

UPC



C6649043

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6649043
26 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0856667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0273333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0899216

THE AMR FOR THIS RIFLE IS: 1.03

CENTROIDAL DISTANCES

0 TO 1	.160312
1 TO 2	.276235
1 TO 3	.420634

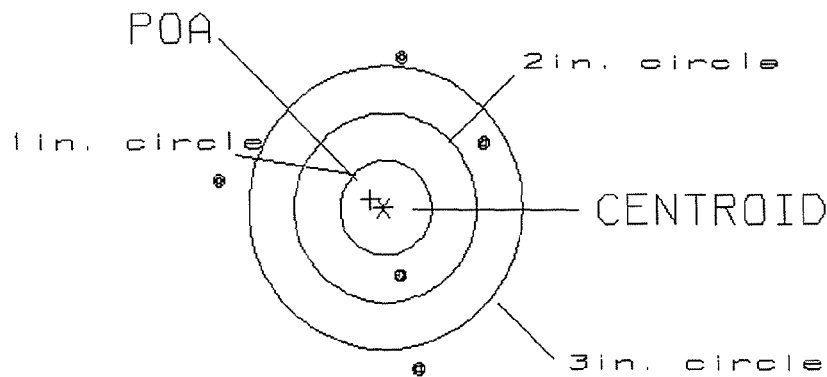
3 2+1 <----POA

PATTERN #: 1
 POA TO CENTROID: .160
 MIN RADIUS : .754
 MEAN RADIUS : 1.444
 MAX RADIUS : 1.847
 CENTROID X : .134
 CENTROID Y : -.088

26 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6649043

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89
 VS= 3.33
 GS= 3.34

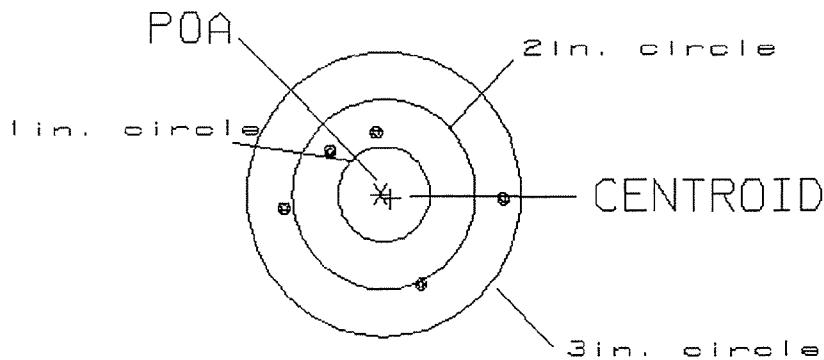
0
 1
 2

PATTERN #: 2
 POA TO CENTROID: .117
 MIN RADIUS : .659
 MEAN RADIUS : .987
 MAX RADIUS : 1.336
 CENTROID X : -.107
 CENTROID Y : .047

26 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.43
 VS= 1.60
 GS= 2.44

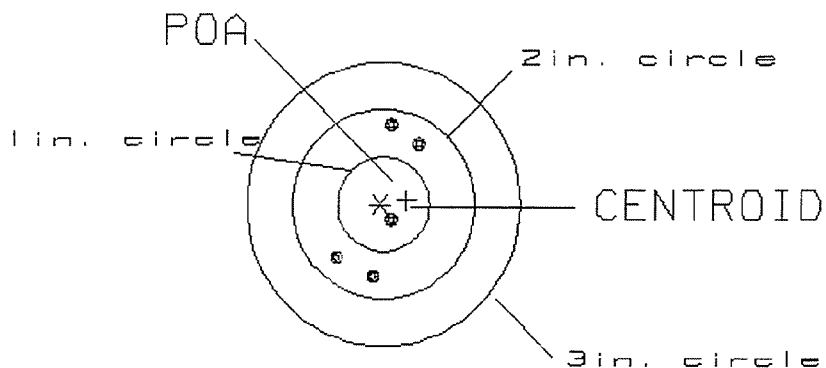
0
 2
 5

PATTERN #: 3
 POA TO CENTROID: .287
 MIN RADIUS : .222
 MEAN RADIUS : .660
 MAX RADIUS : .813
 CENTROID X : -.284
 CENTROID Y : -.041

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CENTERFIRE PATTERN # 3



# OF SHOTS= 5	# IN CIRCLE
HS= .92	1
VS= 1.52	5
GS= 1.54	5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C 6649043

DATE 9-2-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.43	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.39	2.38	
PULL #3	2.39	2.30	2.33	
PULL #4	2.41	2.40	2.35	
PULL #5	2.43	2.29	2.34	
TOTAL	11.90	11.81	11.76	
AVG.	2.380	2.362	2.352	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.20	3.28	
PULL #2	3.19	3.16	
PULL #3	3.24	3.16	
PULL #4	3.20	3.21	
PULL #5	3.22	3.11	
TOTAL	16.05	15.92	
AVG.	3.210	3.184	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.11		4.00
PULL #2	4.18	4.07		4.00
PULL #3	4.14	4.14		3.97
PULL #4	4.13	4.00		4.03
PULL #5	4.17	3.98		3.97
TOTAL	20.86	20.30		19.97
AVG.	4.172	4.060		3.994

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # ~~6-110-1~~
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .594
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .716126

THE AMR FOR THIS RIFLE IS: 1.442

CENTROIDAL DISTANCES

0 TO 1	1.07724
1 TO 2	.830472
1 TO 3	.801655

3
2 1
+ <----POA

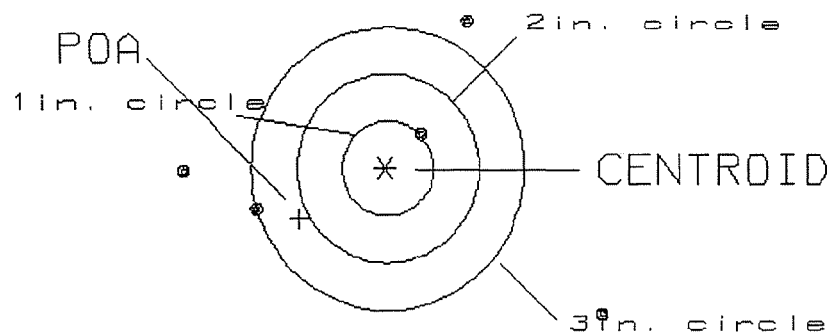
PATTERN #: 1

POA TO CENTROID: 1.078
MIN RADIUS : .550
MEAN RADIUS : 1.785
MAX RADIUS : 2.833
CENTROID X : .935
CENTROID Y : .535

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6449043

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.62

0

VS= 3.09

1

GS= 4.83

1

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .517

MIN RADIUS : .756

MEAN RADIUS : 1.136

MAX RADIUS : 1.674

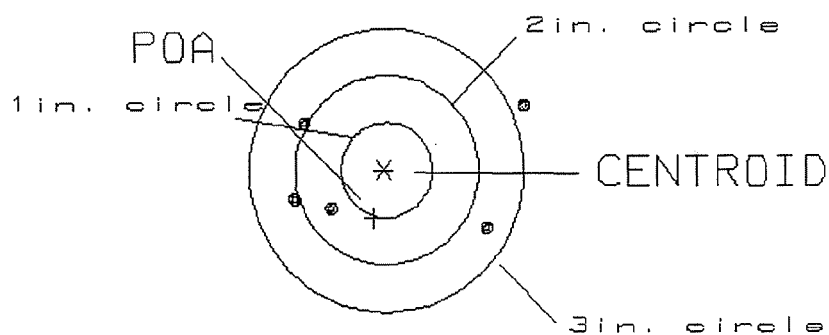
CENTROID X : .105

CENTROID Y : .507

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6449043

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.48

0

VS= 1.30

1

GS= 2.68

4

PATTERN #: 3

POA TO CENTROID: .757

MIN RADIUS : .821

MEAN RADIUS : 1.405

MAX RADIUS : 2.656

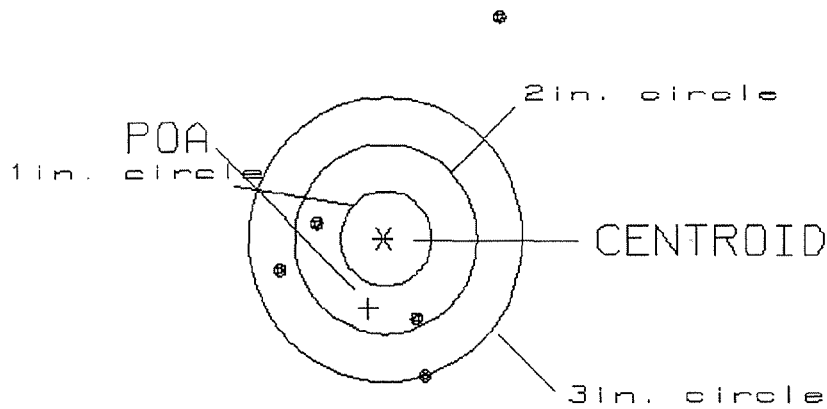
CENTROID X : .160

CENTROID Y : .740

22 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.36

0

VS= 3.77

2

GS= 3.85

4

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-27-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	Left 91 Right 59	9/22/97 9-25-97	TM
	A) MALFUNCTIONS		9/22/97 9-25-97	TM AL
	B) PIERCED PRIMERS		9/22/97 9/25/97	TM TM
645	INSPECT FOR LIVE AMMO		9/22/97 9/24/97	TM
655	FINAL INSPECTION A) HEADSPACE		9-27-97	CK
	B) TRIGGER PULL	<u>2.59</u> <u>2.36</u> <u>2.43</u> <u>2.43</u> <u>2.31</u>	9-26-97	RP
	C) FUNCTION		9-27-97	CK
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6649043

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6649043
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6649043		29DR

Do Not Use

ORDER 25705

MODEL 700™ M24

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SERIAL NO.



C6649043

FOR REVL 12/04

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

