

UPC

C6666027



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* LUMP, 110000 1 11 1100000

Do Not Use

Remington [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700 [™] M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666027
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666027		26PR

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MODEL 700™ M24

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SERIAL NO.



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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666027

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	A
600	Proof			
607	Check Headspace		3-11-97	A
610	Dis-assemble Gun		3-11-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	JW
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-3-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23⁵</u> <u>23⁵</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-6-97	RW
	K) ASSEMBLE SWIVEL STUDS		6-24-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-5-97	RP
	M) IRON SIGHT ALIGNMENT		6-5-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-5-97	RP
640	GALLERY TEST AND TARGET	L-55 R 65	6-18-97	NF
	A) MALFUNCTIONS		"	NF
	B) PIERCED PRIMERS		"	NF
645	INSPECT FOR LIVE AMMO		6-18-97	JW
655	FINAL INSPECTION		6-24-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.23</u> <u>2.61</u> <u>2.63</u> <u>2.62</u> <u>2.61</u>	6-23-97	CK
	FUNCTION		6-24-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666027
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.158333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .106333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .190726

THE AMR FOR THIS RIFLE IS: 1.17

CENTROIDAL DISTANCES

Ø TO 1	.442634
1 TO 2	.804504
1 TO 3	.937879

3 2
+ <----POA
1

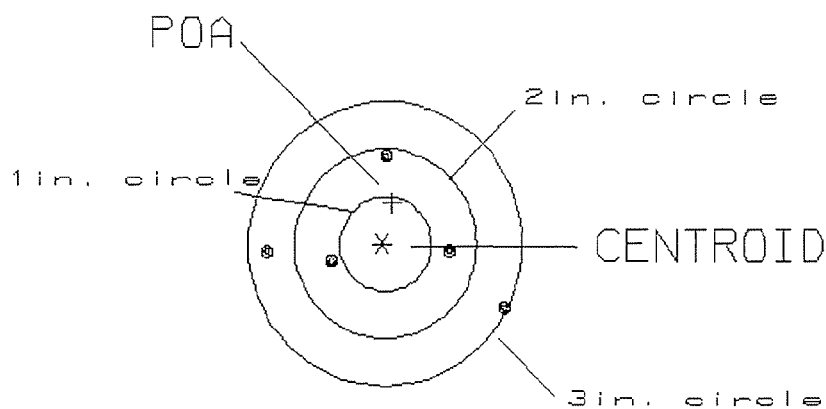
PATTERN #: 1

POA TO CENTROID: .442
 MIN RADIUS : .643
 MEAN RADIUS : 1.013
 MAX RADIUS : 1.427
 CENTROID X : -.105
 CENTROID Y : -.430

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666027

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.62

0

VS= 1.59

3

GS= 2.69

5

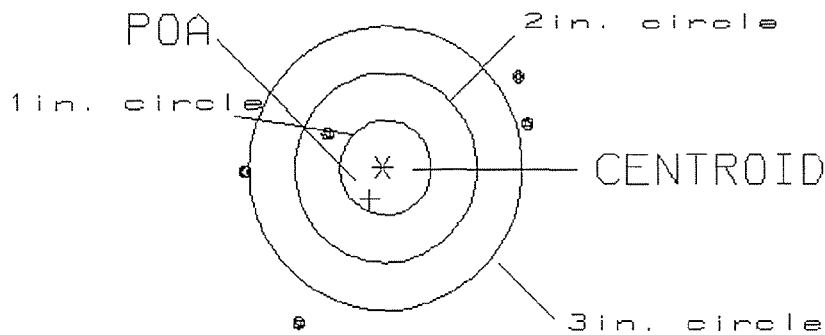
PATTERN #: 2

POA TO CENTROID: .364
 MIN RADIUS : .727
 MEAN RADIUS : 1.509
 MAX RADIUS : 1.882
 CENTROID X : .144
 CENTROID Y : .335

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666027

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.14

0

VS= 2.56

1

GS= 3.51

1

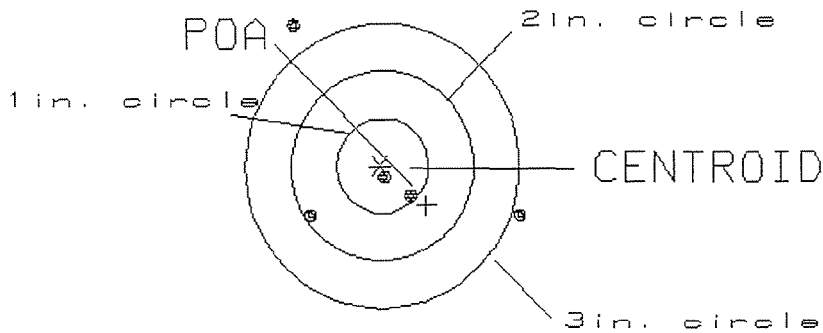
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .660
 MIN RADIUS : .142
 MEAN RADIUS : .988
 MAX RADIUS : 1.824
 CENTROID X : -.514
 CENTROID Y : .414

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666027

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.52

2

VS= 2.07

3

GS= 3.24

3

SWS TRIGGER PULL TESTAVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666027DATE 5-3-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.59	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.46	2.76	
PULL #3	2.26	2.54	2.52	
PULL #4	2.43	2.59	2.63	
PULL #5	2.47	2.62	2.57	
TOTAL	11.99	12.80	13.14	
AVG.	2.40	2.56	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.35	
PULL #2	3.04	3.35	
PULL #3	3.18	3.33	
PULL #4	3.17	3.41	
PULL #5	3.32	3.42	
TOTAL	15.78	16.86	
AVG.	3.16	3.37	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.22		3.99
PULL #2	4.29	3.94		3.97
PULL #3	4.01	4.37		3.86
PULL #4	4.26	3.96		4.01
PULL #5	4.33	4.04		3.95
TOTAL	20.83	20.53		19.78
AVG.	4.17	4.11		3.96