

UPC



C6666103

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO
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46
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25705

23PR

5705 C6666103

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MODEL 700™ M24

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SERIAL NO



C6666103

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666103

OP. #	OP. NAME	READINGS	DATE	INITIALS
575 & 580	Assemble Action and Stock		3/4/97	A
600	Proof		3-5-97	A.M.M.
607	Check Headspace		3/5/97	A
610	Dis-assemble Gun		3/6/97	A
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WPT
618	Polish Barrel		3/3/97	WPT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625 CONT.	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-5-97	JW
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	5-5-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		4-16-97	EK
	I) FIRING PIN INDENT	<u>24</u> <u>24</u> <u>24.5</u>	5-5-97	JW
	J) ASSEMBLE STOCK		4/24/97	RW
	K) ASSEMBLE SWIVEL STUDS		6-12-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-28-97	JW
	M) IRON SIGHT ALIGNMENT		5-28-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-28-97	JW
640	GALLERY TEST AND TARGET	Right 104 Left 46	6-10-97	JW
	A) MALFUNCTIONS		6-10-97	JW
	B) PIERCED PRIMERS		6-10-97	JW
645	INSPECT FOR LIVE AMMO		6-10-97	JW
			6-10-97	NE
655	FINAL INSPECTION			
	A) HEADSPACE		6-12-97	RP
	B) TRIGGER PULL	<u>2.51</u> <u>2.36</u> <u>2.25</u> <u>2.48</u> <u>2.45</u>	6-11-97	CK
	FUNCTION		6-12-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6666103
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.371667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.116
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .389348

THE AMR FOR THIS RIFLE IS: .9743

CENTROIDAL DISTANCES

Ø TO	1	.88021
1 TO	2	.565287
1 TO	3	.933121

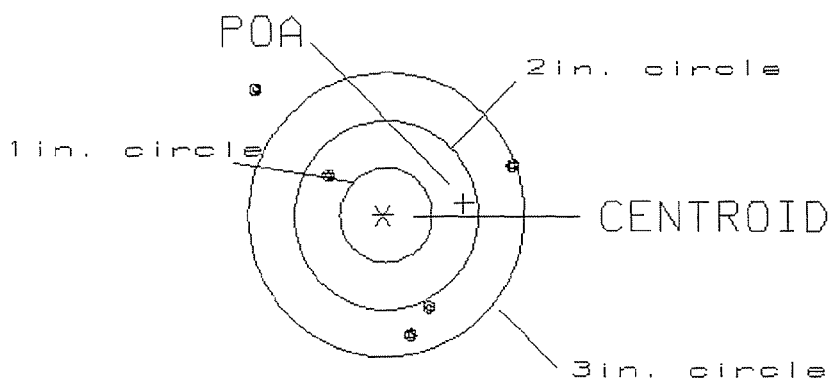
1 2 3 <----POA

PATTERN #: 1
 POA TO CENTROID: .880
 MIN RADIUS : .773
 MEAN RADIUS : 1.311
 MAX RADIUS : 1.965
 CENTROID X : -.871
 CENTROID Y : -.127

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666103

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.79

0

VS= 2.54

1

GS= 3.08

4

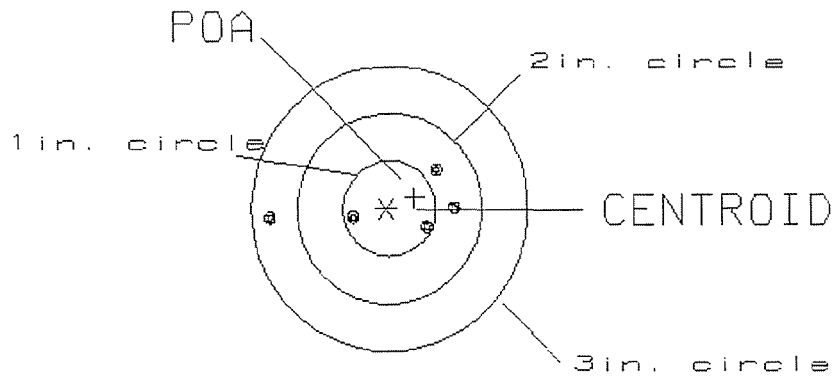
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .325
 MIN RADIUS : .350
 MEAN RADIUS : .693
 MAX RADIUS : 1.302
 CENTROID X : -.306
 CENTROID Y : -.109

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666103

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.97
 VS= .60
 GS= 1.97

2
 4
 5

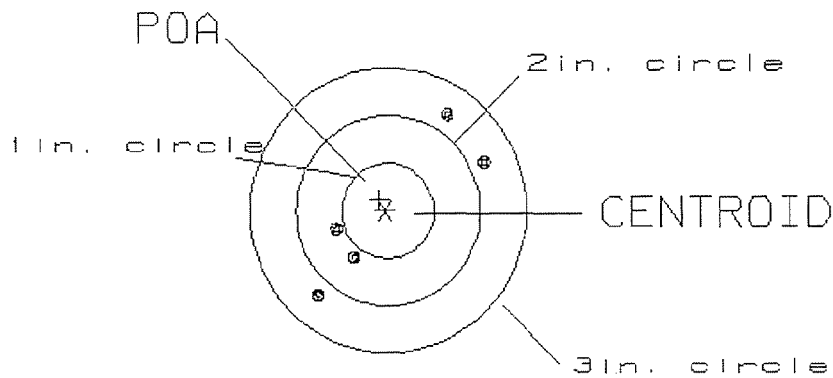
PATTERN #: 030

POA TO CENTROID: .128
 MIN RADIUS : .569
 MEAN RADIUS : .919
 MAX RADIUS : 1.174
 CENTROID X : .062
 CENTROID Y : -.112

10 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.73
 VS= 1.88
 GS= 2.30

0
 2
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6666103

DATE 4-16-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.54	2.52		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.54	2.49		
PULL #3	2.53	2.48	2.47		
PULL #4	2.51	2.54	2.51		
PULL #5	2.40	2.49	2.45		
TOTAL	12.53	12.59	12.44		
AVG.	2.51	2.52	2.49		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.04		
PULL #2	3.06	2.74		
PULL #3	3.03	2.98		
PULL #4	2.98	2.65		
PULL #5	3.08	3.02		
TOTAL	15.11	14.43		
AVG.	3.02	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	3.78		4.18
PULL #2	3.94	3.98		3.97
PULL #3	3.97	3.91		4.14
PULL #4	3.99	3.98		4.14
PULL #5	3.97	3.71		4.05
TOTAL	19.91	19.36		20.48
AVG.	3.98	3.87		4.10