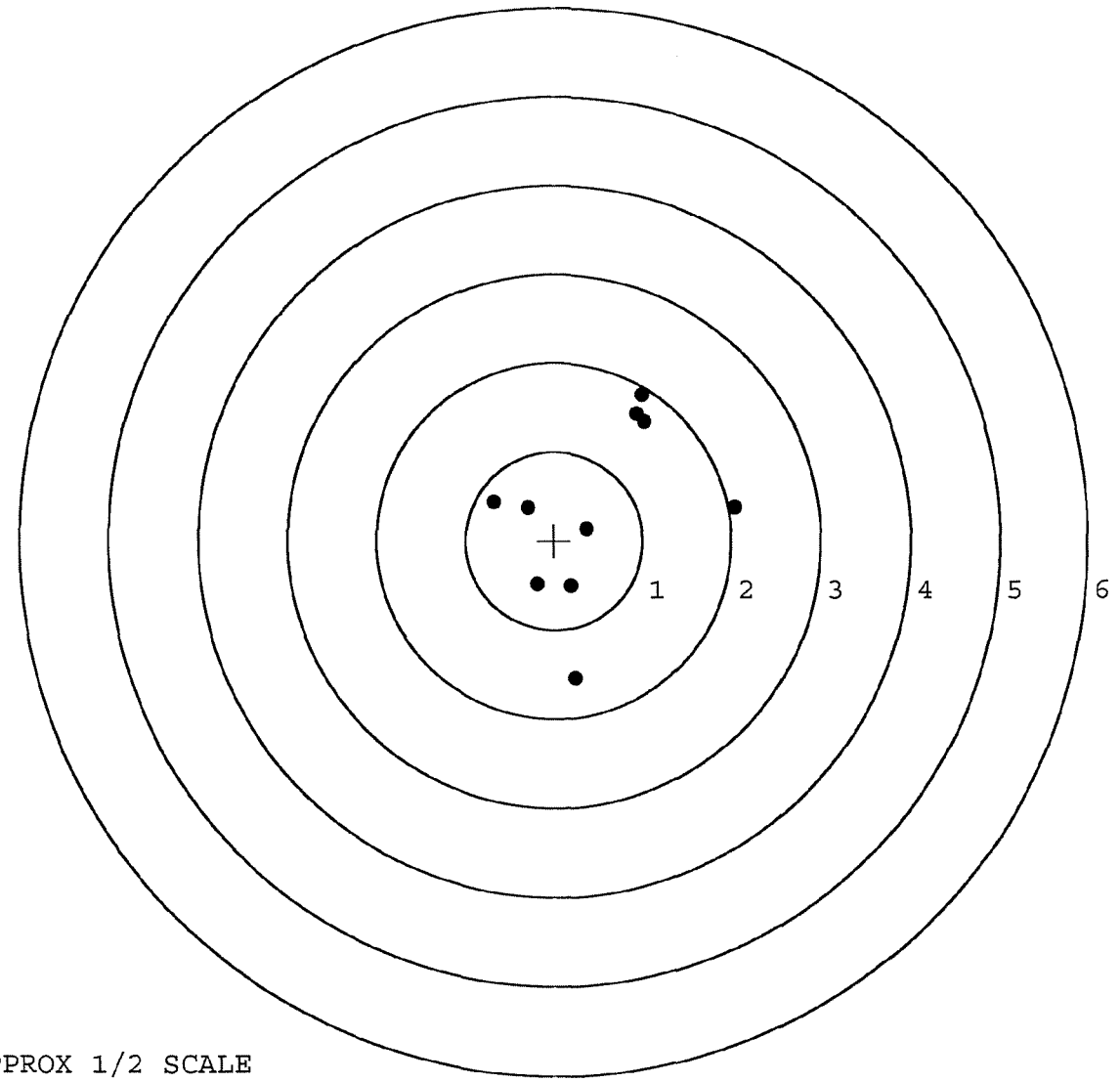


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914.__0
TARGET NUMBER: 2
FILE DATE: 10/01/2007
FILE TIME: 09:36

X CENTROID:	0.458
Y CENTROID:	0.316
POA TO CENTROID:	0.557
HORZ SPREAD:	2.725
VERT SPREAD:	3.188
GROUP SPREAD:	3.274
MIN RADIUS:	0.203
MAX RADIUS:	1.879
MEAN RADIUS:	1.129
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	3
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.245	-1.551
2:	2.039	0.380
3:	-0.199	-0.499
4:	0.187	-0.511
5:	0.363	0.137
6:	-0.686	0.439
7:	-0.306	0.371
8:	0.991	1.637
9:	1.018	1.335
10:	0.929	1.424

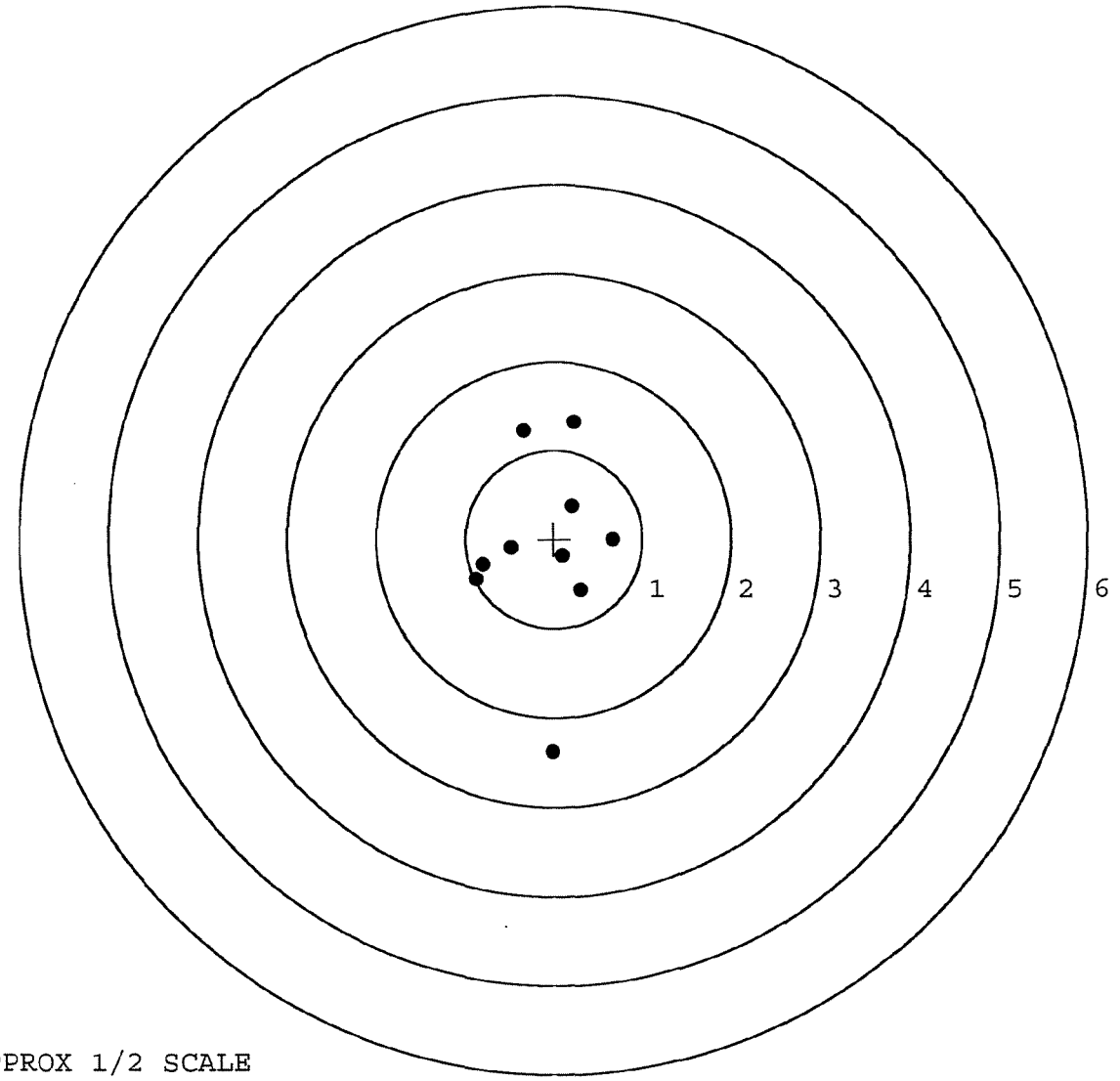


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914.__0
TARGET NUMBER: 3
FILE DATE: 10/01/2007
FILE TIME: 09:36

X CENTROID:	-0.103
Y CENTROID:	-0.106
POA TO CENTROID:	0.148
HORZ SPREAD:	1.548
VERT SPREAD:	3.718
GROUP SPREAD:	3.726
MIN RADIUS:	0.217
MAX RADIUS:	2.288
MEAN RADIUS:	0.923
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.015	-2.393
2:	-0.880	-0.450
3:	-0.802	-0.284
4:	-0.484	-0.094
5:	0.096	-0.192
6:	0.302	-0.568
7:	0.668	0.002
8:	0.205	0.369
9:	0.223	1.325
10:	-0.343	1.221

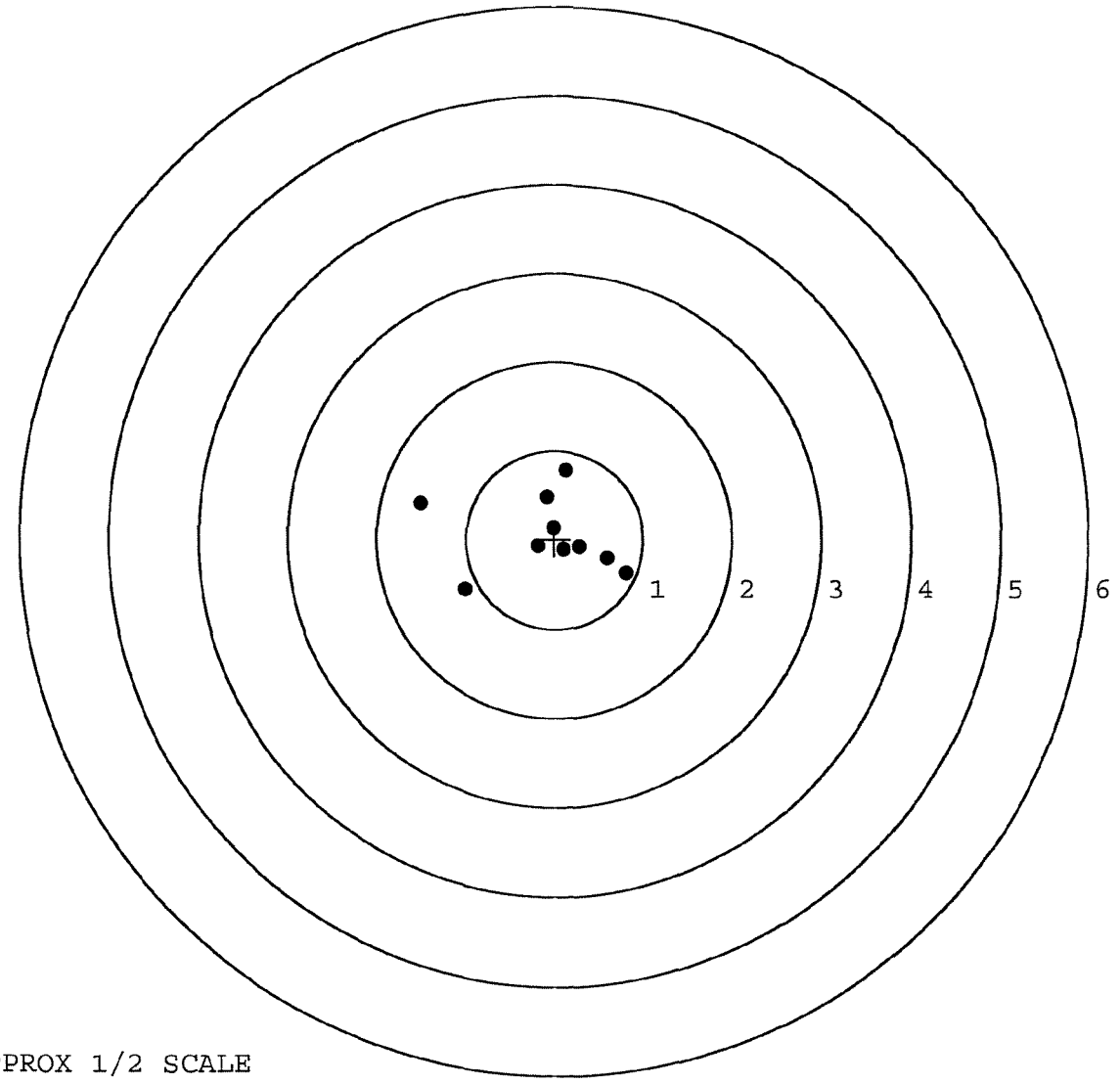


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914.__0
TARGET NUMBER: 4
FILE DATE: 10/01/2007
FILE TIME: 09:36

X CENTROID:	-0.090
Y CENTROID:	0.036
POA TO CENTROID:	0.097
HORZ SPREAD:	2.319
VERT SPREAD:	1.334
GROUP SPREAD:	2.447
MIN RADIUS:	0.119
MAX RADIUS:	1.468
MEAN RADIUS:	0.640
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.511	0.403
2:	-1.011	-0.559
3:	0.808	-0.377
4:	0.594	-0.211
5:	0.130	0.775
6:	-0.089	0.478
7:	0.281	-0.086
8:	-0.013	0.127
9:	-0.191	-0.074
10:	0.105	-0.118

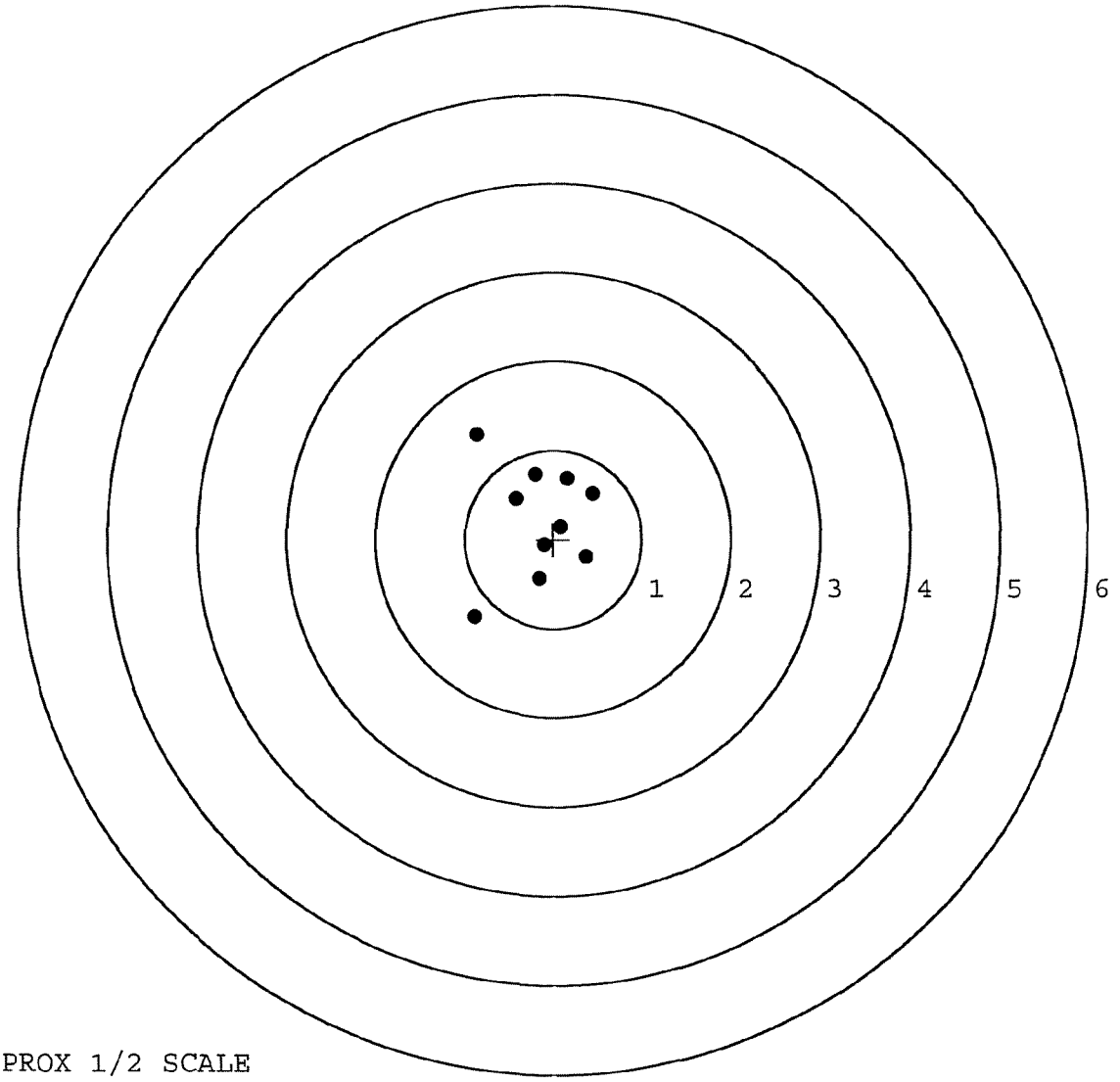


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348914.__0
TARGET NUMBER: 5
FILE DATE: 10/01/2007
FILE TIME: 09:36

X CENTROID:	-0.161
Y CENTROID:	0.213
POA TO CENTROID:	0.267
HORZ SPREAD:	1.335
VERT SPREAD:	2.047
GROUP SPREAD:	2.047
MIN RADIUS:	0.254
MAX RADIUS:	1.310
MEAN RADIUS:	0.648
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.866	1.171
2:	0.154	0.686
3:	0.445	0.517
4:	-0.207	0.727
5:	-0.429	0.457
6:	-0.890	-0.876
7:	-0.164	-0.444
8:	0.368	-0.194
9:	0.083	0.144
10:	-0.106	-0.062



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER A31881

SERIAL NUMBER C6348914

LOG-IN DATE 7-30-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		8-29-07	RTL
505	RE-BARREL		9-14-07	RTL
560	ASSEMBLE		9-14-07	RTL
600	PROOF	MAGNA - FLUX SEP 18 2007	9/14/07	MM
605	CHECK HEADSPACE		9/14/07	MM
610	DIS-ASSEMBLE GUN		9-17-07	TRW
612	MAGNAFLUX	OPERATOR DRS	9-18-07	DRS
510	DRILL AND TAP		9-17-07	TRW
615	ROLLMARK CALIBER		9-17-07	CW
618	ROTO-BLAST		9-18-07	RC
620	APPLY COATINGS		9/21/07	RTL
625	FINAL ASSEMBLY		9-27-07	RTL
640	FUNCTION TEST AND	(PASS) FAIL	9/28/07	MM
650	TARGET	(PASS) FAIL	9/28/07	MM
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	9-28-07	SD
670	FINAL INSPECTION		10/2/07	MM
	A) HEADSPACE	(PASS) FAIL	10/2/07	MM
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.74 2.79 2.81 2.74 2.70	10/1/07	MM
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	5.50 5.25 3.75	10/2/07	MM
	G) SAFETY OFF FORCE (2 LBS MIN)	3.50 3.25 2.75	10/2/07	MM
	I) FIRING PIN INDENT (.020)	.023 .022 .022	10/2/07	MM
690	PACK		10-4-07	DA