

UPC



C6665847

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665847
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665847		23PR

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MODEL 700™ M24

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SERIAL NO.



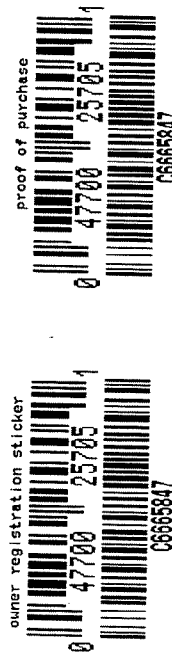
06665847

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665847

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5.5</u> <u>5</u>	5-19-97	JW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>4</u> <u>4</u>	5-19-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22.5</u> <u>22</u> <u>22.5</u>	5-19-97	JW
	J) ASSEMBLE STOCK		5/19/97	RP
	K) ASSEMBLE SWIVEL STUDS		6-10-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-21-97	JW
	M) IRON SIGHT ALIGNMENT		5-21-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-21-97	JW
640	GALLERY TEST AND TARGET	Right 84 Left 66	6-6-97	JW
	A) MALFUNCTIONS		6-6-97	JW
	B) PIERCED PRIMERS		6-6-97	JW
645	INSPECT FOR LIVE AMMO		6-6-97	NF
655	FINAL INSPECTION			
	A) HEADSPACE		6-10-97	RP
	B) TRIGGER PULL	<u>2.62</u> <u>2.80</u> <u>2.96</u> <u>2.85</u> <u>2.69</u>	6-9-97	CK
	FUNCTION		6-10-97	RP
660	PACK		6-26-97	RP

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665847
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0613333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0566667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0835038

THE AMR FOR THIS RIFLE IS: 1.295

CENTROIDAL DISTANCES

Ø TO 1	.371927
1 TO 2	.724945
1 TO 3	.550179

1 + 3 2 <----POA

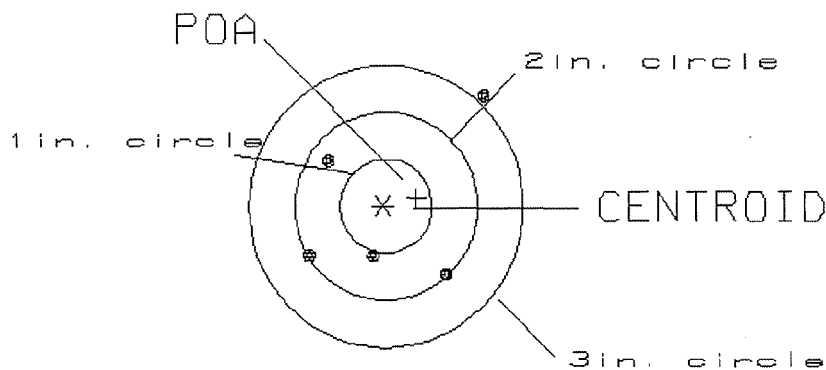
PATTERN #: 1

POA TO CENTROID: .372
 MIN RADIUS : .525
 MEAN RADIUS : .976
 MAX RADIUS : 1.601
 CENTROID X : -.363
 CENTROID Y : -.081

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665847

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.96

0

VS= 1.85

4

GS= 2.57

4

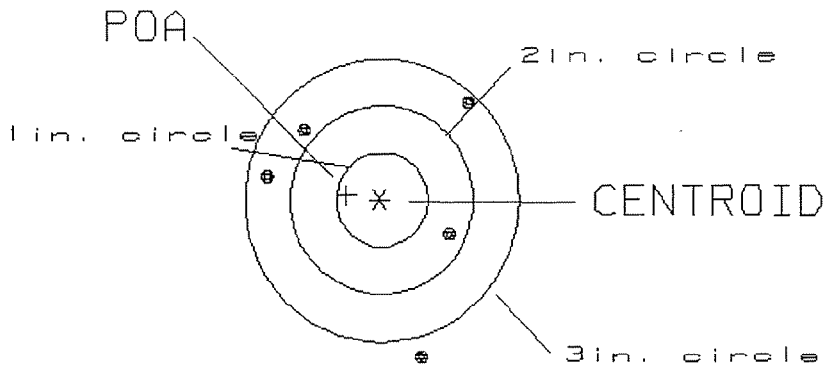
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .363
 MIN RADIUS : .841
 MEAN RADIUS : 1.276
 MAX RADIUS : 1.674
 CENTROID X : .361
 CENTROID Y : -.044

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665847

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 2.64

1

GS= 2.72

4

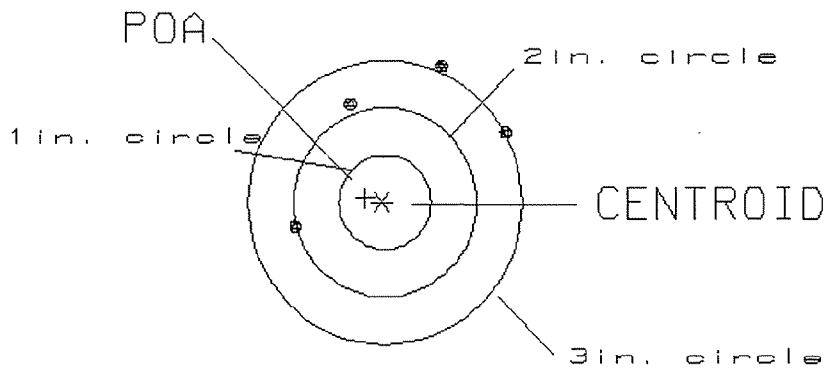
PATTERN #: 03

POA TO CENTROID: .191
 MIN RADIUS : 1.020
 MEAN RADIUS : 1.634
 MAX RADIUS : 2.968
 CENTROID X : .186
 CENTROID Y : -.045

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665847

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.27

0

VS= 4.39

0

GS= 4.56

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665847

DATE 5-13-97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.54	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.81	2.65	
PULL #3	2.51	2.93	2.56	
PULL #4	2.51	2.75	2.79	
PULL #5	2.45	2.68	2.59	
TOTAL	12.49	13.71	13.1	
AVG.	2.495	2.742	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.97	
PULL #2	3.11	3.11	
PULL #3	3.17	3.09	
PULL #4	3.26	3.41	
PULL #5	3.22	3.40	
TOTAL	15.76	15.98	
AVG.	3.152	3.196	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.91	3.84		4.12
PULL #2	4.12	4.11		3.63
PULL #3	4.06	3.98		4.07
PULL #4	3.88	4.14		3.95
PULL #5	3.97	4.18		4.36
TOTAL	19.94	20.28		2.013
AVG.	3.988	4.056		4.026