

UPC



C6666143

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marcellestrade Parquet Deposee

SERIAL NO.
C6666143

46 ORDER NO.
25705

26PR

5705 C6666143

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

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SERIAL NO.



C6666143

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6666 143

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/20/97	WJT
618	Polish Barrel		3/20/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

JP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-7-97	QW
ONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>2.5</u> <u>3</u>	5-7-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>23</u> <u>23.5</u> <u>24</u>	5-7-97	QW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		6-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-27-97	QW
	M) IRON SIGHT ALIGNMENT		5-27-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-27-97	QW
640	GALLERY TEST AND TARGET	L 88 R 62	6-24-97	KT
	A) MALFUNCTIONS	Hard over live Round OK <i>TD</i>	6-24-97	KT
	B) PIERCED PRIMERS		6-24-97	KT
645	INSPECT FOR LIVE AMMO		6-24-97	NE
655	FINAL INSPECTION			
	A) HEADSPACE		6-26-97	RP
	B) TRIGGER PULL	<u>2.76</u> <u>2.76</u> <u>2.71</u> <u>2.70</u> <u>2.77</u>	6-25-97	CR
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

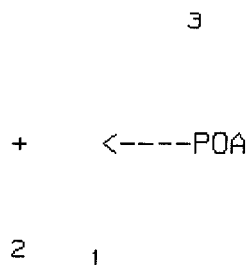
Centroidal distance calculations for Rifle # C6666143
24 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .533333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.207333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .572216

THE AMR FOR THIS RIFLE IS: 1.293

CENTROIDAL DISTANCES

0 TO 1 .898073
1 TO 2 .513755
1 TO 3 1.68723



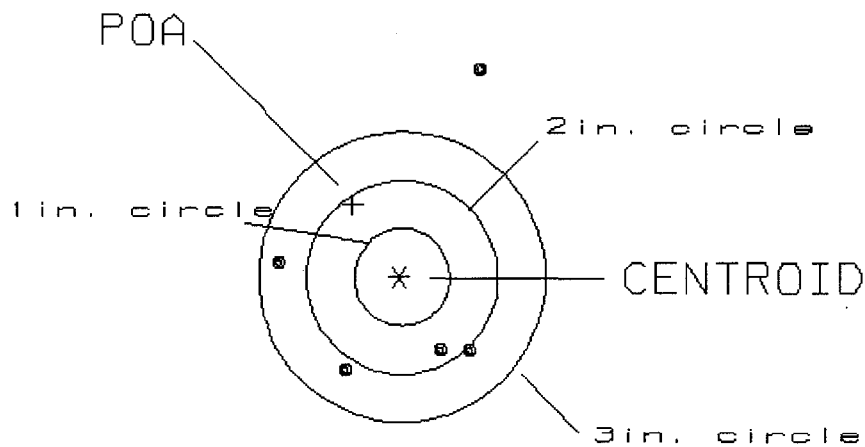
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .898
 MIN RADIUS : .794
 MEAN RADIUS : 1.324
 MAX RADIUS : 2.336
 CENTROID X : .494
 CENTROID Y : -.750

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666143

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 3.14
 GS= 3.44

0
 1
 4

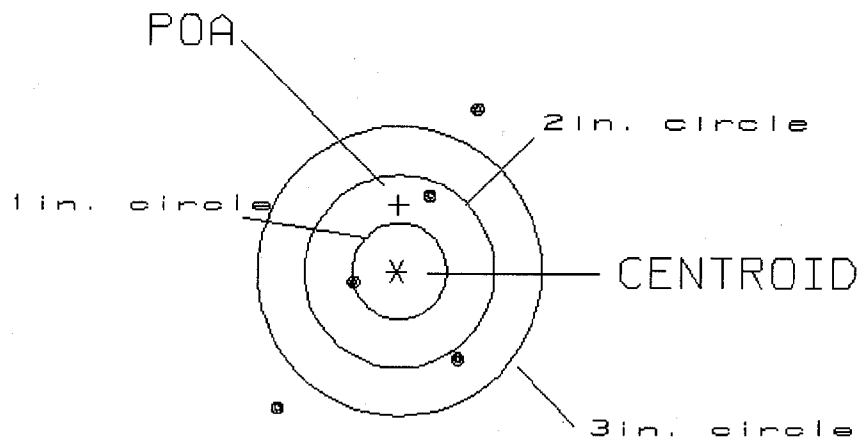
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .688
 MIN RADIUS : .502
 MEAN RADIUS : 1.238
 MAX RADIUS : 1.925
 CENTROID X : -.016
 CENTROID Y : -.688

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666143

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 3.10
 GS= 3.74

0
 2
 3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: 1.388

MIN RADIUS : .772

MEAN RADIUS : 1.316

MAX RADIUS : 1.876

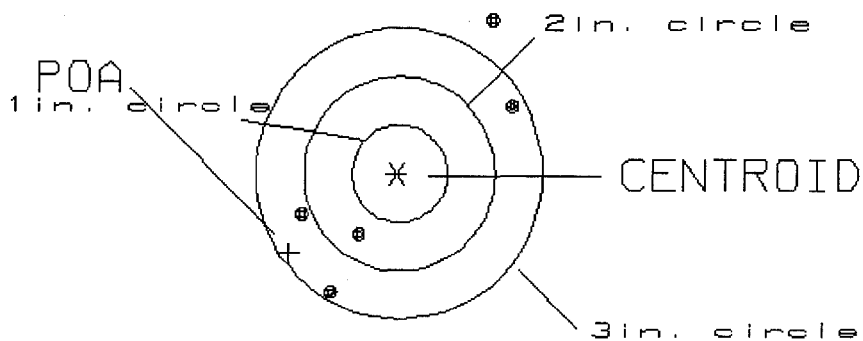
CENTROID X : 1.122

CENTROID Y : .816

24 Jun 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

VS= 2.84

1

GS= 3.31

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6666143
DATE _____
TESTER C. F.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.57	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.49	2.51	
PULL #3	2.58	2.47	2.48	
PULL #4	2.60	2.42	2.58	
PULL #5	2.59	2.41	2.54	
TOTAL	12.88	12.36	12.55	
AVG.	2.58	2.47	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	2.96	
PULL #2	3.33	2.98	
PULL #3	3.18	2.98	
PULL #4	3.13	2.96	
PULL #5	2.96	3.14	
TOTAL	15.57	14.94	
AVG.	3.11	2.99	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.18		3.95
PULL #2	4.22	4.01		4.04
PULL #3	4.14	4.15		3.99
PULL #4	4.17	4.12		4.01
PULL #5	4.18	4.13		4.02
TOTAL	20.92	20.59		20.01
AVG.	4.18	4.12		4.00