

UPC



C6665920

ORDER NO. 25705

BARREL LENGTH	24"
CAPACITY *	6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

C6665920

46

ORDER NO.

25705



5705 C6665920

23PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



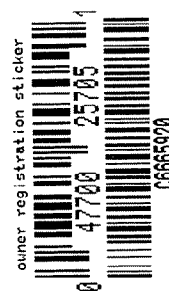
C6665920

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665920

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof		3-11-97	A.M.
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-9-97</u>	<u>JW</u>
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-9-97</u>	<u>JW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-5-97</u>	<u>EK</u>
	I) FIRING PIN INDENT	<u>23</u> <u>22⁵</u> <u>23⁵</u>	<u>5-9-97</u>	<u>JW</u>
	J) ASSEMBLE STOCK		<u>5-7-97</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-11-97</u>	<u>TKP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-23-97</u>	<u>JW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-23-97</u>	<u>JW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-23-97</u>	<u>JW</u>
640	GALLERY TEST AND TARGET	<u>WIND L69 R83</u>	<u>6-10-97</u>	<u>TM</u>
	A) MALFUNCTIONS		<u>6-10/97</u>	<u>TM</u>
	B) PIERCED PRIMERS		<u>6/10/97</u>	<u>TM</u>
645	INSPECT FOR LIVE AMMO		<u>6/10/97</u>	<u>TM</u>
655	FINAL INSPECTION		<u>6-11-97</u>	<u>RP</u>
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.52</u> <u>2.45</u> <u>2.46</u> <u>2.45</u> <u>2.47</u>	<u>6-11-97</u>	<u>CK</u>
	FUNCTION		<u>6-11-97</u>	<u>RP</u>
660	PACK		<u>6-12-97</u>	<u>DA</u>

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665920
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0763333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .119333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .141659

THE AMR FOR THIS RIFLE IS: .947

CENTROIDAL DISTANCES

Ø TO	1	.149402
1 TO	2	.259417
1 TO	3	.322895

3 + ¹ ² <----POA

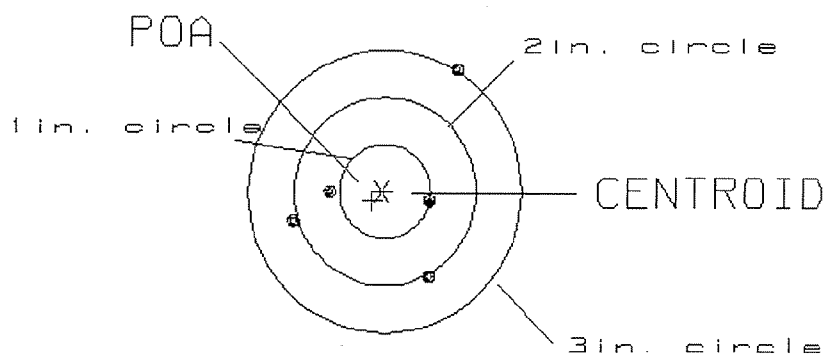
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .150
 MIN RADIUS : .470
 MEAN RADIUS : .942
 MAX RADIUS : 1.475
 CENTROID X : .111
 CENTROID Y : .100

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.80
 VS= 2.17
 GS= 2.38

1
 2
 5

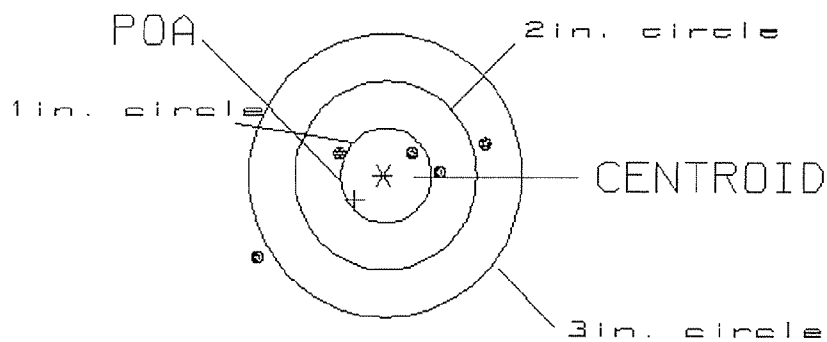
PATTERN #: 2

POA TO CENTROID: .408
 MIN RADIUS : .406
 MEAN RADIUS : .879
 MAX RADIUS : 1.695
 CENTROID X : .312
 CENTROID Y : .264

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.53

1

VS= 1.22

3

GS= 2.81

4

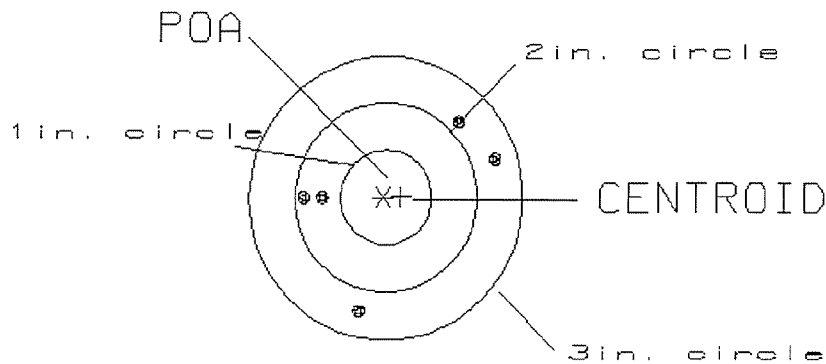
PATTERN #: 3

POA TO CENTROID: .194
 MIN RADIUS : .700
 MEAN RADIUS : 1.020
 MAX RADIUS : 1.218
 CENTROID X : -.194
 CENTROID Y : -.006

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.05

0

VS= 1.93

2

GS= 2.21

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C666592

3 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0146667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.084$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0852708$

THE AMR FOR THIS RIFLE IS: 1.389

CENTROIDAL DISTANCES

0 TO 1	.222248
1 TO 2	.544464
1 TO 3	.28379

1 2 3
←----POA

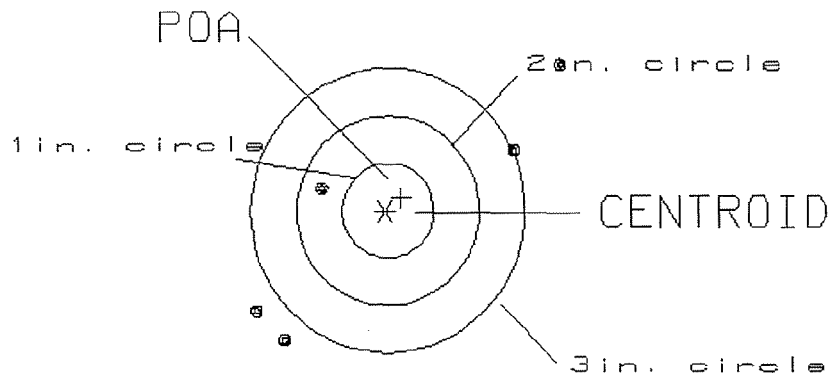
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .223
 MIN RADIUS : .773
 MEAN RADIUS : 1.652
 MAX RADIUS : 2.440
 CENTROID X : -.175
 CENTROID Y : -.137

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.32

0

VS= 2.89

1

GS= 4.21

1

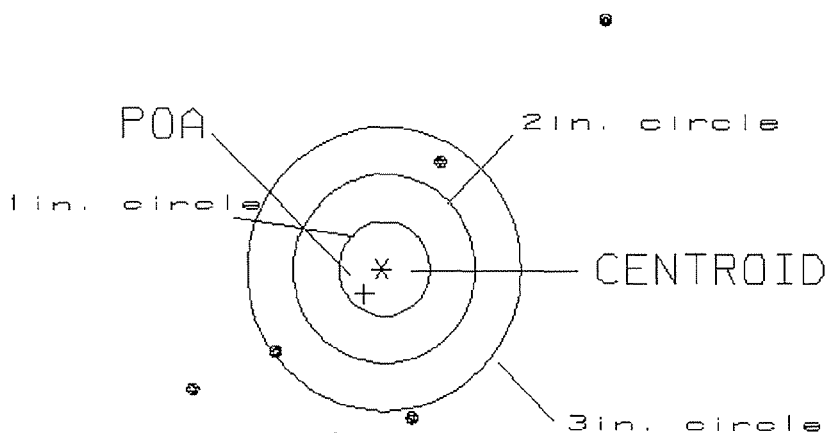
PATTERN #: 2

POA TO CENTROID: .328
 MIN RADIUS : 1.291
 MEAN RADIUS : 2.063
 MAX RADIUS : 3.520
 CENTROID X : .190
 CENTROID Y : .267

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.45

0

VS= 4.16

0

GS= 5.93

2

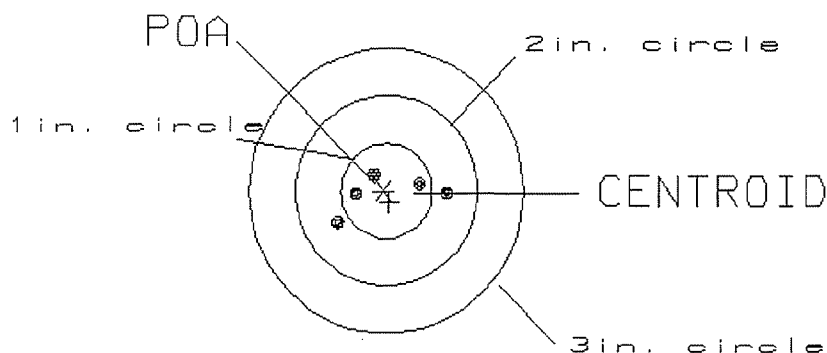
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .136
 MIN RADIUS : .255
 MEAN RADIUS : .452
 MAX RADIUS : .650
 CENTROID X : -.059
 CENTROID Y : .122

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665920

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.20

3

VS= .48

5

GS= 1.23

5

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6665920DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.32	2.41		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.24	2.41		
PULL #3	2.20	2.19	2.31		
PULL #4	2.16	2.18	2.41		
PULL #5	2.16	2.18	2.35		
TOTAL	11.27	11.11	11.89		
AVG.	2.25	2.22	2.38		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.99	3.01		
PULL #2	2.87	2.73		
PULL #3	2.84	2.96		
PULL #4	2.83	2.98		
PULL #5	2.81	2.96		
TOTAL	14.34	14.64		
AVG.	2.87	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.80		4.14
PULL #2	4.06	3.98		4.14
PULL #3	4.10	4.00		4.14
PULL #4	4.04	4.02		4.18
PULL #5	4.02	4.03		4.09
TOTAL	20.20	19.83		20.69
AVG.	4.04	3.97		