

UPC



C6666040

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044644

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6666040
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6666040		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400044646

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666040

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		5/12/91	WGT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		5/12/91	WGT
618	Polish Barrel		6/12/91	WGT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	6-2-97	FW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	6-2-97	FW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>22.5</u> <u>22.5</u>	6-2-97	FW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-16-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		6-4-97	RP
	M) IRON SIGHT ALIGNMENT		6-4-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		6-4-97	RP
640	GALLERY TEST AND TARGET	L-62 R-88	6-10-97	FW
	A) MALFUNCTIONS		6-10-97	FW
	B) PIERCED PRIMERS		6-10-97	FW
645	INSPECT FOR LIVE AMMO		6-10-97	DS
655	FINAL INSPECTION			
	A) HEADSPACE		6-16-97	RP
	B) TRIGGER PULL	<u>2.57</u> <u>2.61</u> <u>2.50</u> <u>2.58</u> <u>2.61</u>	6-12-97	CK
	FUNCTION		6-16-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C666604
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0733333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.308333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .316934

THE AMR FOR THIS RIFLE IS: 1.233

CENTROIDAL DISTANCES

0 TO 1	.787992
1 TO 2	.889837
1 TO 3	1.18384

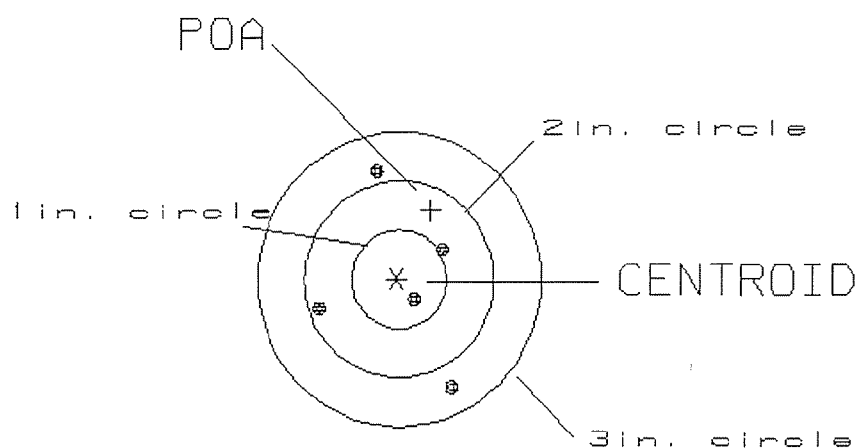
3
+ <----POA
1 2

PATTERN #: 1
 POA TO CENTROID: .788
 MIN RADIUS : .219
 MEAN RADIUS : .824
 MAX RADIUS : 1.223
 CENTROID X : -.354
 CENTROID Y : -.704

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666040

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.45
 VS= 2.23
 GS= 2.39

1
 3
 5

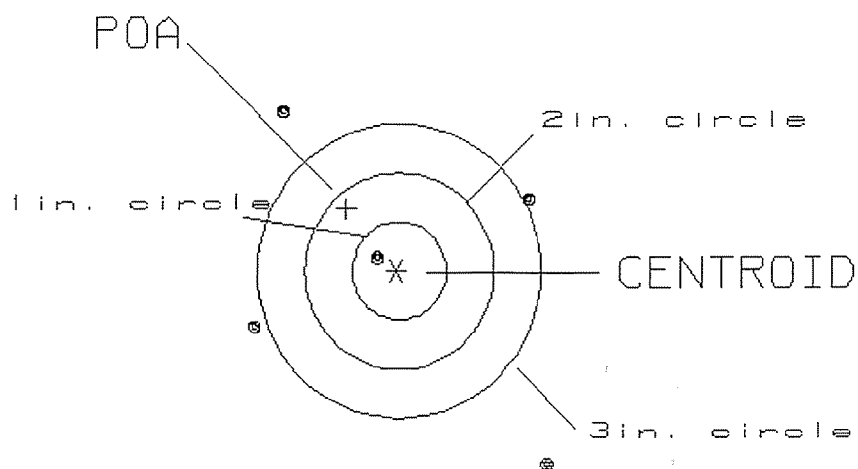
PATTERN #: 2

POA TO CENTROID: .828
 MIN RADIUS : .227
 MEAN RADIUS : 1.593
 MAX RADIUS : 2.521
 CENTROID X : .533
 CENTROID Y : -.633

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666040

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.14
 VS= 3.58
 GS= 4.58

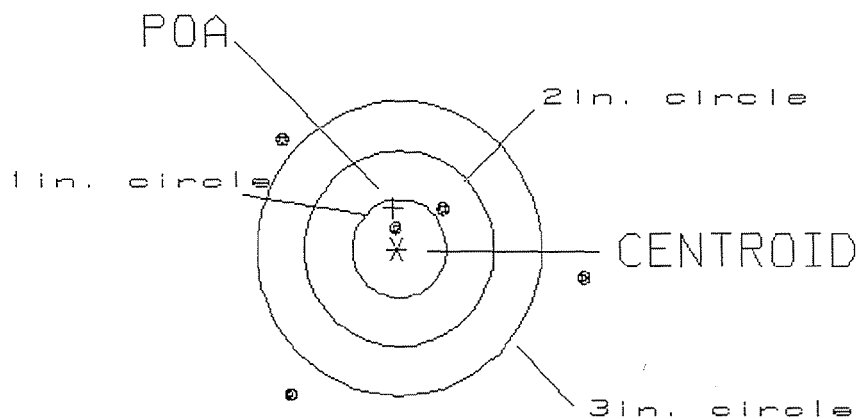
1
 1
 1

PATTERN #: 3
 POA TO CENTROID: .414
 MIN RADIUS : .253
 MEAN RADIUS : 1.283
 MAX RADIUS : 1.975
 CENTROID X : .041
 CENTROID Y : -.412

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666040

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.23
 VS= 2.53
 GS= 3.52

1
 2
 2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666040

DATE 5-19-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.43	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.51	2.47	
PULL #3	2.47	2.52	2.47	
PULL #4	2.28	2.50	2.47	
PULL #5	2.49	2.45	2.49	
TOTAL	12.26	12.41	12.39	
AVG.	2.45	2.48	2.478	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.05	
PULL #2	3.09	3.07	
PULL #3	3.01	3.08	
PULL #4	3.01	3.05	
PULL #5	3.02	2.69	
TOTAL	15.16	14.94	
AVG.	3.03	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.04		3.85
PULL #2	3.92	4.04		3.83
PULL #3	4.02	3.93		3.83
PULL #4	4.12	4.10		3.83
PULL #5	4.10	4.14		3.78
TOTAL	20.28	20.25		19.12
AVG.	4.056	4.05		3.824