

UPC



C6702784

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

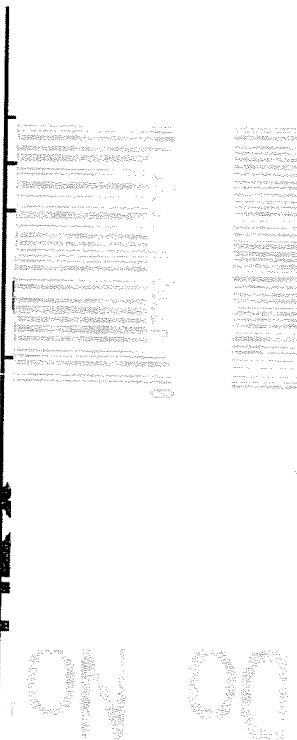
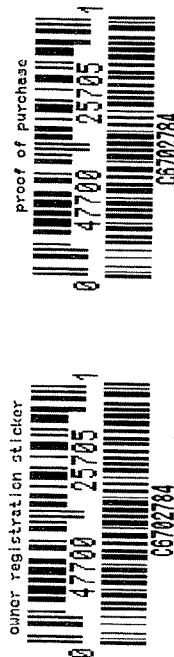
*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

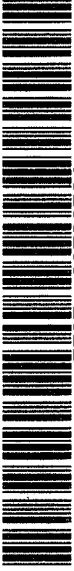
SERIAL NO.
C6702784

46

ORDER NO.
25705

22DR

5705 C6702784



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



C6702784

Do Not Use

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702784
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.228
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .12
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .257651

THE AMR FOR THIS RIFLE IS: 1.215

CENTROIDAL DISTANCES

0 TO 1	.387146
1 TO 2	.940953
1 TO 3	.0738241

3
+ <----POA
2

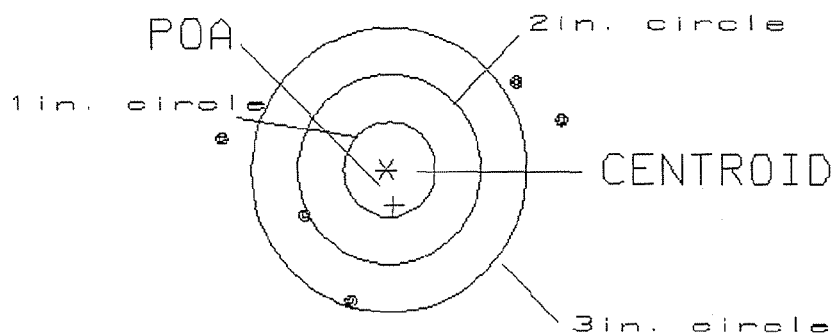
PATTERN #: 1

POA TO CENTROID: .387
 MIN RADIUS : 1.076
 MEAN RADIUS : 1.590
 MAX RADIUS : 1.913
 CENTROID X : -.079
 CENTROID Y : .379

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702784

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.68

0

VS= 2.27

0

GS= 3.68

2

PATTERN #: 2

POA TO CENTROID: .679

MIN RADIUS : .296

MEAN RADIUS : .989

MAX RADIUS : 1.712

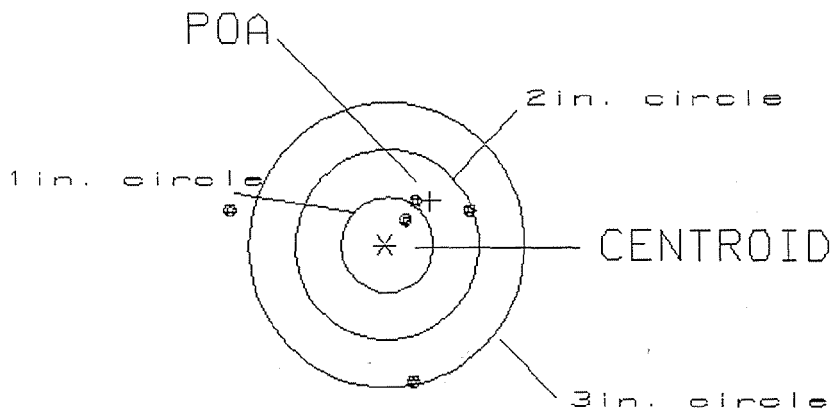
CENTROID X : -.495

CENTROID Y : -.465

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702784

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.55

1

VS= 1.86

3

GS= 2.68

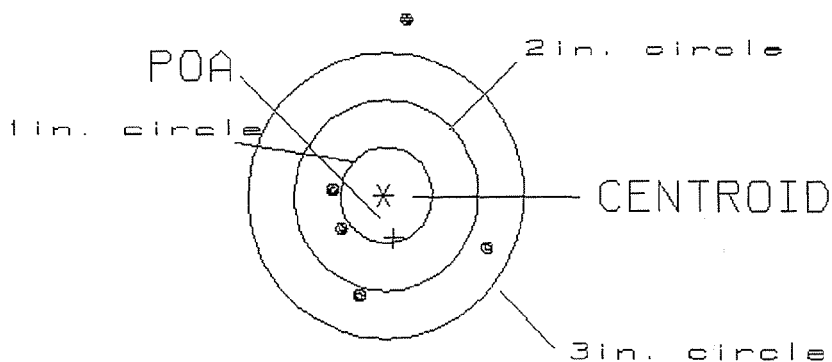
4

PATTERN #: 3
 POA TO CENTROID: .460
 MIN RADIUS : .549
 MEAN RADIUS : 1.065
 MAX RADIUS : 1.880
 CENTROID X : -.110
 CENTROID Y : .446

16 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702784

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.66
 VS= 2.92
 GS= 2.97

0
 2
 4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702784

DATE 7-5-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.63	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.67	2.51	
PULL #3	2.62	2.61	2.54	
PULL #4	2.64	2.59	2.58	
PULL #5	2.51	2.64	2.55	
TOTAL	13.02	13.14	12.81	
AVG.	2.604	2.628	2.562	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	2.97	
PULL #2	2.98	3.12	
PULL #3	3.00	3.10	
PULL #4	3.07	3.13	
PULL #5	3.02	3.15	
TOTAL	15.09	15.47	
AVG.	3.018	3.094	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.07		4.24
PULL #2	3.97	4.08		4.11
PULL #3	3.89	4.00		4.14
PULL #4	3.94	3.99		4.10
PULL #5	3.90	4.00		4.25
TOTAL	19.73	20.14		20.84
AVG.	3.946	4.028		4.168

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702784

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-9-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-9-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.022</u> <u>.024</u>	9-9-97	CK
	J) ASSEMBLE STOCK		9-9-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-9-97	CK
	M) IRON SIGHT ALIGNMENT		9-9-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-9-97	CK
640	GALLERY TEST AND TARGET	L 58 R 92	9/16	AC
	A) MALFUNCTIONS		9/16/97	TM
	B) PIERCED PRIMERS		9/16/97	TM
645	INSPECT FOR LIVE AMMO		9/16/97	A.C
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.34</u> <u>2.33</u> <u>2.28</u> <u>2.28</u> <u>2.26</u>	9-16-97	RW
	C) FUNCTION			