

UPC



C6665994

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665963
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665963		26PR

Do Not Use

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MODEL 700™ M24
UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



0 47700 25705 1
C6665963

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owner registration sticker



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46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665994

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/77	WJT
618	Polish Barrel		3/20/77	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>25</u> <u>2</u> <u>25</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>22⁵</u> <u>23</u> <u>23⁵</u>	5-9-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	L 81 R 69	6-24-97	KP
	A) MALFUNCTIONS		6-24-97	KP
	B) PIERCED PRIMERS		..	KP
645	INSPECT FOR LIVE AMMO		..	NE
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.78</u> <u>2.86</u> <u>2.86</u> <u>2.51</u> <u>2.47</u>	6-25-97	CR
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665994
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.180667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.723$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.745231$

THE AMR FOR THIS RIFLE IS: 1.043

CENTROIDAL DISTANCES

Ø TO	1	1.61633
1 TO	2	2.51893
1 TO	3	1.67881

2

1

3

+ <----POA

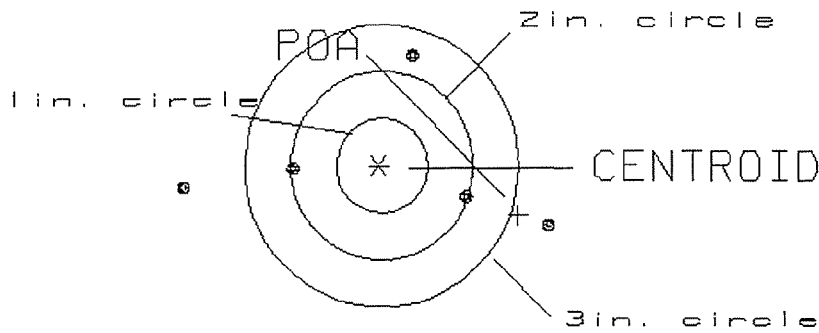
PATTERN #: 1

POA TO CENTROID: 1.616
 MIN RADIUS : 1.012
 MEAN RADIUS : 1.470
 MAX RADIUS : 2.150
 CENTROID X : -1.528
 CENTROID Y : .527

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.98

0

VS= 1.81

0

GS= 4.01

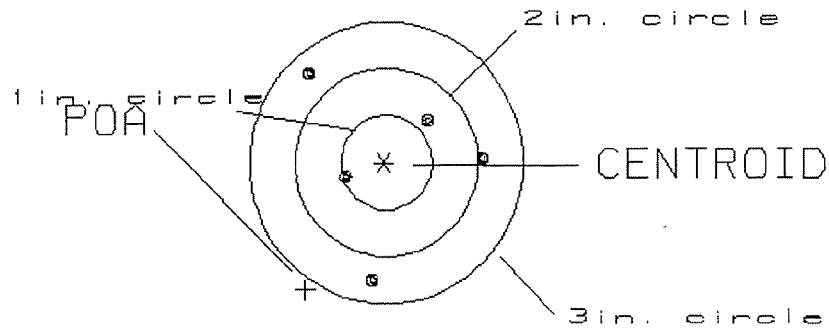
3

PATTERN #: 2
 POA TO CENTROID: 1.598
 MIN RADIUS : .463
 MEAN RADIUS : .942
 MAX RADIUS : 1.305
 CENTROID X : .852
 CENTROID Y : 1.352

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.94
 VS= 2.24
 GS= 2.34

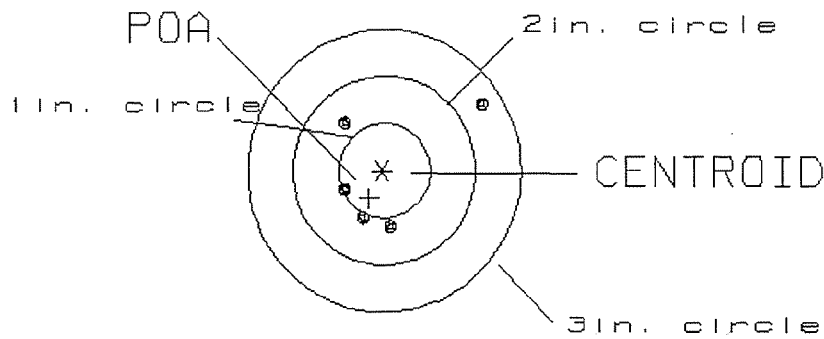
1
 2
 5

PATTERN #: 3
 POA TO CENTROID: .320
 MIN RADIUS : .474
 MEAN RADIUS : .717
 MAX RADIUS : 1.268
 CENTROID X : .134
 CENTROID Y : .290

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665994

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.51
 VS= 1.30
 GS= 1.76

1
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665994
DATE 12/10/96
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.48	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.54	2.23	
PULL #3	2.45	2.54	2.31	
PULL #4	2.42	2.39	2.30	
PULL #5	2.39	2.38	2.30	
TOTAL	12.23	12.33	11.59	
AVG.	2.45	2.47	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.03	
PULL #2	3.02	3.03	
PULL #3	3.13	3.03	
PULL #4	3.03	3.04	
PULL #5	3.04	3.06	
TOTAL	15.32	15.19	
AVG.	3.06	3.04	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.10		4.16
PULL #2	4.22	4.18		4.12
PULL #3	4.18	4.23		4.14
PULL #4	4.11	4.22		4.03
PULL #5	4.16	4.19		4.09
TOTAL	20.89	20.92		20.54
AVG.	4.18	4.18		4.11