

UPC



C6665800

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

REMINGTON-UMC, U.S.A. PATENTED

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665800
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665800		23PR

Do Not Use

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665800

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AP
600	Proof		3-5-97	M.M.
607	Check Headspace		3/5/97	AP
610	Dis-assemble Gun		3/6/97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WST
618	Polish Barrel		3/3/97	WST
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.5</u>	5-5-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>4</u> <u>3.5</u> <u>3.5</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-16-97	EX
	I) FIRING PIN INDENT	<u>24</u> <u>23.5</u> <u>24</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-14-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-4-97	JW
	M) IRON SIGHT ALIGNMENT		5-4-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-14-97	RP
640	GALLERY TEST AND TARGET	L-56 R-68	6-8-97	DH
	A) MALFUNCTIONS		6-13-97	NF
	B) PIERCED PRIMERS		6-8-97	DH
			6-13-97	NF
			6-13-97	NF
			6-8-97	DH
645	INSPECT FOR LIVE AMMO		6-8-97	8A
			6-13-97	JW
655	FINAL INSPECTION			
	A) HEADSPACE		6-14-97	RP
	B) TRIGGER PULL	<u>241</u> <u>289</u> <u>288</u> <u>229</u> <u>269</u>	6-11-97	CK
	FUNCTION		6-14-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665800
13 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .504333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .183333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .536622

THE AMR FOR THIS RIFLE IS: .917

CENTROIDAL DISTANCES

Ø TO 1	.874339
1 TO 2	.976326
1 TO 3	.393859

2
+ 3
+ <---POA

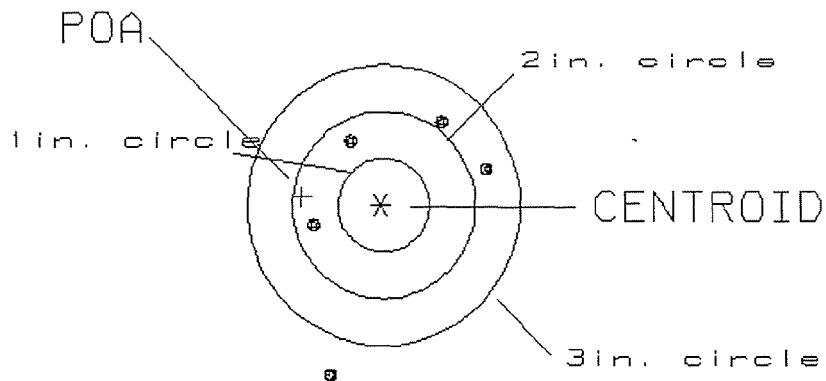
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .875
 MIN RADIUS : .815
 MEAN RADIUS : 1.173
 MAX RADIUS : 1.909
 CENTROID X : .870
 CENTROID Y : -.087

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665800.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96
 VS= 2.74
 GS= 2.99

0
 2
 4

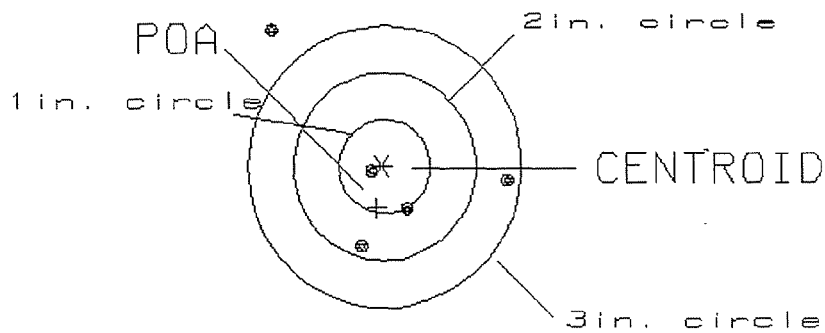
PATTERN #: 2

POA TO CENTROID: .449
 MIN RADIUS : .114
 MEAN RADIUS : .930
 MAX RADIUS : 1.871
 CENTROID X : .052
 CENTROID Y : .446

13 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CE6665800.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.57

2

VS= 2.23

3

GS= 3.03

4

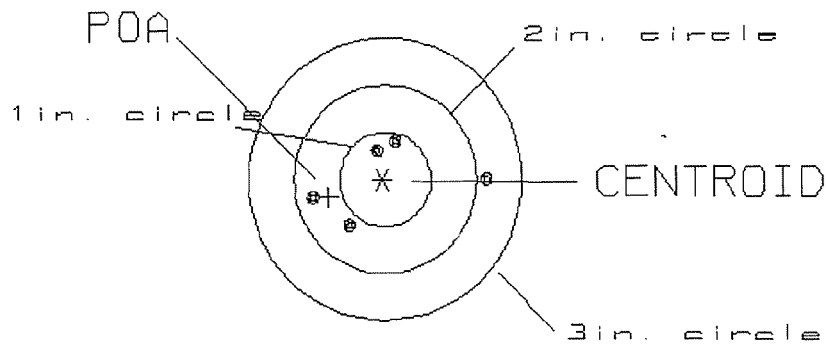
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .621
 MIN RADIUS : .283
 MEAN RADIUS : .648
 MAX RADIUS : 1.149
 CENTROID X : .591
 CENTROID Y : .191

13 Jun 1997

FILE:/H:\basic/Accuracy/Patterning/Centerfire_Patt/C6665800.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.90

2

VS= .89

4

GS= 1.90

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665800
11 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .254
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .318
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .406989

THE AMR FOR THIS RIFLE IS: 1.495

CENTROIDAL DISTANCES

Ø TO 1 .283805
1 TO 2 .865427
1 TO 3 1.17459

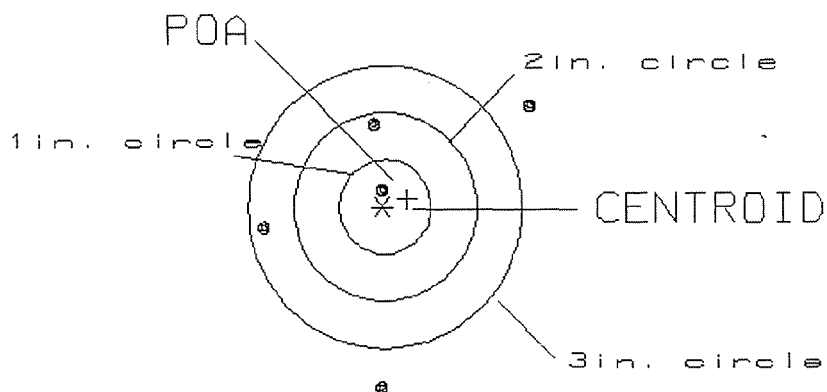
3
2
1 + <----POA

PATTERN #: 1
 POA TO CENTROID: .283
 MIN RADIUS : .202
 MEAN RADIUS : 1.233
 MAX RADIUS : 1.886
 CENTROID X : -.272
 CENTROID Y : -.081

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665800

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.86

1

VS= 2.95

2

GS= 3.37

3

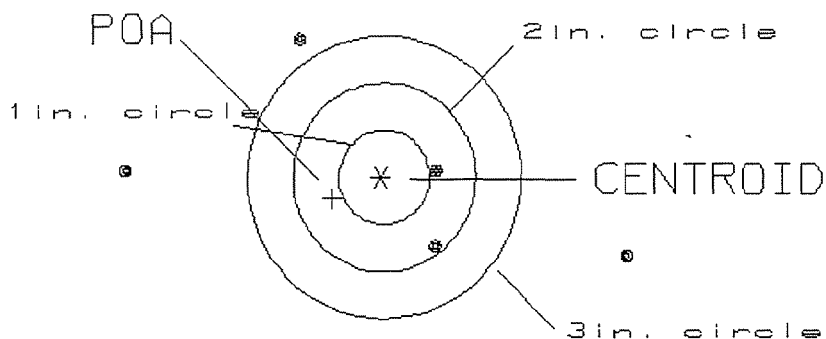
PATTERN #: 2

POA TO CENTROID: .583
 MIN RADIUS : .560
 MEAN RADIUS : 1.764
 MAX RADIUS : 2.864
 CENTROID X : .536
 CENTROID Y : .229

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665800

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 5.52

0

VS= 2.27

2

GS= 5.58

2

PATTERN #: 030

POA TO CENTROID: .948

MIN RADIUS : .589

MEAN RADIUS : 1.488

MAX RADIUS : 2.436

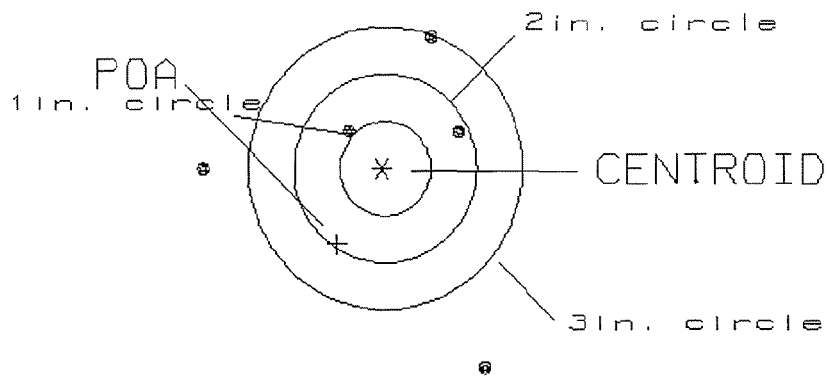
CENTROID X : .498

CENTROID Y : .806

11 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665800

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.18

0

VS= 3.55

2

GS= 3.81

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665800

DATE 4-16-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.53	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.81	2.25	2.66	
PULL #3	2.77	2.57	2.91	
PULL #4	2.84	2.57	2.58	
PULL #5	2.86	2.22	2.72	
TOTAL	13.83	12.14	13.34	
AVG.	2.77	2.43	2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.74	
PULL #2	2.81	2.55	
PULL #3	2.84	2.62	
PULL #4	2.70	2.62	
PULL #5	2.99	2.72	
TOTAL	14.31	13.25	
AVG.	2.86	2.65	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.24		4.12
PULL #2	3.93	4.15		4.21
PULL #3	3.58	3.93		4.24
PULL #4	4.33	3.93		3.76
PULL #5	3.68	4.39		3.90
TOTAL	19.53	20.64		20.23
AVG.		4.13		4.05