

UPC



C6702774

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702774
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .052
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0693333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0866667

THE AMR FOR THIS RIFLE IS: .622

CENTROIDAL DISTANCES

0	TO	1	.283143
1	TO	2	.287647
1	TO	3	.366777

1
+2 <----POA

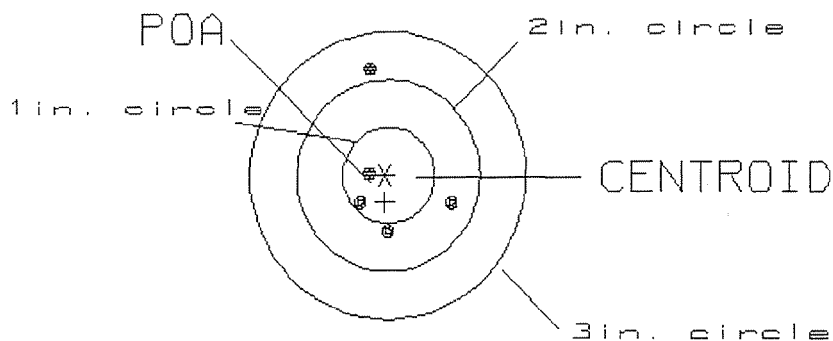
PATTERN #: 012

POA TO CENTROID: .284
 MIN RADIUS : .250
 MEAN RADIUS : .635
 MAX RADIUS : 1.154
 CENTROID X : .009
 CENTROID Y : .283

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C5702774

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .99
 VS= 1.75
 GS= 1.75

2
 4
 5

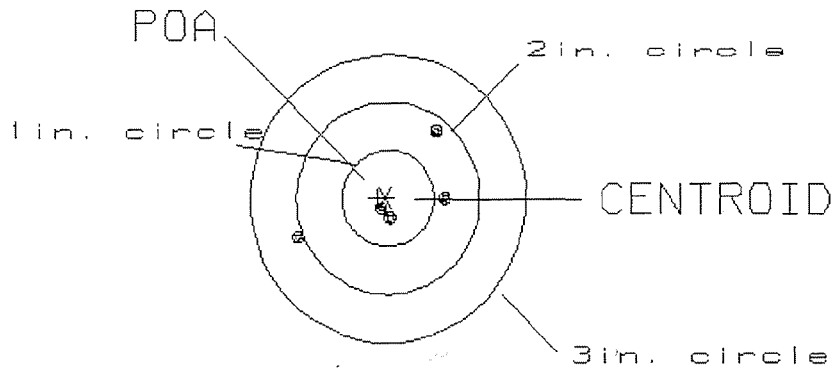
PATTERN #: 2

POA TO CENTROID: .079
 MIN RADIUS : .146
 MEAN RADIUS : .573
 MAX RADIUS : 1.054
 CENTROID X : .079
 CENTROID Y : .004

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 1.01
 GS= 1.78

2
 4
 5

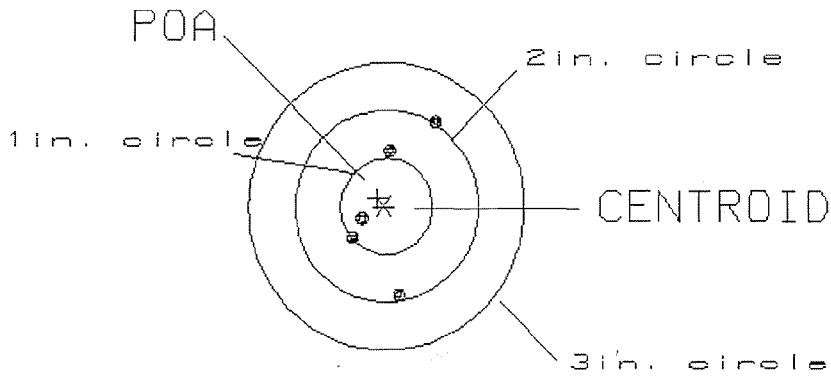
PATTERN #: 3

POA TO CENTROID: .104
 MIN RADIUS : .312
 MEAN RADIUS : .658
 MAX RADIUS : .967
 CENTROID X : .068
 CENTROID Y : -.079

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .89
 VS= 1.76
 GS= 1.79

1
 5
 5

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	9-29-97	C/C
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-29-97	C/K
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.023</u> <u>.023</u>	9-29-97	C/K
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	R85 L65	9/30/97	BWT
	A) MALFUNCTIONS		9/30/97	BWT
	B) PIERCED PRIMERS		9/30/97	BWT
645	INSPECT FOR LIVE AMMO		9/30/97	KT
655	FINAL INSPECTION A) HEADSPACE		10-3-97	TRP
	B) TRIGGER PULL	<u>2.45</u> <u>2.46</u> <u>2.53</u> <u>2.47</u> <u>2.48</u>	10/2/97	Tm
	C) FUNCTION		10-3-97	RP
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702774

DATE 9-26-97

TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.30		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.39		2.54	
PULL #3	2.49	2.53		2.56	
PULL #4	2.58	2.40		2.49	
PULL #5	2.47	2.41		2.48	
TOTAL	12.42	12.03		12.37	
AVG.	2.484	2.406		2.474	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	2.97		
PULL #2	3.01	2.96		
PULL #3	3.11	2.97		
PULL #4	3.07	2.98		
PULL #5	3.09	3.00		
TOTAL	15.38	14.88		
AVG.	3.076	2.976		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.85	4.13		3.94
PULL #2	3.88	4.07		3.92
PULL #3	3.88	4.09		3.93
PULL #4	3.88	4.10		3.95
PULL #5	3.86	4.11		3.92
TOTAL	19.35	20.5		19.66
AVG.	3.87	4.1		3.932

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

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SERIAL NO.



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MODEL 700™ M24

UPC



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VERY IMPORTANT: Instruction Book
accompanying to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. C6702774	46	ORDER NO. 25705	19RR
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