

UPC



C6702776

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702776
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .158667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .173021

THE AMR FOR THIS RIFLE IS: .9553

CENTROIDAL DISTANCES

0	TO	1	.438827
1	TO	2	.4499
1	TO	3	.389667

2 1 <----POA

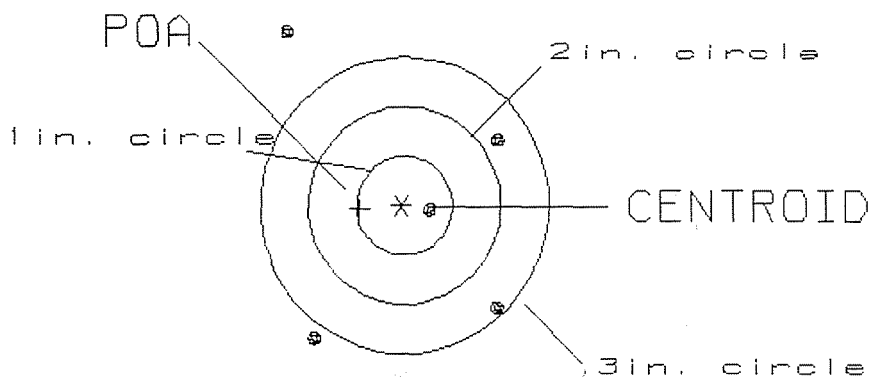
PATTERN #: 1

POA TO CENTROID: .439
 MIN RADIUS : .294
 MEAN RADIUS : 1.333
 MAX RADIUS : 2.196
 CENTROID X : .437
 CENTROID Y : .040

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702776

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.23
 VS= 3.14
 GS= 3.59

1
 1
 3

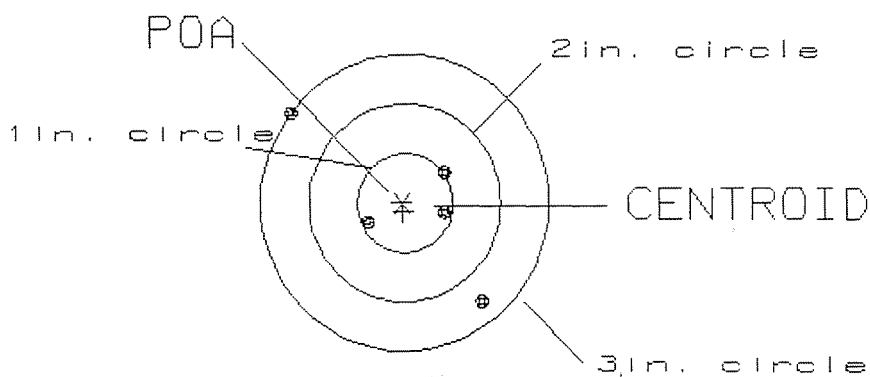
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .091
 MIN RADIUS : .418
 MEAN RADIUS : .841
 MAX RADIUS : 1.520
 CENTROID X : -.010
 CENTROID Y : .091

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.02
 VS= 1.92
 GS= 2.79

2
 3
 4

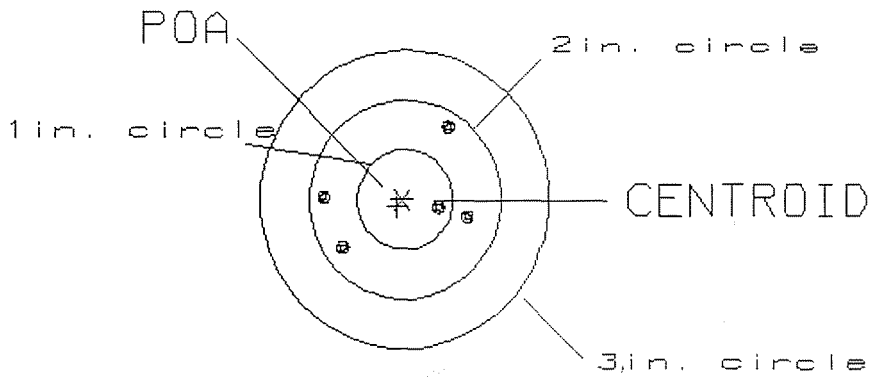
PATTERN #: 3

POA TO CENTROID: .090
 MIN RADIUS : .367
 MEAN RADIUS : .692
 MAX RADIUS : .827
 CENTROID X : .049
 CENTROID Y : .076

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 1.16

5

GS= 1.56

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C-6702776

DATE 9-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.44	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.37	2.53	
PULL #3	2.39	2.37	2.60	
PULL #4	2.28	2.31	2.56	
PULL #5	2.31	2.30	2.55	
TOTAL	11.62	11.79	12.79	
AVG.	2.324	2.358	2.558	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.17	
PULL #2	3.05	3.30	
PULL #3	3.10	3.18	
PULL #4	3.01	3.21	
PULL #5	3.09	3.24	
TOTAL	15.36	16.10	
AVG.	3.072	3.220	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.98		3.99
PULL #2	3.92	3.93		3.90
PULL #3	4.02	3.99		3.96
PULL #4	3.98	3.95		3.88
PULL #5	3.95	3.96		3.94
TOTAL	19.86	19.81		19.67
AVG.	3.972	3.962		3.934

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # 06702776

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>2.5</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0215</u> <u>.021</u> <u>.0215</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-22-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CR
	M) IRON SIGHT ALIGNMENT		9-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CR
640	GALLERY TEST AND TARGET	Left 75 Right 75	9/24/97	TM
	A) MALFUNCTIONS		7-20-97	DH
	B) PIERCED PRIMERS		7-20-97	DH
645	INSPECT FOR LIVE AMMO		7-20-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-22-97	CK
	B) TRIGGER PULL	<u>2.50</u> <u>2.36</u> <u>2.45</u> <u>2.46</u> <u>2.47</u>	8-22-97	CK
	C) FUNCTION		8-22-97	CK

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



06702776

owner registration sticker



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Do Not Use

Do Not Use

SERIAL NO



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MODEL 700™ M24

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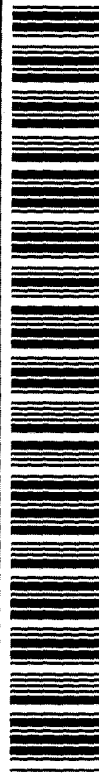
Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6702776

VERY IMPORTANT
Instructions
enclosed
safe use
firearm.

SERIAL NO.
C67027

46

ORDER NO.
257

250