

UPC



C6666067

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT! Book
instruction enclosed to assure
safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
C6666067

46
ORDER NO.
25705

23PR

5705 C6666067

ORDER 25705

MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



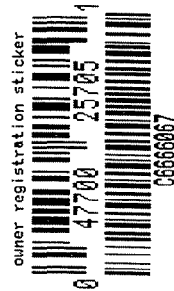
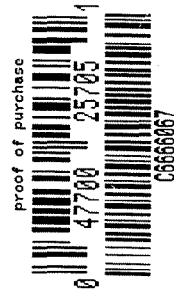
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24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

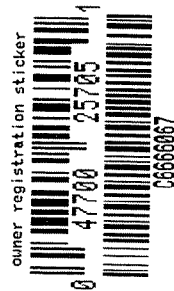


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46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666067

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3-4-97	A
600	Proof		3-5-97	A. M. M.
607	Check Headspace		3-5-97	A
610	Dis-assemble Gun		3-5-97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJP
618	Polish Barrel		3/3/97	WJP
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>35</u> <u>35</u> <u>35</u>	5-9-97	9W
	G) SAFETY OFF FORCE	<u>55</u> <u>25</u> <u>2</u>	5-9-97	9W
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EK
	I) FIRING PIN INDENT	<u>205</u> <u>215</u> <u>21</u>	5-9-97	9W
	J) ASSEMBLE STOCK		5-3-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	9W
	M) IRON SIGHT ALIGNMENT		5-22-97	9W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	9W
640	GALLERY TEST AND TARGET	200-200-200 R77 L73	6-3-97	9W
	A) MALFUNCTIONS		6-3-97	9W
	B) PIERCED PRIMERS		6-3-97	9W
645	INSPECT FOR LIVE AMMO		6-3-97	9W
655	FINAL INSPECTION		6-9-97	RW
	A) HEADSPACE		6-9-97	RW
	B) TRIGGER PULL	<u>2.52</u> <u>2.40</u> <u>2.47</u> <u>2.45</u> <u>2.42</u>	6-6-97	CF
	FUNCTION		6-9-97	RW
660	PACK		6-13-97	RP

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666067
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.340667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .328333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .473135

THE AMR FOR THIS RIFLE IS: 1.227

CENTROIDAL DISTANCES

0 TO 1	.776109
1 TO 2	.333419
1 TO 3	.939996

3
1 2 + <----POA

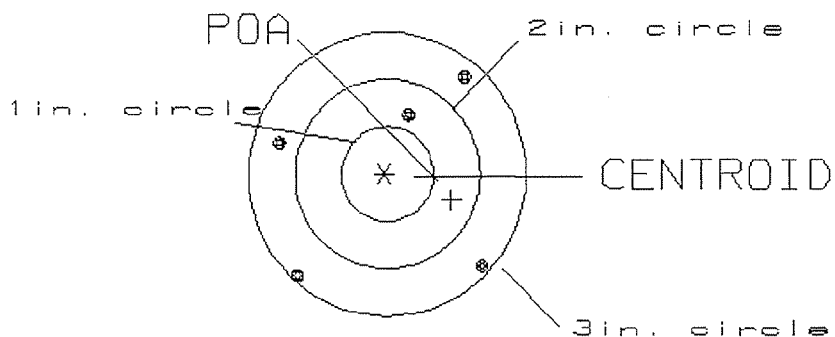
PATTERN #: 1

POA TO CENTROID: .776
 MIN RADIUS : .685
 MEAN RADIUS : 1.187
 MAX RADIUS : 1.418
 CENTROID X : -.728
 CENTROID Y : .269

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666057

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.14

0

VS= 2.04

1

GS= 2.69

5

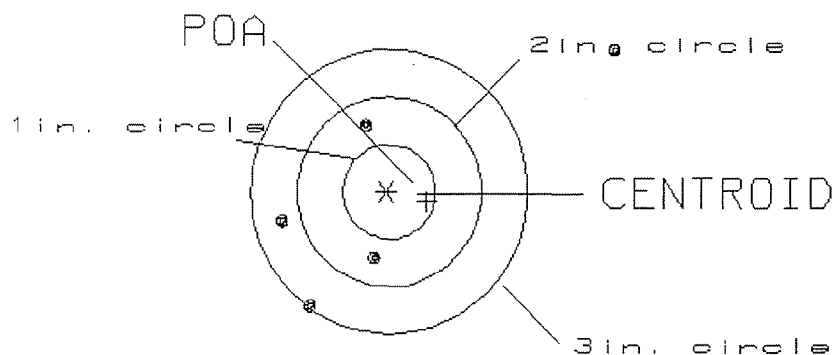
PATTERN #: 2

POA TO CENTROID: .452
 MIN RADIUS : .738
 MEAN RADIUS : 1.398
 MAX RADIUS : 2.831
 CENTROID X : -.440
 CENTROID Y : .101

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666067

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.57

0

VS= 2.67

2

GS= 4.19

4

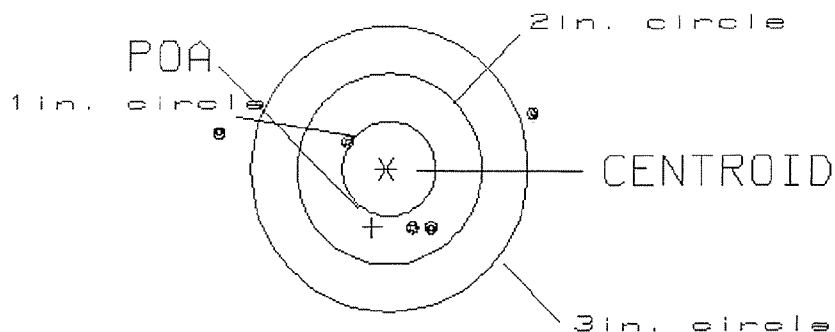
PATTERN #: 030

POA TO CENTROID: .632
 MIN RADIUS : .526
 MEAN RADIUS : 1.095
 MAX RADIUS : 1.868
 CENTROID X : .146
 CENTROID Y : .615

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666067

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.33

0

VS= 1.17

3

GS= 3.33

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666067

DATE 5-2-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.44	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.40	2.42	
PULL #3	2.51	2.40	2.41	
PULL #4	2.52	2.16	2.44	
PULL #5	2.55	2.27	2.42	
TOTAL	12.53	11.67	12.29	
AVG.	2.51	2.33	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	2.96		
PULL #2	3.04	2.99		
PULL #3	3.01	2.94		
PULL #4	2.89	2.96		
PULL #5	2.95	2.94		
TOTAL	15.11	14.79		
AVG.	3.02	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	3.94		3.91
PULL #2	3.85	3.91		3.94
PULL #3	3.81	3.88		3.90
PULL #4	3.90	3.88		3.85
PULL #5	3.88	3.89		3.90
TOTAL	19.39	19.50		19.50
AVG.	3.88	3.90		3.90