

UPC

C6666128



ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Do Not Use

SERIAL NO



C6666128

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO C6666128
46
ORDER NO 25705
26PR

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

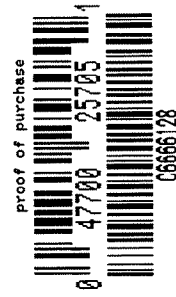
5705 C6666128

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6666128

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/19/97	WJT
618	Polish Barrel		3/19/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>4</u>	<u>6-4-97</u>	<u>C/c</u>
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	<u>6-4-97</u>	<u>C/c</u>
	H) TRIGGER PULL TEST & RETAINABILITY		<u>5-16-97</u>	<u>E/c</u>
	I) FIRING PIN INDENT	<u>.022</u> <u>.0225</u> <u>.0225</u>	<u>6-4-97</u>	<u>C/c</u>
	J) ASSEMBLE STOCK		<u>5/20/97</u>	<u>KP</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>6-5-97</u>	<u>RP</u>
	M) IRON SIGHT ALIGNMENT		<u>6-5-97</u>	<u>RP</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>6-5-97</u>	<u>RP</u>
640	GALLERY TEST AND TARGET	<u>L-55</u> <u>R-65</u>	<u>6-18-97</u>	<u>AF</u>
	A) MALFUNCTIONS	<u>Close hand on live round</u> <u>OK TSD</u>	<u>"</u>	<u>AF</u>
	B) PIERCED PRIMERS		<u>"</u>	<u>AF</u>
645	INSPECT FOR LIVE AMMO		<u>6-18-97</u>	<u>AW</u>
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	<u>RP</u>
	B) TRIGGER PULL	<u>2.77</u> <u>2.78</u> <u>2.65</u> <u>2.52</u> <u>2.49</u>	<u>6-23-97</u>	<u>C/c</u>
	FUNCTION		<u>6-24-97</u>	<u>RP</u>
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6666128
18 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.517667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.650667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .831472

THE AMR FOR THIS RIFLE IS: 1.102

CENTROIDAL DISTANCES

0 TO 1	.928123
1 TO 2	.857504
1 TO 3	.861631

3 + <----POA

1

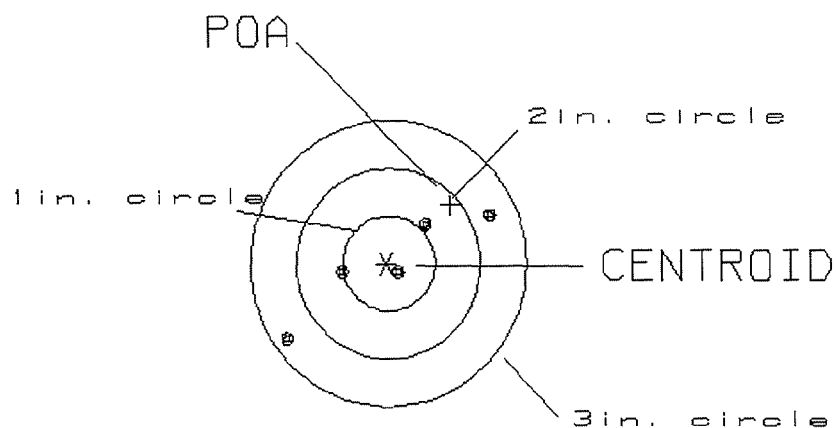
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PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .928
 MIN RADIUS : .127
 MEAN RADIUS : .744
 MAX RADIUS : 1.323
 CENTROID X : -.696
 CENTROID Y : -.614

18 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666128 .

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.16

1

VS= 1.32

3

GS= 2.53

5

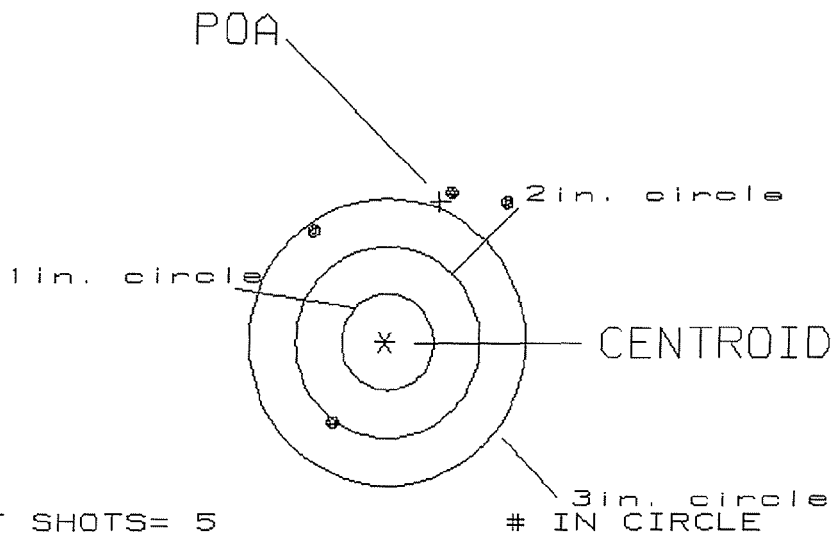
PATTERN #: ☐ 2 ☐

POA TO CENTROID: 1.584
 MIN RADIUS : .978
 MEAN RADIUS : 1.910
 MAX RADIUS : 3.494
 CENTROID X : -.599
 CENTROID Y : -1.466

18 Jun 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

HS= 2.08
 VS= 4.95
 GS= 5.32

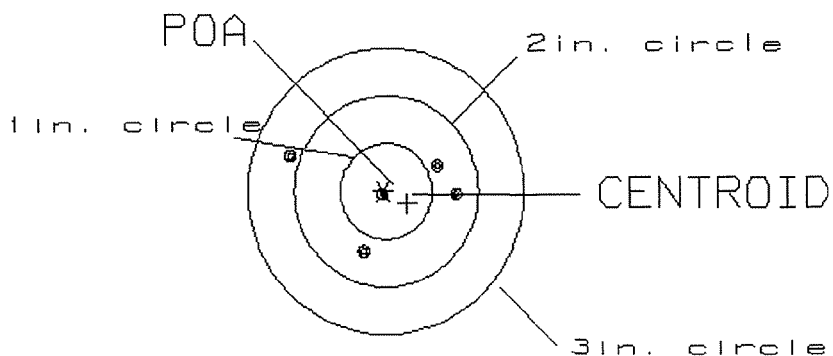
0
 1
 2

PATTERN #: 3
 POA TO CENTROID: .287
 MIN RADIUS : .054
 MEAN RADIUS : .651
 MAX RADIUS : 1.116
 CENTROID X : -.258
 CENTROID Y : .128

18 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= .99

4

GS= 1.87

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6666/28

DATE 5-16-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.26	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.35	2.41	
PULL #3	2.34	2.28	2.35	
PULL #4	2.35	2.28	2.29	
PULL #5	2.35	2.22	2.33	
TOTAL	11.66	11.39	11.76	
AVG.	2.33	2.28	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.29	
PULL #2	3.13	3.21	
PULL #3	3.17	3.23	
PULL #4	3.10	3.19	
PULL #5	3.07	3.06	
TOTAL	15.64	15.98	
AVG.	3.13	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.86		4.10
PULL #2	4.02	3.50		3.99
PULL #3	4.01	3.82		4.09
PULL #4	4.03	3.81		4.12
PULL #5	3.86	3.89		4.09
TOTAL	19.88	18.88		20.39
AVG.	3.98	3.78		4.08