

UPC



C6665802

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Remington.[®]

MODEL 700[™] M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

C6665802

46 ORDER NO.

25705

26PR



5705 C6665802

Do Not Use

ORDER 25705

MODEL 700T[™] M24

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ORDER 25705

MODEL 700T[™] M24

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SERIAL NO.



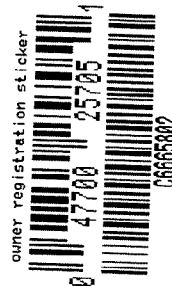
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665802

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/97	AA
600	Proof			
607	Check Headspace		3/5/97	AA
610	Dis-assemble Gun		3/6/97	AA
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-5-97	RW
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-5-97	RW
	H) TRIGGER PULL TEST & RETAINABILITY		4-18-97	ER
	I) FIRING PIN INDENT	<u>24.5</u> <u>24.5</u> <u>24</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/25/92	RW
	K) ASSEMBLE SWIVEL STUDS		6-20-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-17-97	JW
	M) IRON SIGHT ALIGNMENT		5-17-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-17-97	JW
640	GALLERY TEST AND TARGET	Right 75 Left 75	6-12-97	JW
	A) MALFUNCTIONS		"	JW
	B) PIERCED PRIMERS		"	JW
645	INSPECT FOR LIVE AMMO		6-12-97	NF
655	FINAL INSPECTION		6-20-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.49</u> <u>2.51</u> <u>2.46</u> <u>2.65</u> <u>2.63</u>	6-18-97	CR
	FUNCTION		6-20-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665802
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.236
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.203333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .311513

THE AMR FOR THIS RIFLE IS: 1.069

CENTROIDAL DISTANCES

0 TO 1	.450004
1 TO 2	.610856
1 TO 3	1.54904

2+ 1<---POA

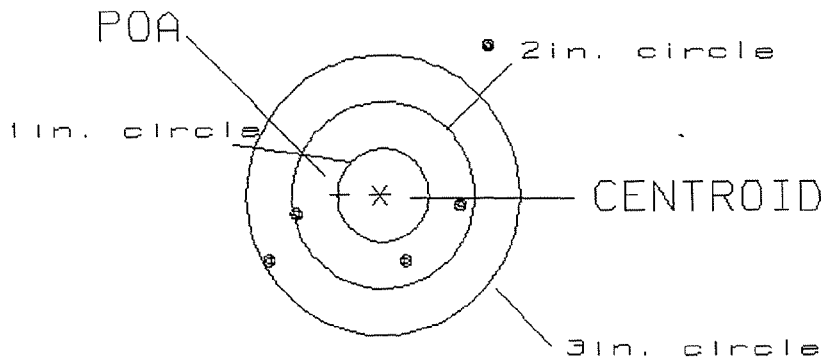
3

PATTERN #: 1
 POA TO CENTROID: .450
 MIN RADIUS : .720
 MEAN RADIUS : 1.166
 MAX RADIUS : 1.945
 CENTROID X : .450
 CENTROID Y : -.002

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.25

3

GS= 3.30

4

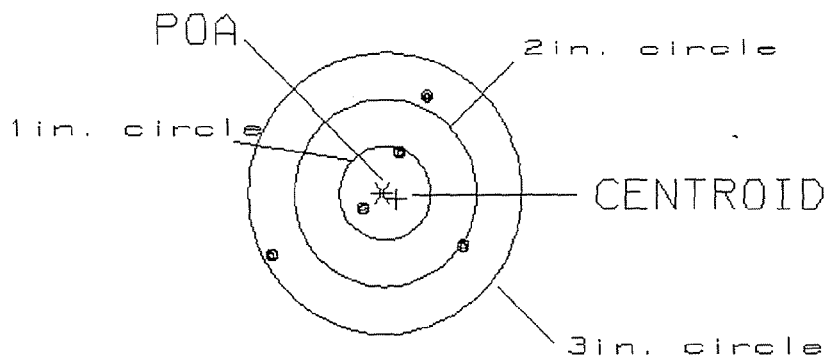
PATTERN #: 2

POA TO CENTROID: .169
 MIN RADIUS : .229
 MEAN RADIUS : .842
 MAX RADIUS : 1.424
 CENTROID X : -.158
 CENTROID Y : .061

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.13

2

VS= 1.69

2

GS= 2.37

5

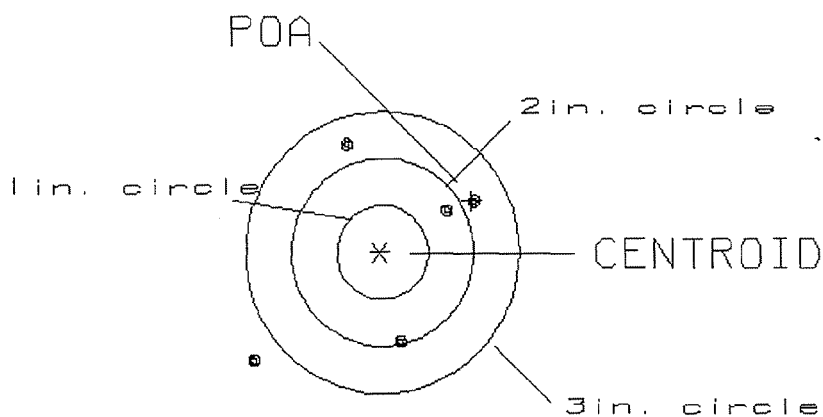
PATTERN #: 3

POA TO CENTROID: 1.140
 MIN RADIUS : .834
 MEAN RADIUS : 1.198
 MAX RADIUS : 1.842
 CENTROID X : -1.000
 CENTROID Y : -.547

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665802.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.42
 VS= 2.28
 GS= 2.96

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6665802

DATE 4-18-91

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.34	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.66	2.79	
PULL #3	2.64	2.66	2.77	
PULL #4	2.69	2.43	2.80	
PULL #5	2.60	2.58	2.81	
TOTAL	13.23	12.67	13.89	
AVG.	2.65	2.53	2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.20	
PULL #2	3.33	3.09	
PULL #3	2.97	2.92	
PULL #4	3.22	3.31	
PULL #5	3.09	3.18	
TOTAL	15.74	15.70	
AVG.	3.15	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.88		3.93
PULL #2	3.73	3.86		3.90
PULL #3	3.85	3.53		3.98
PULL #4	3.96	3.78		3.95
PULL #5	3.90	3.77		3.91
TOTAL	19.45	18.82		19.77
AVG.	3.89	3.76		3.95