

UPC

C6666127



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO.



C6666127

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. March Registered Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

46 C6666127
ORDER NO
25705

23PR

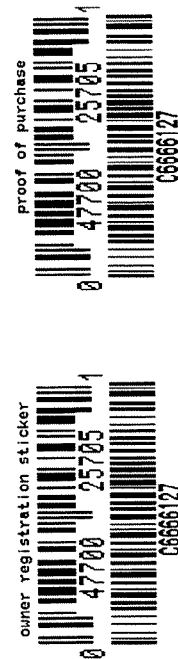
5705 C6666127

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666127

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/2/91	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/12/91	WJT
618	Polish Barrel		3/12/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		5-12	TRP

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	<u>5-19-97</u>	<u>QW</u>
	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>5-19-97</u>	<u>QW</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-12-97</u>	<u>QW</u>
	I) FIRING PIN INDENT	<u>22</u> <u>21.5</u> <u>22</u>	<u>5-19-97</u>	<u>QW</u>
	J) ASSEMBLE STOCK		<u>5/19/97</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-17-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-21-97</u>	<u>QW</u>
	M) IRON SIGHT ALIGNMENT		<u>5-21-97</u>	<u>QW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-21-97</u>	<u>QW</u>
640	GALLERY TEST AND TARGET	<u>L-62</u> <u>R-58</u>	<u>6-6-97</u>	<u>NF</u>
	A) MALFUNCTIONS	<u>Bolt closes hard</u>	<u>"</u>	<u>NF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>NF</u>
645	INSPECT FOR LIVE AMMO		<u>6-6-97</u>	<u>QW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-17-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.58</u> <u>2.54</u> <u>2.63</u> <u>2.60</u> <u>2.57</u>	<u>6-9-97</u>	<u>CL</u>
	FUNCTION		<u>6-17-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666127
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .019
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .178667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .179674

THE AMR FOR THIS RIFLE IS: 1.089

CENTROIDAL DISTANCES

0 TO 1	.299902
1 TO 2	.204607
1 TO 3	.227337

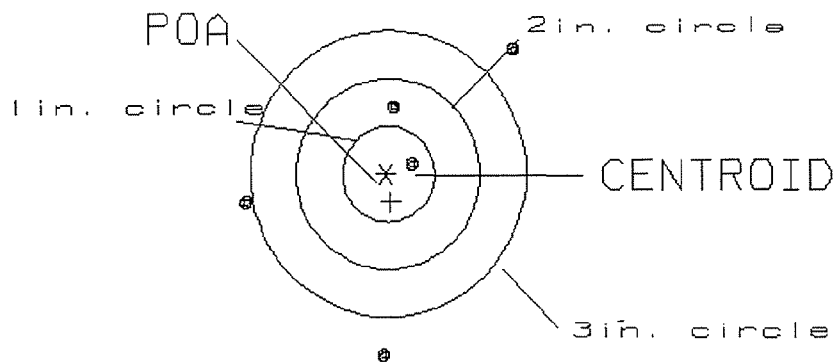
1
3² <----POA

PATTERN #: 1
 POA TO CENTROID: .300
 MIN RADIUS : .284
 MEAN RADIUS : 1.255
 MAX RADIUS : 1.862
 CENTROID X : -.054
 CENTROID Y : .295

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666127.1.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.81

1

VS= 3.18

2

GS= 3.47

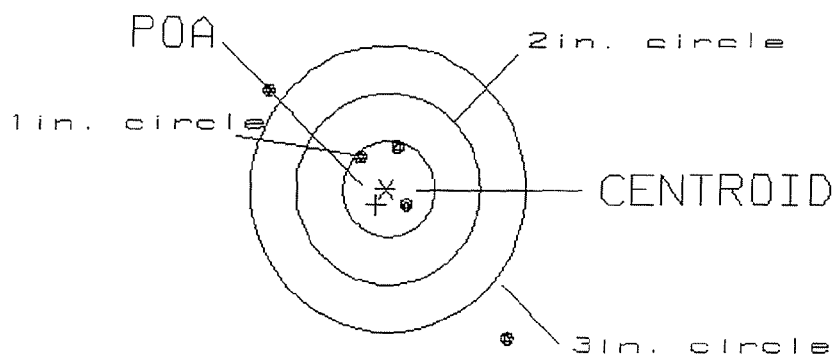
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .195
 MIN RADIUS : .296
 MEAN RADIUS : .983
 MAX RADIUS : 2.049
 CENTROID X : .104
 CENTROID Y : .165

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C66666127.1.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.67

3

US= 2.64

3

GS= 3.75

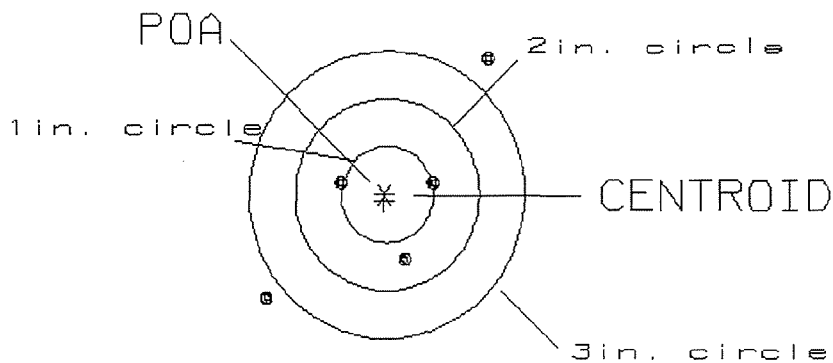
3

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .076
 MIN RADIUS : .485
 MEAN RADIUS : 1.029
 MAX RADIUS : 1.781
 CENTROID X : .007
 CENTROID Y : .076

16 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.43

1

VS= 2.46

3

GS= 3.45

3

Remington Test Lab, Ilion, N.Y.

Reshot

Centroidal distance calculations for Rifle # C6666127
6 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.458333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.621$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.771823$

THE AMR FOR THIS RIFLE IS: 1.657

CENTROIDAL DISTANCES

0 TO 1	.550237
1 TO 2	1.737
1 TO 3	1.60215

1
+ <----POA

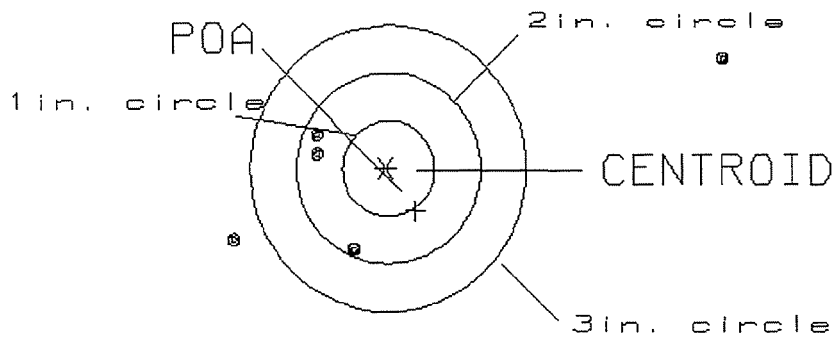
2 3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .550
 MIN RADIUS : .835
 MEAN RADIUS : 1.659
 MAX RADIUS : 3.816
 CENTROID X : -.325
 CENTROID Y : .444

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666127.1.1.1

CENTERFIRE PATTERN # 1



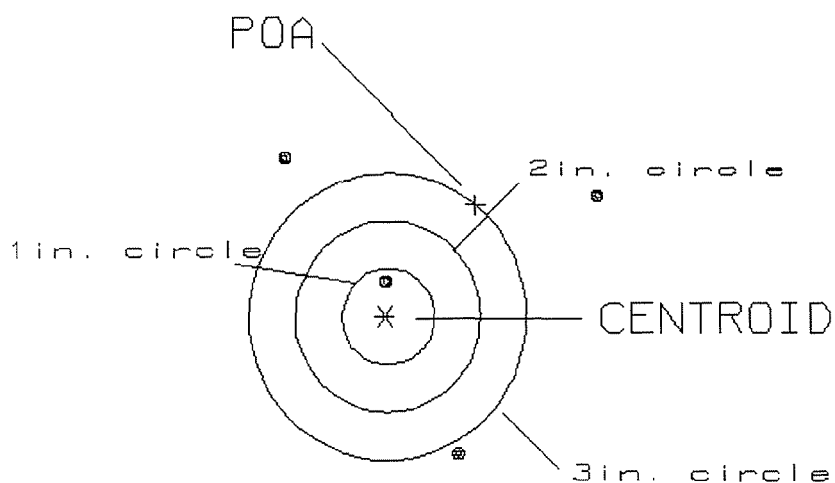
# OF SHOTS= 5	# IN CIRCLE
HS= 5.32	0
VS= 2.03	3
GS= 5.65	3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: 1.519
 MIN RADIUS : .360
 MEAN RADIUS : 1.879
 MAX RADIUS : 2.708
 CENTROID X : -.972
 CENTROID Y : -1.168

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666127.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.31

1

VS= 3.49

1

GS= 5.32

1

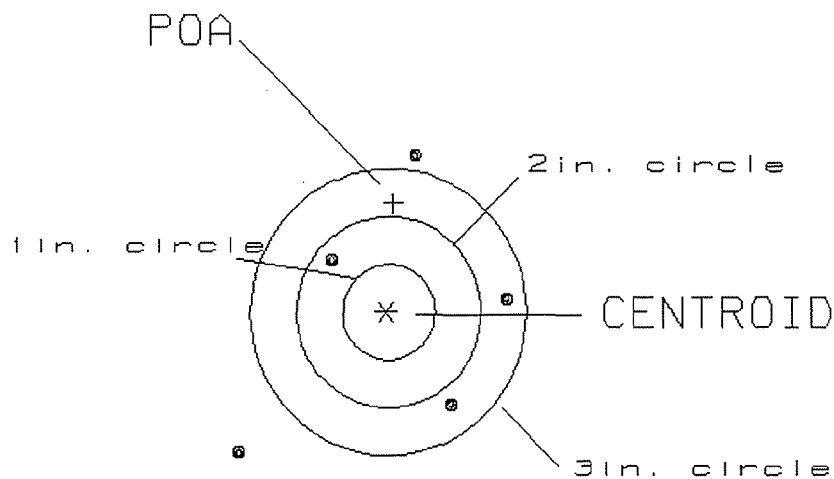
PATTERN #: 3

POA TO CENTROID: 1.142
 MIN RADIUS : .818
 MEAN RADIUS : 1.433
 MAX RADIUS : 2.218
 CENTROID X : -.078
 CENTROID Y : -1.139

6 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6666127.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.89

0

VS= 3.17

1

GS= 3.72

3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6666127

DATE 5-12-97

TESTER J.W

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.79	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.79	2.76	
PULL #3	2.62	2.75	2.74	
PULL #4	2.52	2.68	2.57	
PULL #5	2.66	2.69	2.69	
TOTAL	12.94	13.7	13.51	
AVG.	2.588	2.74	2.702	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.92	3.03		
PULL #2	2.98	2.91		
PULL #3	2.93	2.99		
PULL #4	2.88	2.94		
PULL #5	3.02	3.09		
TOTAL	14.73	14.96		
AVG.	2.946	2.992		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	3.92		3.91
PULL #2	3.92	3.85		3.87
PULL #3	3.76	3.81		3.87
PULL #4	3.90	3.94		3.89
PULL #5	4.05	4.12		3.78
TOTAL	19.71	19.64		19.32
AVG.	3.942	3.928		3.864