



C6665880

UPC



0 47700 25705 1

C6665880

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665880
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee		46 ORDER NO. 25705
 5705 C6665880		26WR

Do Not Use

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24
GRE

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



06665880

M2400044106

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665880
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .157
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .137667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .208809

THE AMR FOR THIS RIFLE IS: .9367

CENTROIDAL DISTANCES

0 TO 1	.060208
1 TO 2	.190032
1 TO 3	.868758

3
† 2 <----POA

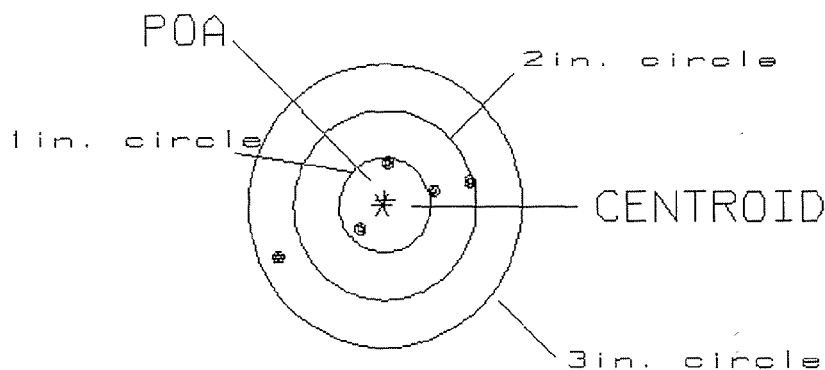
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .061
 MIN RADIUS : .376
 MEAN RADIUS : .726
 MAX RADIUS : 1.338
 CENTROID X : -.032
 CENTROID Y : -.051

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665880

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.13

2

VS= 1.03

4

GS= 2.28

5

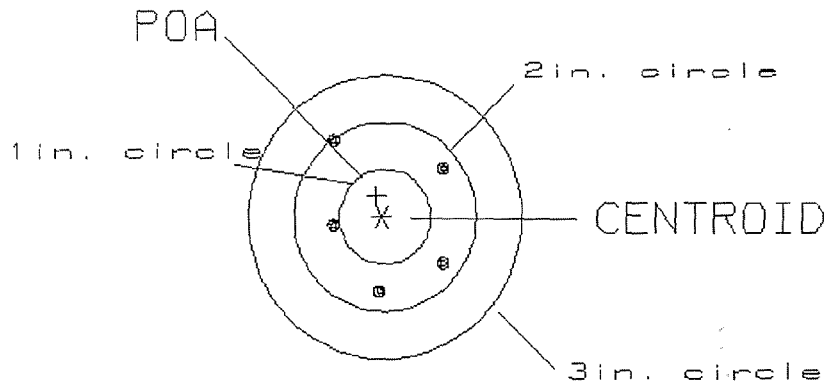
PATTERN #: 2

POA TO CENTROID: .224
 MIN RADIUS : .532
 MEAN RADIUS : .780
 MAX RADIUS : .995
 CENTROID X : .064
 CENTROID Y : -.215

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665888

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.16
 VS= 1.59
 GS= 1.78

0
 5
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

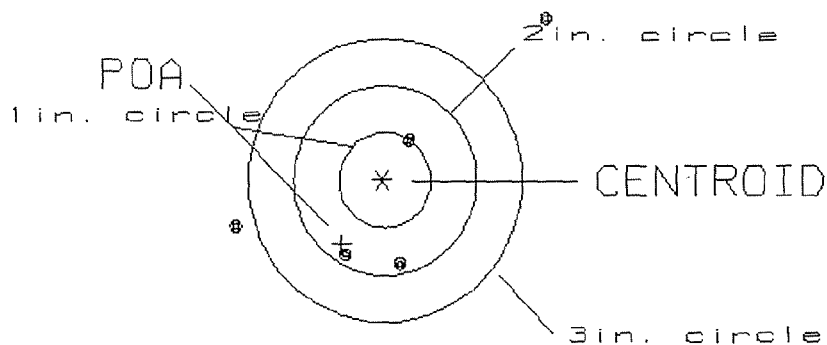
PATTERN #: 3

POA TO CENTROID: .809
 MIN RADIUS : .508
 MEAN RADIUS : 1.304
 MAX RADIUS : 2.462
 CENTROID X : .439
 CENTROID Y : .679

25 Jul 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665888

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.37

0

VS= 2.68

3

GS= 4.04

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C
DATE 4-17-97
TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.84	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.39	2.40	
PULL #3	2.67	2.83	2.40	
PULL #4	2.64	2.84	2.51	
PULL #5	2.59	2.85	2.45	
TOTAL	13.21	13.75	12.18	
AVG.	2.64	2.75	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	2.88	
PULL #2	3.07	2.85	
PULL #3	2.94	2.96	
PULL #4	3.10	2.99	
PULL #5	2.90	2.86	
TOTAL	15.15	14.54	
AVG.	3.03	2.91	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.21		3.90
PULL #2	4.16	4.17		3.90
PULL #3	4.06	4.15		3.90
PULL #4	4.09	4.11		3.77
PULL #5	4.17	4.13		3.87
TOTAL	20.59	20.77		19.34
AVG.	4.12	4.15		3.87

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665880

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/4/92	AT
600	Proof			
607	Check Headspace		3/5/92	AT
610	Dis-assemble Gun		3/6/92	AT
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-5-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-17-97	EK
	I) FIRING PIN INDENT	<u>23.5</u> <u>23.5</u> <u>24</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/28/97	RW
	K) ASSEMBLE SWIVEL STUDS		8-13-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	JW
	M) IRON SIGHT ALIGNMENT		5-27-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	JW
640	GALLERY TEST AND TARGET	R 84 L 66	7/25/97	KT
	A) MALFUNCTIONS		7/25/97	KT
	B) PIERCED PRIMERS		7/25/97	KT
645	INSPECT FOR LIVE AMMO		7/25/97	JW
655	FINAL INSPECTION		8-13-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.59</u> <u>2.55</u> <u>2.57</u> <u>2.36</u> <u>2.44</u>	8-29-97	CK
	FUNCTION		8-13-97	RP
660	PACK			