

UPC



C6665826

INCLUDES 1 IN CHAMBER

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

# Do Not Use

|                                                                                                       |  |                                                                                           |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                             |  | SEKTAL NO.<br>C6665826                                                                    |
| <small>Reg. U.S. Pat. &amp; Tm. Off. Marca Registrada Marque Deposee.</small>                         |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6665826 |  | 23PR                                                                                      |

**Do Not Use**

**ORDER 25705**

MODEL 700™ M24

**UPC**



KINZEL 700 M24

**ORDER 25705**

MODEL 700™ M24

**UPC**



SERIAL NO.



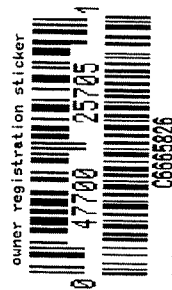
06665826

**MODEL 700<sup>TM</sup> M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



## ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665826

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIAL |
|--------------|----------------------------------------------------------------|----------|--------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 3-5-97 | AD      |
| 600          | Proof                                                          |          | 3-6-97 | J.M.M.  |
| 607          | Check Headspace                                                |          | 3-6-97 | AD      |
| 610          | Dis-assemble Gun                                               |          | 3-6-97 | AD      |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |         |
|              | Magnaflux Bolt                                                 |          |        |         |
| 615          | Rollmark Caliber                                               |          |        |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/3/97 | WJP     |
| 618          | Polish Barrel                                                  |          | 3/3/97 | WJP     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |         |
|              | Apply Coating (Bolt)                                           |          |        |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |         |
|              | D) Oil Firing Pin Ass'y                                        |          |        |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |         |

| OP. #        | OP. NAME                                                              | READINGS                                                    | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625<br>CONT. | F) SAFETY ON FORCE                                                    | <u>5</u> <u>5</u> <u>5</u>                                  | 5-9-97  | QW      |
|              | G) SAFETY OFF FORCE                                                   | <u>4</u> <u>4</u> <u>4</u>                                  | 5-9-97  | QW      |
|              | H) TRIGGER PULL TEST &<br>RETAINABILITY                               |                                                             | 5-3-97  | EK      |
|              | I) FIRING PIN INDENT                                                  | <u>24</u> <u>23</u> <u>23</u>                               | 5-3-97  | QW      |
|              | J) ASSEMBLE STOCK                                                     |                                                             | 5-5-97  | RW      |
|              | K) ASSEMBLE SWIVEL STUDS                                              |                                                             |         |         |
|              | L) ATTACH FRONT AND REAR<br>SIGHT ASSEMBLIES                          |                                                             | 5-23-97 | RP      |
|              | M) IRON SIGHT ALIGNMENT                                               |                                                             | 5-23-97 | RP      |
|              | N) DETACH FRONT AND REAR<br>SIGHTS AND PLACE IN NUMBERER<br>CONTAINER |                                                             |         |         |
| 640          | GALLERY TEST AND TARGET                                               | Wing 68R 82L                                                | 6-9-97  | RW      |
|              | A) MALFUNCTIONS                                                       |                                                             |         |         |
|              | B) PIERCED PRIMERS                                                    |                                                             |         |         |
| 645          | INSPECT FOR LIVE AMMO                                                 |                                                             |         |         |
| 655          | FINAL INSPECTION                                                      |                                                             | 6-9-97  | RW      |
|              | A) HEADSPACE                                                          |                                                             | 6-9-97  | RW      |
|              | B) TRIGGER PULL                                                       | <u>2.83</u> <u>2.88</u> <u>2.84</u> <u>2.80</u> <u>2.81</u> | 6-5-97  | RW      |
|              | FUNCTION                                                              |                                                             | 6-9-97  | RW      |
|              |                                                                       |                                                             | 6-13-97 | RP      |
| 660          | PACK                                                                  |                                                             |         |         |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665826

4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .490667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .413667

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .641774

THE AMR FOR THIS RIFLE IS: .9977

# CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .681047 |
| 1 TO 2 | .221822 |
| 1 TO 3 | .239259 |

3  
1  
2  
+ <----POA

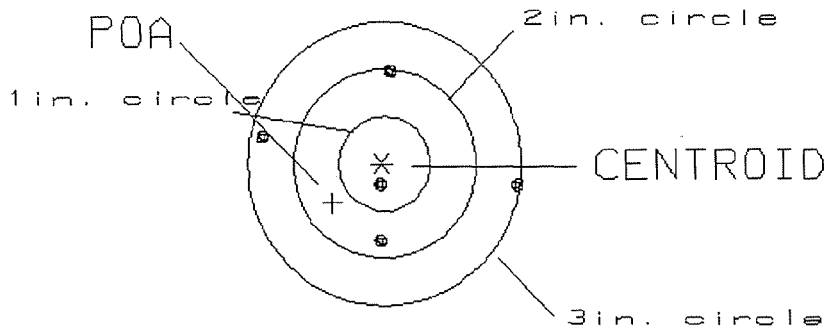
PATTERN #: 1

POA TO CENTROID: .681  
 MIN RADIUS : .227  
 MEAN RADIUS : .980  
 MAX RADIUS : 1.475  
 CENTROID X : .540  
 CENTROID Y : .415

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6665826

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.83  
 VS= 1.79  
 GS= 2.88

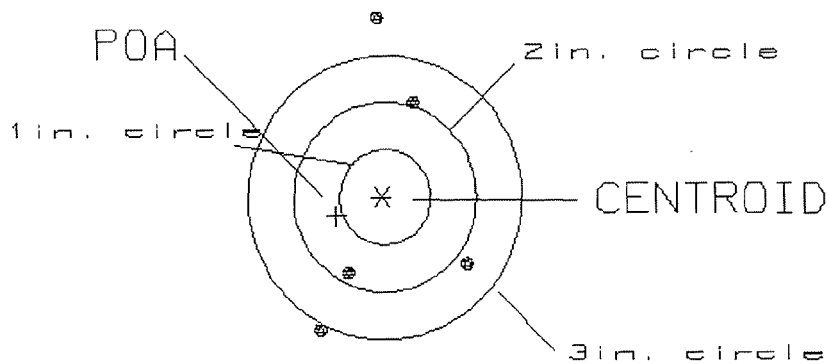
1  
 3  
 5

PATTERN #: 2  
 POA TO CENTROID: .537  
 MIN RADIUS : .856  
 MEAN RADIUS : 1.306  
 MAX RADIUS : 1.901  
 CENTROID X : .499  
 CENTROID Y : .197

2 Jun 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6665826

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 1.59  
 VS= 3.34  
 GS= 3.39

0  
 1  
 3

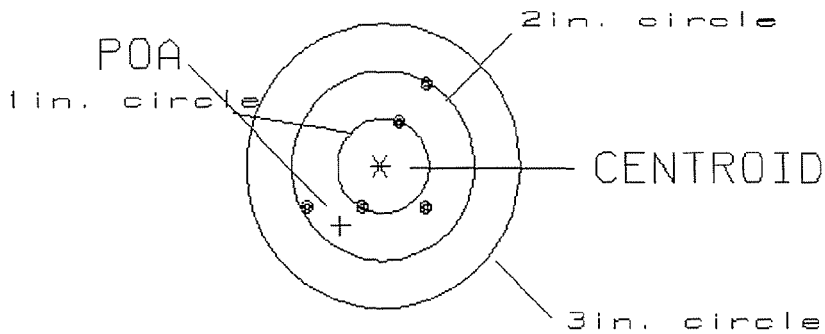
PATTERN #: 3

POA TO CENTROID: .764  
 MIN RADIUS : .466  
 MEAN RADIUS : .707  
 MAX RADIUS : .995  
 CENTROID X : .433  
 CENTROID Y : .629

2 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/c6665826

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.28  
 VS= 1.36  
 GS= 1.84

2  
 5  
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6665826

DATE 5-3-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.62                     | 2.88                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.55             | 2.46                     | 2.78                           |                                                                        |
| PULL #3 | 2.65             | 2.77                     | 2.72                           |                                                                        |
| PULL #4 | 2.54             | 2.89                     | 2.69                           |                                                                        |
| PULL #5 | 2.52             | 2.77                     | 2.73                           |                                                                        |
| TOTAL   | 12.92            | 13.51                    | 13.8                           |                                                                        |
| AVG.    | 2.58             | 2.70                     | 2.76                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.16             | 3.33                     |          |
| PULL #2 | 3.13             | 3.40                     |          |
| PULL #3 | 3.14             | 3.36                     |          |
| PULL #4 | 3.17             | 3.37                     |          |
| PULL #5 | 3.10             | 3.30                     |          |
| TOTAL   | 15.70            | 16.76                    |          |
| AVG.    | 3.14             | 3.35                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.96             | 4.01                     |                                | 3.97                                 |
| PULL #2 | 3.83             | 4.05                     |                                | 3.71                                 |
| PULL #3 | 3.82             | 3.99                     |                                | 4.02                                 |
| PULL #4 | 3.88             | 3.99                     |                                | 3.96                                 |
| PULL #5 | 3.91             | 3.98                     |                                | 4.06                                 |
| TOTAL   | 19.40            | 20.02                    |                                | 19.72                                |
| AVG.    | 3.88             | 4.00                     |                                | 3.94                                 |