

UPC



C6665905

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665905
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665905		23PR

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MODEL 700™ M24
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SERIAL NO.

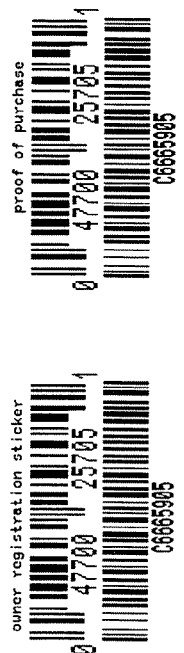


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665905

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/92	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/92	WJT
618	Polish Barrel		3/11/92	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	WJT

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4.5</u>	<u>5-19-97</u>	<u>JK</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	<u>5-19-97</u>	<u>JK</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-12-97</u>	<u>JK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>23</u> <u>22</u>	<u>5-19-97</u>	<u>JK</u>
	J) ASSEMBLE STOCK		<u>5/19/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-10-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-21-97</u>	<u>JK</u>
	M) IRON SIGHT ALIGNMENT		<u>5-21-97</u>	<u>JK</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-21-97</u>	<u>JK</u>
640	GALLERY TEST AND TARGET	<u>Right 83</u> <u>L 67</u>	<u>6-5-97</u>	<u>JK</u>
	A) MALFUNCTIONS		<u>6-5-97</u>	<u>JK</u>
	B) PIERCED PRIMERS		<u>6-5-97</u>	<u>JK</u>
645	INSPECT FOR LIVE AMMO		<u>6-5-97</u>	<u>JK</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-10-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.50</u> <u>2.49</u> <u>2.49</u> <u>2.46</u> <u>2.42</u>	<u>6-9-97</u>	<u>CL</u>
	FUNCTION		<u>6-10-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665905
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0666667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0973333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .117976

THE AMR FOR THIS RIFLE IS: 1.088

CENTROIDAL DISTANCES

0 TO 1	.059203
1 TO 2	.491688
1 TO 3	.295466

H 2 <----POA
3

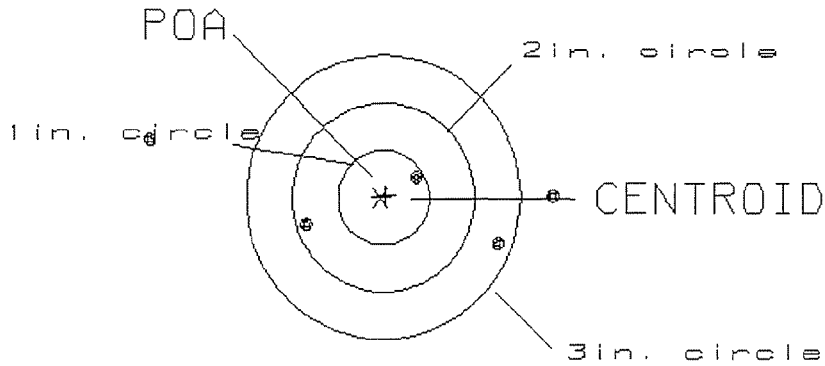
PATTERN #: 1

POA TO CENTROID: .059
 MIN RADIUS : .415
 MEAN RADIUS : 1.441
 MAX RADIUS : 2.654
 CENTROID X : -.057
 CENTROID Y : -.016

5 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/c6665905

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.49
 VS= 1.02
 GS= 4.53

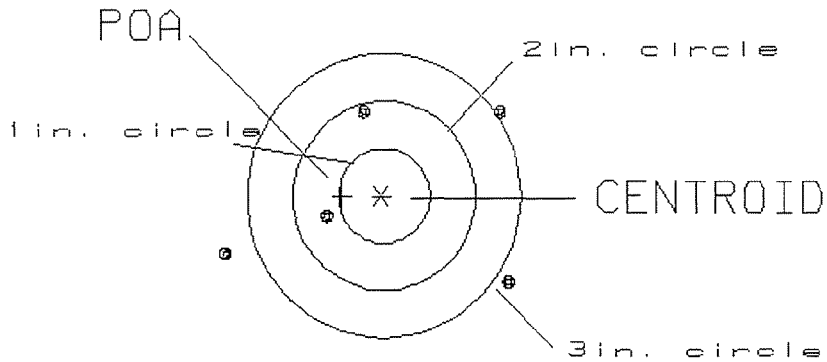
1
 2
 3

PATTERN #: 2
 POA TO CENTROID: .434
 MIN RADIUS : .619
 MEAN RADIUS : 1.310
 MAX RADIUS : 1.865
 CENTROID X : .434
 CENTROID Y : .010

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665905

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.09
 VS= 1.62
 GS= 3.39

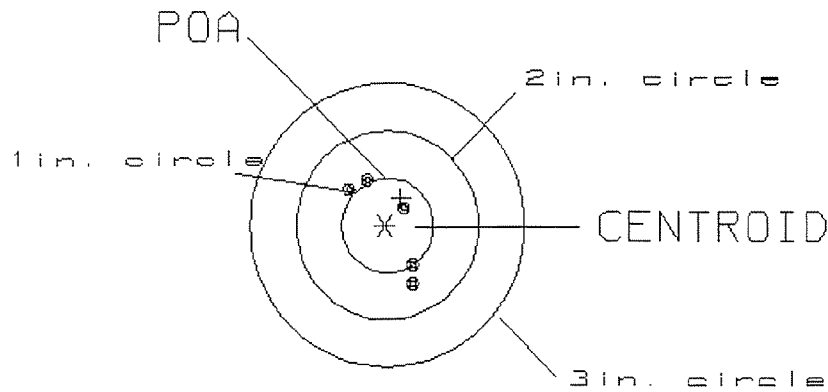
0
 2
 2

PATTERN #: 3
 POA TO CENTROID: .336
 MIN RADIUS : .254
 MEAN RADIUS : .514
 MAX RADIUS : .696
 CENTROID X : -.177
 CENTROID Y : -.286

5 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665985

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .64
 VS= 1.12
 GS= 1.24

1
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 6665905

DATE 5-12-97

TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.57	2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.41	2.57	
PULL #3	2.64	2.61	2.91	
PULL #4	2.70	2.53	2.88	
PULL #5	2.70	2.67	2.87	
TOTAL	13.22	12.79	13.9	
AVG.	2.644	2.558	2.78	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.39	
PULL #2	3.18	3.41	
PULL #3	3.25	3.46	
PULL #4	3.26	3.57	
PULL #5	3.28	3.66	
TOTAL	16.15	17.49	
AVG.	3.23	3.498	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	3.64		4.03
PULL #2	4.03	4.08		4.17
PULL #3	3.98	4.00		4.23
PULL #4	3.85	4.03		3.92
PULL #5	3.96	3.84		4.33
TOTAL	19.83	19.59		20.68
AVG.	3.966	3.918		4.136