

UPC



C66666029

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6666029
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6666029		26PR

Do Not Use

ORDER 25705

MODEL 700T[™] M24

UPC



ORDER 25705

MODEL 700T[™] M24

UPC



SERIAL NO.



C6666029

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666029

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>45</u> <u>45</u>	5-8-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-8-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>24</u> <u>235</u> <u>235</u>	5-8-97	JW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-25-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-29-97	JW
	M) IRON SIGHT ALIGNMENT		5-29-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-29-97	JW
640	GALLERY TEST AND TARGET	WIN L 60 R 90	6-20-97	TM
	A) MALFUNCTIONS		6-20-97	TM
	B) PIERCED PRIMERS		6-20-97	TM
645	INSPECT FOR LIVE AMMO		6-20-97	TAD
655	FINAL INSPECTION			
	A) HEADSPACE		6-25-97	RP
	B) TRIGGER PULL	<u>2.46</u> <u>2.45</u> <u>2.45</u> <u>2.43</u> <u>2.45</u>	6-24-97	CK
	FUNCTION		6-25-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666029
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.130667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0696667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.148078$

THE AMR FOR THIS RIFLE IS: $.9283$

CENTROIDAL DISTANCES

0 TO 1	.267571
1 TO 2	.551944
1 TO 3	.14272

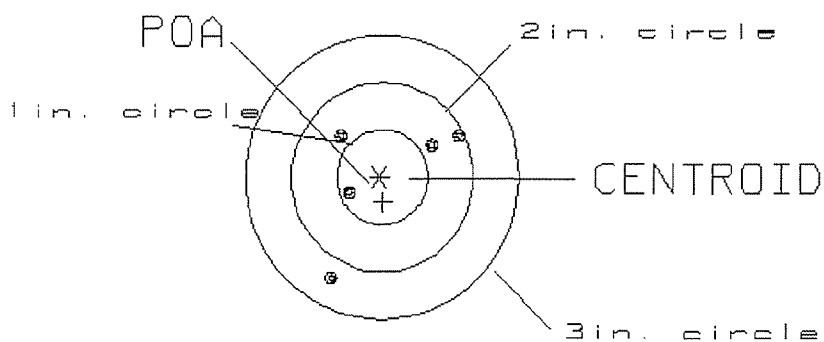
1
3
+
2 <----POA

PATTERN #: 010
 POA TO CENTROID: .267
 MIN RADIUS : .362
 MEAN RADIUS : .775
 MAX RADIUS : 1.229
 CENTROID X : -.037
 CENTROID Y : .265

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666029

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.37

1

VS= 1.54

4

GS= 2.04

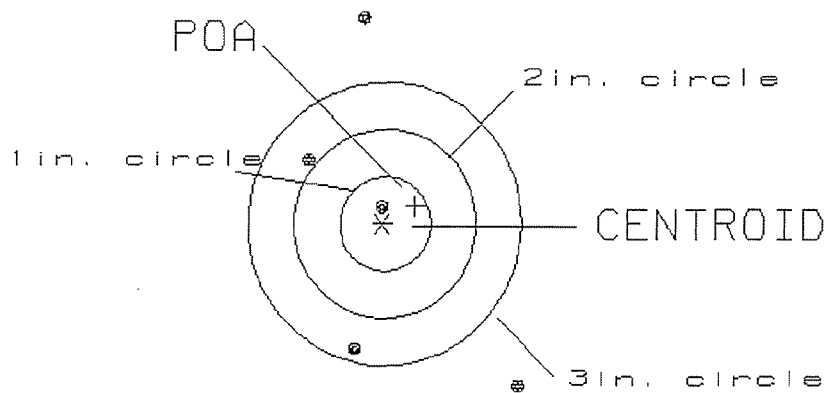
5

PATTERN #: 2
 POA TO CENTROID: .403
 MIN RADIUS : .140
 MEAN RADIUS : 1.398
 MAX RADIUS : 2.262
 CENTROID X : -.358
 CENTROID Y : -.184

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666029

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.27
 VS= 3.92
 GS= 4.27

1
 1
 3

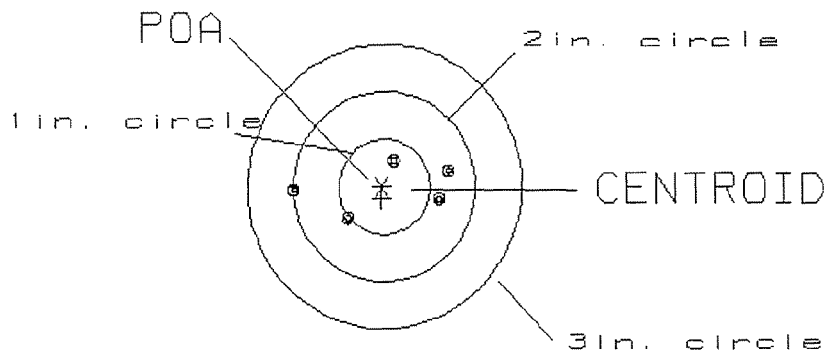
PATTERN #: 030

POA TO CENTROID: .128
 MIN RADIUS : .266
 MEAN RADIUS : .612
 MAX RADIUS : .958
 CENTROID X : .003
 CENTROID Y : .128

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666029

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= .56
 GS= 1.63

1
 5
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666029

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.34	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.41	2.52	
PULL #3	2.59	2.35	2.52	
PULL #4	2.42	2.38	2.55	
PULL #5	2.38	2.51	2.58	
TOTAL	12.28	11.99	12.66	
AVG.	2.46	2.40	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.08		
PULL #2	3.15	3.10		
PULL #3	3.19	3.08		
PULL #4	2.97	3.10		
PULL #5	3.13	3.08		
TOTAL	15.62	15.44		
AVG.	3.12	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.21		3.93
PULL #2	4.03	4.21		3.95
PULL #3	4.18	4.23		4.08
PULL #4	4.19	4.22		4.00
PULL #5	4.26	4.28		4.18
TOTAL	20.90	21.15		20.14
AVG.	4.18	4.23		4.03