

UPC



C6666111

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHARGE	

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO. C6666111

46 ORDER NO. 25705

26PR



5705 C6666111

ORDER 25705

MODEL 700™ M24

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Do Not Use

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MODEL 700™ M24

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SERIAL NO.

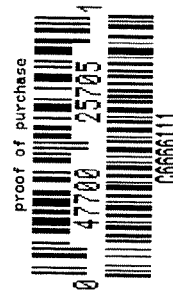


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C666611

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJD
618	Polish Barrel		3/20/97	WJD
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
525	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
625	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	<u>5-8-97</u>	<u>QW</u>
625	H) TRIGGER PULL TEST & RETAINABILITY			
625	I) FIRING PIN INDENT	<u>21</u> <u>21⁵</u> <u>21⁵</u>	<u>5-8-97</u>	<u>QW</u>
625	J) ASSEMBLE STOCK			
625	K) ASSEMBLE SWIVEL STUDS		<u>6-25-97</u>	<u>RP</u>
625	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-27-97</u>	<u>QW</u>
625	M) IRON SIGHT ALIGNMENT		<u>5-27-97</u>	<u>QW</u>
625	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-27-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>L- 67</u> <u>A- 83</u>	<u>6-24-97</u>	<u>RF</u>
640	A) MALFUNCTIONS		<u>"</u>	<u>RF</u>
640	B) PIERCED PRIMERS		<u>"</u>	<u>RF</u>
645	INSPECT FOR LIVE AMMO		<u>6-24-97</u>	<u>KT</u>
655	FINAL INSPECTION			
655	A) HEADSPACE		<u>6-25-97</u>	<u>RP</u>
655	B) TRIGGER PULL	<u>2.84</u> <u>2.69</u> <u>2.82</u> <u>2.74</u> <u>2.76</u>	<u>6-25-97</u>	<u>CR</u>
655	FUNCTION		<u>6-25-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666111
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.498
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0143333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .498206

THE AMR FOR THIS RIFLE IS: 1.073

CENTROIDAL DISTANCES

0 TO 1	.995242
1 TO 2	.999154
1 TO 3	.697943

3 2
+ <----POA
1

PATTERN #: 010

POA TO CENTROID: .996

MIN RADIUS : .533

MEAN RADIUS : 1.314

MAX RADIUS : 2.213

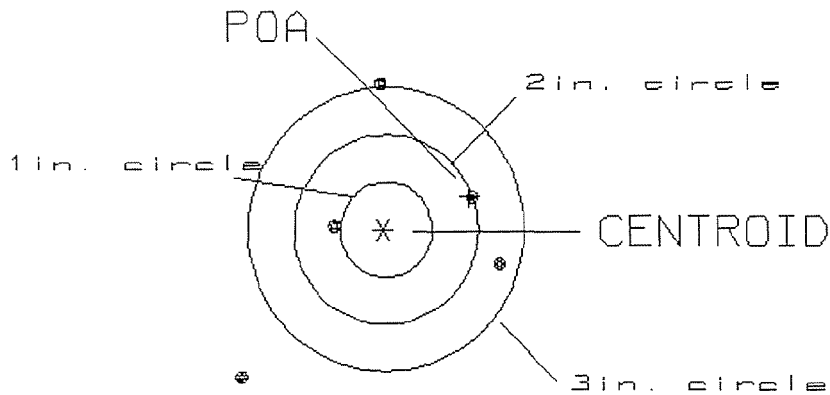
CENTROID X : -.935

CENTROID Y : -.341

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666111

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.87

0

VS= 3.08

2

GS= 3.45

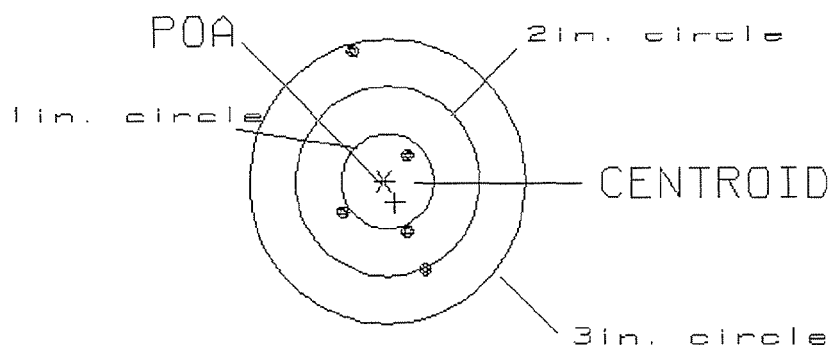
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .253
 MIN RADIUS : .393
 MEAN RADIUS : .782
 MAX RADIUS : 1.429
 CENTROID X : -.113
 CENTROID Y : .227

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666111

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .90

1

VS= 2.31

3

GS= 2.44

5

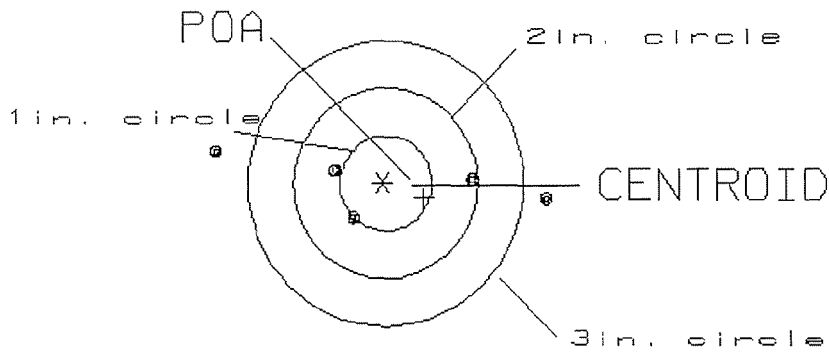
PATTERN #: 3

POA TO CENTROID: .473
 MIN RADIUS : .460
 MEAN RADIUS : 1.124
 MAX RADIUS : 1.842
 CENTROID X : -.446
 CENTROID Y : .157

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666111

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.55
 VS= .69
 GS= 3.59

1
 3
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6666111

DATE _____

TESTER C.F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.67	2.56	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.62	2.56	
PULL #3	2.50	2.55	2.57	
PULL #4	2.49	2.69	2.49	
PULL #5	2.46	2.48	2.49	
TOTAL	12.56	12.90	12.61	
AVG.	2.51	2.58	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.07	
PULL #2	3.23	3.22	
PULL #3	3.25	3.27	
PULL #4	3.29	3.20	
PULL #5	3.23	3.16	
TOTAL	16.26	16.02	
AVG.	3.25	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.15		4.05
PULL #2	4.06	4.08		4.03
PULL #3	3.92	4.13		4.11
PULL #4	4.00	4.03		4.03
PULL #5	3.89	4.05		3.97
TOTAL	19.91	20.44		20.19
AVG.	3.98	4.09		4.04