

UPC



C6666115

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666115

ORDER 25705
MODEL 700TM M24
UPC



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Remington®

MODEL 700TM M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6666115

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # 2666115

OP. #	OP. NAME	READINGS	DATE	INITI.
575 & 580	Assemble Action and Stock		3-4-97	AC
600	Proof		3-5-97	A.M.H.
607	Check Headspace		3-5-97	AR
610	Dis-assemble Gun		3-5-97	AR
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-9-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	5-9-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY		5-2-97	EK
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>23.5</u>	5-9-97	JW
	J) ASSEMBLE STOCK		5-5-97	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Windage 65R 85L	6-10-97	RW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	RW
	A) HEADSPACE		6-10-97	RW
	B) TRIGGER PULL	<u>2.58</u> <u>2.61</u> <u>2.66</u> <u>2.67</u> <u>2.69</u>	6-5-97	CK
	FUNCTION		6-10-97	RW
660	PACK		6-13-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666115DATE 5-2-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.40	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.32	2.45	
PULL #3	2.52	2.33	2.47	
PULL #4	2.53	2.34	2.44	
PULL #5	2.53	2.33	2.48	
TOTAL	12.65	11.72	12.46	
AVG.	2.53	2.34	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.99	
PULL #2	2.85	2.90	
PULL #3	2.93	2.91	
PULL #4	2.92	3.04	
PULL #5	2.89	2.98	
TOTAL	14.64	14.82	
AVG.	2.93	2.96	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.93	3.62		3.87
PULL #2	3.92	3.52		3.96
PULL #3	3.99	3.79		3.90
PULL #4	3.92	3.84		3.80
PULL #5	3.90	3.78		3.83
TOTAL	19.66	18.55		19.36
AVG.	3.93	3.71		

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666115
4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.144667$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.402$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.427238$

THE AMR FOR THIS RIFLE IS: 1.283

CENTROIDAL DISTANCES

0 TO 1	.26045
1 TO 2	.561405
1 TO 3	.605179

3 + <----POA
 1
 2

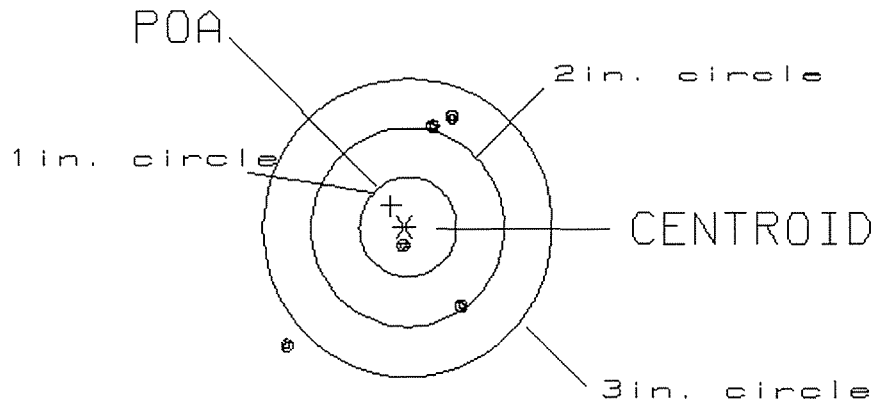
PATTERN #: 1

POA TO CENTROID: .260
 MIN RADIUS : .188
 MEAN RADIUS : 1.019
 MAX RADIUS : 1.672
 CENTROID X : .147
 CENTROID Y : -.215

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666115

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.78

1

VS= 2.22

2

GS= 2.80

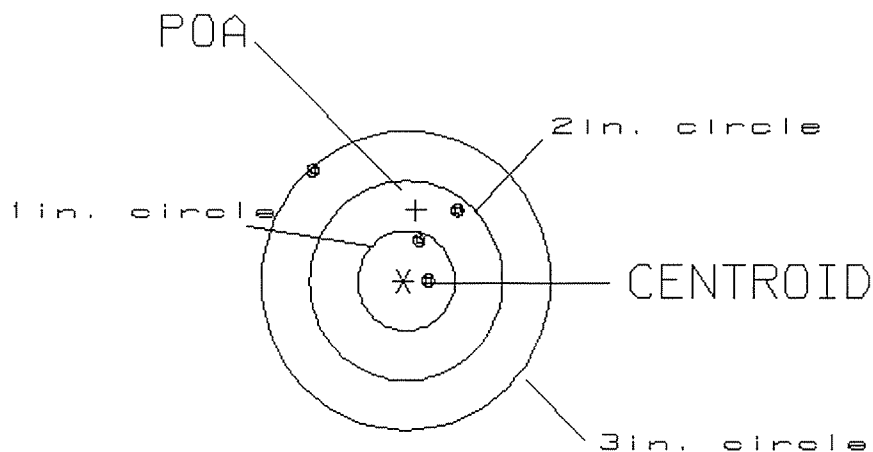
4

PATTERN #: 2
 POA TO CENTROID: .717
 MIN RADIUS : .256
 MEAN RADIUS : 1.057
 MAX RADIUS : 2.251
 CENTROID X : -.127
 CENTROID Y : -.705

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666115

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

2

VS= 3.37

3

GS= 3.54

4

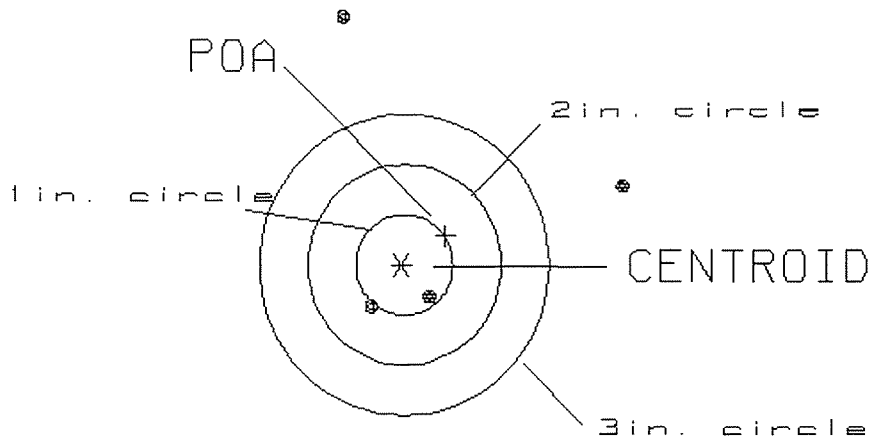
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .536
 MIN RADIUS : .362
 MEAN RADIUS : 1.772
 MAX RADIUS : 2.963
 CENTROID X : -.454
 CENTROID Y : -.286

3 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.75
 VS= 5.04
 GS= 5.10

1
 2
 2