

05348919

MODEL 760™ N24

Model **S&S**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Remington® **DUPONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700™ H2A

SERIAL NO.
 C6348919

ORDER NO.
 5716

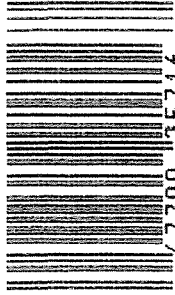
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

01



5716 C6348919

LIPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6348919

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 26	89	RW
600	Proof	9 26	89	RW
607	Check Headspace	9 26	89	RW
610	Dis-assemble Gun	9 22	89	RW
612	Magnaflux Barrel Action	9/29/89		KCR
	Magnaflux Bolt	9/29/89		KCR
615	Rollmark Caliber	9/29/89		LS
7	Drill and Tap Sight Holes	9 29	89	LB
618	Polish Barrel <i>LB</i>	9 29	89	BT
620	Apply Coatings (Barrel Action)		10/11/89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/12/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/12/89	RW
	C) Inspect Ejector Hole for Chamfer		10/12/89	RW
	D) Oil Firing Pin Ass'y		10/12/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2508/89	JS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			10/25/89	JP
	G) Safety Off Force	3	3	3			10/25/89	JP
	H) Trigger Pull Test & Retainability						25 Oct 89	JS
	I) Firing Pin Indent	1022	1022	1022			10/26/89	JP
	J) Assemble Stock						10/26/89	RW
	K) Assemble Swivel Studs						10/26/89	JS
	L) Attach Front and Rear Sight Assemblies						10/26/89	RW
	M) Iron Sight Alignment						10/26/89	RW
	N) Detach Front & Rear Sights & place in numbered container						10/26/89	RW
	O) Attach Scope to Rifle						10/26/89	JP
	P) Detach & Attach Scope 20 Times						10/26/89	JP
640	Gallery Target & Test						10-27-89	AC
	A) Time						10-27-89	AC
	B) Malfunctions						10-27-89	AC
	C) Pierced Primers						10-27-89	AC
	D) Optical Clarity of Scope						10-27-89	AC
645	Inspect for Live Ammo						10-27-89	AC
655	Final Inspection						7/13/89	JS
	A) Headspace							
	B) Trigger Pull	237	222	224	231	228	7/13/89	JS
	C) Function						7/13/89	JS
660	Pack						14 Dec 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO C6348919

DATE 4-11-90

TESTER JR

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.56	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.49	2.40	
PULL #3	2.49	2.46	2.46	
PULL #4	2.51	2.52	2.35	
PULL #5	2.43	2.46	2.46	
TOTAL	12.37	12.49	12.06	
AVG.	2.474	2.498	2.412	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.29	
PULL #2	3.27	3.25	
PULL #3	3.08	3.20	
PULL #4	3.21	3.30	
PULL #5	3.25	3.17	
TOTAL	16.11	16.21	
AVG.	3.222	3.242	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.30		
PULL #2	4.29	4.08		
PULL #3	4.29	4.30		
PULL #4	4.06	4.21		
PULL #5	4.21	4.31		
TOTAL	21.04	21.20		
AVG.	4.208	4.24		

MOD. 500 GA. 762 GUN. C6348919
CAL. 762 # C6348919

#	TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
		1st	Shaver brass Don't eject	
		2nd	Polish Ejector Ream Ejector Hole	Ru
		3rd	100 Rds OK	
		4th		
			FUNCTION	

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348919
30 Oct 1989

CENTROIDAL DISTANCES

0 TO	1	.121758
1 TO	2	.355106
1 TO	3	.4637
1 TO	4	.423986
1 TO	5	.510004

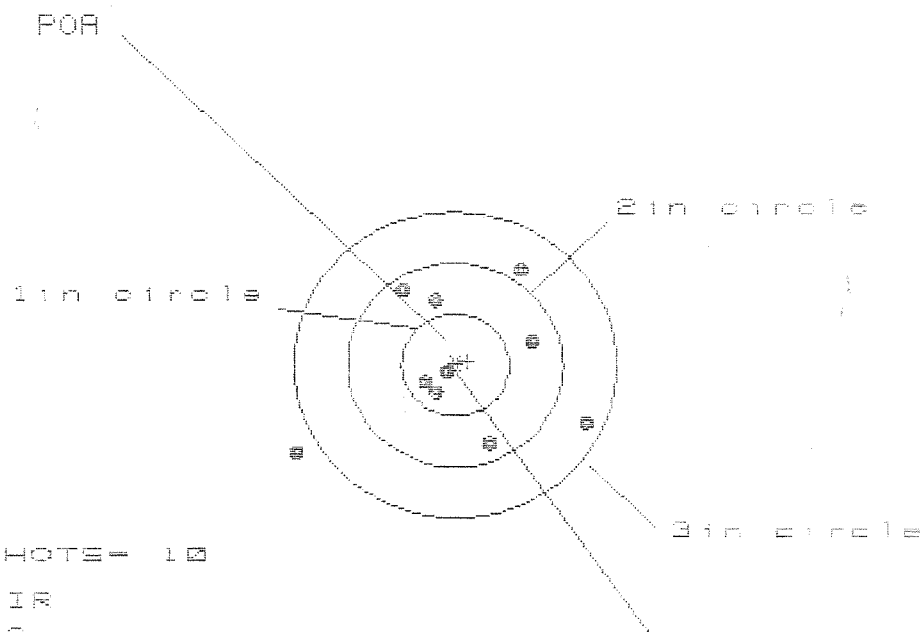
μ_4^5 <----POA
3

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1562
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1576
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .221892
THE AMR FOR THIS RIFLE IS: .885

08 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C0040019.1

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 3

2in = 7

3in = 9

HS= 2.538

VS= 1.783

GS= 2.714

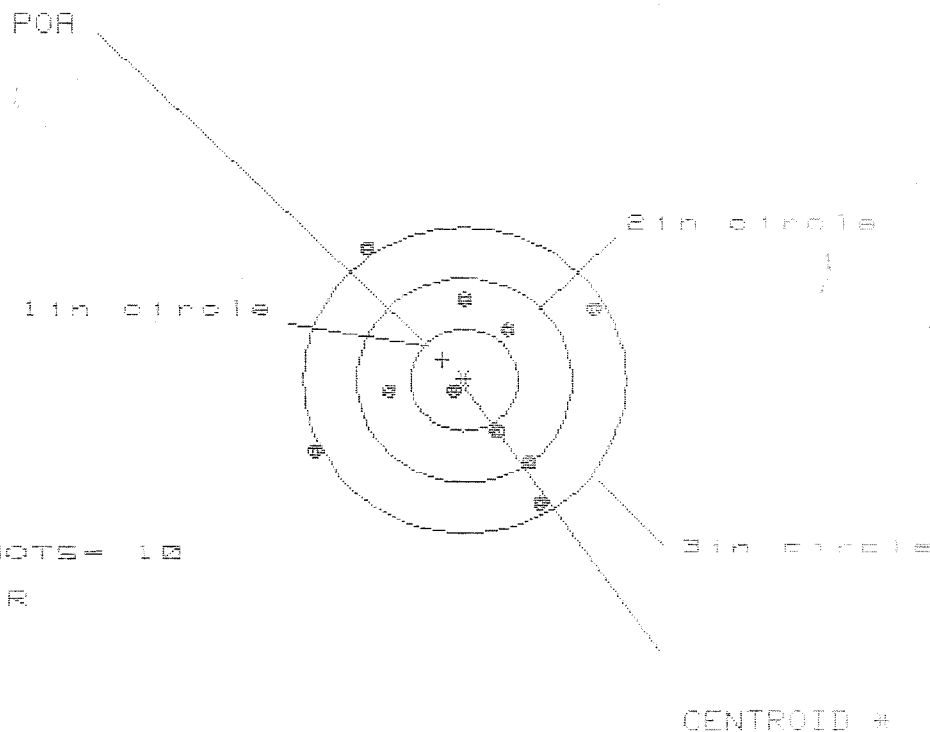
CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.173	1.011	.637
MINIMUM X	-1.465	-.684	-.558
MAXIMUM Y	.964	.873	.790
MINIMUM Y	-.819	-.854	-.931
CENTROID X	-.116	.047	-.079
CENTROID Y	-.037	.054	.132
POR TO CENTROID in.	.121	.072	.153
MIN RADIUS	.108	.291	.237
MEAN RADIUS	.788	.709	.626
MAX RADIUS	1.676	1.185	.981
HORIZONTAL SPREAD	2.638	1.695	1.195
VERTICAL SPREAD	1.783	1.727	1.727
EXTREME SPREAD	2.714	2.103	1.743
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

30 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C834B919.1

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1in = 1

2in = 5

3in = 8

HE = 2.598

VS = 2.510

GS = 2.991

PATTERN #	2	2	2
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.186	1.079	.889
MINIMUM X	-1.418	-1.519	-.975
MAXIMUM Y	1.325	.915	.846
MINIMUM Y	-1.185	-1.037	-1.106
CENTROID X	.200	.301	.491
CENTROID Y	-.199	-.347	-.278
POA TO CENTROID in.	.283	.459	.564
MIN RADIUS	.162	.234	.374
MEAN RADIUS	.970	.888	.797
MAX RADIUS	1.607	1.616	1.186
HORIZONTAL SPREAD	2.598	2.598	1.864
VERTICAL SPREAD	2.510	1.952	1.952
EXTREME SPREAD	2.991	2.953	2.080
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

30 Oct 1985

FILE:/PATTERNING/CENTERFIRE_PATT/C6346319.1

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS - 10

IN CIR

1in = 3

2in = 7

3in = 9

HS = 1.808

VS = 2.553

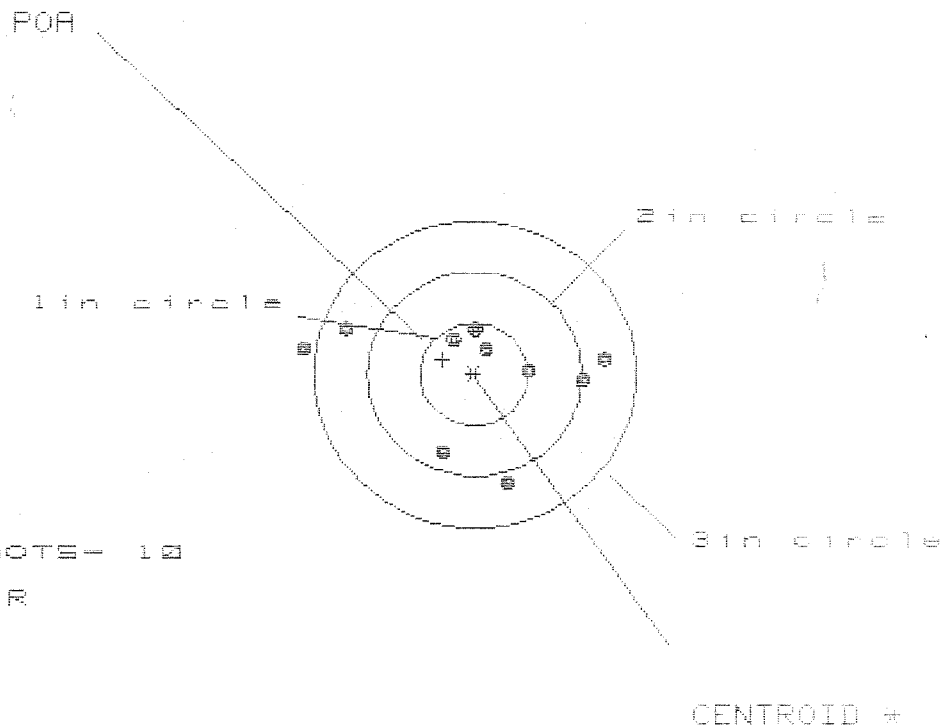
GS = 2.671

PATTERN #	3	3	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.856	.663	.556
MINIMUM X	-.952	-.857	-.531
MAXIMUM Y	.978	.803	.682
MINIMUM Y	-1.575	-1.215	-1.336
CENTROID X	.021	-.074	.033
CENTROID Y	-.480	-.305	-.184
POA TO CENTROID in.	.480	.314	.187
MIN RADIUS	.346	.247	.089
MEAN RADIUS	.879	.731	.621
MAX RADIUS	1.793	1.384	1.447
HORIZONTAL SPREAD	1.808	1.520	1.087
VERTICAL SPREAD	2.553	2.018	2.018
EXTREME SPREAD	2.671	2.079	2.079
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

30 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C834B919.1

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 3

2in = 5

3in = 9

HS= 2.768

VS= 1.499

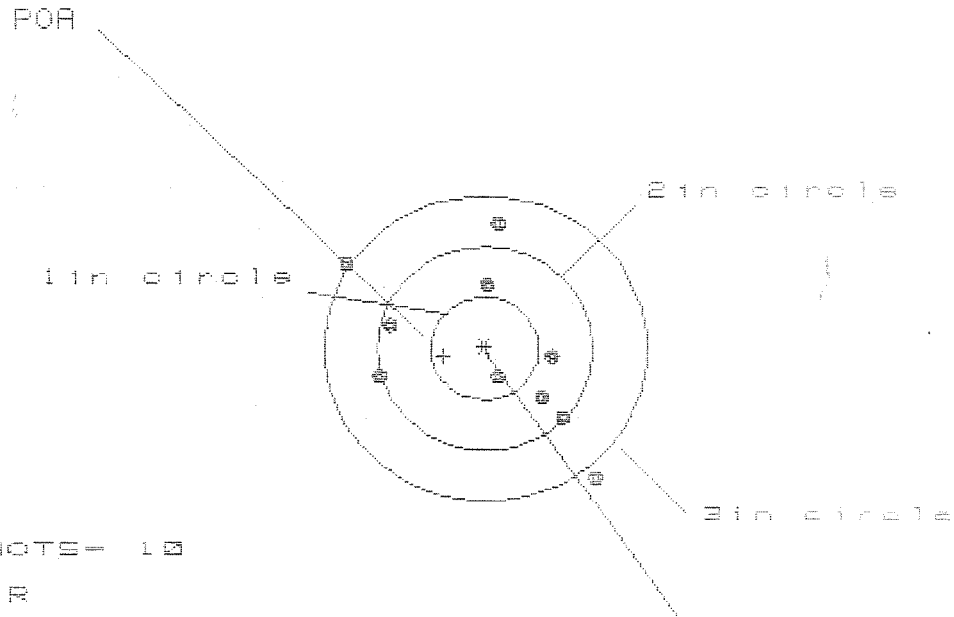
GS= 2.769

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.219	1.047	.996
MINIMUM X	:	-1.549	-1.331	-.626
MAXIMUM Y	:	.482	.504	.548
MINIMUM Y	:	-1.017	-.995	-.932
CENTROID X	:	.294	.466	.633
CENTROID Y	:	-.145	-.167	-.230
FOR TO CENTROID in.	:	.328	.495	.673
MIN RADIUS	:	.258	.263	.231
MEAN RADIUS	:	.855	.760	.671
MAX RADIUS	:	1.562	1.424	.935
HORIZONTAL SPREAD	:	2.768	2.378	1.506
VERTICAL SPREAD	:	1.499	1.499	1.480
EXTREME SPREAD	:	2.769	2.406	1.723
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

30 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06340919.1

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 7

3 in = 9

HS= 2.305

VS= 2.425

GS= 3.081

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.064
MINIMUM X	-1.241
MAXIMUM Y	1.180
MINIMUM Y	-1.245
CENTROID X	.382
CENTROID Y	.073
POA TO CENTROID in.	.389
MIN RADIUS	.251
MEAN RADIUS	.933
MAX RADIUS	1.637
HORIZONTAL SPREAD	2.305
VERTICAL SPREAD	2.425
EXTREME SPREAD	3.081
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	7
NUMBER IN THREE INCH CIRCLE =	9

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348919
27 Oct 1989

CENTROIDAL DISTANCES

0 TO 1	.130188
1 TO 2	.363676
1 TO 3	.67705
1 TO 4	.697889
1 TO 5	.478707

$\frac{1}{2} \frac{1}{2}$ <----POA

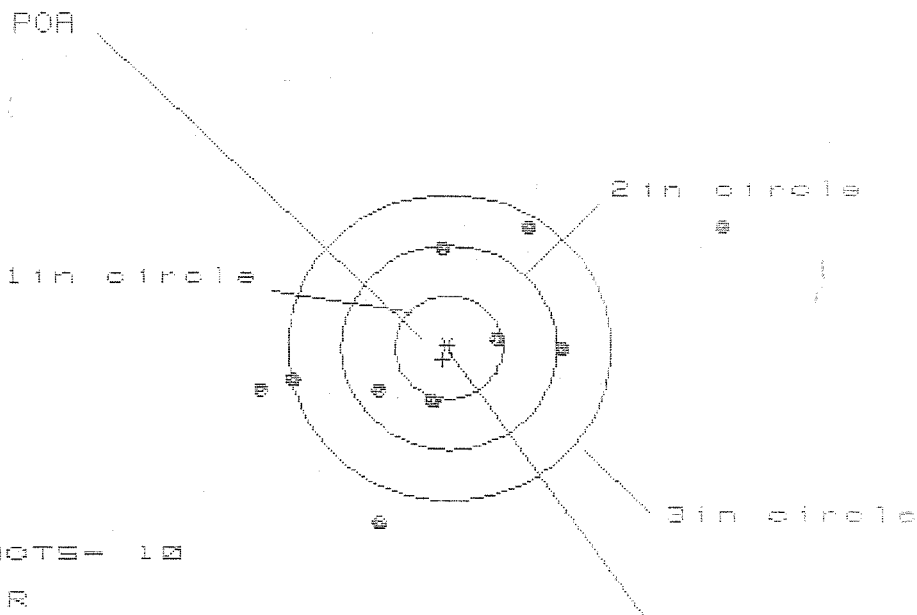
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4136
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0618
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .418192

THE AMR FOR THIS RIFLE IS: 1.314

27 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C634B919

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 4.203

VS= 2.847

GS= 4.591

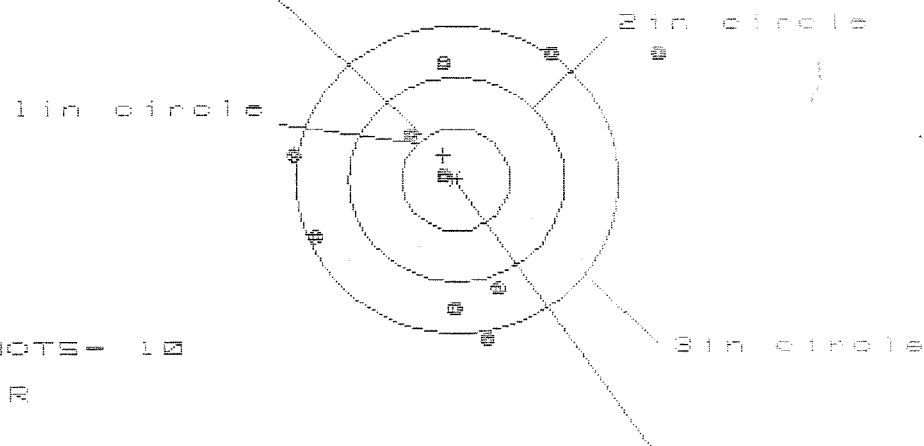
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	2.539	1.313	1.128
MINIMUM X	-1.764	-1.482	-1.350
MAXIMUM Y	1.164	1.291	1.250
MINIMUM Y	-1.683	-1.556	-1.597
CENTROID X	.055	-.227	-.042
CENTROID Y	.118	-.009	.032
POA TO CENTROID in.	.131	.227	.053
MIN RADIUS	.479	.380	.398
MEAN RADIUS	1.311	1.121	1.059
MAX RADIUS	2.786	1.656	1.701
HORIZONTAL SPREAD	4.303	2.795	2.478
VERTICAL SPREAD	2.847	2.847	2.847
EXTREME SPREAD	4.591	3.190	3.190
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	7		

27 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06348319

CENTERFIRE PATTERNS # 2

POA



OF SHOTS - 10

IN CIR

1in = 1

2in = 2

3in = 6

HS = 3.381

VS = 2.826

GS = 3.642

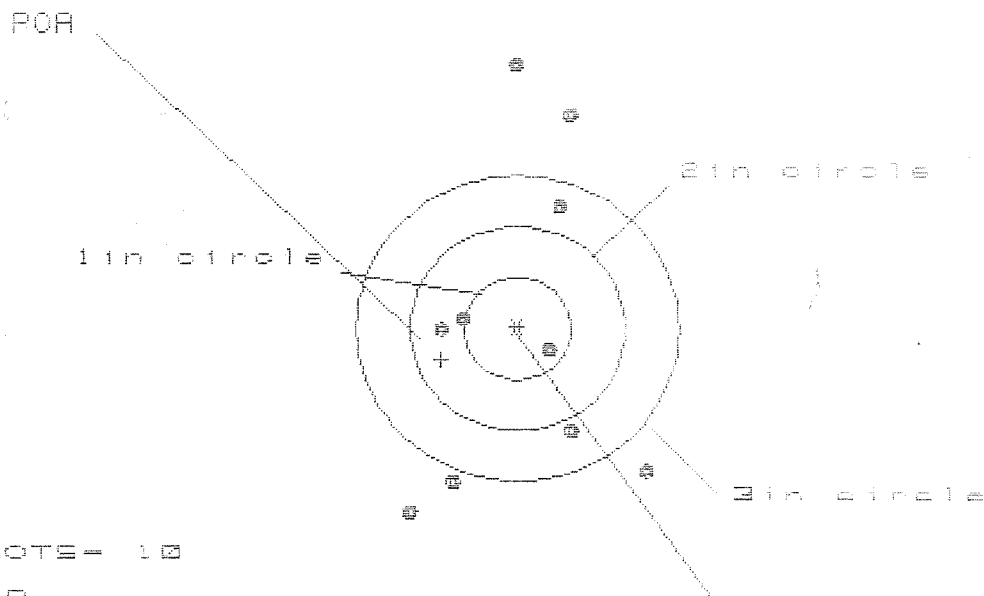
CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.890	1.110	1.169
MINIMUM X	-1.491	-1.281	-1.222
MAXIMUM Y	1.242	1.379	1.198
MINIMUM Y	-1.584	-1.447	-1.273
CENTROID X	.119	-.091	-.150
CENTROID Y	-.240	-.377	-.196
POA TO CENTROID in.	.268	.388	.247
MIN RADIUS	.104	.104	.169
MEAN RADIUS	1.254	1.121	1.049
MAX RADIUS	2.258	1.771	1.674
HORIZONTAL SPREAD	3.381	2.391	2.391
VERTICAL SPREAD	2.826	2.826	2.471
EXTREME SPREAD	3.642	2.897	2.826
NUMBER IN ONE INCH CIRCLE	=	1	
NUMBER IN TWO INCH CIRCLE	=	2	
NUMBER IN THREE INCH CIRCLE	=	6	

27 Oct 1985

FILE:/PATTERNING/CENTERFIRE_PATT/06348913

CENTERFIRE PATTERNS # 3



OF SHOTS = 10
 # IN CIR
 1 in = 1
 2 in = 3
 3 in = 5
 ME = 3.307
 VS = 4.416
 GS = 4.547

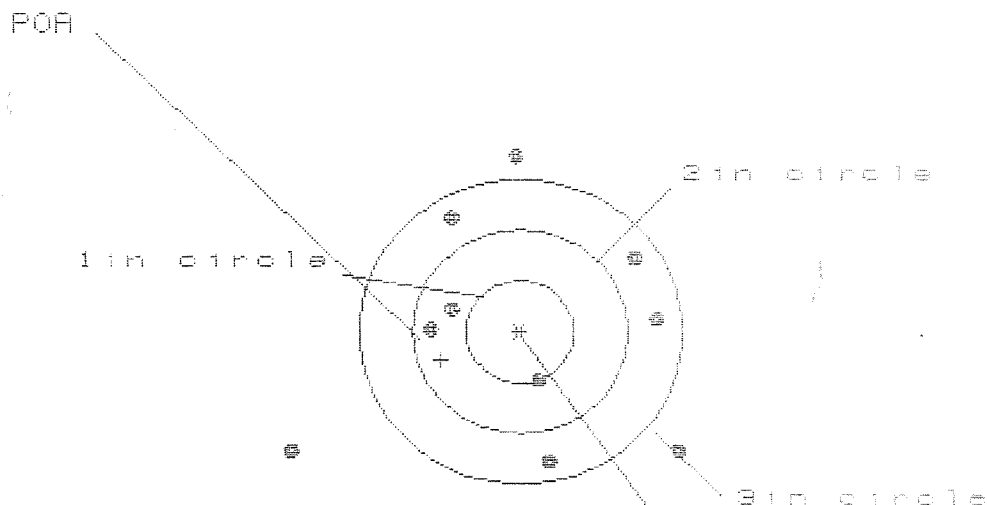
PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.153	1.156	1.025
MINIMUM X	-1.054	-1.051	-1.059
MAXIMUM Y	2.570	2.337	2.142
MINIMUM Y	-1.846	-1.560	-1.382
CENTROID X	.706	.703	.834
CENTROID Y	.304	.018	.213
POA TO CENTROID in.	.769	.703	.861
MIN RADIUS	.398	.347	.241
MEAN RADIUS	1.422	1.263	1.181
MAX RADIUS	2.570	2.382	2.167
HORIZONTAL SPREAD	2.207	2.207	1.894
VERTICAL SPREAD	4.416	3.897	3.524
EXTREME SPREAD	4.547	4.181	3.683
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	5		

27 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08348919

CENTERFIRE PATTERNS

4



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 3

3 in = 7

HS= 3.601

VS= 2.995

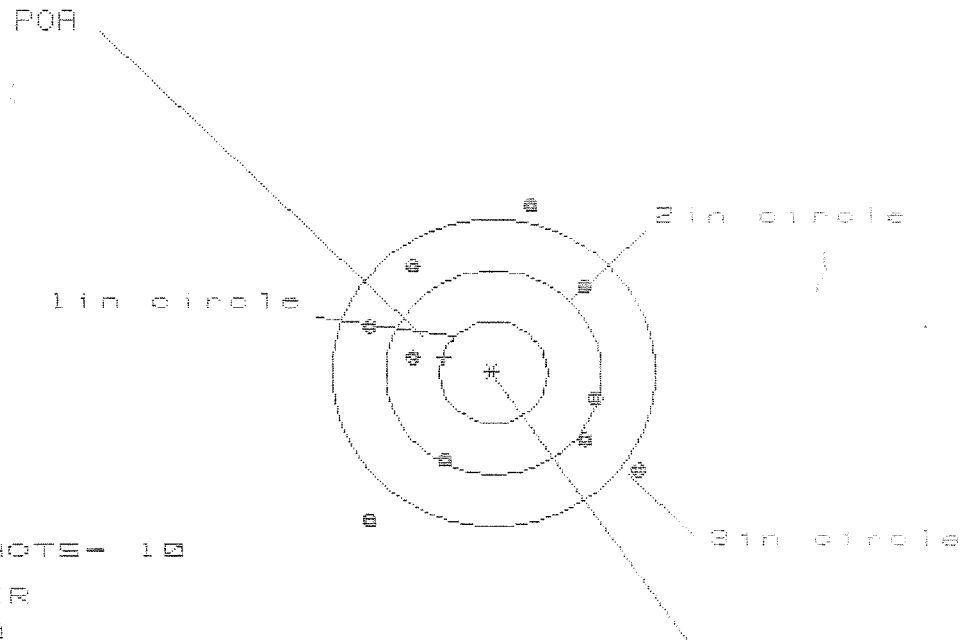
GS= 3.690

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.480	1.244	1.192
MINIMUM X	-2.121	-1.066	-1.911
MAXIMUM Y	1.760	1.635	1.477
MINIMUM Y	-1.234	-1.360	-1.518
CENTROID X	.735	.971	.816
CENTROID Y	.275	.401	.559
POA TO CENTROID in.	.785	1.051	.989
MIN RADIUS	.529	.628	.715
MEAN RADIUS	1.317	1.193	1.104
MAX RADIUS	2.402	1.774	1.531
HORIZONTAL SPREAD	3.601	2.310	2.103
VERTICAL SPREAD	2.995	2.995	2.995
EXTREME SPREAD	3.690	3.271	3.011
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	3	
NUMBER IN THREE INCH CIRCLE	=	7	

27 Oct 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348913

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 0

2in = 3

3in = 7

HS= 0.540

VS= 0.045

GS= 0.412

CENTROID *

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.356	1.223	1.250
MINIMUM X	-1.193	-1.314	-1.287
MAXIMUM Y	1.621	1.463	1.026
MINIMUM Y	-1.424	-1.088	-0.905
CENTROID X	.453	.586	.559
CENTROID Y	-.148	.010	-.173
POA TO CENTROID in.	.477	.586	.585
MIN RADIUS	.815	.897	.855
MEAN RADIUS	1.266	1.190	1.138
MAX RADIUS	1.858	1.637	1.543
HORIZONTAL SPREAD	2.549	2.537	2.537
VERTICAL SPREAD	3.045	2.551	1.931
EXTREME SPREAD	3.412	2.893	2.893
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	3	
NUMBER IN THREE INCH CIRCLE	=	7	

Repair Number: **RE00022081** Serial: **C6348919** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman: Status: **Closed 1/31/01 11:43:25 AM**

Verify Repair

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: **TRANS OFFICER**

Address 1: **CRP**

Address 2: **BLDG 5207** PO Box:

City: **FORT CAMPBELL**

State: **KY** Zip Code: **52223** Country: **US**

FPL:

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information:

Phone:

Fax:

Email:

Comments:

Received Condition:

Pair:

Condition Notes:

CSR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	1
A010	Hard Case	1
A017	Scope Base	1

Repair Search **Refresh** **Close**

1/31/01 1:37 PM NUM

Start [Icons] 1:37 PM

Serial Number: **C6348919**

Model: **700**



RE00022081

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6348919
13 Mar 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0086
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1402
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .140464

THE AMR FOR THIS RIFLE IS: 1.183

CENTROIDAL DISTANCES

0 TO	1	.0902552
1 TO	2	.20806
1 TO	3	.208904
1 TO	4	.21606
1 TO	5	.198927

~~45~~
+1 <----POA

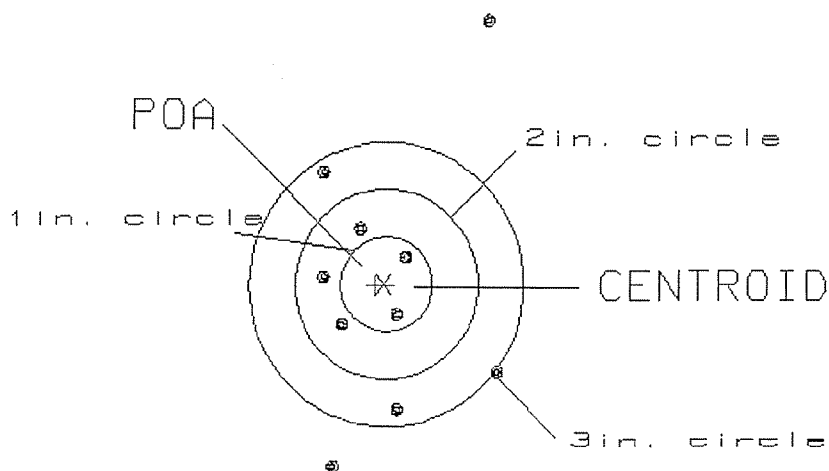
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .090
 MIN RADIUS : .358
 MEAN RADIUS : 1.181
 MAX RADIUS : 2.979
 CENTROID X : .089
 CENTROID Y : .015

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348919

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 1.86
 VS= 4.64
 GS= 4.94

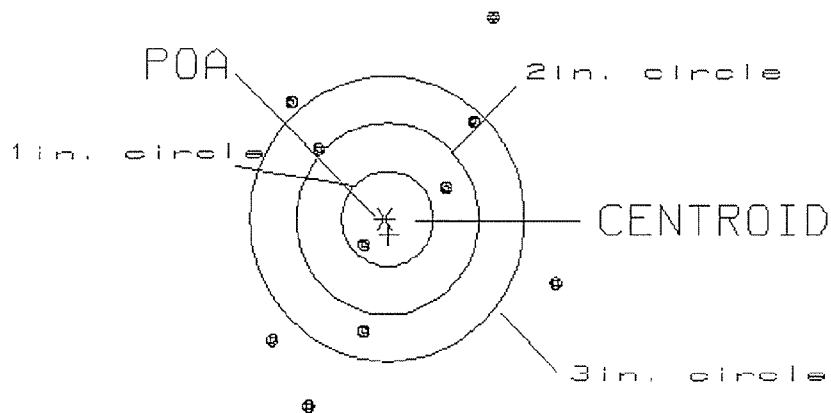
2
 5
 7

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .180
 MIN RADIUS : .342
 MEAN RADIUS : 1.472
 MAX RADIUS : 2.391
 CENTROID X : -.044
 CENTROID Y : .175

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348919

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.13
 VS= 4.03
 GS= 4.52

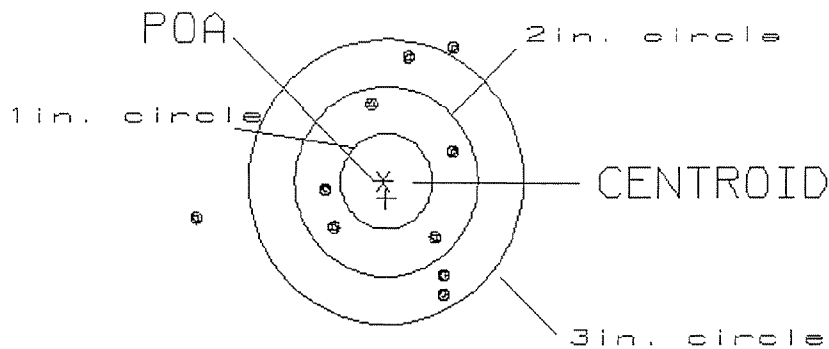
1
 2
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .189
 MIN RADIUS : .637
 MEAN RADIUS : 1.134
 MAX RADIUS : 2.093
 CENTROID X : -.031
 CENTROID Y : .186

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348919

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.78

0

VS= 2.67

5

GS= 3.31

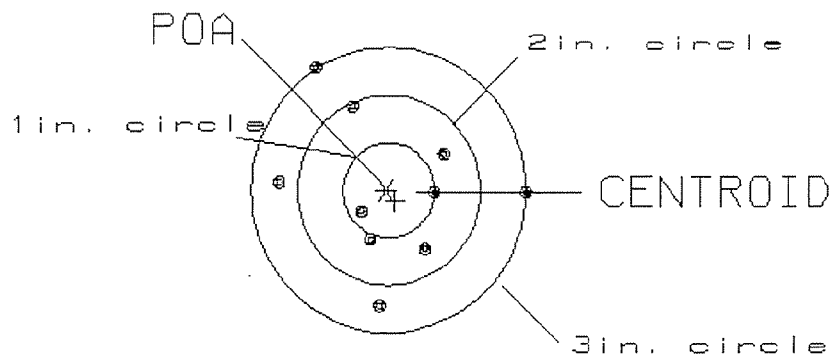
8

PATTERN #: 4
 POA TO CENTROID: .154
 MIN RADIUS : .408
 MEAN RADIUS : .929
 MAX RADIUS : 1.526
 CENTROID X : -.102
 CENTROID Y : .116

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348919

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.64

2

VS= 2.51

6

GS= 2.64

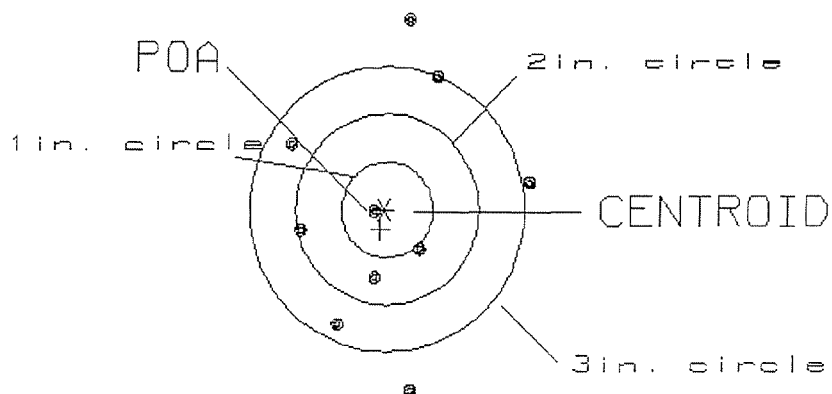
9

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .213
 MIN RADIUS : .157
 MEAN RADIUS : 1.200
 MAX RADIUS : 1.972
 CENTROID X : .045
 CENTROID Y : .209

13 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6348919

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.56

1

VS= 3.86

3

GS= 3.86

6

Final Inspection

Sn: C-6348919

DATE REC'D: 1-31-01

DATE RET'D:

Auditor: CK

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☐ Mounting Base☐ Screws☐ FINISH☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER <u>22081</u>			
SERIAL NUMBER <u>C-6348919</u>			
LOG-IN DATE <u>1-31-01</u>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	2-2-01	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	2-12-01	CK
605	CHECK HEADSPACE	2-22-01	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	3-13-01	CK
655	FINAL INSPECT	3-15-01	CK
660	PACK		
		SHIP DATE	
		QAR INSPECTION DATE	